

Model: "Terrazzo"

Internal code: 6539;6540;6541;6542

Type: Rectified Porcelain Tiles GL

Group Bla, Nominal size 600x600x8.5 mm

Group B1a, Nominal size 600x600x6.5 mm					
Characteristics/Caracteristici Group Bla, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru
1. Work size, mm (Length/width/Lungime /Latime)	±0.6/max±2mm	±2.00	Caliber	Size	EN ISO 10545-2
			8	598 x 598	
2.Thickness/ Grosimea, mm	±5/max±0.5mm	±0.42	8.5 ± 0.42 mm	8.4 – 8.6 mm	EN ISO 10545-2
3. Straightness of sides/ Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.50	±1.20 mm	-0.65 – +0.07 mm	EN ISO 10545-2
4. Rectangularity/ Rectangularitate, mm	±0.5/max±2mm	±2.00	±1.10 mm	-0.67 – +0.94 mm	EN ISO 10545-2
5. Centre curvature/ Curbura centrala, mm	±0.5/max±2mm	±2.00	±1.50 mm	-0.09– +0.72 mm	EN ISO 10545-2
6. Edge curvature/ Curbura laterala, mm	±0.5/max±2mm	±2.00	±1.20 mm	-0.20 – +0.36 mm	EN ISO 10545-2
7. Warpage/ Deformarea, mm	±0.5/max±2mm	±2.00	±1.50 mm	-0.57 – +0.46 mm	EN ISO 10545-2
8. Surface quality/ Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2
9.Water absorption/ Absorbția de apa, %	≤0,5% Individual ≤0,6%	≤0,5% Individual ≤0,6%	≤0,5%	0.03 – 0.06 %	EN ISO 10545-3
10.Modulus of rupture/ rezistența mecanică, N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm²	Average: 60 N/mm²	EN ISO 10545-4
11. Breaking strength/ Forta de rupere, N	≥1300	≥1300	≥1300	Average: 2204 N	EN ISO 10545-4
12.Determination of surface abrasion for glazed tiles/Rezistența la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	6539 – 4/6000 6540 - 4/6000 6541 – 3/1500 6542 – 5>12000	EN ISO 10545-7
13.Crazing resistance, glazed tiles/Resitența la crapături pentru placi glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11
14.Resistance for household chemicals and swimming pool salts/ Rezistența la soluțiile de uz casnic si	Min class B	Min class B	Min class B	GA	EN ISO 10545-13

saruriel de piscina					
15. Resistance to the low concentration acids and alkalis/Rezistenta la acizi si baze de concentratie slaba	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13
16. Resistance to the high concentration acids and alkalis/ Rezistenta la acizi si baze de concentratie mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
17. Stain resistance/ Rezistenta la patare	Min class 3	Min class 3	Min class 3	class 5	EN ISO 10545-14
18. Frost resistance/ Rezistenta la inghet	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
19. Slipperiness/ Rezistenta la alunecare	Declared value	Declared value	Declared value	PTV 36+ Dry PTV 0-24 Wet	BS 7976
20. MOHS/ Rezistenta la zgariere	Declared value	Declared value	Declared value	9	EN 101:1991

Date: 21.06.2024

