



**Technical Characteristic KAI/KOS
FISA TEHNICA**

ODU
16.07.05(7/0)

Model: "Merona"

Internal code: 6146

Type: Rectified Porcelain Tiles GL

Group Bla, Nominal size 600 x1200 mm

Characteristics/Caracteristici Group Bla, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Measured in KAI laboratory/Masuratori in laborator Kai		Testing method/Metoda de lucru
1. Work size, mm (Length/width/Lungime /Latime)	±0.6/max±2mm	±2.00	Caliber	Size	EN ISO 10545-2
			8	598 x 1198	
2.Thickness/Grosimea, mm	±5/max±0.5mm	±0.45	9.0 ±0.4mm		EN ISO 10545-2
3. Straightness of sides /Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.50	±0.8 mm		EN ISO 10545-2
4. Rectangularity/ Rectangularitate, mm	±0.5/max±2mm	±2.00	±0.8 mm		EN ISO 10545-2
5. Centre curvature/ Curbura centrala, mm	±0.5/max±2mm	±2.00	CC – 0.6 mm; CV + 1.5 mm		EN ISO 10545-2
6. Edge curvature/ Curbura laterală, mm	±0.5/max±2mm	±2.00	CC – 0.6 mm; CV + 1.5 mm		EN ISO 10545-2
7. Warpage /Deformarea, mm	±0.5/max±2mm	±2.00	CC – 0.6 mm; CV + 1.5 mm		EN ISO 10545-2
8. Surface quality/ Calitatea suprafetei	≥95% without defects	≥95% without defects	Pass		EN ISO 10545-2
9.Water absorption/ Absorbția de apă, %	≤0,5% Individual ≤0,6%	≤0,5% Individual ≤0,6%	0.07 – 0.13 %		EN ISO 10545-3
10.Modulus of rupture /rezistența mecanică, N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm² individual≥32N/mm²	≥35N/mm²		EN ISO 10545-4
11. Breaking strength/ Forta de rupere, N	≥1300	≥1300	≥1300		EN ISO 10545-4
12.Determination of surface abrasion for glazed tiles/Rezistența la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	3/ 1500		EN ISO 10545-7
13.Crazing resistance, glazed tiles/Resistența la crapături pentru plăci glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant		EN ISO 10545-11
14.Resistance for household chemicals and swimming pool salts/ Rezistența la soluțiile de uz casnic și sărurile de piscină	Min class B	Min class B	GA		EN ISO 10545-13
15.Resistance to the low concentration acids and alkalis/Rezistența la acizi și baze de concentrație slabă	Declared value	Declared value	GLA		EN ISO 10545-13

16. Resistance to the high concentration acids and alkalis/ Rezistentă la acizi și baze de concentrație mare	Declared value	Declared value	GHA	EN ISO 10545-13
17. Stain resistance/ Rezistentă la patare	Min class 3	Min class 3	class 5	EN ISO 10545-14
18. Frost resistance/ Rezistentă la îngheț	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
19. MOHS/ Rezistentă la zgariere	Declared value	Declared value	9	EN 101:1991
20. Slipperiness/ Rezistentă la alunecare	Declared value	Declared value	PTV 36+ Dry PTV 0-24 Wet	BS 7976

Date: 15.05.2023

QC:

