

**Model: „Cemento“
Internal code: 6535;6536;6537;6538
Type: Rectified Porcelain Tiles GL
Group BIa, Nominal size 600x600x8.5mm**

Characteristics/Caracteristici Group BIa, Annex G	Tolerance EN 14411:2016, %	Tolerance EN14411:2016, mm	Request values/Valori conform standard	Measured in KAI laboratory/Masuratori in laborator Kai	Testing method/Metoda de lucru
1. Work size, mm (Length/width/Lungime/Latime)	±0.6/max±2mm	±2.00	Caliber	Size	EN ISO 10545-2
			8	598 x 598	
2.Thickness/ Grosimea, mm	±5/max±0.5mm	±0.50	8.5 ± 0.42 mm	8.3 – 8.5 mm	EN ISO 10545-2
3. Straightness of sides/ Liniaritatea muchiei,mm	±0.5/max±1.5mm	±1.50	±1.20 mm	-0.50 – +0.12 mm	EN ISO 10545-2
4. Rectangularity/ Rectangularitate, mm	±0.5/max±2mm	±2.00	±1.10 mm	-0.88 – +1.02 mm	EN ISO 10545-2
5. Centre curvature/ Curbura centrala, mm	±0.5/max±2mm	±2.00	±1.50 mm	-0.09– +0.66 mm	EN ISO 10545-2
6. Edge curvature/ Curbura laterala, mm	±0.5/max±2mm	±2.00	±1.20 mm	-0.68 – +0.40 mm	EN ISO 10545-2
7. Warpage/ Deformarea, mm	±0.5/max±2mm	±2.00	±1.50 mm	-0.50 – +0.39 mm	EN ISO 10545-2
8. Surface quality/ Calitatea suprafetei	≥95% without defects	≥95% without defects	≥98% without defects	Pass	EN ISO 10545-2
9.Water absorption/ Absorbtia de apa, %	≤0,5% Individual ≤0,6%	≤0,5% Individual ≤0,6%	≤0,5%	0.03 – 0.06 %	EN ISO 10545-3
10.Modulus of rupture/ rezistenta mecanica, N/mm ²	≥35N/mm ² individual≥32N/mm ²	≥35N/mm ² individual≥32N/mm ²	≥35N/mm ²	Average: 54 N/mm ²	EN ISO 10545-4
11. Breaking strength/ Forta de rupere, N	≥1300	≥1300	≥1300	Average: 2001 N	EN ISO 10545-4
12.Determination of surface abrasion for glazed tiles/Rezistenta la abraziune	the class of abrasive resistance and the number of cycles are declared by producer	the class of abrasive resistance and the number of cycles are declared by producer	Declared value	6535 – 4/6000 6536 – 4/6000 6537 – 4/6000 6538 – 4/6000	EN ISO 10545-7
13.Crazing resistance, glazed tiles/Resitenta la crapaturi pentru placi glazurate	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-11
14.Resistance for household chemicals and swimming pool salts/ Rezistenta la solutiile de uz casnic si saruri de piscina	Min class B	Min class B	Min class B	GA	EN ISO 10545-13

15. Resistance to the low concentration acids and alkalis/Rezistentă la acizi și baze de concentrație slabă	Declared value	Declared value	Declared value	GLA	EN ISO 10545-13
16. Resistance to the high concentration acids and alkalis/Rezistentă la acizi și baze de concentrație mare	Declared value	Declared value	Declared value	GHA	EN ISO 10545-13
17. Stain resistance/Rezistentă la patare	Min class 3	Min class 3	Min class 3	class 5	EN ISO 10545-14
18. Frost resistance/Rezistentă la îngheț	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Pass according to EN ISO 10545-1	Resistant	EN ISO 10545-12
19. Slipperiness/Rezistentă la alunecare	Declared value	Declared value	Declared value	PTV 36+ Dry PTV 0-24 Wet	BS 7976
20. MOHS/Rezistentă la zgariere	Declared value	Declared value	Declared value	9	EN 101:1991

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