

SERVICE MANUAL

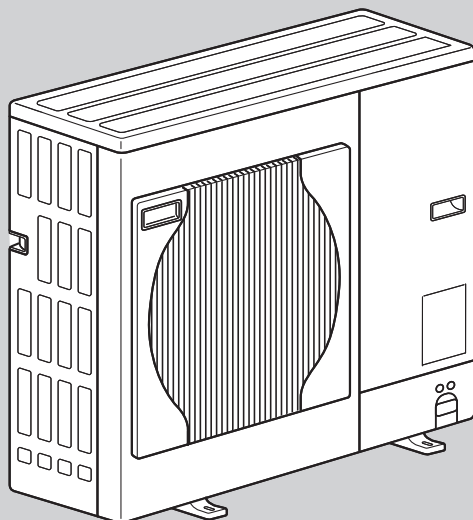
R410A
**Outdoor unit
[Model Name]**
[Service Ref.]
PUHZ-SP100VHA PUHZ-SP100VHA.UK
PUHZ-SP125VHA PUHZ-SP125VHA.UK
PUHZ-SP140VHA PUHZ-SP140VHA.UK
PUHZ-SP100YHA PUHZ-SP100YHA.UK
PUHZ-SP125YHA PUHZ-SP125YHA.UK
PUHZ-SP140YHA PUHZ-SP140YHA.UK
Revision:

- Modified some descriptions in "8-1. FIELD ELECTRICAL WIRING" and "8-2. SEPARATE INDOOR UNIT/OUTDOOR UNIT POWER SUPPLIES" in REVISED EDITION-A.
- Some other descriptions have been also modified.

- Please void OCH566.

Notes:

- This manual describes service data of the indoor units only.
- RoHS compliant products have <G> mark on the spec name plate.


**PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK**
CONTENTS

| | |
|--|-----|
| 1. REFERENCE MANUAL | 2 |
| 2. SAFETY PRECAUTION | 2 |
| 3. FEATURES | 6 |
| 4. SPECIFICATIONS | 7 |
| 5. DATA | 9 |
| 6. OUTLINES AND DIMENSIONS | 12 |
| 7. WIRING DIAGRAM | 14 |
| 8. WIRING SPECIFICATIONS | 17 |
| 9. REFRIGERANT SYSTEM DIAGRAM | 22 |
| 10. TROUBLESHOOTING | 24 |
| 11. FUNCTION SETTING | 81 |
| 12. EASY MAINTENANCE FUNCTION | 91 |
| 13. MONITORING THE OPERATION DATA BY THE REMOTE CONTROLLER | 92 |
| 14. DISASSEMBLY PROCEDURE | 102 |

PARTS CATALOG (OCB566)

1

REFERENCE MANUAL

INDOOR UNIT'S SERVICE MANUAL

| Model Name | Service Ref. | Service Manual No. |
|-------------------------|----------------------------|--------------------|
| PLA-SP71/100/125/140BA | PLA-SP71/100/125/140BA.UK | OCH565 OCB565 |
| PEAD-SP100/125/140JA(L) | PEAD-SP100/125/140JA(L).UK | — BWE01408 |

2

SAFETY PRECAUTION

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

Preparation before the repair service.

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Precautions during the repair service.

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R410A

Use new refrigerant pipes.

In case of using the existing pipes for R22, be careful with the following:

- Be sure to clean the pipes and make sure that the insides of the pipes are clean.
- Change flare nut to the one provided with this product. Use a newly flared pipe.
- Avoid using thin pipes.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc, which are hazard to refrigerant cycle. In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping indoors, and both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

| Tools for R410A | |
|-------------------|---------------------------------------|
| Gauge manifold | Flare tool |
| Charge hose | Size adjustment gauge |
| Gas leak detector | Vacuum pump adaptor |
| Torque wrench | Electronic refrigerant charging scale |

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Use the specified refrigerant only.

Never use any refrigerant other than that specified. Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of. Correct refrigerant is specified in the manuals and on the spec labels provided with our products. We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

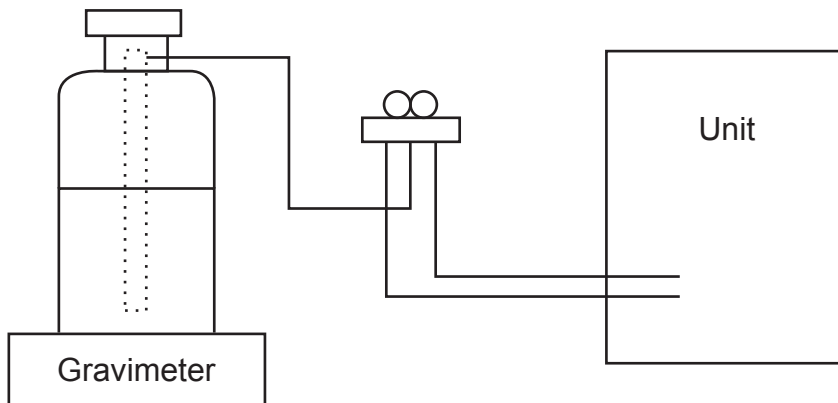
[1] Cautions for service

- (1) Perform service after recovering the refrigerant left in unit completely.
- (2) Do not release refrigerant in the air.
- (3) After completing service, charge the cycle with specified amount of refrigerant.
- (4) When performing service, install a filter drier simultaneously.
Be sure to use a filter drier for new refrigerant.

[2] Additional refrigerant charge

When charging directly from cylinder

- Check that cylinder for R410A on the market is a syphon type.
- Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



[3] Service tools

Use the below service tools as exclusive tools for R410A refrigerant.

| No. | Tool name | Specifications |
|-----|--------------------------------|--|
| ① | Gauge manifold | · Only for R410A |
| | | · Use the existing fitting specifications. (UNF1/2) |
| | | · Use high-tension side pressure of 5.3 MPa-G or over. |
| ② | Charge hose | · Only for R410A |
| | | · Use pressure performance of 5.09 MPa-G or over. |
| ③ | Electronic scale | — |
| ④ | Gas leak detector | · Use the detector for R134a, R407C or R410A. |
| ⑤ | Adaptor for reverse flow check | · Attach on vacuum pump. |
| ⑥ | Refrigerant charge base | — |
| ⑦ | Refrigerant cylinder | · Only for R410A · Top of cylinder (Pink) |
| | | · Cylinder with syphon |
| ⑧ | Refrigerant recovery equipment | — |

Cautions for refrigerant piping work

New refrigerant R410A is adopted for replacement inverter series. Although the refrigerant piping work for R410A is same as for R22, exclusive tools are necessary so as not to mix with different kind of refrigerant. Furthermore, as the working pressure of R410A is 1.6 times higher than that of R22, their sizes of flared sections and flare nuts are different.

① Thickness of pipes

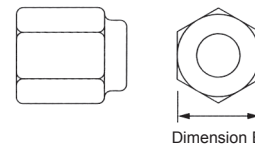
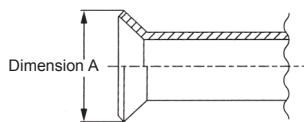
Because the working pressure of R410A is higher compared to R22, be sure to use refrigerant piping with thickness shown below. (Never use pipes of 0.7 mm or below.)

Diagram below: Piping diameter and thickness

| Nominal dimensions(inch) | Outside diameter (mm) | Thickness (mm) | |
|--------------------------|-----------------------|----------------|-----|
| | | R410A | R22 |
| 1/4 | 6.35 | 0.8 | 0.8 |
| 3/8 | 9.52 | 0.8 | 0.8 |
| 1/2 | 12.70 | 0.8 | 0.8 |
| 5/8 | 15.88 | 1.0 | 1.0 |
| 3/4 | 19.05 | — | 1.0 |

② Dimensions of flare cutting and flare nut

The component molecules in HFC refrigerant are smaller compared to conventional refrigerants. In addition to that, R410A is a refrigerant, which has higher risk of leakage because its working pressure is higher than that of other refrigerants. Therefore, to enhance airtightness and strength, flare cutting dimension of copper pipe for R410A have been specified separately from the dimensions for other refrigerants as shown below. The dimension B of flare nut for R410A also have partly been changed to increase strength as shown below. Set copper pipe correctly referring to copper pipe flaring dimensions for R410A below. For 1/2 and 5/8 inch pipes, the dimension B changes. Use torque wrench corresponding to each dimension.



Flare cutting dimensions

| Nominal dimensions(inch) | Outside diameter(mm) | Dimension A ($^{+0.4}_{-0.4}$) (mm) | |
|--------------------------|----------------------|---------------------------------------|------|
| | | R410A | R22 |
| 1/4 | 6.35 | 9.1 | 9.0 |
| 3/8 | 9.52 | 13.2 | 13.0 |
| 1/2 | 12.70 | 16.6 | 16.2 |
| 5/8 | 15.88 | 19.7 | 19.4 |
| 3/4 | 19.05 | — | 23.3 |

Flare nut dimensions

| Nominal dimensions(inch) | Outside diameter(mm) | Dimension B (mm) | |
|--------------------------|----------------------|------------------|------|
| | | R410A | R22 |
| 1/4 | 6.35 | 17.0 | 17.0 |
| 3/8 | 9.52 | 22.0 | 22.0 |
| 1/2 | 12.70 | 26.0 | 24.0 |
| 5/8 | 15.88 | 29.0 * | 27.0 |
| 3/4 | 19.05 | — | 36.0 |

* 36.0mm for indoor unit of SP100, 125 and 140

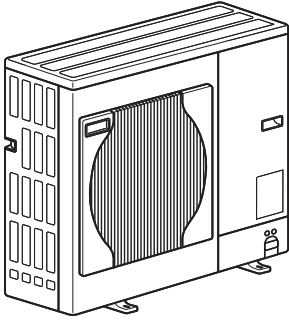
③ Tools for R410A (The following table shows whether conventional tools can be used or not.)

| Tools and materials | Use | R410A tools | Can R22 tools be used? | Can R407C tools be used? |
|--|---|--|--|--|
| Gauge manifold | Air purge, refrigerant charge and | Tool exclusive for R410A | × | × |
| Charge hose | Operation check | Tool exclusive for R410A | × | × |
| Gas leak detector | Gas leak check | Tool for HFC refrigerant | × | ○ |
| Refrigerant recovery equipment | Refrigerant recovery | Tool exclusive for R410A | × | × |
| Refrigerant cylinder | Refrigerant charge | Tool exclusive for R410A | × | × |
| Applied oil | Apply to flared section | Ester oil and alkylbenzene oil (minimum amount) | × | Ester oil: ○ Alkylbenzene oil: minimum amount |
| Safety charger | Prevent compressor malfunction when charging refrigerant by spraying liquid refrigerant | Tool exclusive for R410A | × | × |
| Charge valve | Prevent gas from blowing out when detaching charge hose | Tool exclusive for R410A | × | × |
| Vacuum pump | Vacuum drying and air purge | Tools for other refrigerants can be used if equipped with adapter for reverse flow check | △ (Usable if equipped with adapter for reverse flow) | △ (Usable if equipped with adapter for reverse flow) |
| Flare tool | Flaring work of piping | Tools for other refrigerants can be used by adjusting flaring dimension | △ (Usable by adjusting flaring dimension) | △ (Usable by adjusting flaring dimension) |
| Bender | Bend the pipes | Tools for other refrigerants can be used | ○ | ○ |
| Pipe cutter | Cut the pipes | Tools for other refrigerants can be used | ○ | ○ |
| Welder and nitrogen gas cylinder | Weld the pipes | Tools for other refrigerants can be used | ○ | ○ |
| Refrigerant charging scale | Refrigerant charge | Tools for other refrigerants can be used | ○ | ○ |
| Vacuum gauge or thermistor vacuum gauge and vacuum valve | Check the degree of vacuum. (Vacuum valve prevents back flow of oil and refrigerant to thermistor vacuum gauge) | Tools for other refrigerants can be used | ○ | ○ |
| Charging cylinder | Refrigerant charge | Tool exclusive for R410A | × | — |

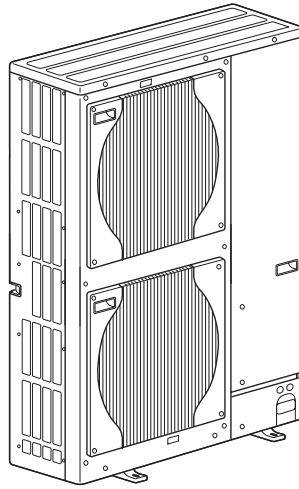
× : Prepare a new tool. (Use the new tool as the tool exclusive for R410A.)

△ : Tools for other refrigerants can be used under certain conditions.

○ : Tools for other refrigerants can be used.



PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK



PUHZ-SP125VHA.UK
PUHZ-SP140VHA.UK
PUHZ-SP125YHA.UK
PUHZ-SP140YHA.UK

CHARGELESS SYSTEM

PRE-CHARGED REFRIGERANT IS SUPPLIED FOR PIPING LENGTH AT SHIPMENT.

(20 m (PUHZ-SP100), 30 m (PUHZ-SP125/140))

The refrigerant circuit with LEV (Linear Expansion Valve) and Accumulator always control the optimal refrigerant level regardless of the length (20 or 30 m maximum and 5 m minimum) of piping. The additional refrigerant charging work during installation which often caused problems heretofore is completely eliminated. This unique system improves the quality and reliability of the work done. It also helps to speed up the installation time.

4

SPECIFICATIONS

| Service Ref. | | | | PUHZ-SP100VHA.UK | | | | |
|-----------------------------------|--------------------------------------|--------------------|-------------------|-----------------------------------|-------------------|---------|--|--|
| Mode | | | | Cooling | | Heating | | |
| OUTDOOR UNIT | Power supply (phase, cycle, voltage) | | | Single, 50Hz, 230V | | | | |
| | | Running current | A | 13.36 | | 15.02 | | |
| | | Max. current | A | 28 | | | | |
| | External finish | | | Munsell 3Y 7.8/1.1 | | | | |
| | Refrigerant control | | | Linear Expansion Valve | | | | |
| | Compressor | | | Hermetic | | | | |
| | | Model | | TNB220FLHMT | | | | |
| | | Motor output | kW | 2.9 | | | | |
| | | Starter type | | Inverter | | | | |
| | | Protection devices | | HP switch Comp. surface thermo | | | | |
| | Crankcase heater | | | W | | | | |
| | Heat exchanger | | | Plate fin coil | | | | |
| | Fan | Fan(drive) × No. | | | Propeller fan × 1 | | | |
| | | | Fan motor output | kW | 0.060 | | | |
| | | | Airflow | m ³ /min(CFM) | 60(2120) | | | |
| | Defrost method | | | Reverse cycle | | | | |
| | Noise level | Cooling | dB | 50 | | | | |
| | | Heating | dB | 54 | | | | |
| Dimensions | W | mm(in) | 950(37-3/8) | | | | | |
| | D | mm(in) | 330+30(13+1-3/16) | | | | | |
| | H | mm(in) | 943(37-1/8) | | | | | |
| Weight | | | kg(lb) | | | | | |
| Refrigerant | | | R410A | | | | | |
| | Charge | kg(lb) | 3.0(6.6) | | | | | |
| | Oil (Model) | L | 0.87(FV50S) | | | | | |
| REFRIGERANT PIPING | Pipe size O.D. | Liquid | mm(in) | 9.52(3/8) | | | | |
| | | Gas | mm(in) | 15.88(5/8) | | | | |
| | Connection method | Indoor side | | Flared | | | | |
| | | Outdoor side | | Flared | | | | |
| Between the indoor & outdoor unit | Height difference | | Maximum 30m | | | | | |
| | Piping length | | Maximum 30m | | | | | |

| Service Ref. | | | | PUHZ-SP125VHA.UK | | PUHZ-SP140VHA.UK | | |
|-----------------------------------|--------------------------------------|--------------------|-------------------|-----------------------------------|-------------------|------------------|---------|--|
| Mode | | | | Cooling | Heating | Cooling | Heating | |
| OUTDOOR UNIT | Power supply (phase, cycle, voltage) | | | Single 50Hz, 230V | | | | |
| | | Running current | A | 17.48 | 16.95 | 21.65 | 20.81 | |
| | | Max. current | A | 28 | | 29.5 | | |
| | External finish | | | Munsell 3Y 7.8/1.1 | | | | |
| | Refrigerant control | | | Linear Expansion Valve | | | | |
| | Compressor | | | Hermetic | | | | |
| | | Model | | TNB306FPGMT | | | | |
| | | Motor output | kW | 3.4 | | 3.9 | | |
| | | Starter type | | Inverter | | | | |
| | | Protection devices | | HP switch Comp. surface thermo | | | | |
| | Crankcase heater | | | W | | | | |
| | Heat exchanger | | | Plate fin coil | | | | |
| | Fan | Fan(drive) × No. | | | Propeller fan × 2 | | | |
| | | | Fan motor output | kW | 0.060+0.060 | | | |
| | | | Airflow | m ³ /min(CFM) | 100(3,530) | | | |
| | Defrost method | | | Reverse cycle | | | | |
| | Noise level | Cooling | dB | 51 | | 52 | | |
| | | Heating | dB | 55 | | 56 | | |
| Dimensions | W | mm(in) | 950(37-3/8) | | | | | |
| | D | mm(in) | 330+30(13+1-3/16) | | | | | |
| | H | mm(in) | 1,350(53-1/8) | | | | | |
| Weight | | | kg(lb) | | | | | |
| Refrigerant | | | R410A | | | | | |
| | Charge | kg(lb) | 4.5(9.9) | | | | | |
| | Oil (Model) | L | 0.87(FV50S) | | | | | |
| REFRIGERANT PIPING | Pipe size O.D. | Liquid | mm(in) | 9.52(3/8) | | | | |
| | | Gas | mm(in) | 15.88(5/8) | | | | |
| | Connection method | Indoor side | | Flared | | | | |
| | | Outdoor side | | Flared | | | | |
| Between the indoor & outdoor unit | Height difference | | Maximum 30m | | | | | |
| | Piping length | | Maximum 40m | | | | | |

| Service Ref. | | | | PUHZ-SP100YHA.UK | | | |
|-----------------------------------|--------------------------------------|--------------------|-------------------|-----------------------------------|--|---------|--|
| OUTDOOR UNIT | Mode | | | Cooling | | Heating | |
| | Power supply (phase, cycle, voltage) | | | 3phase, 50Hz, 400V | | | |
| | | Running current | A | 4.78 | | 5.37 | |
| | | Max. current | A | 13 | | | |
| | External finish | | | Munsell 3Y 7.8/1.1 | | | |
| | Refrigerant control | | | Linear Expansion Valve | | | |
| | Compressor | | | Hermetic | | | |
| | | Model | | TNB220FLCMT | | | |
| | | Motor output | kW | 2.9 | | | |
| | | Starter type | | Inverter | | | |
| | | Protection devices | | HP switch Comp. surface thermo | | | |
| | Crankcase heater | | | W | | | |
| | Heat exchanger | | | Plate fin coil | | | |
| | Fan | Fan(drive) × No. | | Propeller fan × 1 | | | |
| | | Fan motor output | | kW | | | |
| | | Airflow | | m ³ /min(CFM) | | | |
| | Defrost method | | | Reverse cycle | | | |
| | Noise level | Cooling | dB | 50 | | | |
| | | Heating | dB | 54 | | | |
| | Dimensions | W | mm(in) | 950(37-3/8) | | | |
| D | | mm(in) | 330+30(13+1-3/16) | | | | |
| H | | mm(in) | 943(37-1/8) | | | | |
| Weight | | | kg(lb) | | | | |
| Refrigerant | | | R410A | | | | |
| | Charge | kg(lb) | 3.0(6.6) | | | | |
| | Oil (Model) | L | 0.87(FV50S) | | | | |
| REFRIGERANT PIPING | Pipe size O.D. | Liquid | mm(in) | 9.52(3/8) | | | |
| | | Gas | mm(in) | 15.88(5/8) | | | |
| | Connection method | Indoor side | | Flared | | | |
| | | Outdoor side | | Flared | | | |
| Between the indoor & outdoor unit | Height difference | | Maximum 30m | | | | |
| | Piping length | | Maximum 30m | | | | |

| Service Ref. | | | | PUHZ-SP125YHA.UK | | PUHZ-SP140YHA.UK | |
|-----------------------------------|--------------------------------------|--------------------|-------------------|-----------------------------------|--|------------------|--|
| OUTDOOR UNIT | Mode | | | Cooling | | Heating | |
| | Power supply (phase, cycle, voltage) | | | 3phase, 50Hz, 400V | | | |
| | | Running current | A | 6.18 | | 5.99 | |
| | | Max. current | A | 13 | | 7.58 | |
| | External finish | | | Munsell 3Y 7.8/1.1 | | | |
| | Refrigerant control | | | Linear Expansion Valve | | | |
| | Compressor | | | Hermetic | | | |
| | | Model | | TNB306FPNMT | | | |
| | | Motor output | kW | 3.4 | | 3.9 | |
| | | Starter type | | Inverter | | | |
| | | Protection devices | | HP switch Comp. surface thermo | | | |
| | Crankcase heater | | | W | | | |
| | Heat exchanger | | | 30 | | | |
| | Heat exchanger | | | Plate fin coil | | | |
| | Fan | Fan(drive) × No. | | Propeller fan × 2 | | | |
| | | Fan motor output | | kW | | | |
| | | Airflow | | m ³ /min(CFM) | | | |
| | Defrost method | | | Reverse cycle | | | |
| | Noise level | Cooling | dB | 51 | | 52 | |
| | | Heating | dB | 55 | | 56 | |
| Dimensions | W | mm(in) | 950(37-3/8) | | | | |
| | D | mm(in) | 330+30(13+1-3/16) | | | | |
| | H | mm(in) | 1,350(53-1/8) | | | | |
| Weight | | | kg(lb) | | | | |
| Refrigerant | | | R410A | | | | |
| | Charge | kg(lb) | 4.5(9.9) | | | | |
| | Oil (Model) | L | 0.87(FV50S) | | | | |
| REFRIGERANT PIPING | Pipe size O.D. | Liquid | mm(in) | 9.52(3/8) | | | |
| | | Gas | mm(in) | 15.88(5/8) | | | |
| | Connection method | Indoor side | | Flared | | | |
| | | Outdoor side | | Flared | | | |
| Between the indoor & outdoor unit | Height difference | | Maximum 30m | | | | |
| | Piping length | | Maximum 40m | | | | |

5-1. REFILLING REFRIGERANT CHARGE (R410A : kg)

| Service Ref. | Piping length (one way) | | | | Initial charged |
|--------------------------------------|-------------------------|------|------|------|-----------------|
| | 10 m | 20 m | 30 m | 40 m | |
| PUHZ-SP100VHA.UK PUHZ-SP100YHA.UK | 2.9 | 3.0 | 3.6 | — | 3.0 |
| PUHZ-SP125VHA.UK PUHZ-SP125YHA.UK | 4.3 | 4.4 | 4.5 | 5.1 | 4.5 |
| PUHZ-SP140VHA.UK PUHZ-SP140YHA.UK | 4.3 | 4.4 | 4.5 | 5.1 | 4.5 |

Additional charge is required for pipes longer than 20 or 30m.

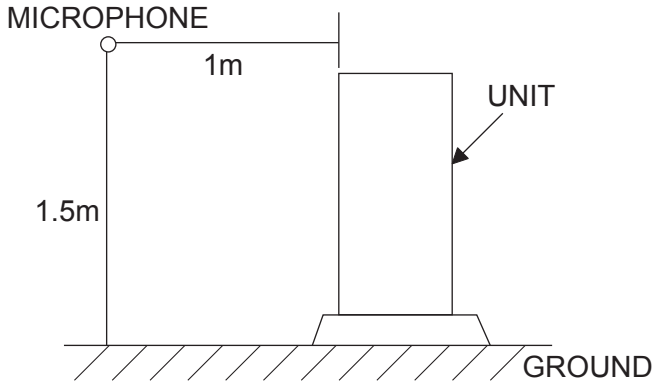
5-2. COMPRESSOR TECHNICAL DATA

(at 20°C)

| Service Ref. | | PUHZ-SP100VHA.UK | PUHZ-SP125VHA.UK PUHZ-SP140VHA.UK |
|------------------------|-----|------------------|--------------------------------------|
| Compressor model | | TNB220FLHMT | TNB306FPGMT |
| Winding Resistance (Ω) | U-V | 0.88 | 0.53 |
| | U-W | 0.88 | 0.53 |
| | W-V | 0.88 | 0.53 |

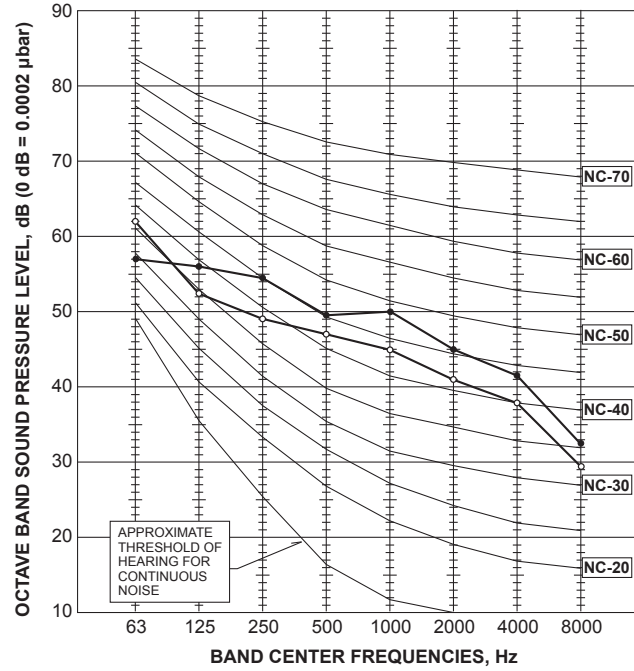
| Service Ref. | | PUHZ-SP100YHA.UK | PUHZ-SP125YHA.UK PUHZ-SP140YHA.UK |
|------------------------|-----|------------------|--------------------------------------|
| Compressor model | | TNB220FLCMT | TNB306FPNMT |
| Winding Resistance (Ω) | U-V | 1.41 | 1.02 |
| | U-W | 1.41 | 1.02 |
| | W-V | 1.41 | 1.02 |

5-3. NOISE CRITERION CURVES



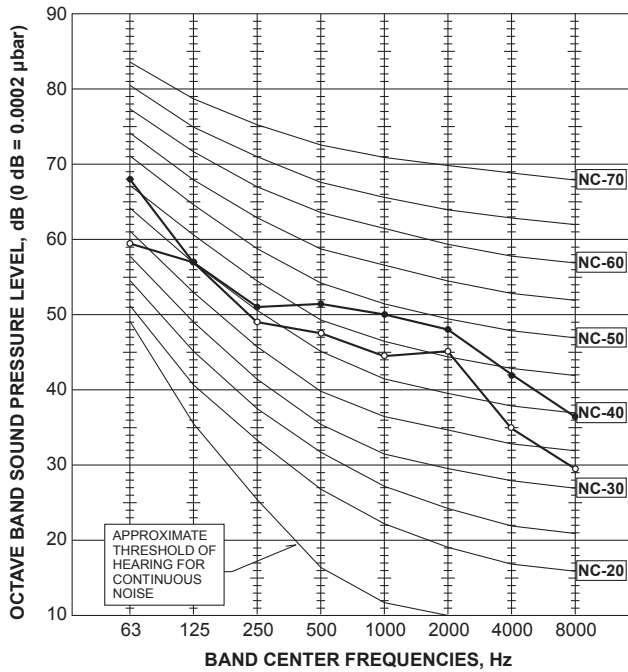
PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK

| MODE | SPL(dB) | LINE |
|---------|---------|------|
| COOLING | 50 | ○—○ |
| HEATING | 54 | ●—● |



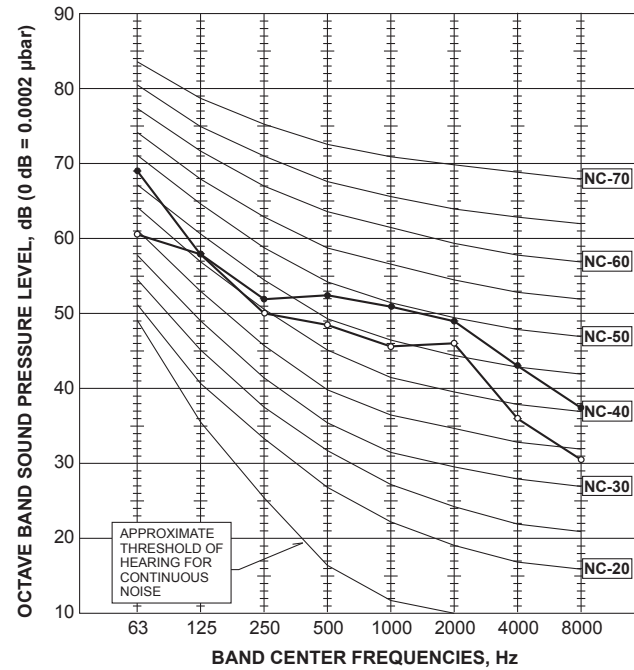
PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

| MODE | SPL(dB) | LINE |
|---------|---------|------|
| COOLING | 51 | ○—○ |
| HEATING | 55 | ●—● |



PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK

| MODE | SPL(dB) | LINE |
|---------|---------|------|
| COOLING | 52 | ○—○ |
| HEATING | 56 | ●—● |



5-4. STANDARD OPERATION DATA

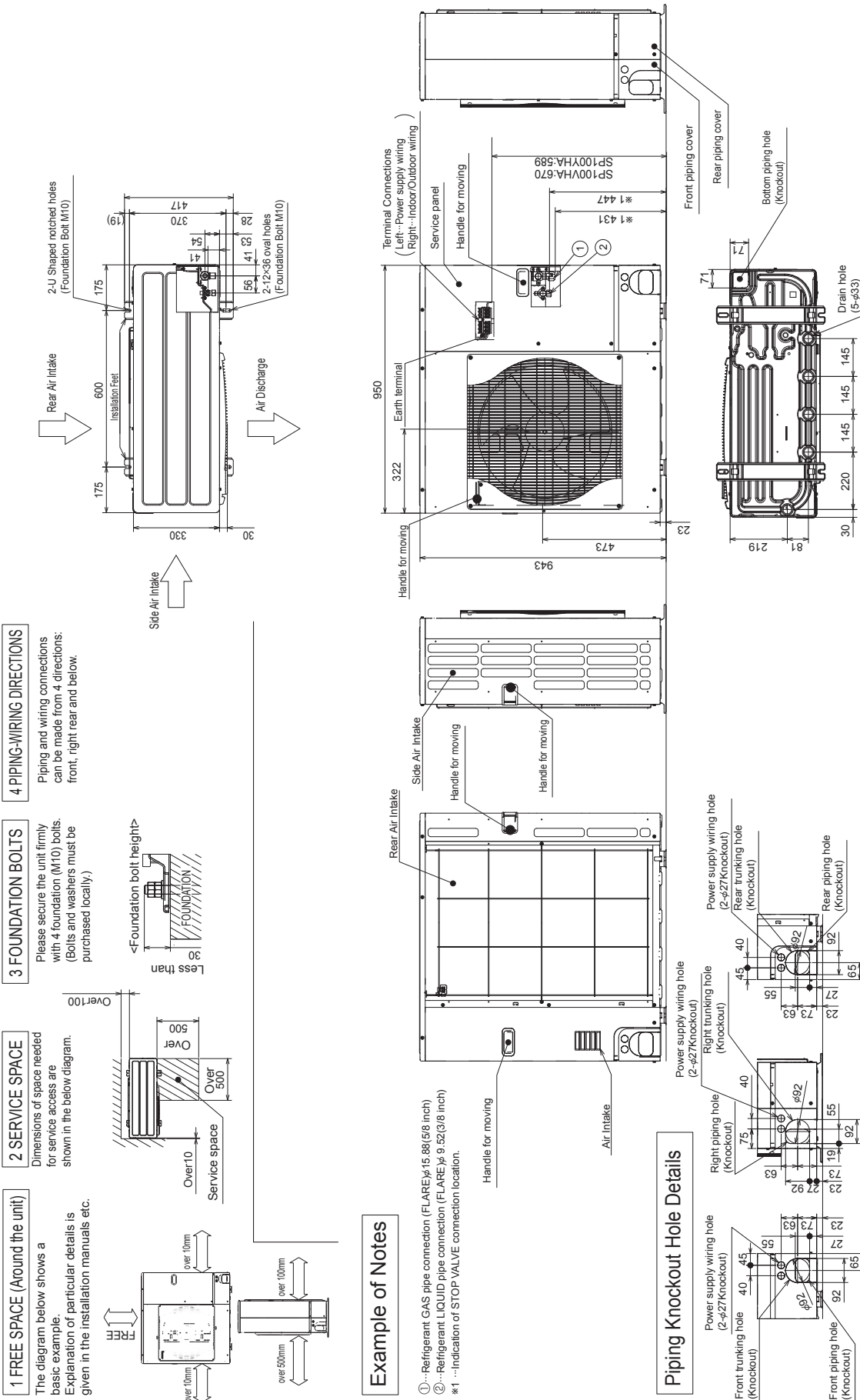
| Representative matching | | | PLA-SP100BA | | PLA-SP125BA | | PLA-SP140BA | | |
|-------------------------|---------------------------|-------------------------------|--|----------------|--|----------------|--|----------------|------|
| Mode | | | Cooling | Heating | Cooling | Heating | Cooling | Heating | |
| Total | Capacity | W | 9,400 | 11,200 | 12,300 | 13,500 | 13,000 | 15,500 | |
| | Input | kW | 3.12 | 3.49 | 4.08 | 3.96 | 4.98 | 4.83 | |
| Electrical circuit | Indoor unit | | PLA-SP100BA | | PLA-SP125BA | | PLA-SP140BA | | |
| | Phase , Hz | | 1 , 50 | | 1 , 50 | | 1 , 50 | | |
| | Volts | V | 230 | | 230 | | 230 | | |
| | Input | kW | 0.14 | 0.13 | 0.15 | 0.14 | 0.16 | 0.15 | |
| | Amperes | A | 0.94 | 0.87 | 1.00 | 0.94 | 1.07 | 1.00 | |
| | Outdoor unit | | PUHZ-SP100VHA PUHZ-SP100YHA | | PUHZ-SP125VHA PUHZ-SP125YHA | | PUHZ-SP140VHA PUHZ-SP140YHA | | |
| | Phase , Hz | | 1 / 3 , 50 | | 1 / 3 , 50 | | 1 / 3 , 50 | | |
| | Volts | V | 230 / 400 | | 230 / 400 | | 230 / 400 | | |
| | Current | A | 13.36 / 4.78 | 15.02 / 5.37 | 17.48 / 6.18 | 16.95 / 5.99 | 21.65 / 7.58 | 20.81 / 7.36 | |
| Refrigerant circuit | Discharge pressure | MPa (kgf/cm ²) | 2.90 (29.6) | 2.57 (26.2) | 2.68 (27.3) | 2.56 (26.1) | 2.79 (28.5) | 2.75 (28.1) | |
| | Suction pressure | MPa (kgf/cm ²) | 0.92 (9.4) | 0.62 (6.3) | 0.86 (8.8) | 0.68 (6.9) | 0.79 (8.1) | 0.64 (6.5) | |
| | Discharge temperature | °C | 72.7 | 75.5 | 67.8 | 64.5 | 72.7 | 70.8 | |
| | Condensing temperature | °C | 48.6 | 41.4 | 45.5 | 43.4 | 47.0 | 47.2 | |
| | Suction temperature | °C | 10.1 | 0.1 | 6.8 | 1.3 | 4.4 | 1.0 | |
| | Ref. pipe length | m | 5 | 5 | 5 | 5 | 5 | 5 | |
| Indoor side | Intake air temperature | D.B. | °C | 27 | 20 | 27 | 20 | 27 | 20 |
| | | W.B. | °C | 19 | 15 | 19 | 15 | 19 | 15 |
| | Discharge air temperature | D.B. | °C | 14.8 | 43.4 | 13.6 | 44.2 | 12.9 | 48.0 |
| Outdoor side | Intake air temperature | D.B. | °C | 35 | 7 | 35 | 7 | 35 | 7 |
| | | W.B. | °C | 24 | 6 | 24 | 6 | 24 | 6 |
| SHF | | | 0.74 | — | 0.71 | — | 0.71 | — | |
| BF | | | 0.21 | — | 0.18 | — | 0.14 | — | |

The unit of pressure has been changed to MPa based on international SI system.
The conversion factor is : 1 (MPa) = 10.2 (kgf/cm²)

PUHZ-SP100VHA.UK

PUHZ-SP100YHA.UK

Unit : mm

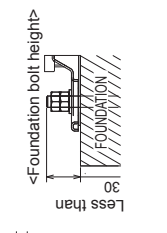


4 PIPING-WIRING DIRECTIONS

Piping and wiring connections can be made from 4 directions: front, right rear and below.

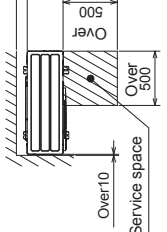
3 FOUNDATION BOLTS

Please secure the unit firmly with 4 foundation (M10) bolts. (Bolts and washers must be purchased locally.)



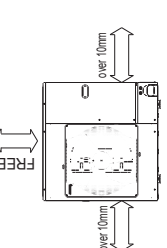
2 SERVICE SPACE

Dimensions of space needed for service access are shown in the below diagram.



1 FREE SPACE (Around the unit)

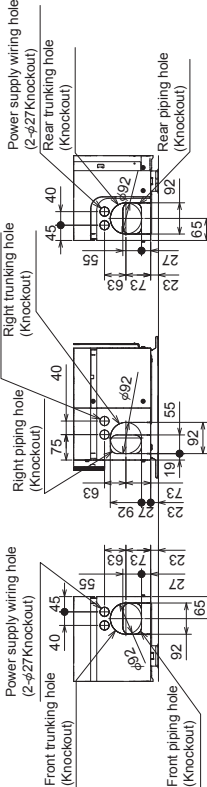
The diagram below shows a basic example. Explanation of particular details is given in the installation manuals etc.



Example of Notes

- ① -- Refrigerant GAS pipe connection (FLARE)φ15.88(5/8 inch)
- ② -- Refrigerant LIQUID pipe connection (FLARE)φ9.52(3/8 inch)
- *1 -- Indication of STOP VALVE connection location.

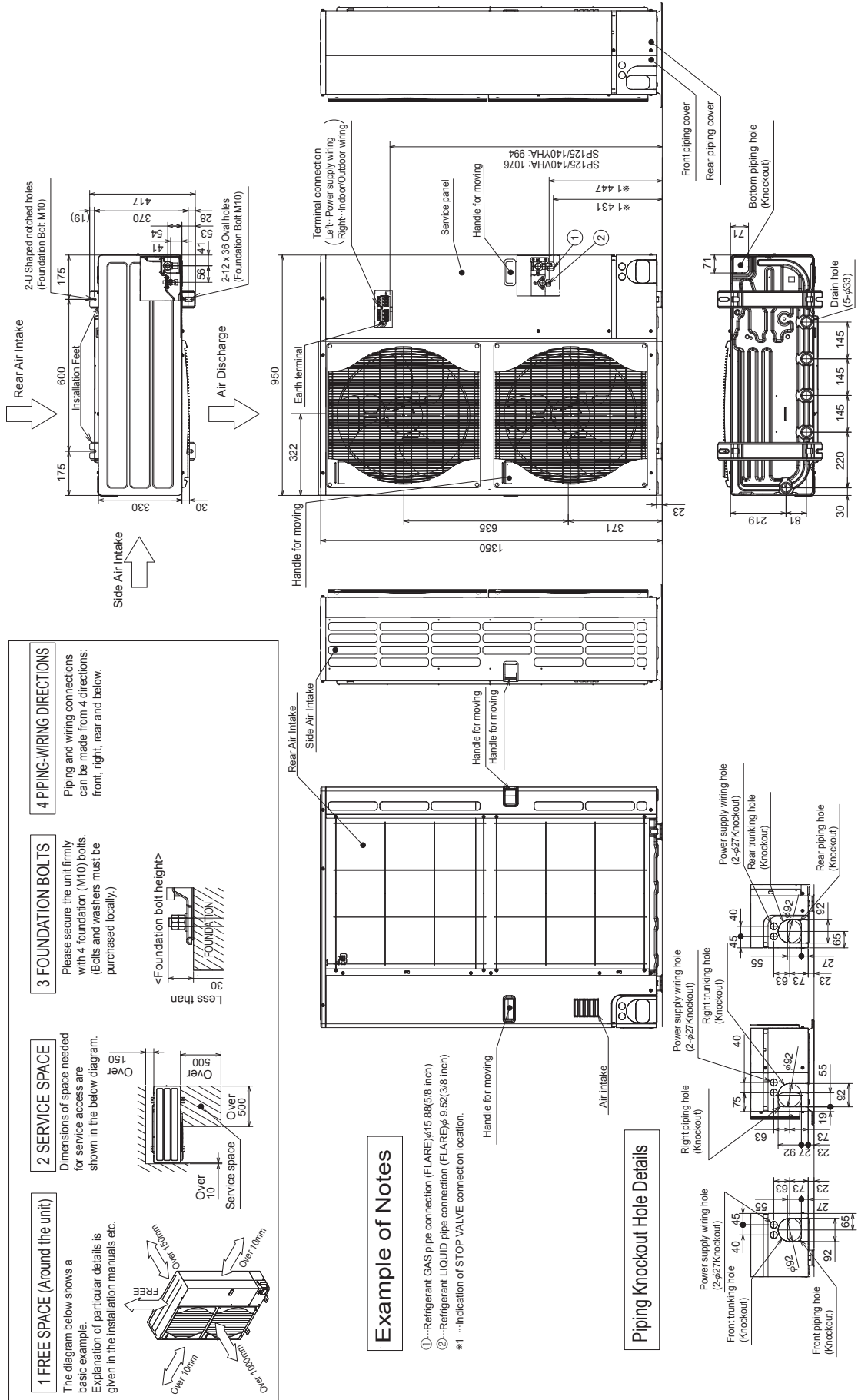
Piping Knockout Hole Details



PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK

Unit : mm

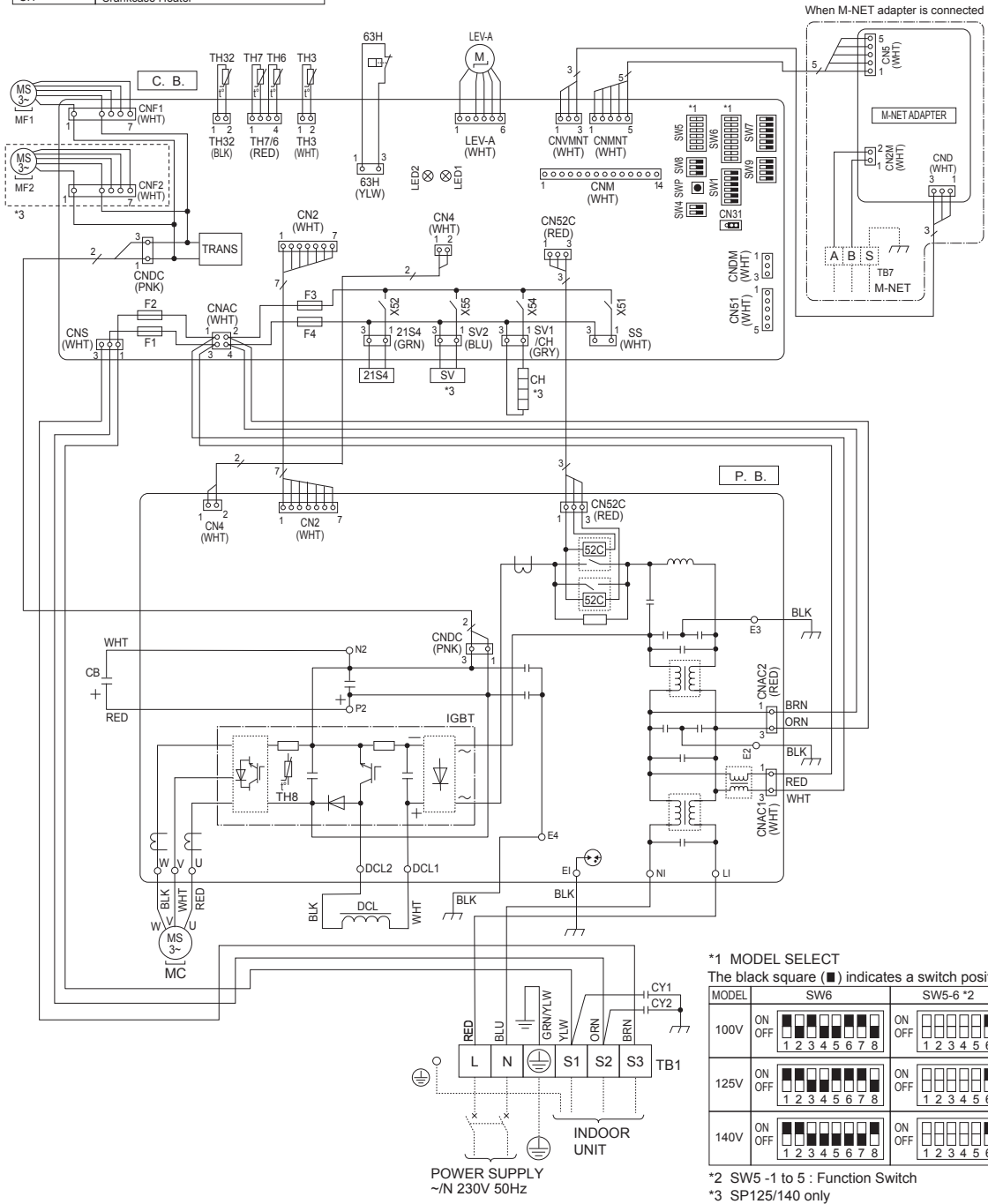


PUHZ-SP100VHA.UK

PUHZ-SP125VHA.UK

PUHZ-SP140VHA.UK

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|----------|---|----------------|--|--------------------|---------------------------------------|
| TB1 | Terminal Block <Power Supply, Indoor/Outdoor> | P.B. | Power Circuit Board | SW9 | Switch <Function Switch> |
| MC | Motor for Compressor | U/V/W | Connection Terminal <U/V/W-Phase> | SWP | Switch <Pump Down> |
| MF1, MF2 | Fan Motor | LI | Connection Terminal <L-Phase> | CN31 | Connector <Emergency Operation> |
| 21S4 | Solenoid Valve (Four-Way Valve) | NI | Connection Terminal <N-Phase> | SS | Connector <Connection for Option> |
| 63H | High Pressure Switch | DCL1, DCL2 | Connection Terminal <Reactor> | CNDM | Connector <Connection for Option> |
| TH3 | Thermistor <Liquid> | IGBT | Power Module | CNM | Connector <Connection for Option> |
| TH6 | Thermistor <2-Phase Pipe> | E1, E2, E3, E4 | Connection Terminal <Ground> | LED1, LED2 | LED <Operation Inspection Indicators> |
| TH7 | Thermistor <Ambient> | C.B. | Controller Circuit Board | F1, F2, F3, F4 | Fuse <T6.3AL250V> |
| TH8 | Thermistor (internal) <Heat Sink> | SW1 | Switch <Manual Defrost, Defect History, Record Reset, Refrigerant Address> | X51, X52, X54, X55 | Relay |
| TH32 | Thermistor <Comp. Surface> | SW4 | Switch <Test Operation> | | |
| LEV-A | Linear Expansion Valve | SW5 | Switch <Function Switch, Model Select> | | |
| DCL | Reactor | SW6 | Switch <Model Select> | | |
| CB | Main Smoothing Capacitor | SW7 | Switch <Function Switch> | | |
| CY1, CY2 | Capacitor | SW8 | Switch <Function Switch> | | |
| SV | Solenoid Valve (Bypass Valve) | | | | |
| CH | Crankcase Heater | | | | |



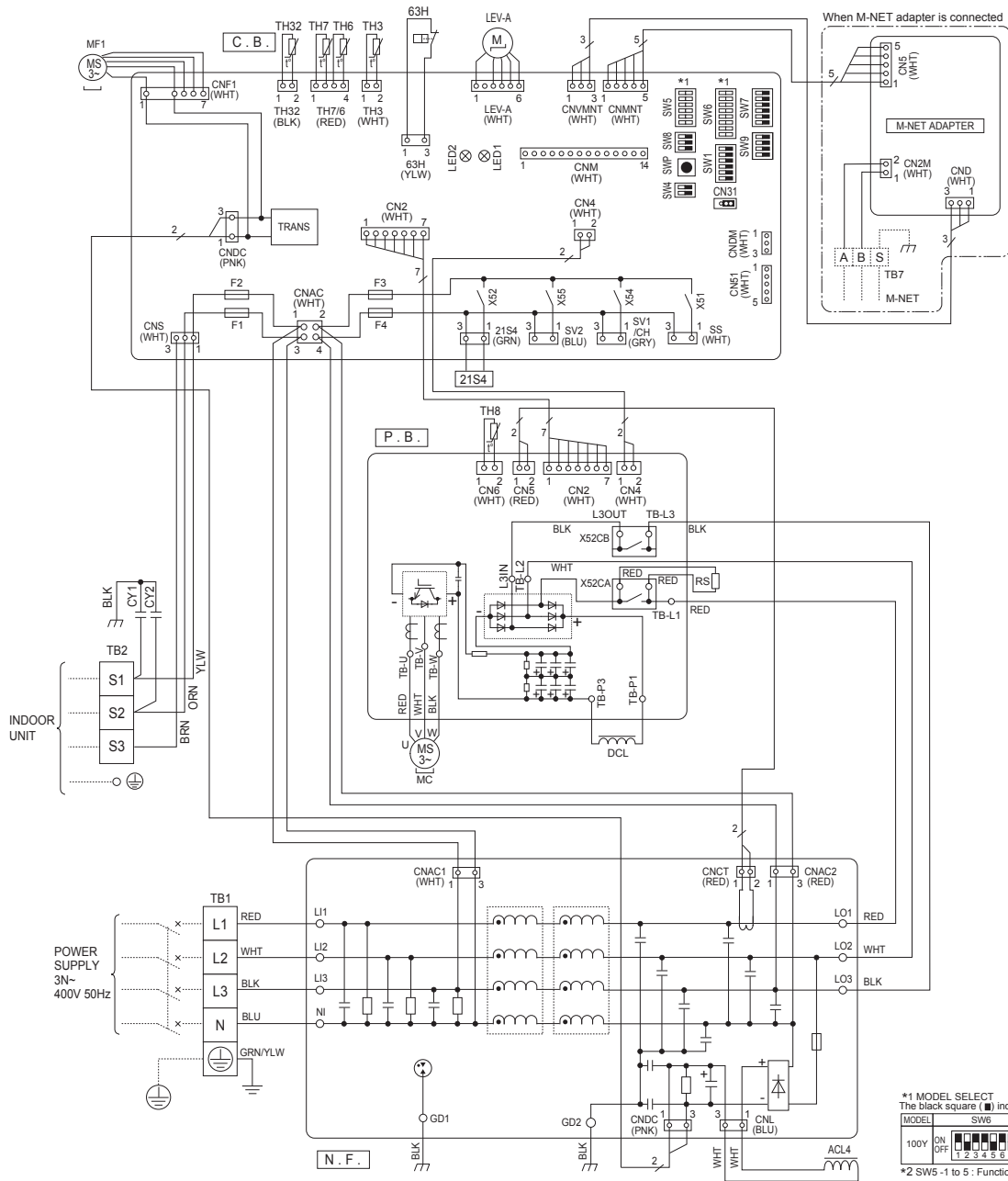
***1 MODEL SELECT**
The black square (■) indicates a switch position.

| MODEL | SW6 | SW5-6 *2 |
|-------|--------------------------|--------------------|
| 100V | ON OFF ■ 1 2 3 4 5 6 7 8 | ON OFF 1 2 3 4 5 6 |
| 125V | ON OFF ■ 1 2 3 4 5 6 7 8 | ON OFF 1 2 3 4 5 6 |
| 140V | ON OFF ■ 1 2 3 4 5 6 7 8 | ON OFF 1 2 3 4 5 6 |

*2 SW5-1 to 5 : Function Switch
*3 SP125/140 only

PUHZ-SP100YHA.UK

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|--------|---------------------------------|----------------|--|--------------------|--|
| TB1 | Terminal Block <Power Supply> | RS | Rush Current Protect Resistor | SW4 | Switch <Test Operation> |
| TB2 | Terminal Block <Indoor/Outdoor> | CY1, CY2 | Capacitor | SW5 | Switch <Function Switch, Model Select> |
| MC | Motor for Compressor | P.B. | Power Circuit Board | SW6 | Switch <Model Select> |
| MF1 | Fan Motor | TB-U/V/W | Connection Terminal <U/V/W-Phase> | SW7 | Switch <Function Switch> |
| 21S4 | Solenoid Valve (Four-Way Valve) | TB-L1/L2/L3 | Connection Terminal <L1/L2/L3-Power Supply> | SW8 | Switch <Function Switch> |
| 63H | High Pressure Switch | TB-P1/P3 | Connection Terminal | SW9 | Switch <Function Switch> |
| TH3 | Thermistor <Liquid> | X52CA/B | 52C Relay | SWP | Switch <Pump Down> |
| TH6 | Thermistor <2-Phase Pipe> | N.F. | Noise Filter Circuit Board | CN31 | Connector <Emergency Operation> |
| TH7 | Thermistor <Ambient> | LI1/LI2/LI3/NI | Connection Terminal <L1/L2/L3/N-Power Supply> | SS | Connector <Connection for Option> |
| TH8 | Thermistor <Heat Sink> | LO1/LO2/LO3 | Connection Terminal <L1/L2/L3-Power Supply> | CNDM | Connector <Connection for Option> |
| TH32 | Thermistor <Comp. Surface> | GD1, GD2 | Connection Terminal <Ground> | CNM | Connector <Connection for Option> |
| LEV-A | Linear Expansion Valve | C.B. | Controller Circuit Board | LED1, LED2 | LED <Operation Inspection Indicators> |
| DCL | Reactor | SW1 | Switch <Manual Defrost, Defect History, Record Reset, Refrigerant Address> | F1, F2, F3, F4 | Fuse <T6.3AL250V> |
| ACL4 | Reactor | | | X51, X52, X54, X55 | Relay |



*1 MODEL SELECT
The black square (■) indicates a switch position.

| MODEL | SW6 | SW5-6 *2 |
|-------|--------------------------|----------------------|
| 100Y | ON OFF ■ 1 2 3 4 5 6 7 8 | ON OFF ■ 1 2 3 4 5 6 |

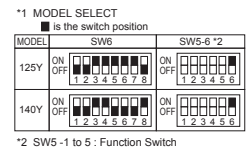
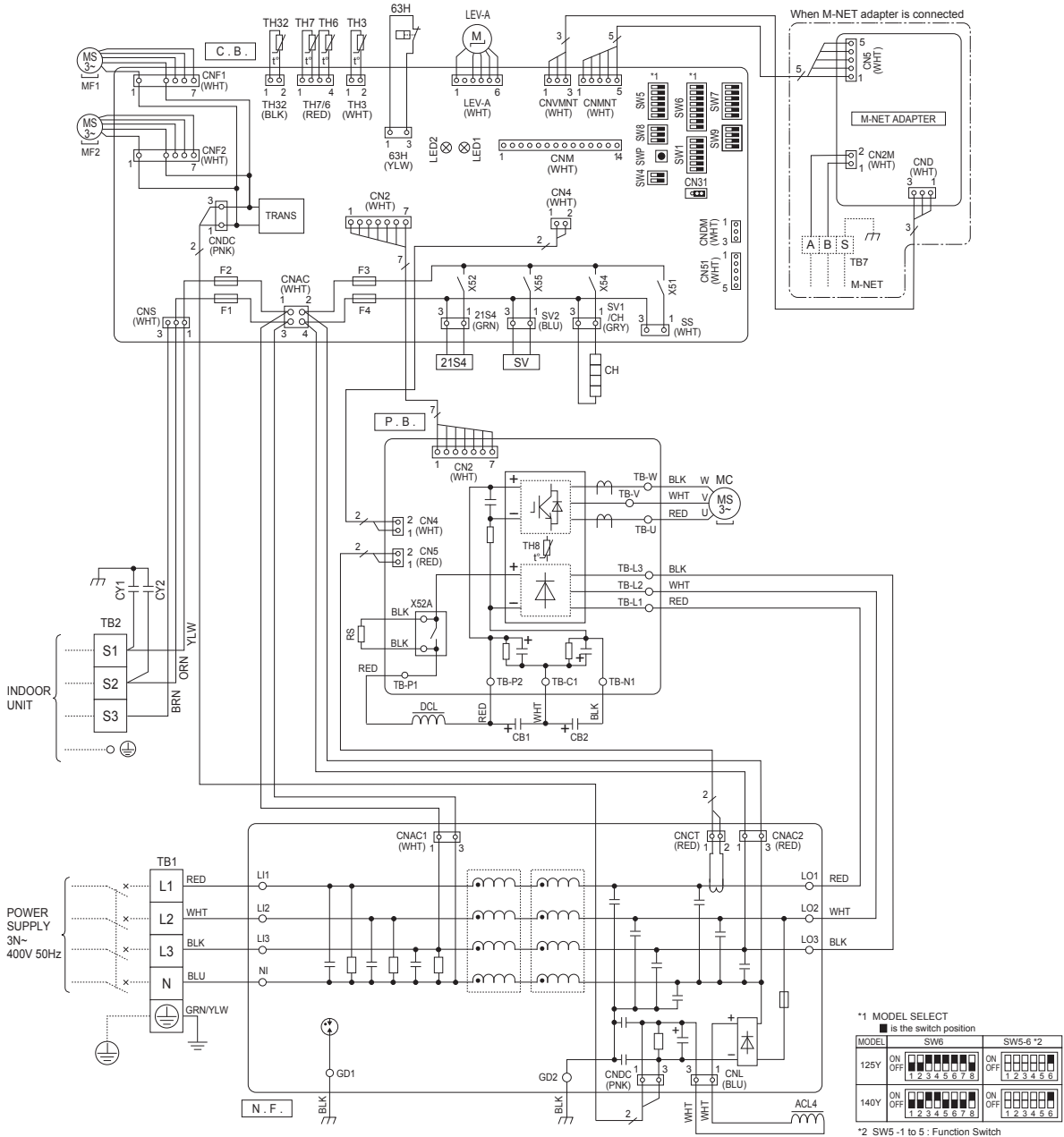
*2 SW5-1 to 5: Function Switch

| M-NET ADAPTER | |
|---------------|-----------------------------------|
| SYMBOL | NAME |
| TB7 | Terminal Block <M-NET connection> |
| CN5 | Connector <Transmission> |
| CND | Connector <Power Supply> |
| CN2M | Connector <M-NET communication> |

PUHZ-SP125YHA.UK

PUHZ-SP140YHA.UK

| SYMBOL | NAME | SYMBOL | NAME | SYMBOL | NAME |
|----------|-----------------------------------|-------------|---|-----------------|---------------------------------------|
| TB1 | Terminal Block<Power Supply > | CY1,CY2 | Capacitor | SW5 | Switch<Function Switch, Model Select> |
| TB2 | Terminal Block<Indoor/Outdoor > | P.B. | Power Circuit Board | SW6 | Switch<Model Select> |
| MC | Motor for Compressor | TB-U/W/W | Connection Terminal<U/V/W-Phase> | SW7 | Switch<Function Switch> |
| MF1, MF2 | Fan Motor | TB-L1/L2/L3 | Connection Terminal<L1/L2/L3-Power Supply> | SW8 | Switch<Function Switch> |
| 21S4 | Solenoid Valve (Four-Way Valve) | TB-P1 | Connection Terminal | SW9 | Switch<Function Switch> |
| SV | Solenoid Valve (Bypass Valve) | TB-P2 | Connection Terminal | SWP | Switch<Pump Down> |
| CH | Crankcase Heater | TB-C1 | Connection Terminal | CN31 | Connector<Emergency Operation> |
| 63H | High Pressure Switch | TB-N1 | Connection Terminal | SS | Connector<Connection for Option> |
| TH3 | Thermistor<Liquid> | X52A | 52C Relay | CNDM | Connector<Connection for Option> |
| TH6 | Thermistor<2-Phase Pipe> | N.F. | Noise Filter Circuit Board | CNM | Connector<Connection for Option> |
| TH7 | Thermistor<Ambient> | L1/L2/L3/Ni | Connection Terminal<L1/L2/L3/N-Power Supply> | LED1,LED2 | LED<Operation Inspection Indicators> |
| TH8 | Thermistor (internal) <Heat Sink> | LO1/LO2/LO3 | Connection Terminal<L1/L2/L3/N-Power Supply> | F1,F2,F3,F4 | FUSE<T6.3AL250V> |
| TH32 | Thermistor<Comp. Surface> | GD1, GD2 | Connection Terminal<Ground> | X51,X52,X54,X55 | Relay |
| LEV-A | Electronic Expansion Valve | C.B. | Controller Circuit Board | | |
| ACL4 | Reactor | SW1 | Switch<Manual Defrost, Defect History, Record Reset, Refrigerant Address> | | |
| DCL | Reactor | SW4 | Switch<Test Operation> | | |
| CB1, CB2 | Main Smoothing Capacitor | | | | |
| RS | Rush Current Protect Resistor | | | | |



M-NET ADAPTER

| SYMBOL | NAME |
|--------|-----------------------------------|
| TB7 | Terminal Block <M-NET connection> |
| CN5 | Connector <Transmission> |
| CND | Connector <Power Supply> |
| CN2M | Connector <M-NET communication> |

8-1. FIELD ELECTRICAL WIRING (power wiring specifications)

| | | | | |
|--|---|---------------------------|---------------------------|--------------------------------|
| Outdoor unit model | | SP100, 125V | SP140V | SP100/125/140Y |
| Outdoor unit power supply | | ~N (single), 50 Hz, 230 V | ~N (single), 50 Hz, 230 V | 3N~ (3ph,4-wires), 50Hz, 400 V |
| Outdoor unit input capacity Main switch (Breaker) | *1 | 32 A | 40 A | 16 A |
| Wiring size (mm ²) Wire No. x size | Outdoor unit power supply | 3 x Min. 4 | 3 x Min. 6 | 5 x Min. 1.5 |
| | Indoor unit-Outdoor unit | 3 x 1.5 (Polar) | 3 x 1.5 (Polar) | 3 x 1.5 (Polar) |
| | Indoor unit-Outdoor unit earth | 1 x Min. 1.5 | 1 x Min. 1.5 | 1 x Min. 1.5 |
| | Remote controller-Indoor unit | 2 x 0.3 (Non-polar) | 2 x 0.3 (Non-polar) | 2 x 0.3 (Non-polar) |
| Circuit rating | Outdoor unit L-N (single) | | | |
| | Outdoor unit L1-N, L2-N, L3-N (3 phase) | *4 | 230 V AC | 230 V AC |
| | Indoor unit-Outdoor unit S1-S2 | *4 | 230 V AC | 230 V AC |
| | Indoor unit-Outdoor unit S2-S3 | *4 | 24 V DC | 24 V DC |
| | Remote controller-Indoor unit | *4 | 12 V DC | 12 V DC |

*1. A breaker with at least 3 mm contact separation in each pole shall be provided. Use earth leakage breaker(NV).

Make sure that the current leakage breaker is one compatible with higher harmonics.

Always use a current leakage breaker that is compatible with higher harmonics as this unit is equipped with an inverter.

The use of an inadequate breaker can cause the incorrect operation of inverter.

*2. Refer to "8-3. INDOOR – OUTDOOR CONNECTING CABLE".

*3. The 10 m wire is attached in the remote controller accessory.

*4. The figures are NOT always necessarily the voltage to ground.

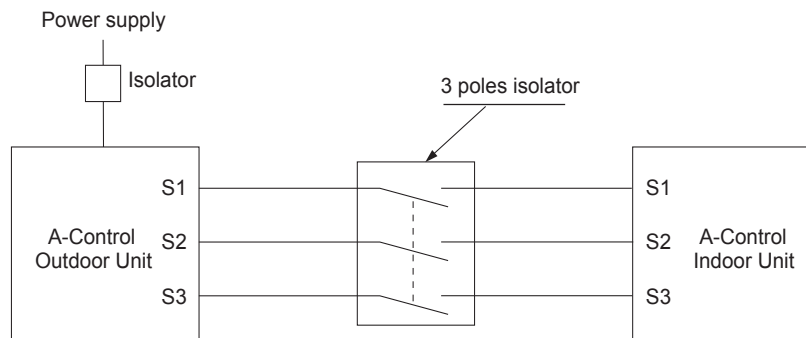
S3 terminal has 24 V DC against S2 terminal. However between S3 and S1, these terminals are NOT electrically insulated by the transformer or other device.

⚠ Caution: Be sure to install N-Line. Without N-Line, it could cause damage to the unit.

Notes: 1. Wiring size must comply with the applicable local and national code.

2. Power supply cords and Indoor/Outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)

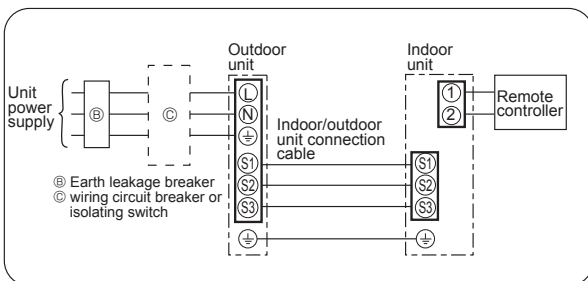
3. Install an earth longer than other cables.



⚠ Warning:

In case of A-control wiring, there is high voltage potential on the S3 terminal caused by electrical circuit design that has no electrical insulation between power line and communication signal line. Therefore, please turn off the main power supply when servicing. And do not touch the S1, S2, S3 terminals when the power is energized. If isolator should be used between indoor unit and outdoor unit, please use 3-pole type.

1:1 system

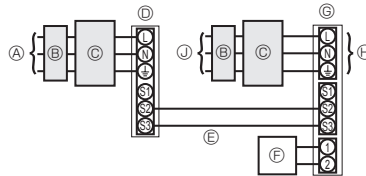


8-2. SEPARATE INDOOR UNIT/OUTDOOR UNIT POWER SUPPLIES

The following connection patterns are available.
The outdoor unit power supply patterns vary on models.

<For models without heater>

The optional indoor power supply terminal kit is required.

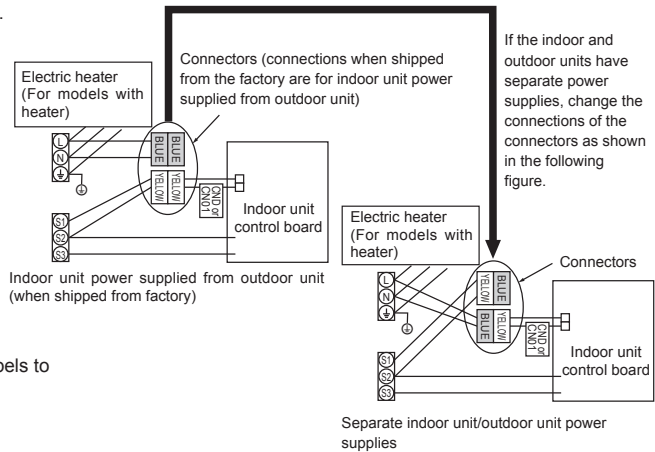


- Ⓐ Outdoor unit power supply
- Ⓑ Earth leakage breaker
- Ⓒ Wiring circuit breaker or isolating switch
- Ⓓ Outdoor unit
- Ⓔ Indoor unit/outdoor unit connecting cords
- Ⓕ Remote controller
- Ⓖ Indoor unit
- Ⓗ Option
- Ⓙ Indoor unit power supply

Affix a label B that is included with the manuals near each wiring diagram for the indoor and outdoor units.

If the indoor and outdoor units have separate power supplies, refer to the table below.
If the optional indoor power supply terminal kit is used, change the indoor unit electrical box wiring referring to the figure in the right and the DIP switch settings of the outdoor unit control board.

| | Indoor unit specifications | | | | | | | | |
|---|--|----|---|--|---|-----|---|---|--|
| Indoor power supply terminal kit (option) | Required | | | | | | | | |
| Indoor unit electrical box connector connection change | Required | | | | | | | | |
| Label affixed near each wiring diagram for the indoor and outdoor units | Required | | | | | | | | |
| Outdoor unit DIP switch settings (when using separate indoor unit/outdoor unit power supplies only) | <table border="1" style="display: inline-table;"> <tr> <td>ON</td> <td></td> <td></td> <td>3</td> </tr> <tr> <td>OFF</td> <td>1</td> <td>2</td> <td></td> </tr> </table> (SW8) Set the SW8-3 to ON. | ON | | | 3 | OFF | 1 | 2 | |
| ON | | | 3 | | | | | | |
| OFF | 1 | 2 | | | | | | | |



Note: There are three types of labels (labels A, B and C). Affix the appropriate labels to the units according to the wiring method.

| | | |
|-----------------------------------|--------------------------------|--------------|
| Indoor unit model | SP100/125/140 | |
| Indoor unit power supply | ~ /N (single), 50 Hz, 230 V | |
| Indoor unit input capacity | | |
| Main switch (Breaker) | *1 | 16 A |
| Wiring Wire No. x size (mm) | Indoor unit power supply | 2 x Min. 1.5 |
| | Indoor unit power supply earth | 1 x Min. 1.5 |
| | Indoor unit-Outdoor unit | *2 |
| | Indoor unit-Outdoor unit earth | 2 x Min. 0.3 |
| Circuit rating | Remote controller-Indoor unit | *3 |
| | Indoor unit L-N | *4 |
| | Indoor unit-Outdoor unit S1-S2 | *4 |
| | Indoor unit-Outdoor unit S2-S3 | *4 |
| | Remote controller-Indoor unit | *4 |

*1. A breaker with at least 3 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV).

*2. Maximum 120 m

*3. The 10 m wire is attached in the remote controller accessory. Maximum 500 m

*4. The figures are NOT always necessarily the voltage to ground.

Notes: 1. Wiring size must comply with the applicable local and national code.

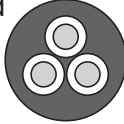
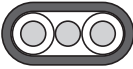


2. Power supply cords and indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)

3. Install an earth longer than other cables.

8-3. INDOOR – OUTDOOR CONNECTING CABLE

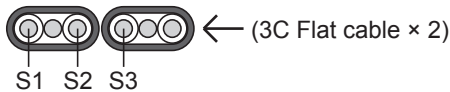
The cable shall not be lighter than design 60245 IEC or 60227 IEC.

The cable length may vary depending on the condition of installation, humidity or materials, etc.

| Cross section of cable | Wire size (mm ²) | Number of wires | Polarity | L(m) *5 |
|---|------------------------------|-----------------|--|----------------------|
| Round  | 2.5 | 3 | Clockwise : S1-S2-S3 | 50 *1 |
| Flat  | 2.5 | 3 | Not applicable (Because center wire has no cover finish) | Not applicable *2 |
| Flat  | 1.5 | 4 | From left to right : S1-Open-S2-S3 | 45 *3 |
| Round  | 2.5 | 4 | Clockwise : S1-S2-S3-Open Connect S1 and S3 to the opposite angle | 60 *4 |

*1 : In case that cable with stripe of yellow and green is available.

*2 : In case that the flat cables are connected as this picture, they can be used up to 80m.



*3 : In case of regular polarity connection (S1-S2-S3), wire size is 1.5mm².

*4 : In case of regular polarity connection (S1-S2-S3)

*5 : Mentioned cable length is just a reference value.

It may be different depending on the condition of installation, humidity or materials, etc.

| Outdoor power supply | Wire No. × Size (mm ²) | | |
|--------------------------------|------------------------------------|-----------------|----------------------------------|
| | Max. 45m | Max. 50m | Max. 80m |
| Indoor unit-Outdoor unit | 3 × 1.5 (polar) | 3 × 2.5 (polar) | 3 × 2.5 (polar) and S3 separated |
| Indoor unit-Outdoor unit earth | 1 × Min. 1.5 | 1 × Min. 2.5 | 1 × Min. 2.5 |

Note: The Max. cable length may vary depending on the condition of installation, humidity or materials, etc.

| Indoor/Outdoor separate power supply | Wire No. × Size (mm ²) |
|--------------------------------------|------------------------------------|
| | Max. 120m |
| Indoor unit-Outdoor unit | 2 × Min. 0.3 |
| Indoor unit-Outdoor unit earth | — |

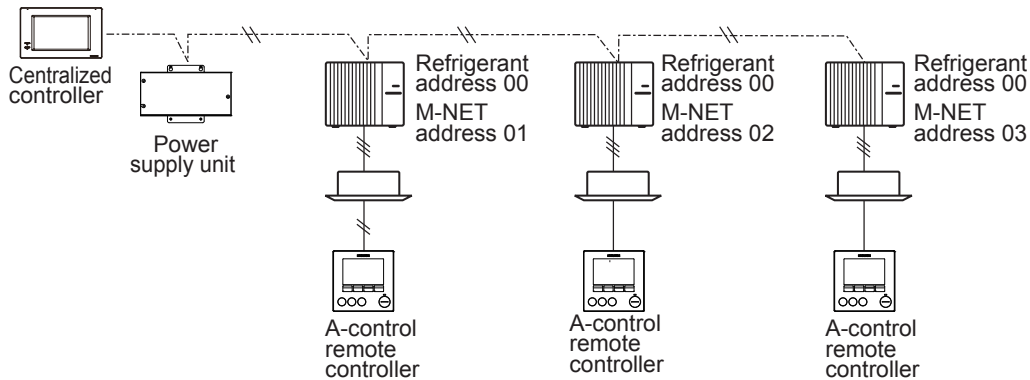
*Note: The optional indoor power supply terminal kit is necessary.

Be sure to connect the indoor-outdoor connecting cables directly to the units (no intermediate connections). Intermediate connections can lead to communication errors if water enters the cables and causes insufficient insulation to earth or a poor electrical contact at the intermediate connection point.

8-4. M-NET WIRING METHOD

(Points to note)

- (1) Outside the unit, transmission wires should stay away from electric wires in order to prevent electromagnetic noise from making an influence on the signal communication. Place them at intervals of more than 5 cm. Do not put them in the same conduit tube.
- (2) Terminal block (TB7) for transmission wires should never be connected to V power supply. If it is connected, electronic parts on M-NET P.C. board may burn out.
- (3) Use 2-core × 1.25 mm² shield wire (CVVS, CPEVS) for the transmission wire. Transmission signals may not be sent or received normally if different types of transmission wires are put together in the same multi-conductor cable. Never do this because this may cause a malfunction.

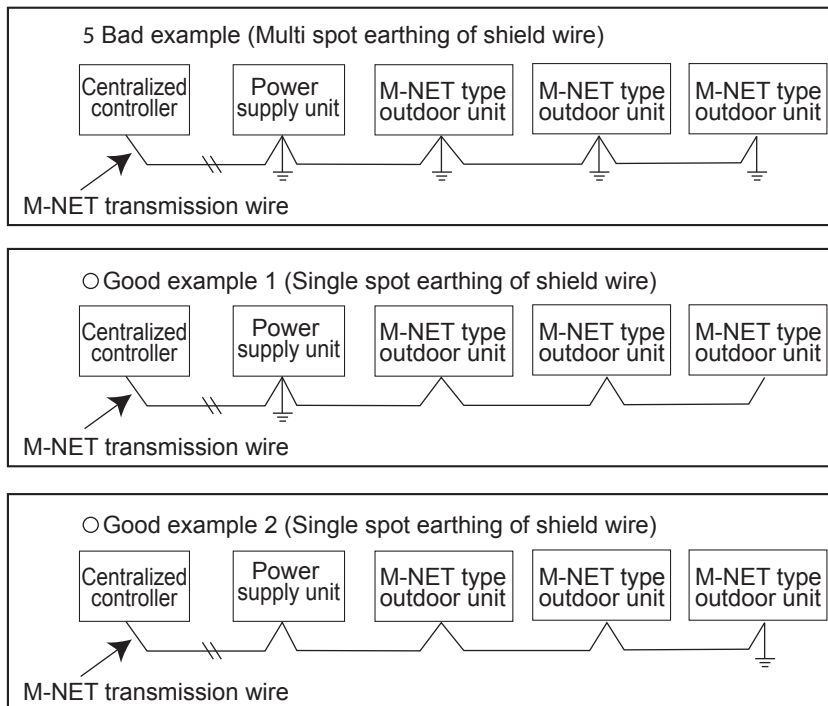


It would be ok if M-NET wire (non-polar, 2-cores) is arranged in addition to the wiring for A-control.

- (4) Earth only one of any appliances through M-NET transmission wire (shield wire). Communication error may occur due to the influence of electromagnetic noise.

"Ed" error will appear on the LED display of outdoor unit.

"0403" error will appear on the central-control remote controller.

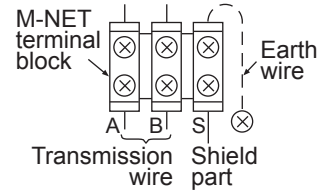


If there are more than 2 grounding spots on the shield wire, noise may enter into the shield wire because the earth wire and shield wire form 1 circuit and the electric potential difference occurs due to the impedance difference among earthing spots. In case of single spot grounding, noise does not enter into the shield wire because the earth wire and shield wire do not form 1 circuit.

To avoid communication errors caused by noise, make sure to observe the single spot grounding method described in the installation manual.

● **M-NET wiring**

- (1) Use 2-core × 1.25 mm² shield wire for electric wires.
(Excluding the case connecting to system controller.)
- (2) Connect the wire to the M-NET terminal block. Connect one core of the transmission wire (no-polarity) to A terminal and the other to B. Peel the shield wire, twist the shield part to a string and connect it to S terminal.
- (3) In the system which several outdoor units are being connected, the terminal (A, B, S) on M-NET terminal block should be individually wired to the other outdoor unit's terminal, i.e. A to A, B to B and S to S. In this case, choose one of those outdoor units and drive a screw to fix a ground wire on the plate as shown on the right figure.



8-4-1. M-NET address setting

In A-control models, M-NET address and refrigerant address should be set only for the outdoor unit. Similar to CITY MULTI system, there is no need to set the address of outdoor unit and remote controller. To construct a central control system, the setting of M-NET address should be conducted only upon the outdoor unit. The setting range should be 1 to 50 (the same as that of the indoor unit in CITY MULTI system), and the address number should be consecutively set in a same group.

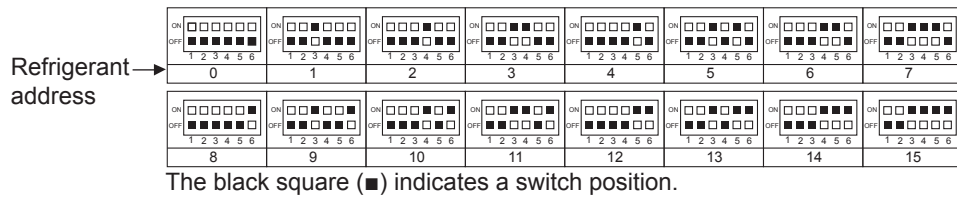
Address number can be set by using rotary switches (SW11 for 1s digit and SW12 for 10s digit), which is located on the M-NET board of outdoor unit. (Factory setting: all addresses are set to "0".)

<Setting example>

| M-NET Address No. | 1 | 2 | ... | 50 |
|-------------------|--------------------|--------------------|-----|--------------------|
| Switch setting | SW11 1s digit: 01 | SW11 1s digit: 02 | ~ | SW11 1s digit: 50 |
| | SW12 10s digit: 00 | SW12 10s digit: 00 | | SW12 10s digit: 00 |

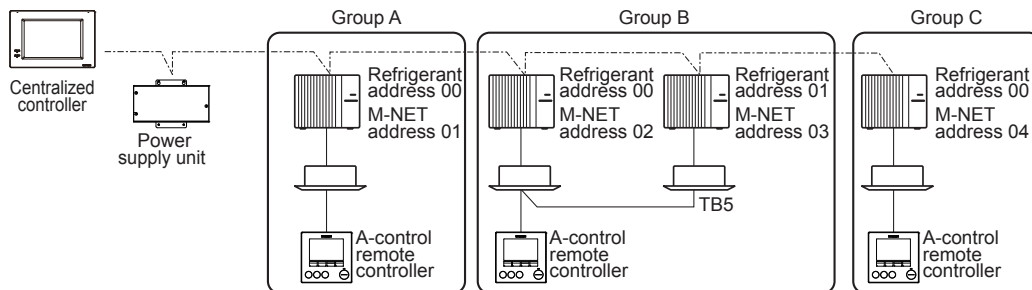
8-4-2. Refrigerant address setting

In the case of multiple grouping system (multiple refrigerant circuits in one group), indoor units should be connected by remote controller wiring (TB5) and the refrigerant address needs to be set. Leave the refrigerant addresses to "00" if the group setting is not conducted. Set the refrigerant address by using DIP SW1-3 to -6 on the outdoor controller board. [Initial setting: all switches are OFF. (All refrigerant addresses are "00".)]

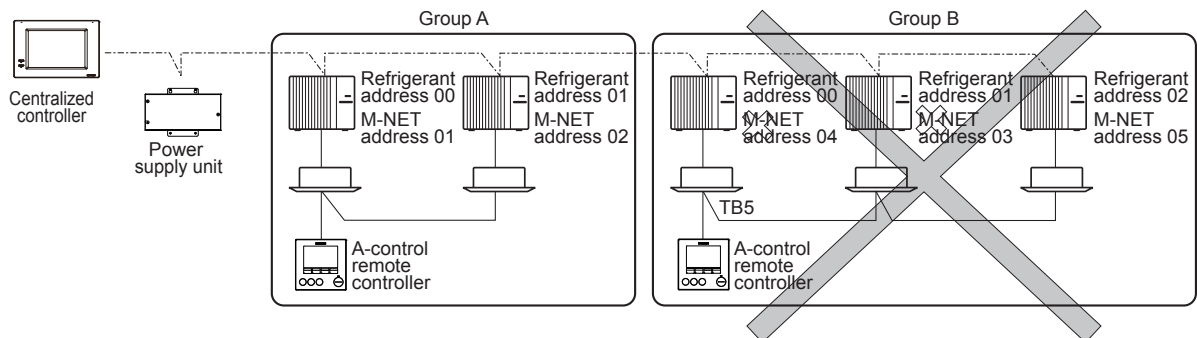


8-4-3. Regulations in address settings

In the case of multiple grouping system, M-NET and refrigerant address settings should be done as explained in the above section. Set the lowest number in the group for the outdoor unit whose refrigerant address is "00" as its M-NET address.



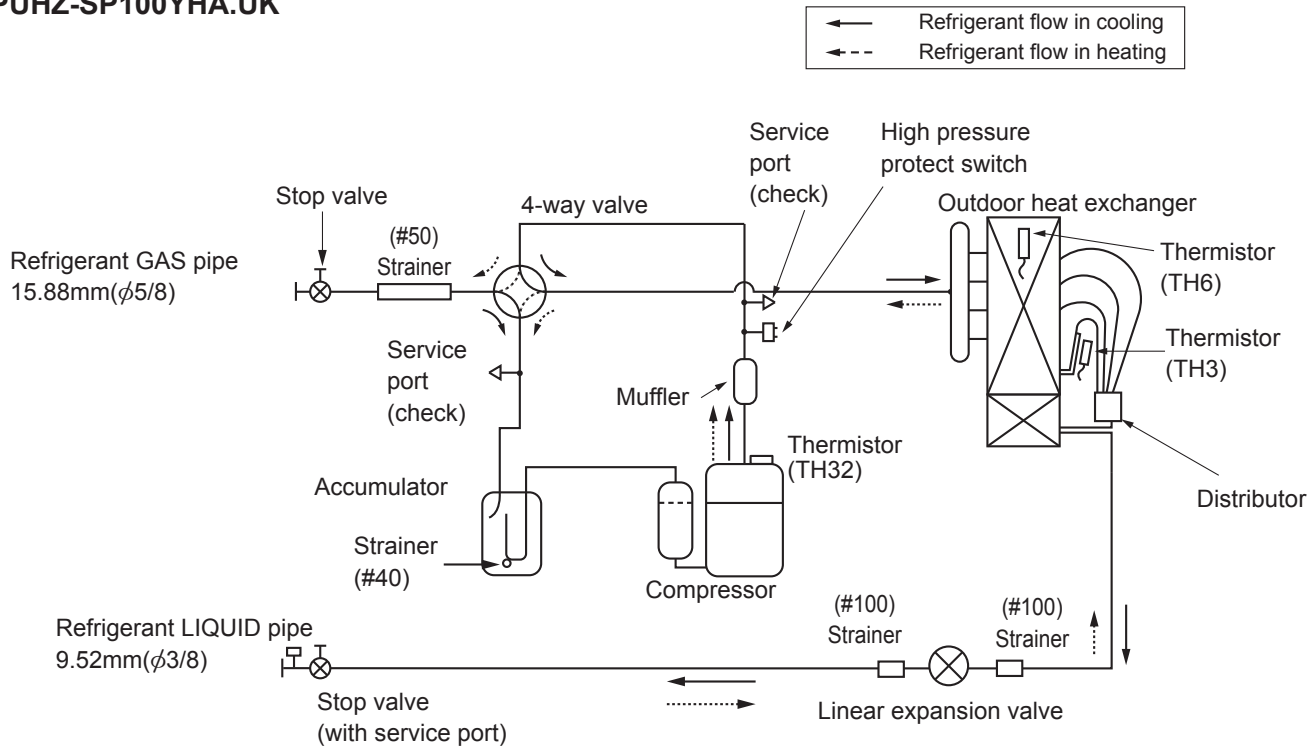
* Refrigerant addresses can be overlapped if they are in the different group.



* In group B, M-NET address of the outdoor unit whose refrigerant address is "00" is not set to the minimum in the group. As "3" is right for this situation, the setting is wrong. Taking group A as a good sample, set the minimum M-NET address in the group for the outdoor unit whose refrigerant address is "00".

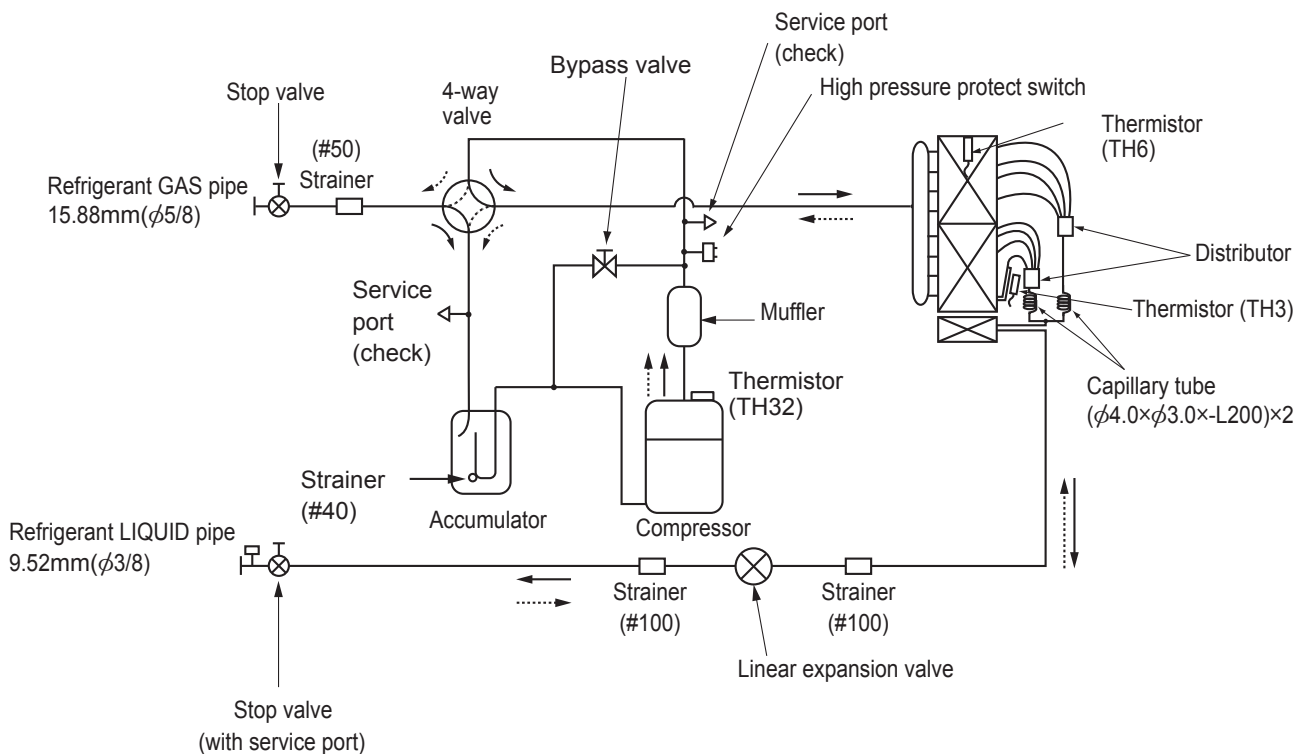
PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK

Unit : mm (inch)



PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK



9-1. REFRIGERANT COLLECTING (PUMP DOWN)

When relocating or disposing of the indoor/outdoor unit, pump down the system following the procedure below so that no refrigerant is released into the atmosphere.

- ① Turn off the power supply (circuit breaker).
- ② Connect the low-pressure valve on the gauge manifold to the charge plug (lowpressure side) on the outdoor unit.
- ③ Close the liquid stop valve completely.
- ④ Supply power (circuit breaker).
 - When power is supplied, make sure that “CENTRALLY CONTROLLED” is not displayed on the remote controller. If “CENTRALLY CONTROLLED” is displayed, the refrigerant collecting (pump down) cannot be completed normally.
 - Start-up of the indoor-outdoor communication takes about 3 minutes after the power (circuit breaker) is turned on. Start the pump-down operation 3 to 4 minutes after the power (circuit breaker) is turned on.
- ⑤ Perform the refrigerant collecting operation (cooling test run).
 - Push the pump-down SWP switch (push-button type) on the control board of the outdoor unit. The compressor and ventilators (indoor and outdoor units) start operating (refrigerant collecting operation begins). (LED1 and LED2 on the control board of the outdoor unit are lit.)
 - Only push the pump-down SWP switch if the unit is stopped. However, even if the unit is stopped and the pump-down SWP switch is pushed less than 3 minutes after the compressor stops, the refrigerant collecting operation cannot be performed. Wait until the compressor has been stopped for 3 minutes and then push the pump-down SWP switch again.
- ⑥ Fully close the stop valve on the gas pipe side of the outdoor unit when the pressure gauge on the gauge manifold shows 0.05 to 0 MPa [Gauge] (approx. 0.5 to 0 kgf/cm²) and quickly stop the air conditioner.
 - Because the unit automatically stops in about 3 minutes when the refrigerant collecting operation is completed (LED1 off, LED2 lit), be sure to quickly close the gas stop valve. However, if LED1 is lit, LED2 is off, and the unit is stopped, open the liquid stop valve completely, close the valve completely after 3 minutes or more have passed, and then repeat step ⑤. (Open the gas ball valve completely.)
 - If the refrigerant collecting operation has been completed normally (LED1 off, LED2 lit), the unit will remain stopped until the power supply is turned off.
 - Note that when the extension piping is very long with a large refrigerant amount, it may not be possible to perform a pump-down operation. In this case, use refrigerant recovery equipment to collect all of the refrigerant in the system.
- ⑦ Turn off the power supply (circuit breaker), remove the gauge manifold, and then disconnect the refrigerant pipes.

⚠ Warning:

When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes.

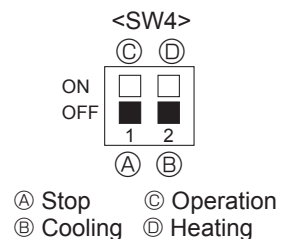
- **If the refrigerant pipes are disconnected while the compressor is operating and the stop valve (ball valve) is open, the pressure in the refrigeration cycle could become extremely high if air is drawn in, causing the pipes to burst, personal injury, etc.**

9-2. START AND FINISH OF TEST RUN

- Operation from the indoor unit
Execute the test run using the installation manual for the indoor unit.
- Operation from the outdoor unit
By using the DIP switch SW4 on the control board of outdoor unit, test run can be started and finished, and its operation mode (cooling/heating) can be set up.
 - ① Set the operation mode (cooling/heating) using SW4-2.
 - ② Turn on SW4-1 to start the test run with the operation mode set by SW4-2.
 - ③ Turn off SW4-1 to finish the test run.
- There may be a faint knocking sound around the machine room after power is supplied. However, this is not a problem with product because the linear expansion pipe is just moving to adjust opening pulse.
- There may be a knocking sound around the machine room for several seconds after compressor starts operating. However, this is not a problem with product because the check valve itself generates the sound due to small pressure difference in the refrigerant circuit.

Note:

The operation mode cannot be changed by SW4-2 during test run. (To change test run mode, stop the unit by SW4-1, change the operation mode and restart the test run by SW4-1.)



10-1. TROUBLESHOOTING

<Check code displayed by self-diagnosis and actions to be taken for service (summary)>

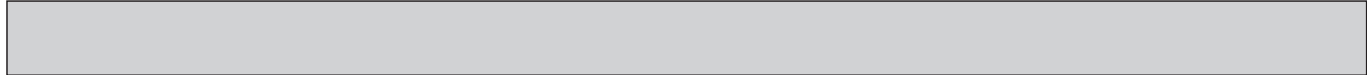
Present and past check codes are logged, and they can be displayed on the wired remote controller and control board of outdoor unit. Actions to be taken for service, which depends on whether or not the trouble is reoccurring in the field, are summarized in the table below. Check the contents below before investigating details.

| Unit conditions at service | Check code | Actions to be taken for service (summary) |
|---------------------------------|---------------|---|
| The trouble is reoccurring. | Displayed | Judge what is wrong and take a corrective action according to "10-4. SELF-DIAGNOSIS ACTION TABLE". |
| | Not displayed | Conduct trouble shooting and ascertain the cause of the trouble according to "10-5. TROUBLESHOOTING OF PROBLEMS". |
| The trouble is not reoccurring. | Logged | ①Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise, etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the trouble occurred, matters related to wiring, etc. ②Reset check code logs and restart the unit after finishing service. ③There is no abnormality concerning of parts such as electrical component, controller board, remote controller, etc. |
| | Not logged | ①Re-check the abnormal symptom. ②Conduct trouble shooting and ascertain the cause of the trouble according to "10-5. TROUBLESHOOTING OF PROBLEMS". ③Continue to operate unit for the time being if the cause is not ascertained. ④There is no abnormality concerning of parts such as electrical component, controller board, remote controller, etc. |

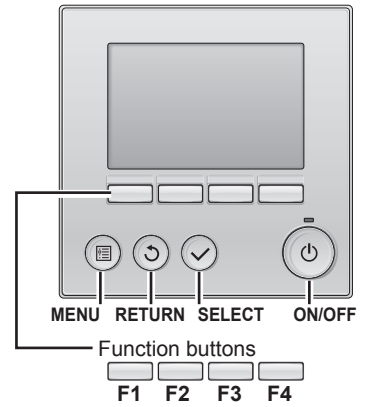
10-2. CHECK POINT UNDER TEST RUN

10-2-1. Before test run

- After installation of indoor and outdoor units, piping work and electric wiring work, re-check that there is no refrigerant leakage, loosened connections and incorrect polarity.
 - Measure impedance between the ground and the power supply terminal block (L, N) on the outdoor unit by 500 V Megger and check that it is 1.0 MΩ or over.
*Do not use 500V Megger to indoor/outdoor connecting wire terminal block (S1, S2, S3) and remote controller terminal block (1,2). This may cause malfunction.
 - Make sure that test run switch (SW4) is set to OFF before turning on power supply.
 - Turn on power supply 12 hours before test run in order to protect compressor.
 - For specific models which requires higher ceiling settings or auto-recovery feature from power failure, make proper changes of settings referring to the description of "Selection of Functions through Remote Controller".
- Make sure to read operation manual before test run. (Especially items to secure safety.)



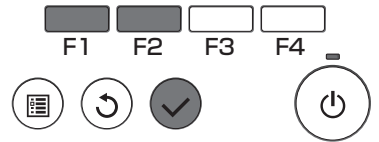
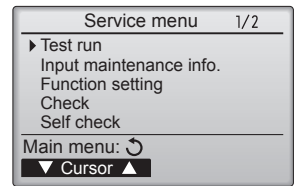
10-2-2. Test run for wired remote controller <PAR-31MAA>



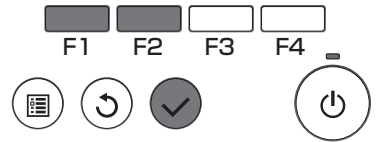
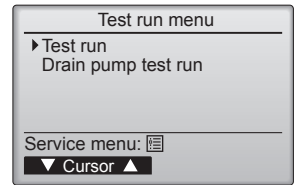
① Select "Service" from the Main menu, and press the button.



Select "Test run" with the **F1** or **F2** button, and press the button.



② Select "Test run" with the **F1** or **F2** button, and press the button.



Test run operation

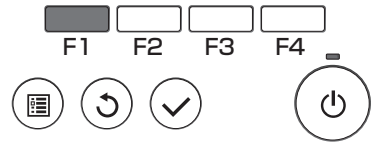
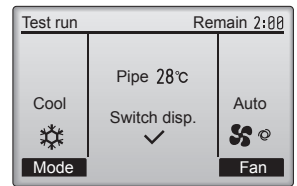
Press the **F1** button to go through the operation modes in the order of "Cool and Heat".

Cool mode: Check the cold air blow off.
Heat mode: Check the heat blow off.

Check the operation of the outdoor unit's fan.



Press the button and open the Vane setting screen.



Auto vane check

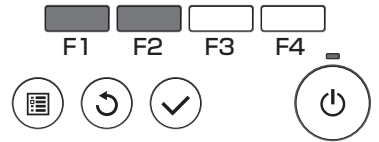
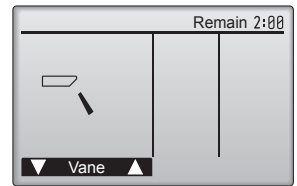
Check the auto vane with the **F1** **F2** buttons.



Press the button to return to "Test run operation".



Press the button.



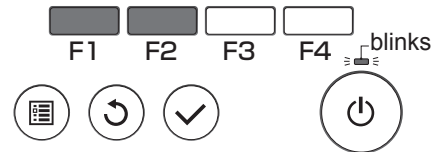
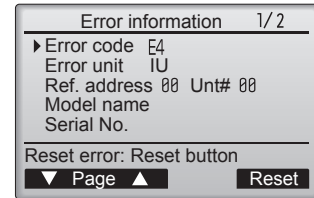
When the test run is completed, the "Test run menu" screen will appear. The test run will automatically stop after two hours.

<Error information>

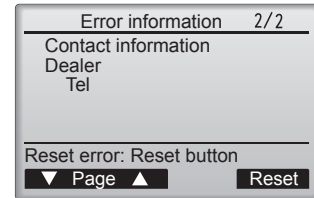
When an error occurs, the following screen will appear.
Check the error status, stop the operation, and consult your dealer.

- ① Check code, error unit, refrigerant address, unit model name, and serial number will appear.
The model name and serial number will appear only if the information have been registered.

Press the **F1** or **F2** button to go to the next page.

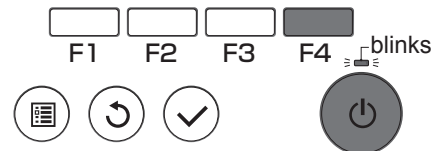
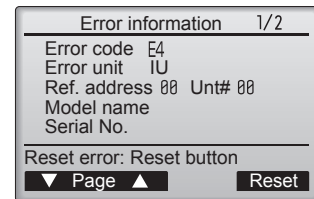


Contact information (dealer's phone number) will appear if the information have been registered.

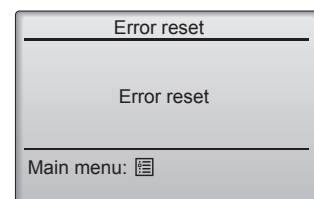
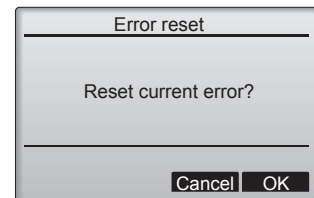


- ② Press the **F4** button or the  button to reset the error that is occurring.


Errors cannot be reset while the ON/OFF operation is prohibited.



Select "OK" with the **F4** button.

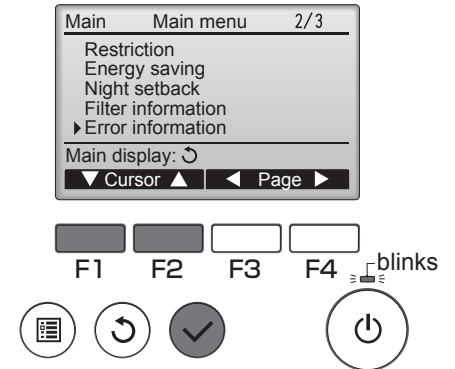


Navigating through the screens

- To go back to the Main menu  button

<Checking the error information>

While no errors are occurring, page 2/2 of the error information can be viewed by selecting "Error information" from the Main menu. Errors cannot be reset from this screen.

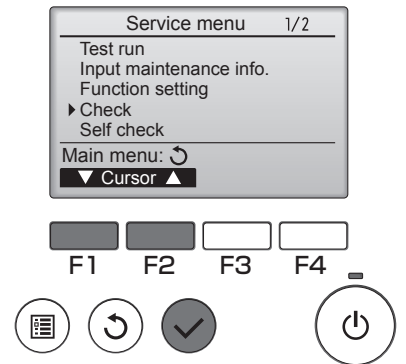


<Error history>

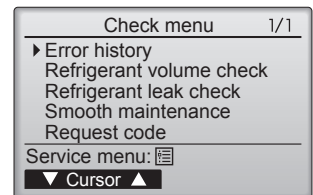
① Select "Service" from the Main menu, and press the button.



Select "Check" with the **F1** or **F2** button, and press the .



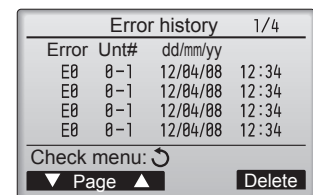
② Select "Error history" with the **F1** or **F2** button, and press the .



Error history

③ Select "Error history" from the Check menu, and press the button to view up to 16 error history records.

Four records are shown per page, and the top record on the first page indicates the latest error record.



Deleting the error history

④ To delete the error history, press the **F4** button (Delete) on the screen that shows error history.

A confirmation screen will appear asking if you want to delete the error history.

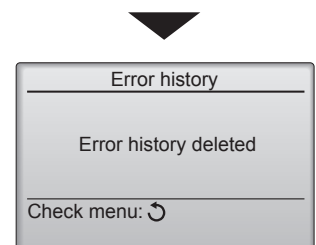
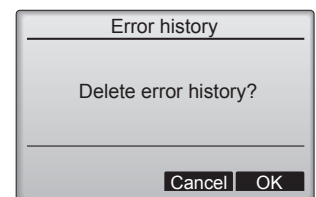


Press the **F4** button (OK) to delete the history.

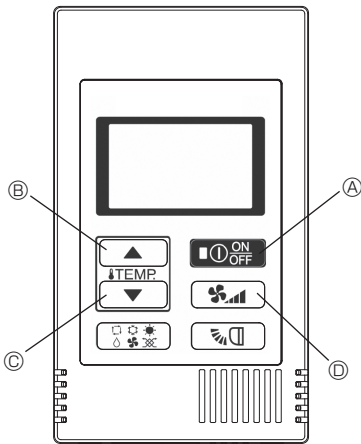


"Error history deleted" will appear on the screen.

Press the button to go back to the Check menu screen.



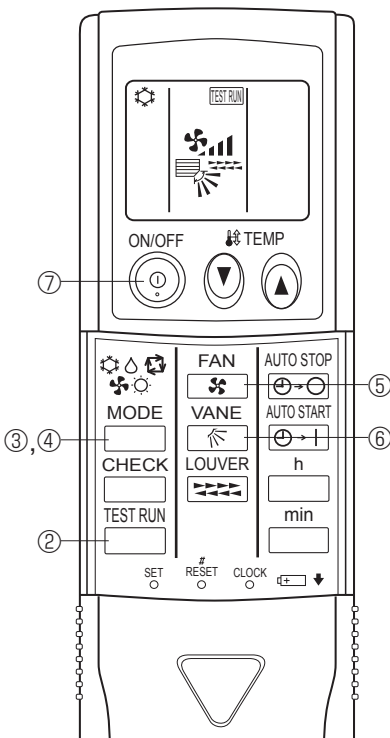
10-2-3. Test run for wired remote controller <PAC-YT52CRA>



- ① Before making a test run, refer to the “Test Run” section of the indoor unit installation manual.
- ② When the (A) button and (B) button are pressed simultaneously for 2 seconds or longer, test run is performed.
- ③ Stop the test run by pressing the (A) button.
- ④ If trouble occurred during the test run, refer to the “Test Run” section of the indoor unit installation manual.

| Indoor unit piping temperature | Test run time |
|--|--|
| Display range: -20°C (-4°F) to 70°C (158°F) “-20°C” or “70°C” flashes on the display. | The remaining time for test run is displayed. Display range: 2:00 to 0:01 After two hours, the test run stops automatically. |

10-2-4. Test run for wireless remote controller



Measure an impedance between the power supply terminal block on the outdoor unit and ground with a 500V Megger and check that it is equal to or greater than 1.0 MΩ.


- ① Turn on the main power to the unit.
- ② Press the button twice continuously.
(Start this operation from the status of remote controller display turned off.)
 and current operation mode are displayed.
- ③ Press the () button to activate mode, then check whether cool air blows out from the unit.
- ④ Press the () button to activate mode, then check whether warm air blows out from the unit.
- ⑤ Press the button and check whether strong air blows out from the unit.
- ⑥ Press the button and check whether the auto vane operates properly.
- ⑦ Press the ON/OFF button to stop the test run.

Note:


- Point the remote controller towards the indoor unit receiver while following steps ② to ⑦.
- It is not possible to run in FAN, DRY or AUTO mode.

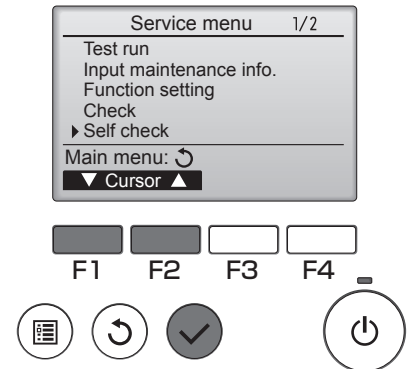
10-3. HOW TO PROCEED "SELF-DIAGNOSIS"


10-3-1. Self-diagnosis <PAR-31MAA>

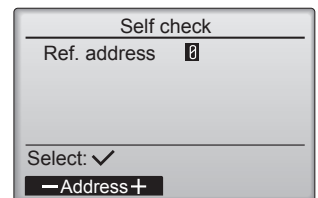
- ① Select "Service" from the Main menu, and press the  button.



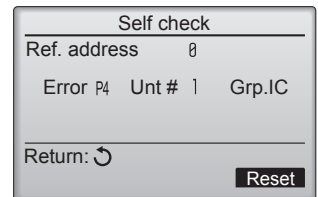
Select "Self check" with the **F1** or **F2** button, and press the  button.



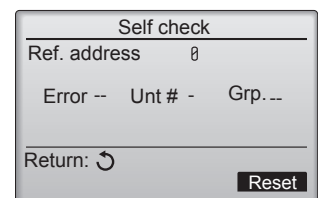
- ② With the **F1** or **F2** button, enter the refrigerant address, and press the  button.



- ③ Check code, unit number, attribute will appear.
"-" will appear if no error history is available.



When there is no error history



- ④ Resetting the error history.

Press the **F4** button (Reset) on the screen that shows the error history.

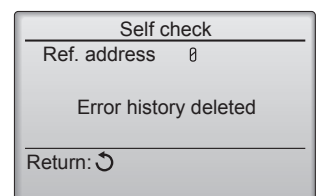
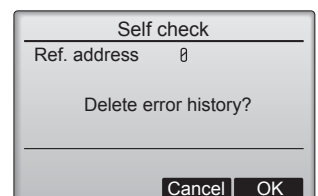


A confirmation screen will appear asking if you want to delete the error history.





Press the **F4** button (OK) to delete the error history.

If deletion fails, "Request rejected" will appear.
"Unit not exist" will appear if no indoor units that are correspond to the entered address are found.





Navigating through the screens

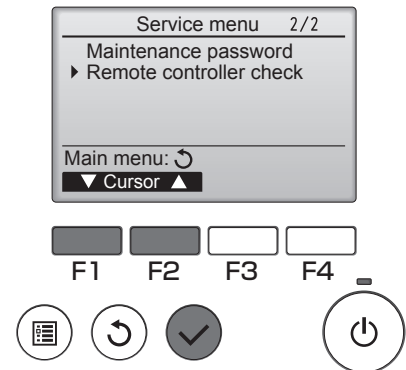
- To go back to the Main menu  button
- To return to the previous screen  button


10-3-2. Remote controller check <PAR-31MAA>



If operations cannot be completed with the remote controller, diagnose the remote controller with this function.

- ① Select "Service" from the Main menu, and press the  button.

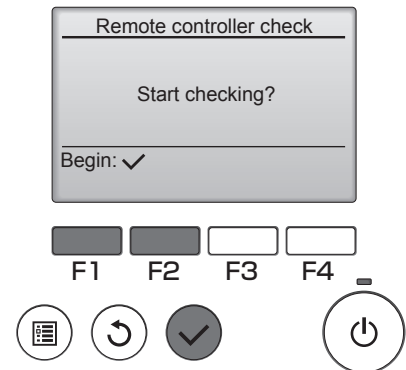
Select "Remote controller check" with the **F1** or **F2** button, and press the  button.



- ② Select "Remote controller check" from the Service menu, and press the  button to start the remote controller check and see the check results.

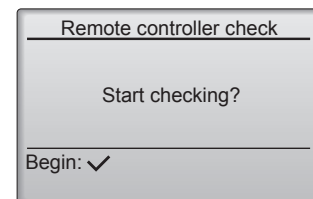
To cancel the remote controller check and exit the Remote controller check menu screen, press the  or the  button.


The remote controller will not reboot itself.



- ③
- OK: No problems are found with the remote controller. Check other parts for problems.
 - E3, 6832: There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.
 - NG (ALL0, ALL1): Send-receive circuit fault. Remote controller needs replacing.
 - ERC: The number of data errors is the discrepancy between the number of bits in the data transmitted from the remote controller and that of the data that was actually transmitted over the transmission line. If data errors are found, check the transmission line for external noise interference.

Remote controller check results screen



If the  button is pressed after the remote controller check results are displayed, remote controller check will end, and the remote controller will automatically reboot itself.

Check the remote controller display and see if anything is displayed (including lines). Nothing will appear on the remote controller display if the correct voltage (8.5 – 12 VDC) is not supplied to the remote controller. If this is the case, check the remote controller wiring and indoor units.

10-3-3. Self-diagnosis <PAC-YT52CRA>

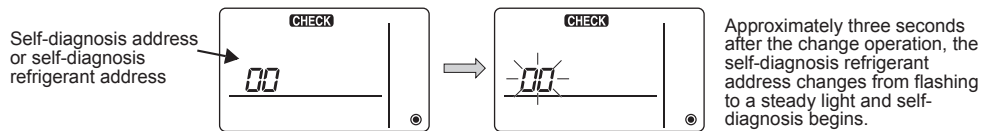
Retrieve the error history of each unit using the Simple MA controller.

- ① Switch to the self-diagnosis mode.

When the **(A)** **(ON/OFF)** button and the **(C)** **(TEMP. ▾)** button are pressed for 5 seconds or longer, the figure shown below is displayed.

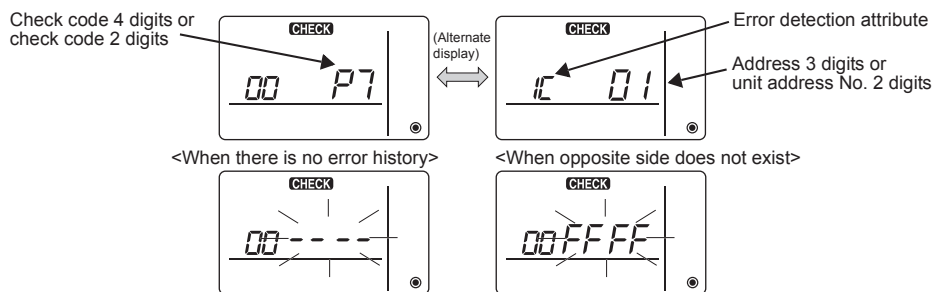
- ② Set the address or refrigerant address No. you want to self-diagnosis.

When the **(B)** **(TEMP. ▲)** and **(C)** **(TEMP. ▾)** are pressed, the address decreases and increases between 01 and 50 or 00 and 15. Set it to the address No. or refrigerant address No. you want to self-diagnosis.



- ③ Self-diagnosis result display <error history>

(For the contents of the check code, refer to the indoor unit installation manual or service handbook.)



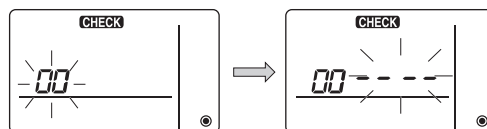
- ④ Error history reset

The error history is displayed in ③ self-diagnosis results display.

When the **(D)** **(ON/OFF)** button is pressed two times successively within 3 seconds, the self-diagnosis object address and refrigerant address flash.

When the error history was reset, the display shown below appears.

When error history reset is failed, the error contents are displayed again.



- ⑤ Self-diagnosis reset

There are the following two ways of resetting self-diagnosis.

Press the **(A)** **(ON/OFF)** button and the **(C)** **(TEMP. ▾)** button simultaneously for 5 seconds or longer.

→ Resets self-diagnosis and returns to the state before self-diagnosis.

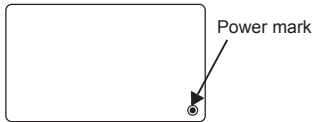
Press the **(A)** **(ON/OFF)** button. → Self-diagnosis resets and indoor units stop.

(When operation is prohibited, this operation is ineffective.)

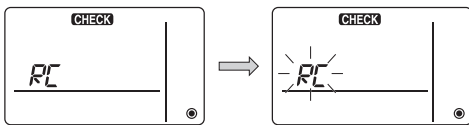
10-3-4. Remote Controller Check <PAC-YT52CRA>

When the air conditioner cannot be controlled from the Simple MA controller, use this function to check the remote controller.

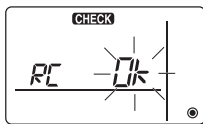
- First, check the power mark.
When normal voltage (DC12V) is not applied to the remote controller, the power mark goes off.
When the power mark is off, check the remote controller wiring and the indoor unit.



- Switch to the remote controller check mode.
When the **TEMP ▲** button and **RC** button are pressed simultaneously for 5 seconds or longer, the figure shown below is displayed.
When the **ON/OFF** button is pressed, remote controller check begins.



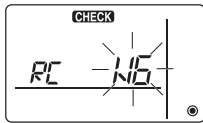
- Remote controller check result
<When remote controller is normal>



Since there is no problem at the remote controller, check for other causes.

(Error display 1) "NG" flashes → Remote controller send/receive circuit abnormal

<When remote controller is faulty>



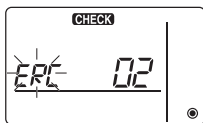
Remote controller switching is necessary.

When the problem is other than the checked remote controller



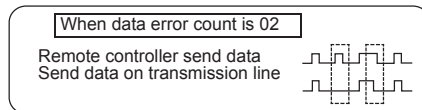
(Error display 2) "E3" "6833" "6832" flash → Cannot send

There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.



(Error display 3) "ERC" and data error count are displayed → Data error generation

"Data error count" is the difference between the number of bits of remote controller send data and the number of bits actually sent to the transmission line. In this case, the send data was disturbed by the noise, etc. Check the transmission line.



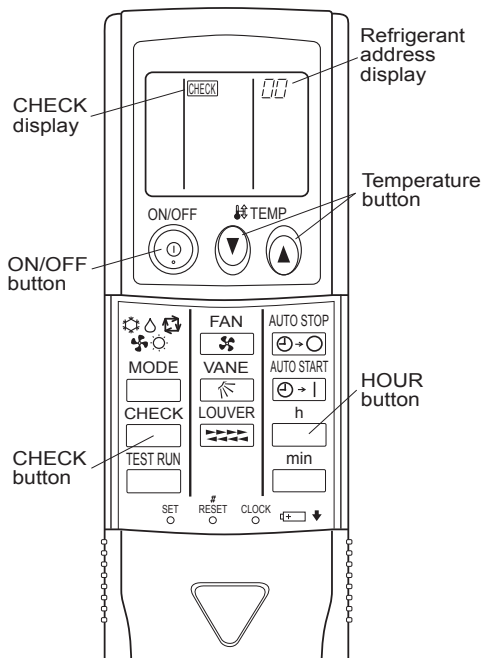
- Remote controller check reset
When the **TEMP ▲** button and **RC** button are pressed simultaneously for 5 seconds or longer, remote controller diagnosis is reset, the [HO] and run lamp flash for a certain period of time, and then the remote controller returns to its state before diagnosis.

10-3-5. Self-diagnosis <Wireless remote controller>

<In case of trouble during operation>

When a malfunction occurs to air conditioner, both indoor unit and outdoor unit will stop and operation lamp blinks to inform unusual stop.

<Malfunction-diagnosis method at maintenance service>



[Procedure]

1. Press the CHECK button twice.

- "CHECK" lights, and refrigerant address "00" flashes.
- Check that the remote controller's display has stopped before continuing.

2. Press the TEMP (down) (up) buttons.

- Select the refrigerant address of the indoor unit for the self-diagnosis.
- Note: Set refrigerant address using the outdoor unit's DIP switch (SW1). (For more information, see the outdoor unit installation manual.)

3. Point the remote controller at the sensor to the indoor unit and press the HOUR button.

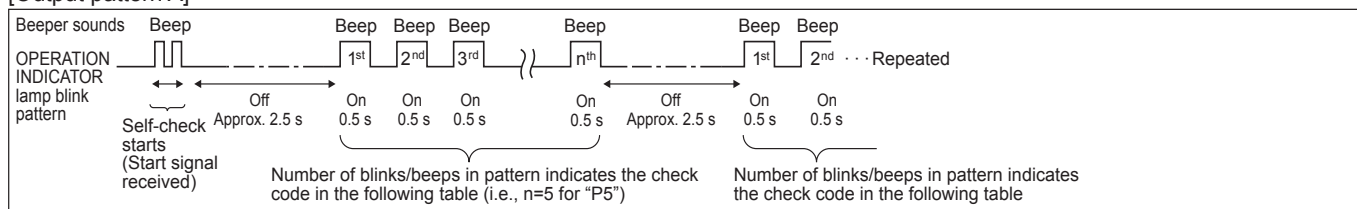
- If an air conditioner error occurs, the indoor unit's sensor emits an intermittent buzzer sound, the operation light flashes, and the check code is output. (It takes 3 seconds at most for check code to appear.)

4. Point the remote controller at the sensor to the indoor unit and press the ON/OFF button.

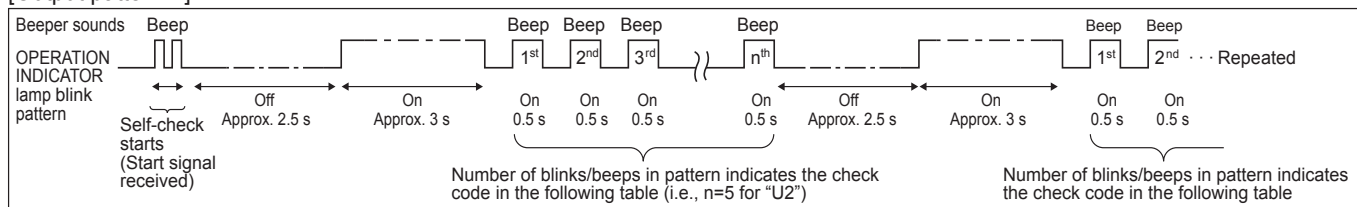
- The check mode is cancelled.

• Refer to the following tables for details on the check codes.

[Output pattern A]



[Output pattern B]



[Output pattern A] Errors detected by indoor unit

| Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times) | Wired remote controller Check code | Symptom | Remark |
|---|---------------------------------------|---|--|
| 1 | P1 | Intake sensor error | As for indoor unit, refer to indoor units service manual. |
| 2 | P2 | Pipe (TH2) sensor error | |
| | P9 | Pipe (TH5) sensor error | |
| 3 | E6,E7 | Indoor/outdoor unit communication error | |
| 4 | P4 | Drain sensor error/Float switch connector (CN4F) open | |
| 5 | P5 | Drain pump error | |
| | PA | Forced compressor stop (Due to water leakage abnormality) | |
| 6 | P6 | Freezing/Overheating protection operation | |
| 7 | EE | Communication error between indoor and outdoor units | |
| 8 | P8 | Pipe temperature error | |
| 9 | E4, E5 | Remote controller signal receiving error | |
| 10 | - | - | |
| 11 | - | - | |
| 12 | Fb | Indoor unit control system error (memory error, etc.) | |
| 14 | PL | Abnormality of refrigerant circuit | |
| - | E0, E3 | Remote controller transmission error | |
| - | E1, E2 | Remote controller control board error | |

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

| Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times) | Wired remote controller Check code | Symptom | Remark |
|---|---------------------------------------|---|--|
| 1 | E9 | Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit) | For details, check the LED display of the outdoor controller board. |
| 2 | UP | Compressor overcurrent interruption | |
| 3 | U3,U4 | Open/short of outdoor unit thermistors | |
| 4 | UF | Compressor overcurrent interruption (When compressor locked) | |
| 5 | U2 | Abnormal high discharging temperature/49 operated/ insufficient refrigerant | |
| 6 | U1,Ud | Abnormal high pressure (63H operated)/Overheating protection operation | |
| 7 | U5 | Abnormal temperature of heatsink | |
| 8 | U8 | Outdoor unit fan protection stop | |
| 9 | U6 | Compressor overcurrent interruption/Abnormal of power module | |
| 10 | U7 | Abnormality of superheat due to low discharge temperature | |
| 11 | U9,UH | Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to main circuit/Current sensor error | |
| 12 | - | - | |
| 13 | - | - | |
| 14 | Others | Other errors | |

Notes:

1. If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.
2. If the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 seconds.)" after the initial two beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

10-4. SELF-DIAGNOSIS ACTION TABLE

<Abnormalities detected when the power is turned on>

Note: Refer to indoor unit section for code P and code E.

| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|---|---|
| None | — | <ul style="list-style-type: none"> ① No voltage is supplied to terminal block (TB1) of outdoor unit. <ul style="list-style-type: none"> a) Power supply breaker is turned off. b) Contact failure or disconnection of power supply terminal c) Open phase (L or N phase) ② Electric power is not supplied to power supply terminal of outdoor power circuit board. <ul style="list-style-type: none"> a) Contact failure of power supply terminal b) Open phase on the outdoor power circuit board :Disconnection of connector LI or NI (VHA) ③ Electric power is not supplied to outdoor controller circuit board. <ul style="list-style-type: none"> a) Disconnection of connector (CNDC) ④ Disconnection of reactor (DCL) ⑤ Disconnection of outdoor noise filter circuit board or parts failure in outdoor noise filter circuit board. (YHA) ⑥ Defective outdoor power circuit board ⑦ Defective outdoor controller circuit board | <ul style="list-style-type: none"> ① Check following items. <ul style="list-style-type: none"> a) Power supply breaker b) Connection of power supply terminal block (TB1) c) Connection of power supply terminal block (TB1) ② Check following items. <ul style="list-style-type: none"> a) Connection of power supply terminal block (TB1) b) Connection of terminal on outdoor power circuit board Disconnection of connector LI or NI (VHA) Refer to "10-9. TEST POINT DIAGRAM". ③ Check connection of the connector (CNDC) on the outdoor controller circuit board. Check connection of the connector (CNDC) on the outdoor power circuit board (VHA) / the noise filter (YHA). Refer to "10-9. TEST POINT DIAGRAM". ④ Check connection of reactor (DCL). "DCL1" and "DCL2" on the power circuit board (VHA). ⑤ a) Check connection of outdoor noise filter circuit board. b) Replace outdoor noise filter circuit board. Refer to "10-9. TEST POINT DIAGRAM". ⑥ Replace outdoor power circuit board. ⑦ Replace outdoor controller circuit board (When items above are checked but the units cannot be repaired). |
| F5 (5201) | <p>63H connector open Abnormal if 63H connector circuit is open for 3 minutes continuously after power is supplied. 63H: High-pressure switch</p> | <ul style="list-style-type: none"> ① Disconnection or contact failure of 63H connector on outdoor controller circuit board ② Disconnection or contact failure of 63H ③ 63H is working due to defective parts. ④ Defective outdoor controller circuit board | <ul style="list-style-type: none"> ① Check connection of 63H connector on outdoor controller circuit board. Refer to "10-9. TEST POINT DIAGRAM". ② Check the connecting wire on 63H side. ③ Check continuity by tester. Replace the parts if the parts are defective. ④ Replace outdoor controller circuit board. |



| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|---|---|
| EA (6844) | <p>Indoor/outdoor unit connector miswiring, excessive number of units (4 units or more)</p> <p>1. Outdoor controller circuit board can automatically check the number of connected indoor units. Abnormal if the number cannot be checked automatically due to miswiring of indoor/outdoor unit connecting wire and etc. after power is turned on for 4 minutes.</p> <p>2. Abnormal if outdoor controller circuit board recognizes the number of connected indoor units as "4 units or more".</p> | <p>① Contact failure or miswiring of indoor/outdoor unit connecting wire</p> <p>② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity.</p> <p>③ 4 or more indoor units are connected to one outdoor unit.</p> <p>④ Defective transmitting receiving circuit of outdoor controller circuit board</p> <p>⑤ Defective transmitting receiving circuit of indoor controller board</p> <p>⑥ Defective indoor power board</p> <p>⑦ 2 or more outdoor units have refrigerant address "0" . (In case of group control)</p> <p>⑧ Noise has entered into power supply or indoor/outdoor unit connecting wire.</p> | <p>① Check disconnection or looseness or polarity of indoor/outdoor unit connecting wire of indoor and outdoor units.</p> <p>② Check diameter and length of indoor/outdoor unit connecting wire. Total wiring length: 80m (including wiring connecting each indoor unit and between indoor and outdoor unit) Also check if the connection order of flat cable is S1, S2, S3.</p> <p>③ Check the number of indoor units that are connected to one outdoor unit. (If EA is detected.)</p> <p>④-⑥ Turn the power off once, and on again to check. Replace outdoor controller circuit board, indoor controller board or indoor power board if abnormality occurs again.</p> |
| Eb (6845) | <p>Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection)</p> <p>Outdoor controller circuit board can automatically set the unit number of indoor units. Abnormal if the indoor unit number can not be set within 4 minutes after power on because of miswiring (converse wiring or disconnection) of indoor/outdoor unit connecting wire.</p> | <p>① Contact failure or miswiring of indoor/outdoor unit connecting wire</p> <p>② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity.</p> <p>④ Defective transmitting receiving circuit of outdoor controller circuit board</p> <p>⑤ Defective transmitting receiving circuit of indoor controller board</p> <p>⑥ Defective indoor power board</p> <p>⑦ 2 or more outdoor units have refrigerant address "0" . (In the case of group control)</p> <p>⑧ Noise has entered into power supply or indoor/outdoor unit connecting wire.</p> | <p>⑦ Check if refrigerant addresses (SW1-3 to SW1-6 on outdoor controller circuit board) are overlapping in case of group control system.</p> <p>⑧ Check transmission path, and remove the cause.</p> <p>Note: The descriptions above, ①-⑧, are for EA, Eb and EC.</p> |
| EC (6846) | <p>Start-up time over</p> <p>The unit cannot finish start-up process within 4 minutes after power on.</p> | <p>① Contact failure of indoor/outdoor unit connecting wire</p> <p>② Diameter or length of indoor/outdoor unit connecting wire is out of specified capacity.</p> <p>⑦ 2 or more outdoor units have refrigerant address "0" . (In the case of group control)</p> <p>⑧ Noise has entered into power supply or indoor/outdoor unit connecting wire.</p> | |

<Abnormalities detected while unit is operating>

| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|--|---|
| U1 (1302) | <p>High pressure (High-pressure switch 63H operated) Abnormal if high-pressure switch 63H operated (*) during compressor operation. * 4.15 MPa</p> <p>63H: High-pressure switch</p> | <ol style="list-style-type: none"> ① Short cycle of indoor unit ② Clogged filter of indoor unit ③ Decreased airflow caused by dirt of indoor fan ④ Dirt of indoor heat exchanger ⑤ Locked indoor fan motor ⑥ Malfunction of indoor fan motor ⑦ Defective operation of stop valve (Not fully open) ⑧ Clogged or broken pipe ⑨ Locked outdoor fan motor ⑩ Malfunction of outdoor fan motor ⑪ Short cycle of outdoor unit ⑫ Dirt of outdoor heat exchanger ⑬ Decreased airflow caused by defective inspection of outside temperature thermistor (It detects lower temperature than actual temperature.) ⑭ Disconnection or contact failure of connector (63H) on outdoor controller board ⑮ Disconnection or contact failure of 63H connection ⑯ Defective outdoor controller board ⑰ Defective action of linear expansion valve ⑱ Malfunction of fan driving circuit | <ol style="list-style-type: none"> ①~⑥ Check indoor unit and repair defect. ⑦ Check if stop valve is fully open. ⑧ Check piping and repair defect. ⑨~⑫ Check outdoor unit and repair defect. ⑬ Check the inspected temperature of outside temperature thermistor on LED display. (SW2 on A-Control Service Tool : Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ⑭~⑯ Turn the power off and check F5 is displayed when the power is turned again. When F5 is displayed, refer to "Judgment and action" for F5. ⑰ Check linear expansion valve. Refer to "10-6. HOW TO CHECK THE PARTS". ⑱ Replace outdoor controller board. |
| U2 (1102) | <p>High discharging temperature</p> <p>(1) Abnormal if discharge temperature thermistor (TH32) exceeds 125°C or 110°C continuously for 5 minutes. Abnormal if condenser/evaporator temperature thermistor (TH5) exceeds 40°C during defrosting and discharge temperature thermistor (TH32) exceeds 110°C.</p> <p>(2) Abnormal if discharge super heat (Cooling: TH32-H5 / Heating: TH32-TH6) increases. All the conditions in A or B are detected simultaneously for 10 minutes continuously after 6 minutes past from compressor start-up (including the thermostat indication or recovery from defrosting).</p> <p><Condition A></p> <ul style="list-style-type: none"> • Heating mode • When discharge super heat is less than 70°C. • When the TH6 temp is more than the value obtained by TH7-5°C. • When the condensing temp of TH5 is less than 35°C. <p><Condition B></p> <ul style="list-style-type: none"> • During comp operation (Cooling and Heating) • When discharge super heat is less than 80°C in Cooling. • When discharge super heat is less than 90°C in Heating. • When condensing temp of TH6 is more than -40°C. (In Cooling only.) | <ol style="list-style-type: none"> ① Over-heated compressor operation caused by shortage of refrigerant ② Defective operation of stop valve ③ Defective thermistor ④ Defective outdoor controller board ⑤ Defective action of linear expansion valve | <ol style="list-style-type: none"> ① Check intake super heat. Check leakage of refrigerant. Charge additional refrigerant. ② Check if stop valve is full open. ③④ Turn the power off and check if U3 is displayed when the power is turned on again. When U3 is displayed, refer to "Judgment and action" for U3. ⑤ Check linear expansion valve. Refer to "10-6. HOW TO CHECK THE PARTS". |



| Check code | Abnormal points and detection method | Case | Judgment and action | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|---|---|---|-------------|--|----------------|-----------------|--------|------|-----|---------------------|----------------|---------------|-----|---------------------------|----------------|---------------|-----|----------------------|----------------|---------------|-----|---------------------------------|----------------|----------------|-----|---------------------------------------|----------------|----------------|
| U3 (5104) | Open/short circuit of discharge temperature thermistor (TH32) Abnormal if open (3°C or less) or short (217°C or more) is detected during compressor operation. (Detection is inoperative for 10 minutes of compressor starting process and for 10 minutes after and during defrosting.) | ① Disconnection or contact failure of connector (TH32) on the outdoor controller circuit board ② Defective thermistor ③ Defective outdoor controller circuit board | ① Check connection of connector (TH32) on the outdoor controller circuit board. Check breaking of the lead wire for thermistor (TH32). Refer to "10-9. TEST POINT DIAGRAM". ② Check resistance value of thermistor (TH32) or temperature by microcomputer. (Thermistor TH32: Refer to "10-6. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ③ Replace outdoor controller board. | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U4 (TH3:5105) (TH6:5107) (TH7:5106) (TH8:5110) | Open/short of outdoor unit thermistors (TH3, TH6, TH7, and TH8) Abnormal if open or short is detected during compressor operation. Open detection of thermistors TH3 and TH6 is inoperative for 10 seconds to 10 minutes after compressor starting and 10 minutes after and during defrosting. Note: Check which unit has abnormality in its thermistor by switching the mode of SW2. (PAC-SK52ST) (Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) | ① Disconnection or contact failure of connectors Outdoor controller circuit board: TH3,TH6/TH7 Outdoor power circuit board: CN3 ② Defective thermistor ③ Defective outdoor controller circuit board | ① Check connection of connector (TH3,TH6/TH7) on the outdoor controller circuit board. Check connection of connector (CN3) on the outdoor power circuit board. Check breaking of the lead wire for thermistor (TH3,TH6,TH7,TH8). Refer to "10-9. TEST POINT DIAGRAM". ② Check resistance value of thermistor (TH3,TH6,TH7,TH8) or check temperature by microcomputer. (Thermistor/TH3,TH6,TH7,TH8: Refer to "10-6. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ③ Replace outdoor controller circuit board. Note: Emergency operation is available in case of abnormalities of TH3, TH6 and TH7. Refer to "10-8. EMERGENCY OPERATION". | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th colspan="2">Thermistors</th> <th rowspan="2">Open detection</th> <th rowspan="2">Short detection</th> </tr> <tr> <th>Symbol</th> <th>Name</th> </tr> </thead> <tbody> <tr> <td>TH3</td> <td>Thermistor <Liquid></td> <td>-40°C or below</td> <td>90°C or above</td> </tr> <tr> <td>TH6</td> <td>Thermistor <2-phase pipe></td> <td>-40°C or below</td> <td>90°C or above</td> </tr> <tr> <td>TH7</td> <td>Thermistor <Ambient></td> <td>-40°C or below</td> <td>90°C or above</td> </tr> <tr> <td>TH8</td> <td>Thermistor <Heat sink> (100YHA)</td> <td>-27°C or below</td> <td>102°C or above</td> </tr> <tr> <td>TH8</td> <td>Internal thermistor (VHA, 125/140YHA)</td> <td>-35°C or below</td> <td>170°C or above</td> </tr> </tbody> </table> | | | | Thermistors | | Open detection | Short detection | Symbol | Name | TH3 | Thermistor <Liquid> | -40°C or below | 90°C or above | TH6 | Thermistor <2-phase pipe> | -40°C or below | 90°C or above | TH7 | Thermistor <Ambient> | -40°C or below | 90°C or above | TH8 | Thermistor <Heat sink> (100YHA) | -27°C or below | 102°C or above | TH8 | Internal thermistor (VHA, 125/140YHA) | -35°C or below | 170°C or above |
| Thermistors | | Open detection | Short detection | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Symbol | Name | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH3 | Thermistor <Liquid> | -40°C or below | 90°C or above | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH6 | Thermistor <2-phase pipe> | -40°C or below | 90°C or above | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH7 | Thermistor <Ambient> | -40°C or below | 90°C or above | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH8 | Thermistor <Heat sink> (100YHA) | -27°C or below | 102°C or above | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TH8 | Internal thermistor (VHA, 125/140YHA) | -35°C or below | 170°C or above | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U5 (4230) | Temperature of heatsink Abnormal if heatsink thermistor(TH8) detects temperature indicated below. SP100-140V.....79°C SP100-140Y.....85°C | ① The outdoor fan motor is locked. ② Failure of outdoor fan motor ③ Airflow path is clogged. ④ Rise of ambient temperature ⑤ Defective thermistor ⑥ Defective input circuit of outdoor power circuit board ⑦ Failure of outdoor fan drive circuit | ①② Check outdoor fan. ③ Check air flow path for cooling. ④ Check if there is something which causes temperature rise around outdoor unit. (Upper limit of ambient temperature is 46°C.) Turn off power, and on again to check if U5 is displayed within 30 minutes. If U4 is displayed instead of U5, follow the action to be taken for U4. ⑤ Check resistance value of thermistor (TH8) or temperature by microprocessor. (Thermistor/TH8: Refer to "10-6. HOW TO CHECK THE PARTS".) (SW2 on A-Control Service Tool: Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".) ⑥ Replace outdoor power circuit board. ⑦ Replace outdoor controller circuit board. | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U6 (4250) | Power module Check abnormality by driving power module in case overcurrent is detected. (UF or UP error condition) | ① Outdoor stop valve is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective compressor ⑤ Defective outdoor power circuit board | ① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-9. TEST POINT DIAGRAM (Outdoor power circuit board)". ④ Check compressor referring to "10-6. HOW TO CHECK THE PARTS". ⑤ Replace outdoor power circuit board. | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U8 (4400) | Outdoor fan motor Abnormal if rotational frequency of the fan motor is not detected during DC fan motor operation. Fan motor rotational frequency is abnormal if; • Less than 100 rpm detected continuously for 15 seconds at 20°C or more outside air temperature • Less than 50 rpm or more than 1500 rpm detected continuously for 1 minute. | ① Failure in the operation of the DC fan motor ② Failure in the outdoor circuit controller board | ① Check or replace the DC fan motor. ② Check the voltage of the outdoor circuit controller board during operation. ③ Replace the outdoor circuit controller board. (when the failure is still indicated even after performing the remedy ① above.) | | | | | | | | | | | | | | | | | | | | | | | | | | |



| Check code | Abnormal point and detection method | Case | Judgment and action | |
|--------------|-------------------------------------|---|---|--|
| U9 (4220) | Detailed codes | To find out the details about U9 error, turn ON SW2-1, 2-2, 2-3, 2-4, 2-5, 2-6 when U9 error occurs. To find out the detail history (latest) about U9 error, turn ON SW2-1, 2-2, 2-6. For more detail, refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS". | | |
| | 01 | Overvoltage error • Increase in DC bus voltage to VHA model: 400V YHA model: 760V | ① Abnormal increase in power source voltage ② Disconnection of compressor wiring ③ Defective outdoor power circuit board ④ Compressor has a ground fault. | ① Check the field facility for the power supply. ② Correct the wiring (U·V·W phase) to compressor. Refer to "10-9. TEST POINT DIAGRAM (Outdoor power circuit board)". ③ Replace outdoor power circuit board. ④ Check compressor for electrical insulation. Replace compressor. |
| | 02 | Undervoltage error • Instantaneous decrease in DC bus voltage to VHA model: 200V YHA model: 350V | ① Decrease in power source voltage, instantaneous stop. ② Disconnection or loose connection of CN52C on the outdoor power circuit board/controller circuit board (VHA) ③ Defective converter drive circuit of outdoor power circuit board (VHA) ④ Defective 52C drive circuit in outdoor power circuit board (VHA)/ noise filter circuit board (YHA) ⑤ Disconnection or loose connection of rush current protect resistor RS (YHA) ⑥ Defective rush current protect resistor RS (YHA) ⑦ Disconnection or loose connection of main smoothing capacitor CB(VHA), CB1, CB2 (SP125/140YHA) ⑧ Disconnection or loose connection of CN2 on the outdoor power circuit board /controller circuit board (VHA) ⑨ Power circuit failure on DC supply for 18V DC output on outdoor controller circuit board (VHA) | ① Check the field facility for the power supply. ② Check CN52C wiring. (VHA) ③ Replace outdoor power circuit board. (VHA) ④ Replace outdoor power circuit board. (VHA) Replace outdoor noise filter circuit board (YHA) ⑤ Check RS wiring. (YHA) ⑥ Replace RS. (YHA) ⑦ Check CB or CB1,CB2 wiring. (VHA, SP125/140YHA) ⑧ Check CN2 wiring.(VHA) ⑨ Replace outdoor controller circuit board. (VHA) |
| | 04 | Input current sensor error/ L1-phase open error • Decrease in input current through outdoor unit to 0.1A only if operation frequency is more than or equal to 40Hz or compressor current is more than or equal to 6A. | ① L1-phase open (YHA) ② Disconnection or loose connection between TB1 and outdoor noise filter circuit board (YHA) ③ Disconnection or loose connection of CN5 on the outdoor power circuit board/CNCT on the outdoor noise filter board(YHA) ④ Defective ACCT(AC current trans) on the outdoor noise filter circuit board (YHA) ⑤ Defective input current detection circuit of outdoor power circuit board ⑥ Defective outdoor controller circuit board | ① Check the field facility for the power supply. (YHA) ② Check the wiring between TB1 and outdoor noise filter circuit board (YHA) ③ Check CN5/CNCT wiring. (YHA) ④ Replace outdoor noise filter circuit board. (YHA) ⑤ Replace outdoor power circuit board. ⑥ Replace outdoor controller circuit board. |
| | 08 | Abnormal power synchronous signal • No input of power synchronous signal to power circuit board • Power synchronous signal of 44 Hz or less, or 65 Hz or more is detected on power circuit board. | ① Distortion of power source voltage, Noise superimposition. ② Disconnection or loose connection of earth wiring ③ Disconnection or loose connection of CN2 on the outdoor power circuit board /controller circuit board ④ Defective power synchronous signal circuit in outdoor controller circuit board ⑤ Defective power synchronous signal circuit in outdoor power circuit board | ① Check the field facility for the power supply. ② Check earth wiring. ③ Check CN2 wiring. ④ Replace outdoor controller circuit board. ⑤ Replace outdoor power circuit board. |

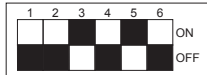
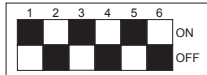


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| Check code | Abnormal points and detection method | Case | Judgment and action |
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| U9 (4220) | Detailed codes | Not applicable for SP100, 125, 140VHA and SP100, 125, 140YHA models. | Check for the switch settings for Model Select on the outdoor controller circuit board. |
| | 10 | | |
| | 20 | ACTM/IGBT error (Undervoltage) <ul style="list-style-type: none"> • When Compressor is running, DC bus voltage stays at 310V or lower for consecutive 10 seconds. (VHA models only) | <ol style="list-style-type: none"> ① Incorrect switch settings on the outdoor controller circuit board for model select ② Defective outdoor power circuit board ③ Defective outdoor controller circuit board |
| Ud (1504) | Overheat protection Abnormal if liquid thermistor (TH3) detects 70°C or more during compressor operation. | <ol style="list-style-type: none"> ① Defective outdoor fan (fan motor) or short cycle of outdoor unit during cooling operation. ② Defective liquid thermistor (TH3) ③ Defective outdoor controller board | <ol style="list-style-type: none"> ① Check outdoor unit air passage. ②③ Turn the power off and on again to check the check code. If U4 is displayed, follow the U4 processing direction. |
| UF (4100) | Compressor overcurrent interruption (When compressor locked) Abnormal if overcurrent of DC bus or compressor is detected within 30 seconds after compressor starts operating. | <ol style="list-style-type: none"> ① Stop valve is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective compressor ⑤ Defective outdoor power board | <ol style="list-style-type: none"> ① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-9. TEST POINT DIAGRAM (Outdoor power circuit board)". ④ Check compressor. Refer to "10-6. HOW TO CHECK THE PARTS". ⑤ Replace outdoor power circuit board. |
| UH (5300) | Compressor current sensor error or input current error <ul style="list-style-type: none"> • Abnormal if compressor current sensor detects -1.5A to 1.5A during compressor operation. (This error is ignored in case of test run mode.) • Abnormal if the input current of 38A is detected or the input current of 34A or more is detected for 10 seconds. (VHA) | <ol style="list-style-type: none"> ① Disconnection of compressor wiring ② Defective circuit of current sensor on outdoor power circuit board | <ol style="list-style-type: none"> ① Correct the wiring (U·V·W phase) to compressor. Refer to "10-9. TEST POINT DIAGRAM (Outdoor power circuit board)". ② Replace outdoor power circuit board. |
| UL (1300) | Low pressure Abnormal if the following conditions are detected for 3 minutes continuously after compressor starts heating operation for 10 minutes. (However, this abnormal detection is disregarded when the compressor driving time exceeds 30 minutes after power is on.) TH7-TH3 $\leq 4^{\circ}\text{C}$ TH5-Indoor room temperature $\leq 2^{\circ}\text{C}$ Thermistor TH3:Liquid pipe temperature TH5:Indoor cond./eva. Temperature TH7:Ambient temperature Note: In the case of UL error, the compressor may be damaged if the unit is restarted by remote controller. To avoid the damage, unit has the system that is not able to be restarted unless the power is turned OFF once. | <ol style="list-style-type: none"> ① Stop valve of outdoor unit is closed during operation. ② Leakage or shortage of refrigerant ③ Malfunction of linear expansion valve | <ol style="list-style-type: none"> ① Check stop valve. ② Check intake super heat. Check leakage of refrigerant. Charge additional refrigerant. ③ Check linear expansion valve. Refer to "10-6. HOW TO CHECK THE PARTS". |

| Check code | Abnormal points and detection method | Case | Judgment and action |
|--|--|--|--|
| UP (4210) | Compressor overcurrent interruption Abnormal if overcurrent DC bus or compressor is detected after compressor starts operating for 30 seconds. | <ul style="list-style-type: none"> ① Stop valve of outdoor unit is closed. ② Decrease of power supply voltage ③ Looseness, disconnection or converse of compressor wiring connection ④ Defective fan of indoor/outdoor units ⑤ Short cycle of indoor/outdoor units ⑥ Defective input circuit of outdoor controller board ⑦ Defective compressor | <ul style="list-style-type: none"> ① Open stop valve. ② Check facility of power supply. ③ Correct the wiring (U·V·W phase) to compressor. Refer to "10-9. TEST POINT DIAGRAM (Outdoor power circuit board)". ④ Check indoor/outdoor fan. ⑤ Solve short cycle. ⑥ Replace outdoor controller circuit board. ⑦ Check compressor. <p>Refer to "10-6. HOW TO CHECK THE PARTS".</p> <p>Note: Before the replacement of the outdoor controller circuit board, disconnect the wiring to compressor from the outdoor power circuit board and check the output voltage among phases, U, V, W, during test run. No defect on board if voltage among phases (U-V, V-W and W-U) is same. Make sure to perform the voltage check with same performing frequency.</p> |
| E0 or E4 (6831 or 6834) | Remote controller transmission error(E0)/signal receiving error(E4) <ul style="list-style-type: none"> ① Abnormal if main or sub remote controller cannot receive any transmission normally from indoor unit of refrigerant address "0" for 3 minutes. (Check code : E0) ② Abnormal if sub remote controller could not receive any signal for 2 minutes. (Check code: E0) <ul style="list-style-type: none"> ① Abnormal if indoor controller board cannot receive any data normally from remote controller board or from other indoor controller board for 3 minutes. (Check code: E4) ② Indoor controller board cannot receive any signal from remote controller for 2 minutes. (Check code: E4) | <ul style="list-style-type: none"> ① Contact failure at transmission wire of remote controller ② All remote controllers are set as "sub" remote controller. In this case, E0 is displayed on remote controller, and E4 is displayed at LED (LED1, LED2) on the outdoor controller circuit board. ③ Mis-wiring of remote controller ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board of refrigerant address "0" ⑥ Noise has entered into the transmission wire of remote controller. | <ul style="list-style-type: none"> ① Check disconnection or looseness of indoor unit or transmission wire of remote controller. ② Set one of the remote controllers "main". If there is no problem with the action above. ③ Check wiring of remote controller. <ul style="list-style-type: none"> • Total wiring length: max. 500m (Do not use cablex 3 or more.) • The number of connecting indoor units: max. 16units • The number of connecting remote controller: max. 2units <p>If the cause of trouble is not in ①-③</p> <ul style="list-style-type: none"> ④ Diagnose remote controllers. <ul style="list-style-type: none"> a) When "RC OK" is displayed, remote controllers have no problem. Turn the power off, and on again to check. If abnormality generates again, replace indoor controller board. b) When "RC NG" is displayed, replace remote controller. c) When "RC E3" or "ERC 00-66" is displayed, noise may be causing abnormality. <p>Note: If the unit is not normal after replacing indoor controller board in group control, indoor controller board of address "0" may be abnormal.</p> |
| E1 or E2 (E1: 6201) (E2: 6202) | Remote controller control board <ul style="list-style-type: none"> ① Abnormal if data cannot be read normally from the nonvolatile memory of the remote controller control board. (Check code: E1) ② Abnormal if the clock function of remote controller cannot be operated normally. (Check code: E2) | <ul style="list-style-type: none"> ① Defective remote controller | <ul style="list-style-type: none"> ① Replace remote controller. |
| E3 or E5 (6832 or 6833) | Remote controller transmission error (E3)/signal receiving error (E5) <ul style="list-style-type: none"> ① Abnormal if remote controller could not find blank of transmission path for 6 seconds and could not transmit. (Check code: E3) ② Remote controller receives transmitted data at the same time and compares the received and transmitted data. Abnormal if these data are judged to be different 30 continuous times. (Check code: E3) <ul style="list-style-type: none"> ① Abnormal if indoor controller board could not find blank of transmission path. (Check code: E5) ② Indoor controller board receives transmitted data at the same time and compares the received and transmitted data. Abnormal if these data are judged to be different 30 continuous times. (Check code: E5) | <ul style="list-style-type: none"> ① 2 remote controllers are set as "main." (In the case of 2 remote controllers) ② Remote controller is connected with 2 indoor units or more. ③ Repetition of refrigerant address ④ Defective transmitting receiving circuit of remote controller ⑤ Defective transmitting receiving circuit of indoor controller board ⑥ Noise has entered into transmission wire of remote controller. | <ul style="list-style-type: none"> ① Set a remote controller to main, and the other to sub. ② Connect remote controller with only one indoor unit. ③ Change the address to a separate setting. <ul style="list-style-type: none"> ④-⑥ Diagnose remote controller. <ul style="list-style-type: none"> a) When "RC OK" is displayed, remote controllers have no problem. Turn the power off, and on again to check. When becoming abnormal again, replace indoor controller board. b) When "RC NG" is displayed, replace remote controller. c) When "RC E3" or "ERC 00-66" is displayed, noise may be causing abnormality. |



| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|---|--|
| E8 (6840) | Indoor/outdoor unit communication error (Signal receiving error) (Outdoor unit) (1) Abnormal if outdoor controller circuit board could not receive anything normally for 3 minutes. | ① Contact failure of indoor/outdoor unit connecting wire ② Defective communication circuit of outdoor controller circuit board ③ Defective communication circuit of indoor controller board ④ Noise has entered into indoor/outdoor unit connecting wire. | ① Check disconnection or looseness of indoor/outdoor unit connecting wire of indoor or outdoor units. ②-④ Turn the power off, and on again to check. Replace indoor controller board or outdoor controller circuit board if abnormality is displayed again. |
| E9 (6841) | Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit) (1) Abnormal if "0" receiving is detected 30 times continuously though outdoor controller circuit board has transmitted "1". (2) Abnormal if outdoor controller circuit board could not find blank of transmission path for three minutes. | ① Indoor/ outdoor unit connecting wire has contact failure. ② Defective communication circuit of outdoor controller circuit board ③ Noise has entered power supply. ④ Noise has entered indoor/outdoor unit connecting wire. | ① Check disconnection or looseness of indoor/outdoor unit connecting wire. ②-④ Turn the power off, and on again to check. Replace outdoor controller circuit board if abnormality is displayed again. |
| Ed (0403) | Serial communication error 1. Abnormal if serial communication between outdoor controller circuit board and outdoor power circuit board is defective. 2. Abnormal if communication between outdoor controller circuit board and M-NET board is not available. | ① Breaking of wire or contact failure of connector CN2 between the outdoor controller circuit board and the outdoor power circuit board ② Breaking of wire or contact failure of connector CN4 between the outdoor controller circuit board and the outdoor power circuit board ③ Defective communication circuit of outdoor power circuit board ④ Defective communication circuit of outdoor controller circuit board for outdoor power circuit board ① Breaking of wire or contact failure of connector between outdoor controller circuit board and M-NET board ② Contact failure of M-NET board power supply line ③ Noise has entered into M-NET transmission wire. | ①② Check connection of each connector CN2 and CN4 between the outdoor controller circuit board and the outdoor power circuit board. ③ Replace outdoor power circuit board. ④ Replace outdoor controller circuit board. ① Check disconnection, looseness, or breaking of connection wire between outdoor controller circuit board (CNMNT) and M-NET board (CN5). ② Check disconnection, looseness, or breaking of connection wire between outdoor controller circuit board (CNMNT) and M-NET board (CND). ③ Check M-NET transmission wiring method. |
| P8 (1110) | Pipe temperature <Cooling mode> Detected as abnormal when the pipe temperature is not in the cooling range 3 minutes later of compressor start and 6 minutes later of the liquid or condenser/evaporator pipe is out of cooling range. Note 1: It takes at least 9 min. to detect. Note 2: Abnormality P8 is not detected in drying mode. Cooling range : Indoor pipe temperature (TH2 or TH5)-intake temperature (TH1) $\leq -3^{\circ}\text{C}$ TH: Lower temperature between liquid pipe temperature and condenser/evaporator temperature <Heating mode> When 10 seconds have passed after the compressor starts operation and the hot adjustment mode has finished, the unit is detected as abnormal when condenser/evaporator pipe temperature is not in heating range within 20 minutes. Note 3: It takes at least 27 minutes to detect abnormality. Note 4: It excludes the period of defrosting (Detection restarts when defrosting mode is over) Heating range : $3^{\circ}\text{C} \leq$ (Condenser/Evaporator temperature(TH5)-intake temperature(TH1)) | ① Slight temperature difference between indoor room temperature and pipe <liquid or condenser/evaporator> temperature thermistor • Shortage of refrigerant • Disconnected holder of pipe <liquid or condenser/evaporator> thermistor • Defective refrigerant circuit ② Converse connection of extension pipe (on plural units connection) ③ Converse wiring of indoor/outdoor unit connecting wire (on plural units connection) ④ Defective detection of indoor room temperature and pipe <condenser/evaporator> temperature thermistor ⑤ Stop valve is not opened completely. | ①-④ Check pipe <liquid or condenser/evaporator> temperature with room temperature display on remote controller and outdoor controller circuit board. Pipe <liquid or condenser/evaporator> temperature display is indicated by setting SW2 of outdoor controller circuit board as follows. (Conduct temperature check with outdoor controller circuit board after connecting 'A-Control Service Tool(PAC-SK52ST)') <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Temperature display of indoor liquid pipe Indoor 1</p>  </div> <div style="text-align: center;"> <p>Temperature display of indoor condenser/evaporator pipe Indoor 1</p>  </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center;"> <p>Temperature display of indoor liquid pipe Indoor 2</p>  </div> <div style="text-align: center;"> <p>Temperature display of indoor condenser/evaporator pipe Indoor 2</p>  </div> </div> <p style="text-align: center; font-size: small;">A-Control Service Tool SW2 setting</p> ②③ Check converse connection of extension pipe or converse wiring of indoor/outdoor unit connecting wire. |



| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|--|---|
| PL (1514) | <p>Abnormal refrigerant circuit During Cooling, Dry, or Auto Cooling operation, when the following are regarded as failures when detected for one second.</p> <p>a)The compressor continues to run for 30 or more seconds. b)The liquid pipe temperature or the condense/evaporator temperature is 75°C or more.</p> <p><u>These detected errors will not be cancelled until the power source is reset.</u></p> | <p>① Abnormal operation of 4-way valve ② Disconnection of or leakage in refrigerant pipes ③ Air into refrigerant piping ④ Abnormal operation (no rotation) of indoor fan · Defective fan motor. · Defective indoor control board. ⑤ Defective refrigerant circuit (clogging)</p> | <p>① <u>When this error occurs, be sure to replace the 4-way valve.</u> ② Check refrigerant pipes for disconnection or leakage. ③ After the recovery of refrigerant, vacuum dry the whole refrigerant circuit. ④ Refer to "10-6. HOW TO CHECK THE PARTS". ⑤ Check refrigerant circuit for operation. <u>To avoid entry of moisture or air into refrigerant circuit which could cause abnormal high pressure, purge air in refrigerant circuit or replace refrigerant.</u></p> |

<M-NET communication error>

Note: "Indoor unit" in the text indicates M-NET board in outdoor unit.

| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|---|--|---|
| A0 (6600) | <p>Duplicate address definition This error is displayed when transmission from the units of same address is detected. Note) The address and attribute displayed at remote controller indicate the controller that detected abnormality.</p> | <p>① There are 2 or more same address of controller of outdoor unit, indoor unit, FRESH MASTER, or LOSSNAY. ② Noise has entered into transmission signal and signal was transformed.</p> | <p>Search the unit with same address as abnormality occurred. If the same address is found, turn off the power supply of outdoor unit, indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more after the address is corrected, and turn the power on again. Check transmission wave form or noise on transmission wire.</p> |
| A2 (6602) | <p>Hardware error of transmission processor Transmission processor intended to transmit "0", but "1" appeared on transmission wire. Note: The address and attribute display at remote controller indicate the controller that detected abnormality.</p> | <p>① Error is detected if wave form is transformed when wiring works of transmission wire of outdoor unit, indoor unit, FRESH MASTER or LOSSNAY are done, or polarity is changed with the power on and transmission data collide each other. ② Defective transmitting receiving circuit of transmission processor ③ Transmission data is changed by the noise on transmission.</p> | <p>① If the work of transmission wire is done with the power on, shut off the power supply of outdoor unit and indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. ② Check transmission wave form or noise on transmission wire.</p> |
| A3 (6603) | <p>BUS BUSY 1. Overtime error by signal collision damage Abnormal if transmitting is not possible for 8-10 minutes continuously because of collision of transmission. 2. Data could not reach transmission wire for 8-10 minutes continuously because of noise or etc. Note: The address and attribute displayed at remote controller indicate the controller that detected abnormality.</p> | <p>① Transmission processor could not transmit because short cycle voltage of noise and the like have entered into transmission wire continuously. ② Transmission quantity has increased and transmission is not possible because there was wiring mistake of terminal block for transmission wire (TB3) and terminal block for central control (TB7) in outdoor unit. ③ Transmission is mixed with others and occupation rate on transmission wire rose because of defective repeater (a function to connector or disconnect transmission of control and central control system) of outdoor unit, then abnormality is detected.</p> | <p>① Check if transmission wire of indoor unit, FRESH MASTER, LOSSNAY, or remote controller is not connected to terminal block for central control (TB7) of outdoor unit. ② Check if transmission wire of indoor unit, FRESH MASTER or LOSSNAY is not connected to terminal block for transmission wire of outdoor unit. ③ Check if terminal block for transmission wire (TB3) and terminal block for central control (TB7) is not connected. ④ Check transmission wave form or noise on transmission wire.</p> |



| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|--|---|---|
| A6 (6606) | <p>Communication error with communication processor Defective communication between unit processor and transmission processor Note: The address and attribute display at remote controller indicate the controller that detected abnormality.</p> | <p>① Data of transmission processor or unit processor is not transmitted normally because of accidental trouble such as noise or thunder surge. ② Address forwarding from unit processor is not transmitted normally because of defective transmission processor hardware.</p> | <p>Turn off the power supply of outdoor unit, indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. System returns normally if abnormality was accidental malfunction. If the same abnormality generates again, abnormality-generated controller may be defective.</p> |
| A7 (6607) | <p>NO ACK signal 1. Transmitting side controller detects abnormal if a message was transmitted but there is no reply (ACK) that a message was received. Transmitting side detects abnormality every 30 seconds, 6 times continuously. Note: The address and attribute displayed at remote controller is indicate the controller that did not reply (ACK).</p> <p>2. If displayed address or attribute is outdoor unit, indoor unit detects abnormality when indoor unit transmitted to outdoor unit and there was no reply (ACK).</p> <p>3. If displayed address or attribute is indoor unit, remote controller detects abnormality when remote controller transmitted to indoor unit and there was no reply (ACK).</p> | <p>Common factor that has no relation with abnormality source ① The unit of former address does not exist as address switch has changed while the unit was energized. ② Extinction of transmission wire voltage and signal is caused by over-range transmission wire. • Maximum distance.....200m • Remote controller line...(12m) ③ Extinction of transmission wire voltage and signal is caused by type-unmatched transmission wire. Type..... With shield wire- CVVS, CPEVS With normal wire (no shield)- VCTF, VCTFK, CVV CVS, VVR, VVF, VCT Diameter....1.25mm² or more ④ Extinction of transmission wire voltage and signal is caused by over-numbered units. ⑤ Accidental malfunction of abnormality-detected controller (noise, thunder surge) ⑥ Defective of abnormality-generated controller</p> <p>① Contact failure of transmission wire of outdoor unit or indoor unit ② Disconnection of transmission connector (CN2M) of outdoor unit ③ Defective transmitting receiving circuit of outdoor unit or indoor unit</p> <p>① During group operation with indoor unit of multi- refrigerant system, if remote controller transmit to indoor unit while outdoor unit power supply of one refrigerant system is put off or within two minutes of restart, abnormality is detected. ② Contact failure of transmission wire of remote controller or indoor unit ③ Disconnection of transmission connector (CN2M) of indoor unit ④ Defective transmitting receiving circuit of indoor unit or remote controller</p> | <p>Always try the followings when the error "A7" occurs. ① Turn off the power supply of outdoor unit, indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. If malfunction was accidental, the unit returns to normal. ② Check address switch of abnormality-generated address. ③ Check disconnection or looseness of abnormality-generated or abnormality-detected transmission wire (terminal block and connector) ④ Check if tolerance range of transmission wire is not exceeded. ⑤ Check if type of transmission wire is correct or not.</p> <p>If the cause of trouble is in ①-⑤ above, repair the defective, then turn off the power supply of outdoor unit and indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. • If the cause of trouble is not in ①-⑤ above in single refrigerant system (one outdoor unit), controller of displayed address or attribute is defective. • If the cause of trouble is not in ①-⑤ above in different refrigerant system (two or more outdoor units), judge with ⑥.</p> <p>⑥ If address of abnormality source is the address that should not exist, there is the unit that memorizes nonexistent address information. Delete useless address information with manual setting function of remote controller. Only the system FRESH MASTER or LOSSNAY are connected to, or the system that is equipped with group setting of different refrigerant system.</p> <p>If there was no trouble with ①-⑤ above, replace controller board of displayed address or attribute. If the unit does not return normally, multi-controller board of outdoor unit may be defective (repeater circuit). Replace multi-controller board one by one to check if the unit returns normally.</p> |

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| Check code | Abnormal points and detection method | Case | Judgment and action |
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| A7 (6607) | 4. If displayed address or attribute is remote controller, indoor unit detects abnormality when indoor unit transmitted to remote controller and there was no reply (ACK). | <ul style="list-style-type: none"> ① During group operation with indoor unit of multi- refrigerant system, if indoor unit transmit to remote controller while outdoor unit power supply of one refrigerant system is turned off or within two minutes of restart, abnormality is detected. ② Contact failure of transmission wire of remote controller or indoor unit ③ Disconnection of transmission connector (CN2M) of indoor unit ④ Defective transmitting receiving circuit of indoor unit or remote controller | Same as mentioned in "A7" of the previous page |
| | 5. If displayed address or attribute is FRESH MASTER, indoor unit detects abnormality when indoor unit transmitted to FRESH MASTER and there was no reply (ACK). | <ul style="list-style-type: none"> ① During sequential operation of indoor unit and FRESH MASTER of other refrigerant system, if indoor unit transmits to FRESH MASTER while outdoor unit power supply of same refrigerant system with FRESH MASTER is turned off or within 2 minutes of restart, abnormality is detected. ② Contact failure of transmission wire of indoor unit or FRESH MASTER ③ Disconnection of transmission connector (CN2M) of indoor unit or FRESH MASTER ④ Defective transmitting receiving circuit of indoor unit or FRESH MASTER | |
| | 6. If displayed address or attribute is LOSSNAY, indoor unit detects abnormality when indoor unit transmitted to LOSSNAY and there was no reply (ACK). | <ul style="list-style-type: none"> ① If the power supply of LOSSNAY is off, indoor unit detects abnormality when it transmits to LOSSNAY. ② During sequential operation of indoor unit and LOSSNAY of other refrigerant system, if indoor unit transmits to LOSSNAY while outdoor unit power supply of same refrigerant system with LOSSNAY is turned off or within 2 minutes of restart, abnormality is detected. ③ Contact failure of transmission wire of indoor unit of LOSSNAY ④ Disconnection of transmission connector (CN2M) of indoor unit ⑤ Defective transmitting receiving circuit of indoor unit or LOSSNAY | |
| | 7. When displayed address or attribute is nonexistent | <ul style="list-style-type: none"> ① The unit of former address does not exist as address switch has changed while the unit was energized. ② Abnormality is detected when indoor unit transmitted because the address of FRESH MASTER and LOSSNAY are changed after sequential operation of FRESH MASTER and LOSSNAY by remote controller. | |



| Check code | Abnormal points and detection method | Case | Judgment and action |
|--------------|---|---|--|
| A8 (6608) | <p>M-NET NO RESPONSE</p> <p>Abnormal if a message was transmitted and there was reply (ACK) that message was received, but response command does not return. Transmitting side detects abnormality every 30 seconds, 6 times continuously.</p> <p>Note) The address and attribute displayed at remote controller indicate the controller that did not reply (ACK).</p> | <p>① Transmitting condition repeats fault because of noise and the like.</p> <p>② Extension of transmission wire voltage and signal is caused by over-range transmission wire.</p> <ul style="list-style-type: none"> • Maximum distance.....200m • Remote controller line...(12m) <p>③ Extension of transmission wire voltage and signal is caused by type-unmatched transmission wire.</p> <p>Type.....</p> <ul style="list-style-type: none"> With shield wire- CVVS, CPEVS With normal wire (no shield)- VCTF, VCTFK, CVV CVS, VVR, VVF, VCT <p>Diameter.....1.25mm² or more</p> <p>④ Accidental malfunction of abnormality-generated controller</p> | <p>① Check transmission wave form or noise on transmission wire.</p> <p>② Turn off the power supply of outdoor unit and indoor unit and FRESH MASTER or LOSSNAY at the same time for 2 minutes or more, and turn the power on again. If malfunction was accidental, the unit returns to normal. If the same abnormality generates again, controller of displayed address and attribute may be defective.</p> |

10-5. TROUBLESHOOTING OF PROBLEMS

| Phenomena | Factor | Countermeasure |
|--|--|---|
| 1. Remote controller display does not work. | <p>① 12 V DC is not supplied to remote controller. (Power supply display ● is not indicated on LCD.)</p> <p>② 12 to 15 V DC is supplied to remote controller, however, no display is indicated.</p> <ul style="list-style-type: none"> • "PLEASE WAIT" is not displayed. • "PLEASE WAIT" is displayed. | <p>① Check LED2 on indoor controller board.</p> <p>(1) When LED2 is lit. Check the remote controller wiring for breaking or contact failure.</p> <p>(2) When LED2 is blinking. Check short circuit of remote controller wiring.</p> <p>(3) When LED2 is not lit. Refer to Phenomena No.3 below.</p> <p>② Check the following.</p> <ul style="list-style-type: none"> • Failure of remote controller if "PLEASE WAIT" is not displayed • Refer to Phenomena No.2 below if "PLEASE WAIT" is displayed. |
| 2. "PLEASE WAIT" display is remained on the remote controller. | <p>① At longest 2 minutes after the power supply "PLEASE WAIT" is displayed to start up.</p> <p>② Communication error between the remote controller and indoor unit</p> <p>③ Communication error between the indoor and outdoor unit</p> <p>④ Outdoor unit protection device connector is open.</p> | <p>① Normal operation</p> <p>② Self-diagnosis of remote controller</p> <p>③ "PLEASE WAIT" is displayed for 6 minutes at most, in case of indoor/outdoor unit communication error. Check LED3 on indoor controller board.</p> <p>(1) When LED3 is not blinking. Check indoor/outdoor connecting wire for miswiring.(Converse wiring of S1 and S2, or break of S3 wiring.)</p> <p>(2) When LED3 is blinking. Indoor/outdoor connecting wire is normal.</p> <p>④ Check LED display on outdoor controller circuit board. Refer to "10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS".</p> <p>Check protection device connector (63L and 63H) for contact failure. Refer to "10-9. TEST POINT DIAGRAM".</p> |
| 3. When pressing the remote controller operation switch, the OPERATION display is appeared but it will be turned off soon. | <p>① After cancelling to select function from the remote controller, the remote controller operation switch will be not accepted for approx. 30 seconds.</p> | <p>① Normal operation</p> |



| Phenomena | Factor | Countermeasure |
|--|---|--|
| 4. Even controlling by the wireless remote controller, no beep is heard and the unit does not start operating. Operation display is indicated on wireless remote controller. | ① The pair number settings of the wireless remote controller and indoor controller board are mismatched. | ① Check the pair number settings. |
| 5. When operating by the wireless remote controller, beep sound is heard, however, unit does not start operating. | ① No operation for 2 minutes at most after the power supply ON ② Local remote controller operation is prohibited. • Remote controlling adaptor is connected to CN32 on the indoor controller board. • Local remote controller operation is prohibited by centralised controller etc. since it is connected to MELANS. ③ Refer to Phenomena No.2 on previous page. | ① Normal operation ② Normal operation ③ Check Phenomena No.2 on previous page. |
| 6. Remote controller display works normally and the unit performs cooling operation, however, the capacity cannot be fully obtained. (The air does not cool well.) | ① Refrigerant shortage ② Filter clogging ③ Heat exchanger clogging ④ Air duct short cycle | ①• If refrigerant leaks, discharging temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. • Check pipe connections for gas leakage. ② Open suction grill and check the filter. Clean the filter by removing dirt or dust on it. ③• If the filter is clogged, indoor pipe temperature rises and discharging pressure increases. Check if heat exchanger is clogged by inspecting discharging pressure. • Clean the heat exchanger. ④ Remove the blockage. |
| 7. Remote controller display works normally and the unit performs heating operation, however, the capacity cannot be fully obtained. | ① Linear expansion valve fault Opening cannot be adjusted well due to linear expansion valve fault. ② Refrigerant shortage ③ Lack of insulation for refrigerant piping ④ Filter clogging ⑤ Heat exchanger clogging ⑥ Air duct short cycle ⑦ Bypass circuit of outdoor unit fault | ①• Discharging temperature and indoor heat exchanger temperature does not rise. Inspect the failure by checking discharging pressure. • Replace linear expansion valve. ②• If refrigerant leaks, discharging temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. • Check pipe connections for gas leakage. ③ Check the insulation. ④ Open suction grill and check the filter. Clean the filter by removing dirt or dust on it. ⑤• If the filter is clogged, indoor pipe temperature rises and discharging pressure increases. Check if heat exchanger is clogged by inspecting discharging pressure. • Clean the heat exchanger. ⑥ Remove the blockage. ⑦ Check refrigerant system during operation. |
| 8. ① For 3 minutes after temperature adjuster turns off, the compressor will not start operating even if temperature adjuster is turned on. ② For 3 minutes after temperature adjuster turns on, the compressor will not stop operating even if temperature adjuster is turned off. (Compressor stops operating immediately when turning off by the remote controller.) | ①② Normal operation (For protection of compressor) | ①② Normal operation |

Symptoms: "PLEASE WAIT" is kept being displayed on the remote controller.





| Diagnosis flow | Cause | Inspection method and troubleshooting |
|---|--|---|
| <pre> graph TD Start[Check the display time of "PLEASE WAIT" after turning on the main power.] --> D1{How long is "PLEASE WAIT" kept being displayed on the remote controller?} D1 -- "6 minutes or more" --> P1[Check the LED display of the outdoor controller circuit board.] P1 --> D2{Are any check codes displayed on the LED?} D2 -- NO --> C1[Defective indoor controller board Defective remote controller] D2 -- YES --> C2[Mis-wiring of indoor/outdoor connecting wire Breaking of indoor/outdoor connecting wire (S3) Defective indoor controller board Defective outdoor controller circuit board] D1 -- "2 to 6 minutes" --> D3{Are any check codes displayed on the remote controller?} D3 -- NO --> C3["PLEASE WAIT" will be displayed during the start-up diagnosis after turning on the main power.] D3 -- YES --> D2 D1 -- "2 minutes or less" --> C3 </pre> | <ul style="list-style-type: none"> • "PLEASE WAIT" will be displayed during the start-up diagnosis after turning on the main power. • Mis-wiring of indoor/outdoor connecting wire • Breaking of indoor/outdoor connecting wire (S3) • Defective indoor controller board • Defective outdoor controller circuit board • Defective indoor controller board • Defective remote controller | <ul style="list-style-type: none"> • Normal. The start-up diagnosis will be over in around 2 minutes. • Refer to "10-4. SELF-DIAGNOSIS ACTION TABLE" in order to solve the trouble. • In case of communication errors, the display of remote controller may not match the LED display of the outdoor unit. |

Symptoms: Nothing is displayed on the remote controller. ①

LED display of the indoor controller board
 LED1 : ○
 LED2 : ○
 LED3 : ○





| Diagnosis flow | Cause | Inspection method and troubleshooting |
|---|---|---|
| <p>Check the voltage between S1 and S2 on the terminal block (TB4) of the indoor unit which is used to connect the indoor unit and the outdoor unit.</p> <p>198 to 264 V AC?</p> <p>NO</p> <p>Check the voltage among L(L₃) and N on the terminal block (TB1) of the outdoor power circuit board.</p> <p>198 to 264 V AC?</p> <p>NO</p> <p>Check the voltage between S1 and S2 on the terminal block (TB1) of the outdoor unit which is used to connect the indoor unit and the outdoor unit.</p> <p>198 to 264 V AC?</p> <p>NO</p> <p>Check the voltage of indoor controller board (CN2D).</p> <p>12 to 16 V DC?</p> <p>NO</p> <p>Check the voltage of the unit after removing the indoor power board (CN2S).</p> <p>12 to 16 V DC?</p> <p>NO</p> | <ul style="list-style-type: none"> • Troubles concerning power supply • Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown. • Bad wiring of the outdoor controller board • The fuses on the outdoor controller circuit board are blown. • Defective indoor controller board • Miswiring, breaking or poor connection of indoor/outdoor connecting wire • Defective indoor power board | <ul style="list-style-type: none"> • Check the power wiring to the outdoor unit. • Check the breaker. • Check the wiring of the outdoor unit. • Check if the wiring is bad. Check if the fuses are blown. The fuses on the outdoor controller circuit board will be blown when the indoor /outdoor connecting wire short-circuits. • Check if miswiring, breaking or poor contact is causing this problem. Indoor/outdoor connecting wire is polarized 3-core type. Connect the indoor unit and the outdoor unit by wiring each pair of S1, S2 and S3 on the both side of indoor/outdoor terminal blocks. • Replace the indoor controller board. • Check if there is miswiring or breaking of wire. • Replace the indoor power board. |

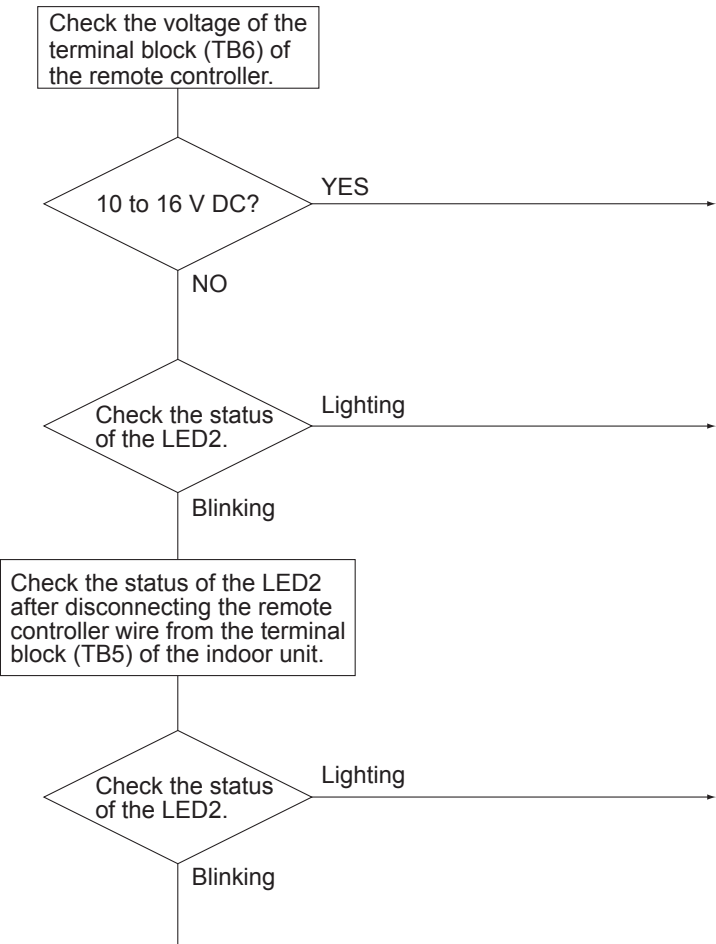
Symptoms: Nothing is displayed on the remote controller. ②

LED display of the indoor controller board
 LED1 : 
 LED2 : 
 LED3 :  or 

| Diagnosis flow | Cause | Inspection method and troubleshooting |
|--|---|--|
| <p>Check the voltage between S1 and S2 on the terminal block (TB4) of the indoor unit which is used to connect the indoor unit and the outdoor unit.</p> <p>198 to 264 V AC?</p> <p>NO → Check the looseness or disconnection of the indoor/outdoor connecting wire.</p> <p>YES → Check the status of the indoor controller board LED3 display.</p> <p>Not lighting. → Check the looseness or disconnection of the indoor/outdoor connecting wire.</p> <p>Blinking. → Are there looseness or disconnection of the indoor/outdoor connecting wire?</p> <p>YES → Check the refrigerant address of the outdoor unit. (SW1-3 to 1-6)</p> <p>NO → Is the refrigerant address "0"?</p> <p>YES → Check the LED display of the outdoor unit after turning on the main power again.</p> <p>Not displayed. → Is anything displayed?</p> <p>Displayed. → Is "EA" or "Eb" displayed?</p> <p>NO → Is "E8" displayed?</p> <p>YES → Can the unit be restarted?</p> <p>NO → Can all the indoor unit be operated?</p> <p>YES → Check the voltage between S2 and S3 on the terminal block of the outdoor unit.</p> <p>NO → 17 to 28 V DC?</p> <p>YES →</p> | <ul style="list-style-type: none"> • Breaking or poor contact of the indoor/outdoor connecting wire • Normal Only the unit which has the refrigerant address "0" supplies power to the remote controller. • Defective outdoor controller circuit board • Defective outdoor controller circuit board • Defective indoor controller board • Influence of electromagnetic noise • Defective outdoor power circuit board • Defective indoor power board | <ul style="list-style-type: none"> • Fix the breaking or poor contact of the indoor/outdoor connecting wire. • Set the refrigerant address to "0". In case of the multiple grouping system, recheck the refrigerant address again. • Replace the outdoor controller circuit board. • Replace the outdoor controller circuit board. • Replace the indoor controller board of the indoor unit which does not operate. • Not abnormal. There may be the influence of electromagnetic noise. Check the transmission wire and get rid of the causes. • Replace the outdoor power circuit board. • Replace the indoor power board. |

Symptoms: Nothing is displayed on the remote controller. ③

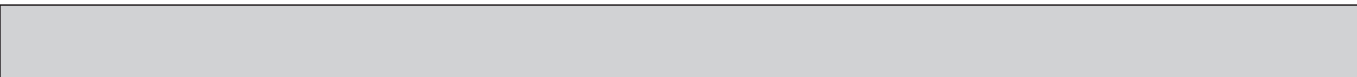
LED display of the indoor controller board
 LED1 : 
 LED2 :  or 
 LED3 : 

| Diagnosis flow | Cause | Inspection method and troubleshooting |
|--|---|---|
|  <pre> graph TD A[Check the voltage of the terminal block (TB6) of the remote controller.] --> B{10 to 16 V DC?} B -- YES --> C[Defective remote controller] B -- NO --> D{Check the status of the LED2.} D -- Lighting --> E[Breaking or poor contact of the remote controller wire] D -- Blinking --> F[Check the status of the LED2 after disconnecting the remote controller wire from the terminal block (TB5) of the indoor unit.] F --> G{Check the status of the LED2.} G -- Lighting --> H[The remote controller wire short-circuits] G -- Blinking --> I[Defective indoor controller board] </pre> | <ul style="list-style-type: none"> • Defective remote controller • Breaking or poor contact of the remote controller wire • The remote controller wire short-circuits • Defective indoor controller board | <ul style="list-style-type: none"> • Replace the remote controller. • Check if there is breaking or poor contact of the remote controller wire. Check the voltage of the terminal block (TB5) connecting the remote controller wire. If it is not between DC 10V and DC16V, the indoor controller board must be defective. • Check if the remote controller wire is short-circuited. • Replace the indoor controller board. |

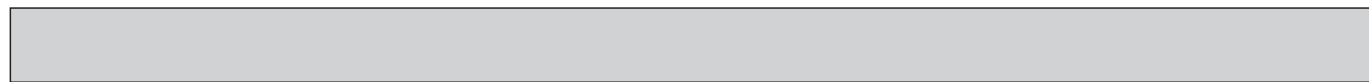
• Before repair

Frequent calling from customers

| Phone Calls From Customers | | How to Respond | Note |
|-------------------------------|--|--|---|
| Unit does not operate at all. | ① The operating display of remote controller does not come on. | ① Check if power is supplied to air conditioner. Nothing appears on the display unless power is supplied. | |
| | ② Unit cannot be restarted for a while after it has stopped. | ② Wait around 3 minutes to restart unit. The air conditioner is in a state of being protected by the microcomputer's directive. Once the compressor is stopped, the unit cannot be restarted for 3 minutes. This control is also applied when the unit is turned on and off by remote controller or thermostat. | |
| | ③ Error code appears and blinks on the display of remote controller. | ③ Check code will be displayed if any protection devices of the air conditioner are actuated. What is check code?----- | Refer to "10-4. SELF-DIAGNOSIS ACTION TABLE". → Check if servicing is required for the error. |
| Remote controller | ① "PLEASE WAIT" is displayed on the screen. | ① Wait around 2 minutes. An automatic startup test will be conducted for 2 minutes when power is supplied to the air conditioner. "PLEASE WAIT" will be kept being displayed while that time. | |
| | ② "FILTER" is displayed on the screen. | ② This indicates that it is time to clean the air filters. Clean the air filters. Press the FILTER button on the remote controller twice to clear "FILTER" from the display. See the operation manual that came with the product for how to clean the filters. | Display time of "FILTER" depends on the model. Long life filter: 2500 hrs. Regular filter: 100 hrs. |
| | ③ "STANDBY" is displayed on the screen. | ③ This is displayed when the unit starts HEAT operation, when the thermostat puts the compressor in operation mode, or when the outdoor unit ends DEFROST operation and returns to HEAT operation. The display will automatically disappear around 10 minutes later. While "STANDBY" is displayed on the remote controller, the airflow amount will be restricted because the indoor unit's heat exchanger is not fully heated up. In addition to that, the up/down vane will be automatically set to horizontal blow in order to prevent cold air from directly blowing out to human body. The up/down vane will return to the setting specified by the remote controller when "STANDBY" is released. | |
| | ④ "DEFROSTING" is displayed on the screen. (No air comes out of the unit.) | ④ The outdoor unit gets frosted when the outside temperature is low and the humidity is high. "DEFROSTING" indicates the DEFROST operation is being performed to melt this frost. The DEFROST operation ends in around 10 minutes (at most 15 minutes). During the DEFROST operation, the indoor unit's heat exchanger becomes cold, so the blower is stopped. The up/down vane will be automatically set to horizontal blow in order to prevent cold air from directly blowing out to human body. The display will turn into "STANDBY" when DEFROST operation ends. | |



| Phone Calls From Customers | How to Respond | Note | |
|---|--|--|--|
| The room cannot be cooled or heated sufficiently. | ① Check the set temperature of remote controller. The outdoor unit cannot be operated if the set temperature is not appropriate. The outdoor unit operates in the following modes. COOL: When the set temperature is lower than the room temperature. HEAT: When the set temperature is higher than the room temperature. | | |
| | ② Check if filters are not dirty and clogged. If filters are clogged, the airflow amount will be reduced and the unit capacity will be lowered. See the instruction manual that came with the product for how to clean the filters. | | |
| | ③ Check there is enough space around the air conditioner. If there are any obstacles in the air intake or air outlet of indoor/outdoor units, they block the airflow direction so that the unit capacity will be lowered. | | |
| Sound comes out from the air conditioner. | ① A gas escaping sound is heard sometimes. | ① This is not a malfunction. This is the sound which is heard when the flow of refrigerant in the air conditioner is switched. | |
| | ② A cracking sound is heard sometimes. | ② This is not a malfunction. This is the sound which is heard when internal parts of units expand or contract when the temperature changes. | |
| | ③ A buzzing sound is heard sometimes. | ③ This is not a malfunction. This is the sound which is heard when the outdoor unit starts operating. | |
| | ④ A ticking sound is heard from the outdoor unit sometimes. | ④ This is not a malfunction. This is the sound which is heard when the blower of the outdoor unit is controlling the airflow amount in order to keep the optimum operating condition. | |
| | ⑤ A sound, similar to water flowing, is heard from the unit. | ⑤ This is not a malfunction. This is the sound which is heard when the refrigerant is flowing inside the indoor unit. | |
| Something is wrong with the blower..... | ① The fan speed does not match the setting of the remote controller during DRY operation. (No air comes out sometimes during DRY operation.) | ① This is not a malfunction. During the DRY operation, the blower's ON/OFF is controlled by the microcomputer to prevent overcooling and to ensure efficient dehumidification. The fan speed cannot be set by the remote controller during DRY operation. | |
| | ② The fan speed does not match the setting of the remote controller in HEAT operation. | ② This is not a malfunction. 1) When the HEAT operation starts, to prevent the unit from blowing cold air, the fan speed is gradually increased from zero to the set speed, in proportion to the temperature rise of the discharged air. 2) When the room temperature reaches the set temperature and the outdoor unit stops, the unit starts the LOW AIR operation. 3) During the HEAT operation, the DEFROST operation is performed to defrost the outdoor unit. During the DEFROST operation, the blower is stopped to prevent cold air coming out of the indoor unit. | The up/down vane will be automatically set to horizontal blow in these cases listed up on the left (①-③). After a while, the up/down vane will be automatically moved according to the setting of the remote controller. |



| Phone Calls From Customers | How to Respond | Note |
|--|---|--|
| Something is wrong with the blower..... | ③ This is not a malfunction. The blower is operating just for cooling down the heated-up air conditioner. This will be done within one minute. This control is conducted only when the HEAT operation is stopped with the electric heater ON. | However, this control is also applied to the models which has no electric heater. |
| Something is wrong with the airflow direction.... | ① If the up/down vane is set to downward in COOL operation, it will be automatically set to horizontal blow by the microcomputer in order to prevent water from dropping down. "1 Hr." will be displayed on the remote controller if the up/down vane is set to downward with the fan speed set to be less than "LOW". | |
| ② The airflow direction is changed during HEAT operation. (The airflow direction cannot be set by remote controller.) | ② In HEAT operation, the up/down vane is automatically controlled according to the temperature of the indoor unit's heat exchanger. In the following cases written below, the up/down vane will be set to horizontal blow, and the setting cannot be changed by remote controller. 1) At the beginning of the HEAT operation 2) While the outdoor unit is being stopped by thermostat or when the outdoor unit gets started to operate. 3) During DEFROST operation The airflow direction will be back to the setting of remote controller when the above situations are released. | "STANDBY" will be displayed on the remote controller in case of ① and ②. "DEFROSTING" will be displayed on the screen in case of ③. |
| ③ The airflow direction does not change. (Up/down vane, left/right louver) | ③ 1) Check if the vane is set to a fixed position. (Check if the vane motor connector is removed.) 2) Check if the air conditioner has a function for switching the air direction. 3) If the air conditioner does not have that function, "NOT AVAILABLE" will be displayed on the remote controller when "AIR DIRECTION" or "LOUVER" button is pressed. | |
| The air conditioner starts operating even though any buttons on the remote controller are not pressed. | ① Check if you set ON/OFF timer. The air conditioner starts operating at the time designated if ON timer has been set before. ② Check if any operations are ordered by distant control system or the central remote controller. While "CENTRALLY CONTROLLED INDICATOR" is displayed on the remote controller, the air conditioner is under the control of external directive. ③ Check if power is recovered from power failure (black out). The units will automatically start operating when power is recovered after power failure (black out) occurs. This function is called "power failure automatic recovery". | There might be a case that "CENTRALLY CONTROLLED INDICATOR" will not be displayed. |
| The air conditioner stops even though any buttons on the remote controller are not pressed. | ① Check if you set ON/OFF timer. The air conditioner stops operating at the time designated if OFF timer has been set before. ② Check if any operations are ordered by distant control system or the central remote controller. While "CENTRALLY CONTROLLED INDICATOR" is displayed on the remote controller, the air conditioner is under the control of external directive. | There might be a case that "CENTRALLY CONTROLLED INDICATOR" will not be displayed. |



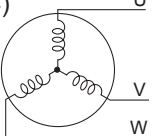
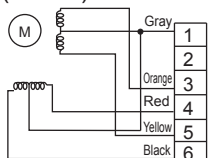
| Phone Calls From Customers | How to Respond | Note |
|---|---|------|
| A white mist is expelled from the indoor unit. | This is not a malfunction. This may occur when the operation gets started in the room of high humidity. | |
| Water or moisture is expelled from the outdoor unit. | COOL: when pipes or piping joints are cooled, they get sweated and water drips down. HEAT: water drips down from the heat exchanger. Note: Make use of optional parts "Drain Socket" and "Drain pan" if these water needs to be collected and drained out for once. | |
| The display of wireless remote controller gets dim or does not come on. The indoor unit does not receive a signal from remote controller at a long distance. | Batteries are being exhausted. Replace them and press the reset button of remote controller. | |

10-6. HOW TO CHECK THE PARTS

PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK

PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK

| Parts name | Check points | | | | | | | | | | | | | | |
|---|---|---------------|---------------|---------------|---------------|---------------|---------------|------------|---------------|---------------|---------------|----------|--------------|--------|--------|
| Thermistor (TH3) <Liquid> Thermistor (TH6) <2-Phase Pipe> Thermistor (TH7) <Ambient> Thermistor (TH8) <Heat Sink> Thermistor (TH32) <Comp.Surface> | Disconnect the connector then measure the resistance with a tester. (At the ambient temperature 10 to 30 °C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>TH32</td> <td>160 to 410 kΩ</td> <td rowspan="4">Open or short</td> </tr> <tr> <td>TH3</td> <td rowspan="2">4.3 to 9.6 kΩ</td> </tr> <tr> <td>TH6</td> </tr> <tr> <td>TH7</td> </tr> <tr> <td>TH8</td> <td>39 to 105 kΩ</td> <td></td> </tr> </tbody> </table> | | Normal | Abnormal | TH32 | 160 to 410 kΩ | Open or short | TH3 | 4.3 to 9.6 kΩ | TH6 | TH7 | TH8 | 39 to 105 kΩ | | |
| | Normal | Abnormal | | | | | | | | | | | | | |
| TH32 | 160 to 410 kΩ | Open or short | | | | | | | | | | | | | |
| TH3 | 4.3 to 9.6 kΩ | | | | | | | | | | | | | | |
| TH6 | | | | | | | | | | | | | | | |
| TH7 | | | | | | | | | | | | | | | |
| TH8 | 39 to 105 kΩ | | | | | | | | | | | | | | |
| Fan Motor (MF1,MF2) | Refer to the next page. | | | | | | | | | | | | | | |
| Solenoid Valve Coil <Four-Way Valve> (21S4) | Measure the resistance between the terminals with a tester. (At the ambient temperature 20 °C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>1500 ± 150 Ω</td> <td>Open or short</td> </tr> </tbody> </table> | Normal | Abnormal | 1500 ± 150 Ω | Open or short | | | | | | | | | | |
| Normal | Abnormal | | | | | | | | | | | | | | |
| 1500 ± 150 Ω | Open or short | | | | | | | | | | | | | | |
| Motor for Compressor (MC)  | Measure the resistance between the terminals with a tester. (Winding temperature 20 °C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> <tr> <th>SP100V</th> <th>SP100Y</th> <th>SP125/140V</th> <th>SP125/140Y</th> <th rowspan="2">Open or short</th> </tr> </thead> <tbody> <tr> <td>0.88 Ω</td> <td>1.41 Ω</td> <td>0.53 Ω</td> <td>1.02 Ω</td> </tr> </tbody> </table> | Normal | | | | Abnormal | SP100V | SP100Y | SP125/140V | SP125/140Y | Open or short | 0.88 Ω | 1.41 Ω | 0.53 Ω | 1.02 Ω |
| Normal | | | | Abnormal | | | | | | | | | | | |
| SP100V | SP100Y | SP125/140V | SP125/140Y | Open or short | | | | | | | | | | | |
| 0.88 Ω | 1.41 Ω | 0.53 Ω | 1.02 Ω | | | | | | | | | | | | |
| Linear Expansion Valve (LEV-A)  | Disconnect the connector then measure the resistance with a tester. (Winding temperature 20 °C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="4">Normal</th> <th>Abnormal</th> </tr> <tr> <th>Gray - Black</th> <th>Gray - Red</th> <th>Gray - Yellow</th> <th>Gray - Orange</th> <th rowspan="2">Open or short</th> </tr> </thead> <tbody> <tr> <td colspan="4" style="text-align: center;">46 ± 3 Ω</td> </tr> </tbody> </table> | Normal | | | | Abnormal | Gray - Black | Gray - Red | Gray - Yellow | Gray - Orange | Open or short | 46 ± 3 Ω | | | |
| Normal | | | | Abnormal | | | | | | | | | | | |
| Gray - Black | Gray - Red | Gray - Yellow | Gray - Orange | Open or short | | | | | | | | | | | |
| 46 ± 3 Ω | | | | | | | | | | | | | | | |
| Solenoid Valve Coil <Bypass valve> (SV) For SP125, 140 | Measure the resistance between the terminals with a tester. (At the ambient temperature 20°C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td>1450 ± 150 Ω</td> <td>Open or short</td> </tr> </tbody> </table> | Normal | Abnormal | 1450 ± 150 Ω | Open or short | | | | | | | | | | |
| Normal | Abnormal | | | | | | | | | | | | | | |
| 1450 ± 150 Ω | Open or short | | | | | | | | | | | | | | |

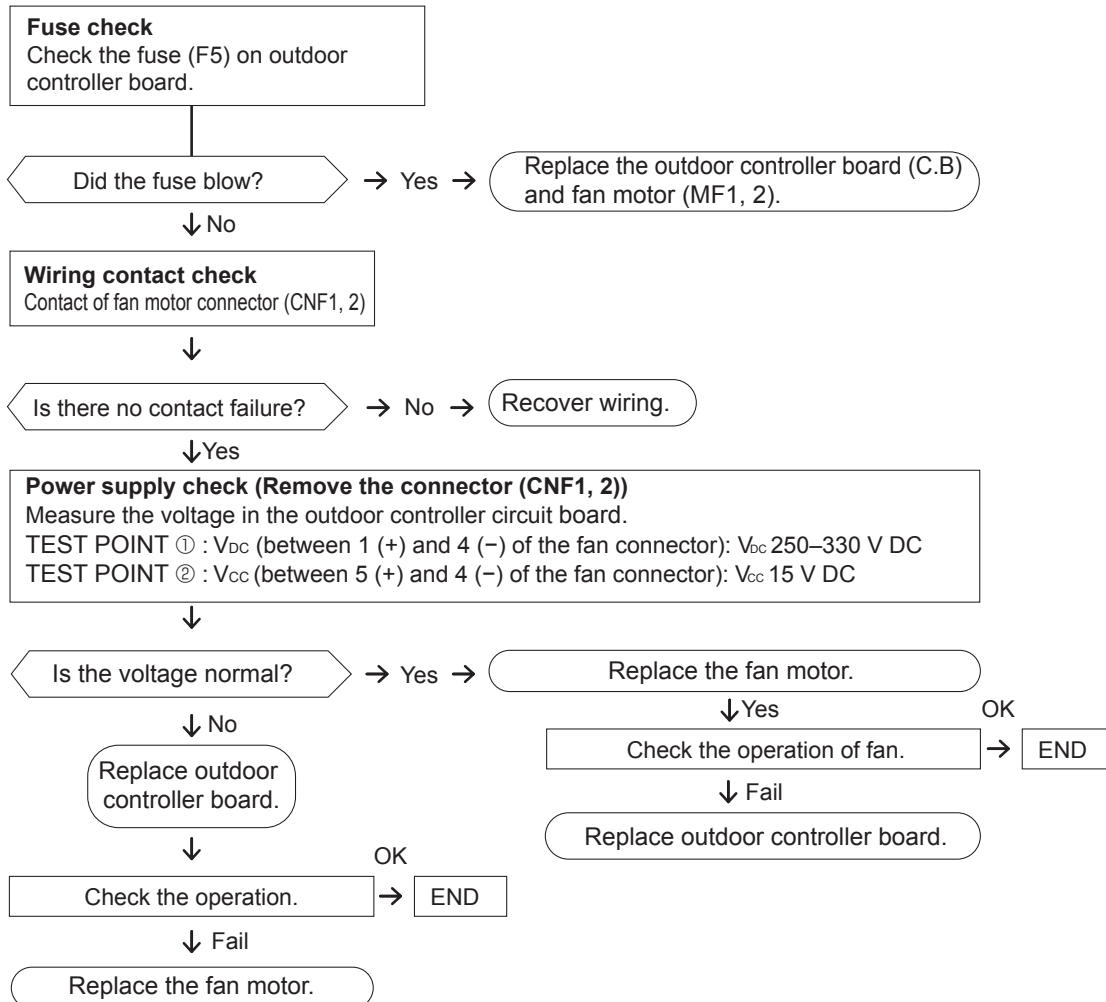
Check method of DC fan motor (fan motor/outdoor controller circuit board)

① Notes

- High voltage is applied to the connector (CNF1, 2) for the fan motor. Pay attention to the service.
- Do not pull out the connector (CNF1, 2) for the motor with the power supply on.
(It causes trouble of the outdoor controller circuit board and fan motor.)

② Self check

Symptom : The outdoor fan cannot rotate.



10-7. HOW TO CHECK THE COMPONENTS

<Thermistor feature chart>

Low temperature thermistors

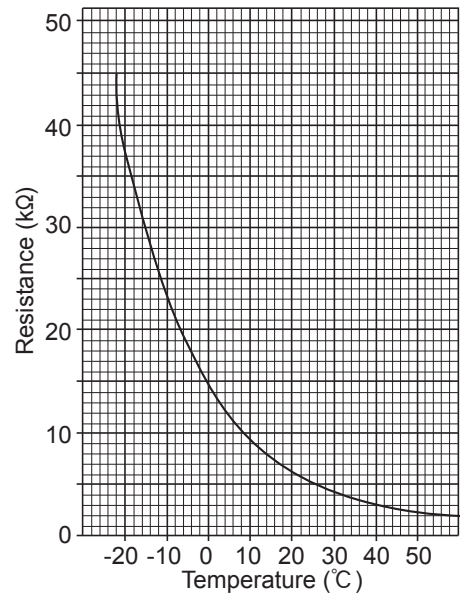
- Thermistor <Liquid> (TH3)
- Thermistor <2-Phase Pipe> (TH6)
- Thermistor <Ambient> (TH7)

Thermistor R0 = 15 kΩ ± 3%

B constant = 3480 ± 2%

$$R_t = 15 \exp\left\{3480 \left(\frac{1}{273+t} - \frac{1}{273} \right)\right\}$$

| | | | |
|-------|--------|-------|--------|
| 0 °C | 15 kΩ | 30 °C | 4.3 kΩ |
| 10 °C | 9.6 kΩ | 40 °C | 3.0 kΩ |
| 20 °C | 6.3 kΩ | | |
| 25 °C | 5.2 kΩ | | |



Medium temperature thermistor

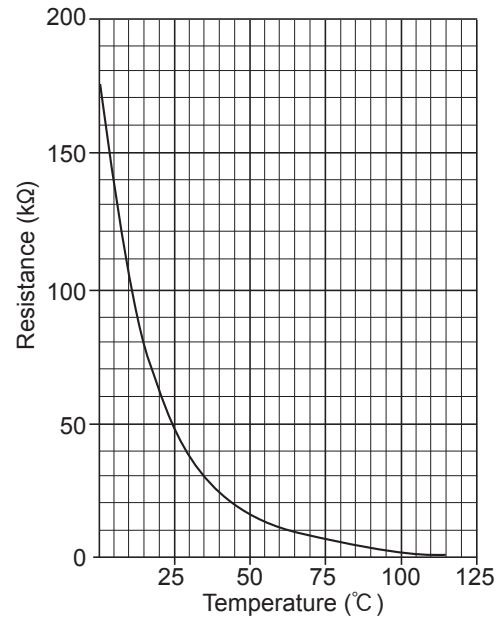
- Thermistor <Heat Sink> (TH8) : SP100YHA

Thermistor R50 = 17 kΩ ± 2%

B constant = 4150 ± 3%

$$R_t = 17 \exp\left\{4150 \left(\frac{1}{273+t} - \frac{1}{323} \right)\right\}$$

| | |
|-------|--------|
| 0 °C | 180 kΩ |
| 25 °C | 50 kΩ |
| 50 °C | 17 kΩ |
| 70 °C | 8 kΩ |
| 90 °C | 4 kΩ |



High temperature thermistor

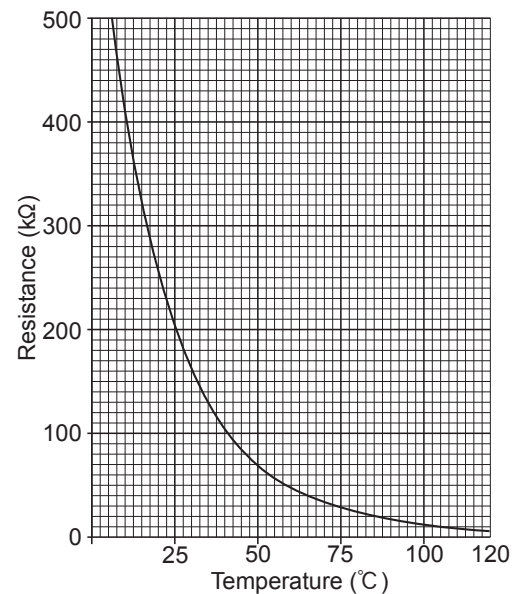
- Thermistor <Comp. Surface> (TH32)

Thermistor R120 = 7.465 kΩ ± 2%

B constant = 4057 ± 2%

$$R_t = 7.465 \exp\left\{4057 \left(\frac{1}{273+t} - \frac{1}{393} \right)\right\}$$

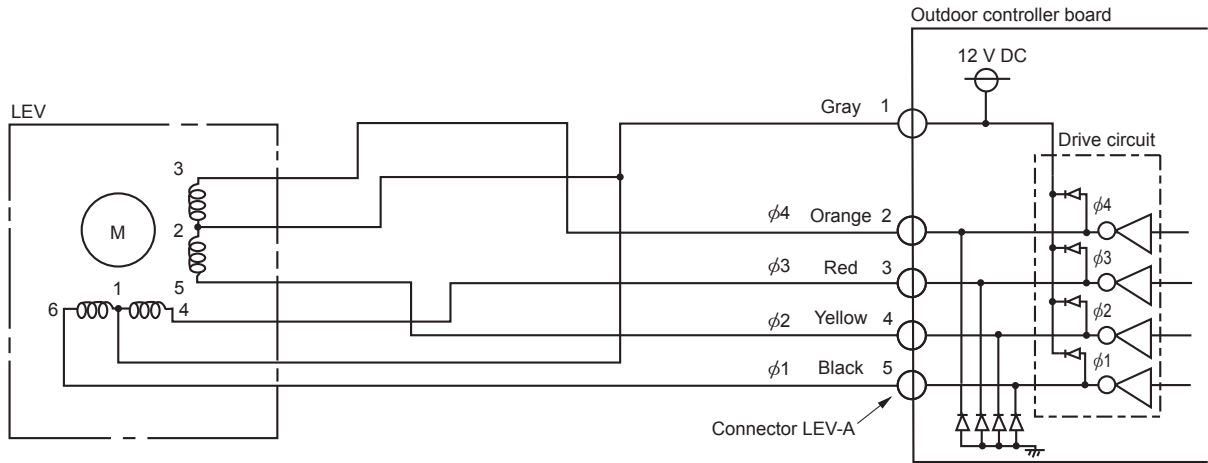
| | | | |
|-------|--------|--------|---------|
| 20 °C | 250 kΩ | 70 °C | 34 kΩ |
| 30 °C | 160 kΩ | 80 °C | 24 kΩ |
| 40 °C | 104 kΩ | 90 °C | 17.5 kΩ |
| 50 °C | 70 kΩ | 100 °C | 13.0 kΩ |
| 60 °C | 48 kΩ | 110 °C | 9.8 kΩ |



Linear expansion valve

(1) Operation summary of the linear expansion valve

- Linear expansion valve open/close through stepping motor after receiving the pulse signal from the outdoor controller board.
 - Valve position can be changed in proportion to the number of pulse signal.
- <Connection between the outdoor controller board and the linear expansion valve>



<Output pulse signal and the valve operation>

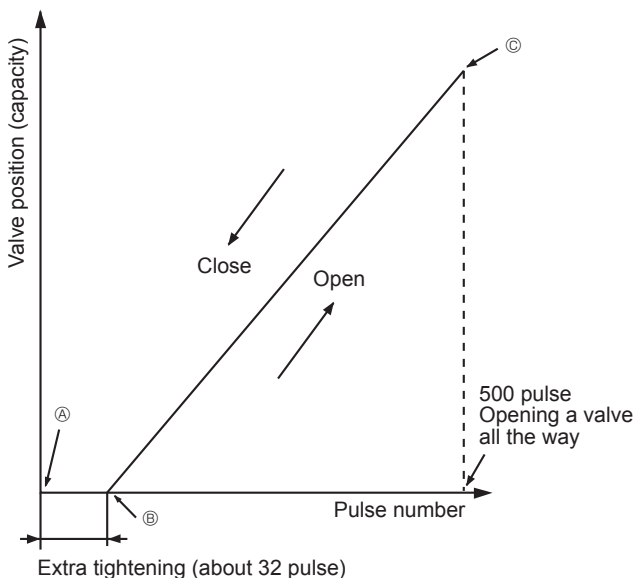
| Output (Phase) | Output | | | | | | | |
|----------------|--------|-----|-----|-----|-----|-----|-----|-----|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| φ1 | ON | ON | OFF | OFF | OFF | OFF | OFF | ON |
| φ2 | OFF | ON | ON | ON | OFF | OFF | OFF | OFF |
| φ3 | OFF | OFF | OFF | ON | ON | ON | OFF | OFF |
| φ4 | OFF | OFF | OFF | OFF | OFF | ON | ON | ON |

Opening a valve : 8 → 7 → 6 → 5 → 4 → 3 → 2 → 1 → 8
 Closing a valve : 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 1

The output pulse shifts in above order.

- When linear expansion valve operation stops, all output phases become OFF.
- When the switch is turned on, 700 pulse closing valve signal will be sent till it goes to ㉓ point in order to define the valve position. (The pulse signal is being sent for about 20 seconds.)
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valve : however, when the pulse number moves from ㉓ to ㉒ or when the valve is locked, sound can be heard. No sound is heard when the pulse number moves from ㉓ to ㉒ in case coil is burnt out or motor is locked by open-phase.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

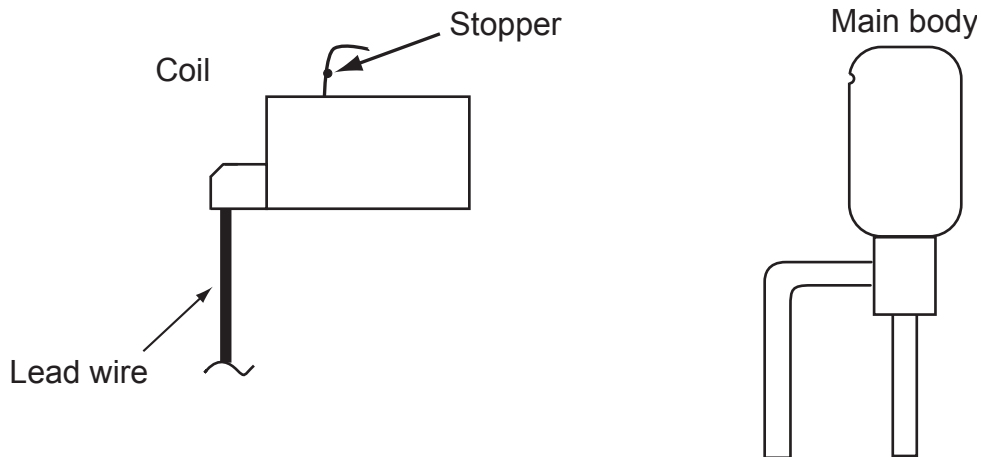
(2) Linear expansion valve operation



(3) How to attach and detach the coil of linear expansion valve

<Composition>

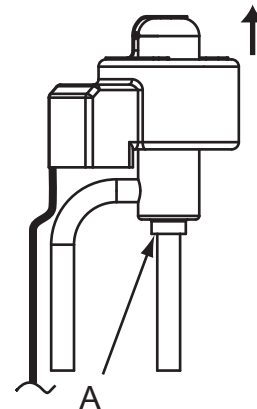
Linear expansion valve is separable into the main body and the coil as shown in the diagram below.



<How to detach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and detach the coil by pulling it upward.

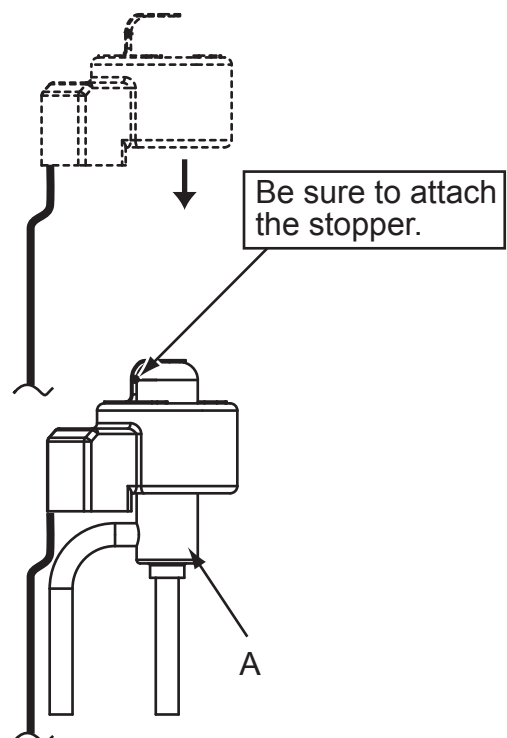
Be sure to detach the coil holding main body firmly. Otherwise pipes can bend due to pressure.



<How to attach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and attach the coil by inserting it downward into the main body. Then securely attach the coil stopper to main body. (At this time, be careful that stress is not added to lead wire and main body is not wound by lead wire.) If the stopper is not firmly attached to main body, coil may be detached from the main body and that can cause defective operation of linear expansion valve.

To prevent piping stress, be sure to attach the coil holding the main body of linear expansion valve firmly. Otherwise pipe may break.



10-8. EMERGENCY OPERATION

- (1) When the check codes shown below are displayed on outdoor unit or microcomputer for wired remote controller or indoor unit has a failure, but no other problems are found, emergency operation will be available by setting the emergency operation switch (SWE) on indoor controller board to ON and short-circuiting the connector (CN31) on outdoor controller board.

When following abnormalities occur, emergency operation will be available.

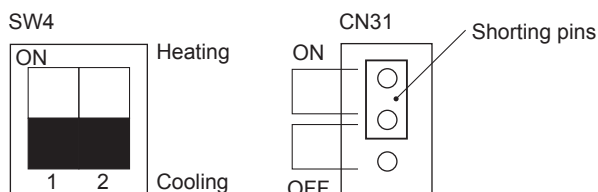
| Check code | Inspected content |
|------------|---|
| U4 | Open/short of pipe thermistor (TH3/TH6) |
| E8 | Indoor/outdoor unit communication error • Signal receiving error (Outdoor unit) |
| E9 | Indoor/outdoor unit communication error • Transmitting error (Indoor unit) |
| E0 ~ E7 | Communication error other than outdoor unit |
| Ed | Communication error between outdoor controller board and M-NET board (Serial communication error) |

(2) Check the following items and cautions for emergency operation

- ① Make sure that there is no abnormality in outdoor unit other than the above abnormalities. (Emergency operation will not be available when check code other than the above are indicated.)
- ② For emergency operation, it is necessary to set the emergency operation switch (SWE) on indoor controller board. Refer to the electrical wiring diagram of indoor unit for how to set the indoor unit.
- ③ During emergency operation, the air-conditioner will continuously be operated by supplying power and stopping it: It can not be turned on or off by remote control, and temperature control is not possible.
- ④ Do not perform emergency heating operation for an extended period of time: If the outdoor unit starts defrosting during this period, cold air will blow out from the indoor unit.
- ⑤ Do not perform emergency cooling operation for more than 10 hours: Neglecting this could result in freezing the heat exchanger in indoor unit.

(3) Emergency operation procedure

- ① Turn the main power supply off.
- ② Turn on the emergency operation switch (SWE) on indoor controller board.
- ③ Set the shorting pins of emergency operation connector (CN31) on outdoor controller board to ON.
- ④ Use SW4-2 on outdoor controller board to set the operation mode (cooling or heating). (SW4-1 is not used.)

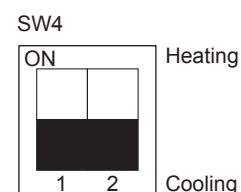


- ⑤ Turning the main power supply on will start the emergency operation.

(4) Releasing emergency operation

- ① Turn the main power supply off.
- ② Set the emergency operation switch (SWE) on indoor controller board to OFF.
- ③ Set the shorting pins of emergency operation connector (CN31) on outdoor controller board to OFF.
- ④ Set SW4-2 on outdoor controller board as shown in the right.

Note: If shorting pins are not set on emergency operation connector (CN31), the setting remains OFF.



(5) Operation data during emergency operation

During emergency operation, no communication is performed with the indoor unit, so the data items needed for operation are set to the following values:

| Operation data | Operation mode | | Remarks |
|---|----------------|--------|---------|
| | COOL | HEAT | |
| Intake temperature (TH1) | 27°C | 20.5°C | |
| Indoor liquid pipe temperature (TH2) | 5°C | 45°C | |
| Indoor 2-phase pipe temperature (TH5) | 5°C | 50°C | |
| Set temperature | 25°C | 22°C | |
| Outdoor liquid pipe temperature (TH3) | 45°C | 5°C | (*1) |
| Outdoor 2-phase pipe temperature (TH6) | 50°C | 5°C | (*1) |
| Outdoor air temperature (TH7) | 35°C | 5°C | (*1) |
| Temperature difference code (room temperature–set temperature)(Tj) | 5 | 5 | |
| Discharge superheat (SHd) | 30°C | 30°C | (*2) |
| Sub-cool (SC) | 5°C | 5°C | (*2) |

*1 If the thermistor temperature data is normal (not open/short), that data is loaded into the control as valid data.

When the unit enters emergency operation and TH values are mismatched, set the thermistors to open/short. And the unit runs emergency operation with the values listed above.

*2 If one thermistor is set to open/short, the value of SHd/SC will be different from the list above.

[Example] When liquid temperature thermistor (TH3) has an open or short circuit.

| Thermistor | COOL | HEAT |
|------------|---|------|
| TH3 | 45°C | 5°C |
| TH6 | Ta | Tb |
| | Regard normal figure as effective data. | |
| TH5 | 5°C | 50°C |
| TH2 | 5°C | 45°C |

Degree of subcooling (SC)

Cooling = TH6–TH3 = Ta–45

Heating = TH5–TH2 = 50–45 = 5°C

<CAUTION> TEST POINT ① is high voltage.

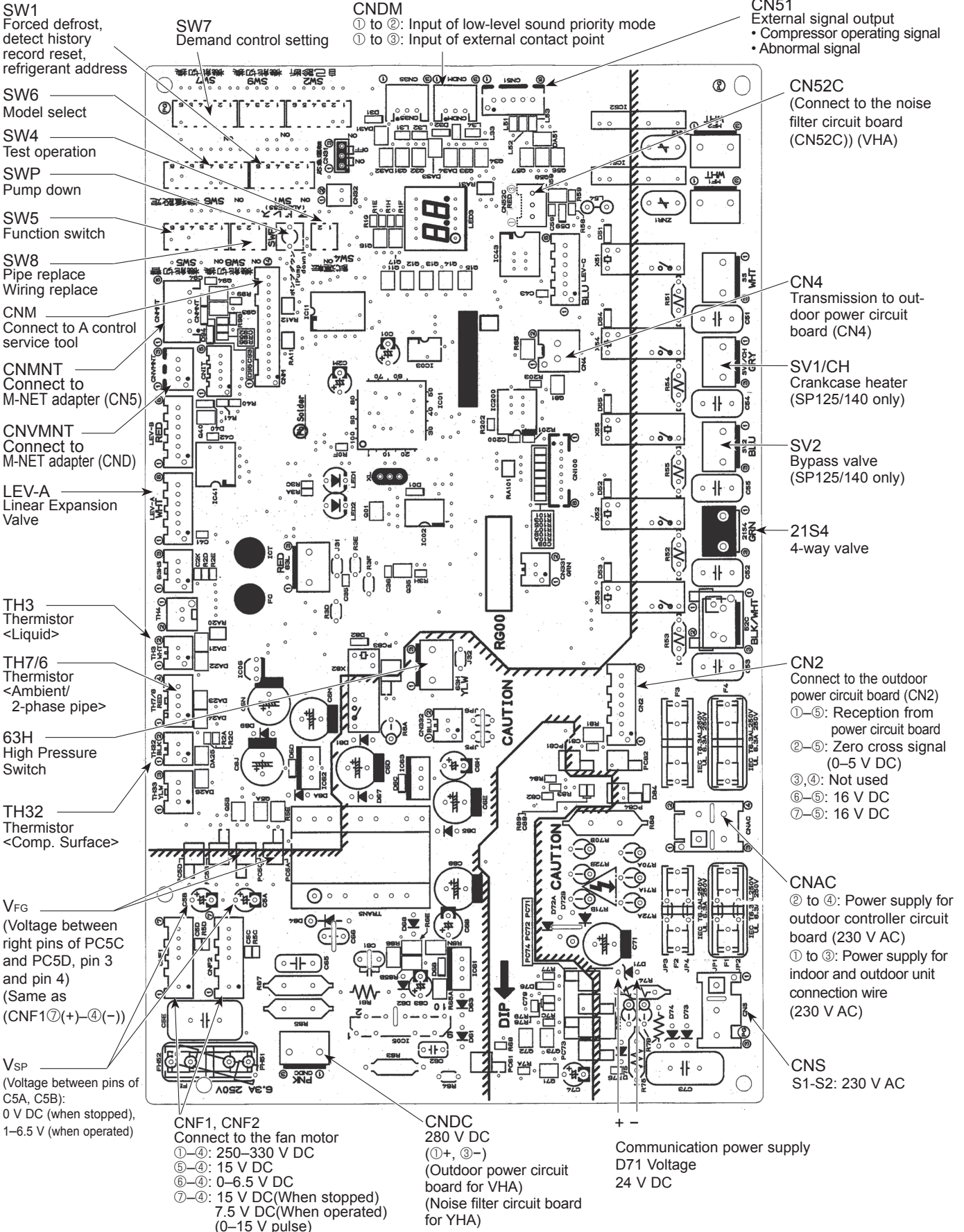
10-9. TEST POINT DIAGRAM

Outdoor controller circuit board

PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK

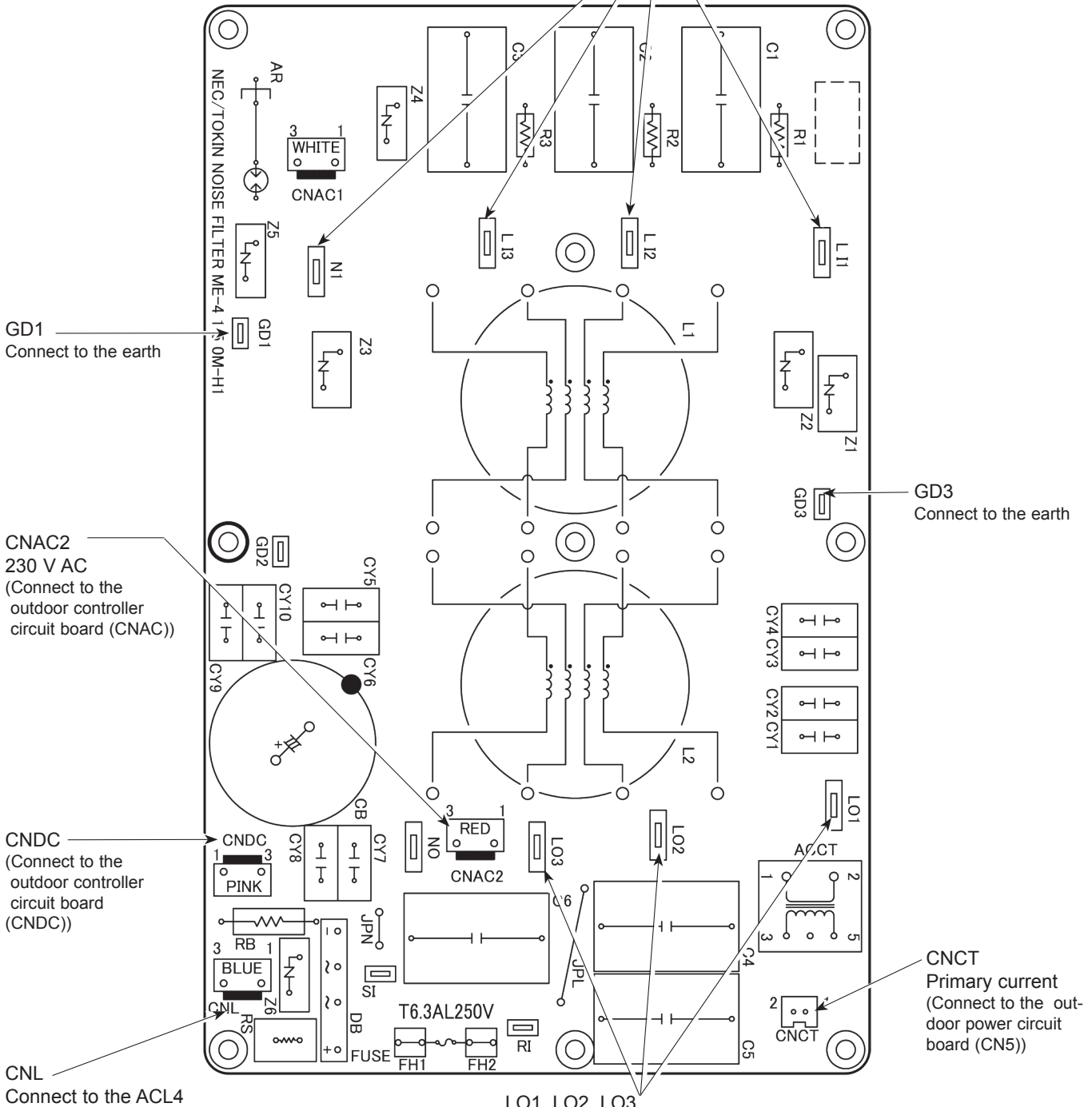
PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK

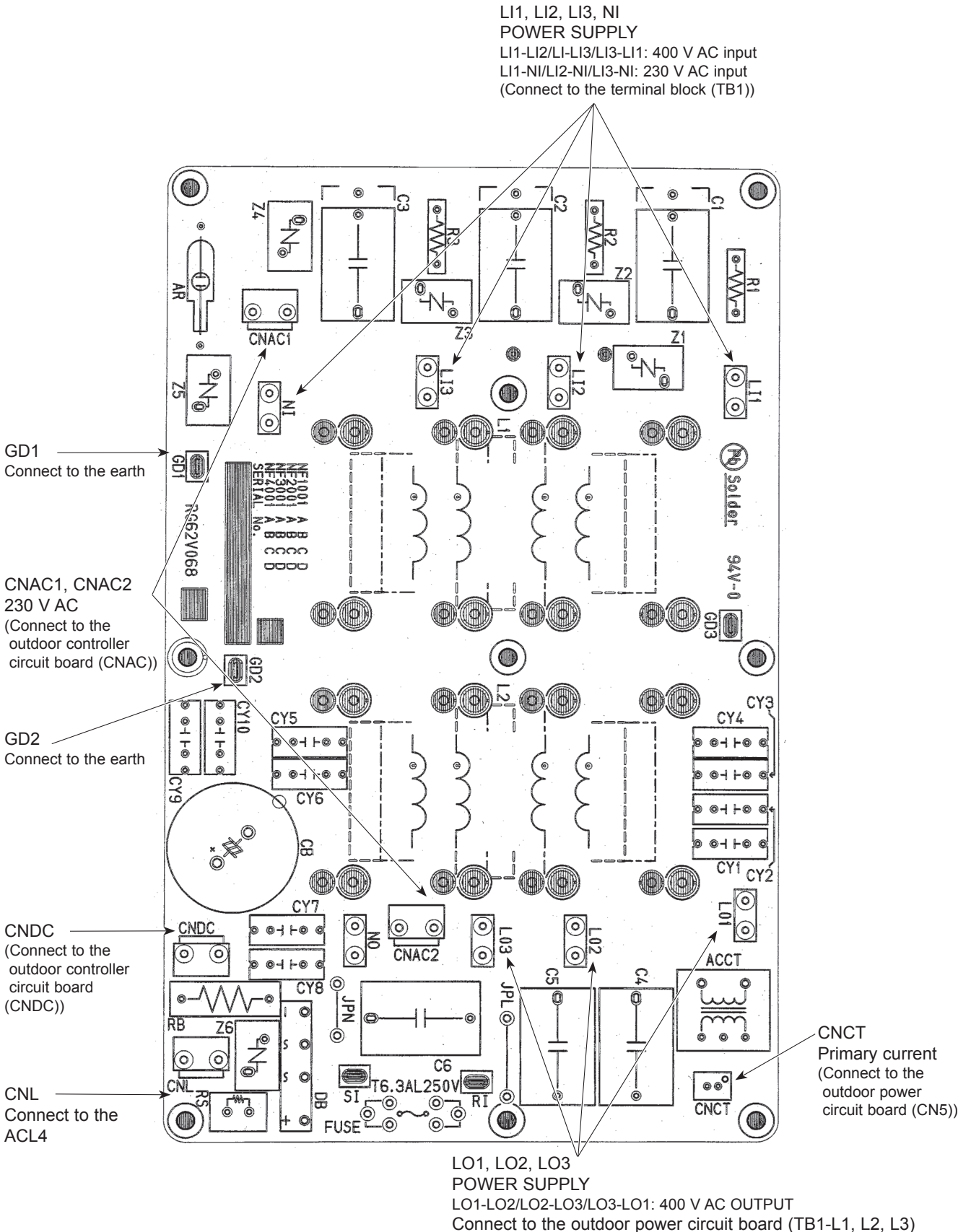


Outdoor noise filter circuit board PUHZ-SP100YHA.UK

L11, L12, L13, NI
POWER SUPPLY
L11-L12/L1-L13/L13-L11 : 400 V AC input
L11-NI/L12-NI/L13-NI : 230 V AC input
(Connect to the terminal block (TB1))



Outdoor noise filter circuit board
PUHZ-SP125YHA.UK PUHZ-SP140YHA.UK



Outdoor power circuit board
PUHZ-SP100VHA.UK
PUHZ-SP125VHA.UK
PUHZ-SP140VHA.UK

Brief Check of POWER MODULE

Usually, they are in a state of being short-circuited if they are broken. Measure the resistance in the following points (connectors, etc.). If they are short-circuited, it means that they are broken.

1. Check of POWER MODULE

① Check of DIODE circuit

R-**L1**, **S**-**L1**, **R**-**N1**, **S**-**N1**

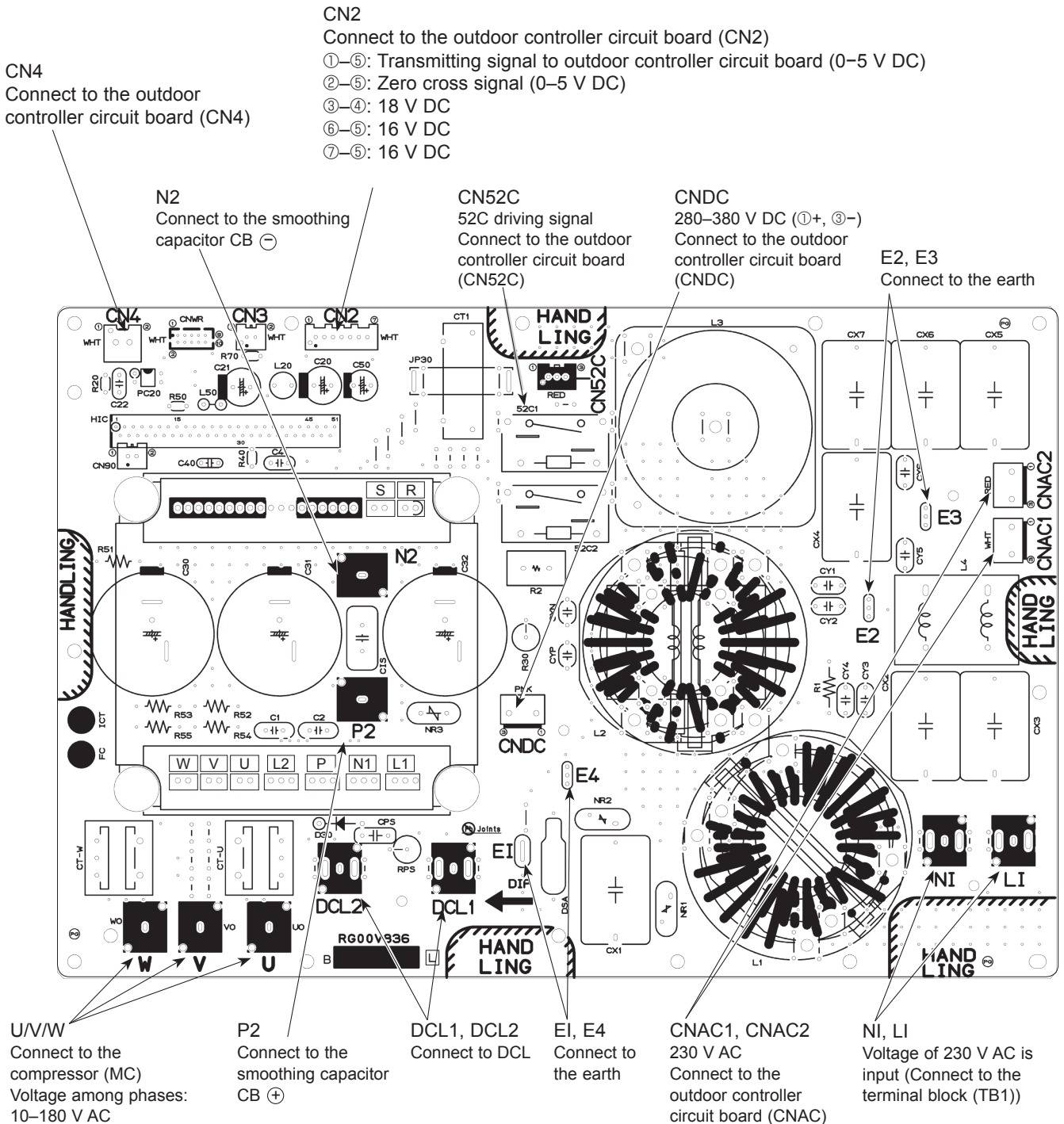
② Check of IGBT circuit

L2-**N1**

③ Check of INVERTER circuit

P-**U**, **P**-**V**, **P**-**W**, **N1**-**U**, **N1**-**V**, **N1**-**W**

Note: The marks **R**, **S**, **L1**, **L2**, **P**, **N1**, **U**, **V** and **W** shown in the diagram are not actually printed on the board.



Outdoor power circuit board PUHZ-SP100YHA.UK

Brief Check of POWER MODULE

Usually, they are in a state of being short-circuited if they are broken. Measure the resistance in the following points (connectors, etc.). If they are short-circuited, it means that they are broken.

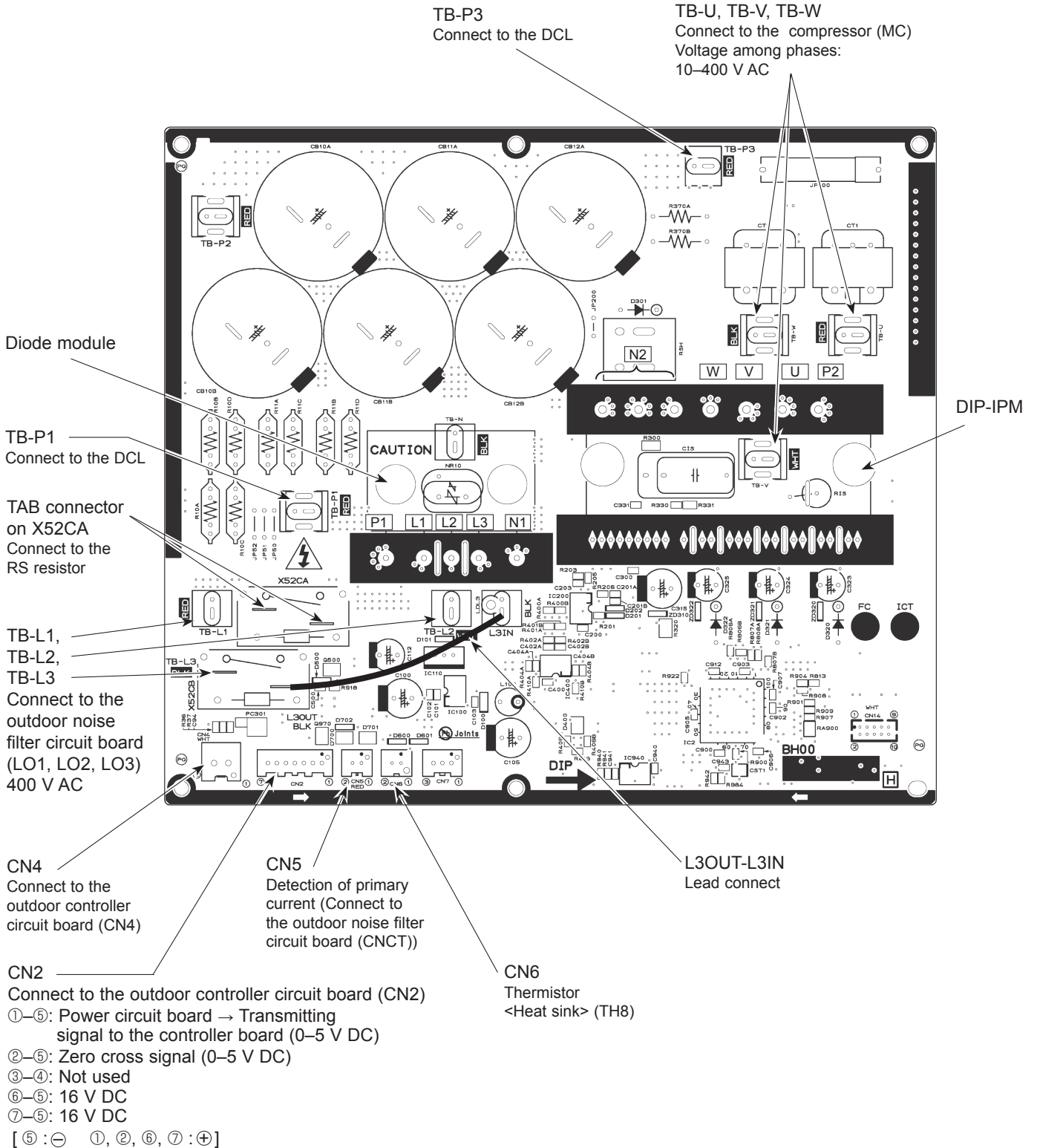
1. Check of DIODE MODULE

L1-P1, **L2**-P1, **L3**-P1, **L1**-N1, **L2**-N1, **L3**-N1

2. Check of DIP-IPM

P2-U, **P2**-V, **P2**-W, **N2**-U, **N2**-V, **N2**-W

Note: The marks **L1**, **L2**, **L3**, **N1**, **N2**, **P1**, **P2**, **U**, **V** and **W** shown in the diagram are not actually printed on the board.



Outdoor power circuit board
PUHZ-SP125YHA.UK
PUHZ-SP140YHA.UK

Brief Check of POWER MODULE

Usually, they are in a state of being short-circuited if they are broken. Measure the resistance in the following points (connectors, etc.). If they are short-circuited, it means that they are broken.

1. Check of POWER MODULE

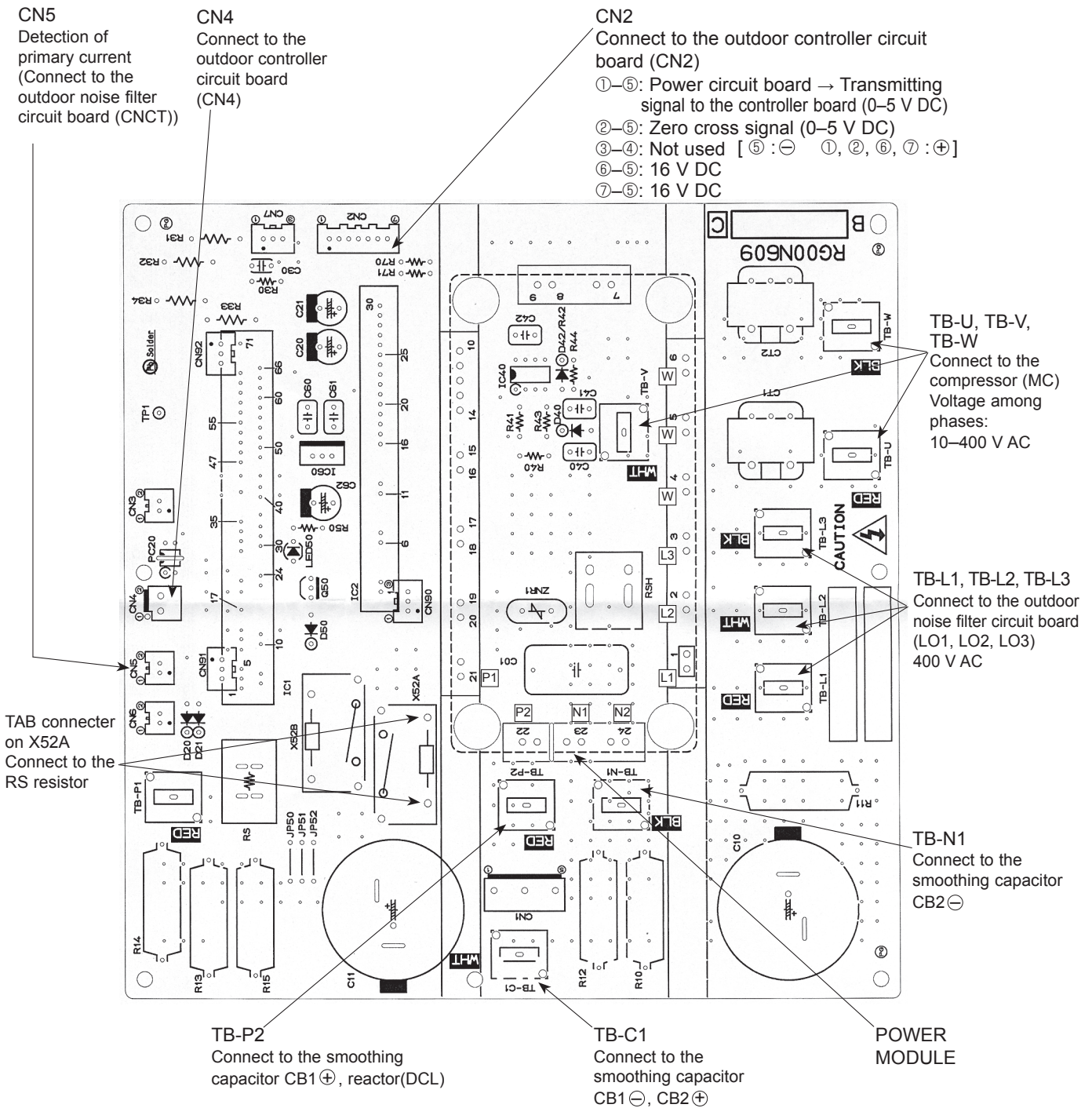
①. Check of DIODE circuit

L1 - P1, **L2 - P1**, **L3 - P1**, **L1 - N1**, **L2 - N1**, **L3 - N1**

②. Check of IGBT circuit

P2 - U, **P2 - V**, **P2 - W**, **N2 - U**, **N2 - V**, **N2 - W**

Note: The marks, **L1**, **L2**, **L3**, **N1**, **N2**, **P1**, **P2**, **U**, **V** and **W** shown in the diagram are not actually printed on the board.



10-10. FUNCTION OF SWITCHES, CONNECTORS AND JUMPERS

(1) Function of switches

| Type of switch | Switch | No. | Function | Action by the switch operation | | Effective timing | |
|----------------|---|-----|-----------------------------|--------------------------------|---------|---|------------------|
| | | | | ON | OFF | | |
| Dip switch | SW1 | 1 | Compulsory defrosting *1 | Start | Normal | When compressor is working in heating operation. *2 | |
| | | 2 | Abnormal history clear | Clear | Normal | | off or operating |
| | | 3 | Refrigerant address setting | | | | |
| | | 4 | | | | | |
| | | 5 | | | | | |
| | | 6 | | | | | |
| | The black square (■) indicates a switch position. | | | | | | |
| | SW4 | 1 | Test run | Operating | OFF | Under suspension | |
| | | 2 | Test run mode setting | Heating | Cooling | | |

*1. Compulsory defrosting should be done as follows.

- ① Change the DIP SW1-1 on the outdoor controller board from OFF to ON.
- ② Compulsory defrosting will start by the above operation ① if these conditions written below are satisfied.
 - Heat mode setting
 - 10 minutes have passed since compressor started operating or previous compulsory defrosting finished.
 - Pipe temperature is less than or equal to 8°C.
 - Compulsory defrosting will finish if certain conditions are satisfied.

*2. Compulsory defrosting can be done if above conditions are satisfied when DIP SW1-1 is changed from OFF to ON. After DIP SW1-1 is changed from OFF to ON, there is no problem if DIP SW1-1 is left ON or changed to OFF again. This depends on the service conditions.

| Type of Switch | Switch | No. | Function | Action by the switch operation | | Effective timing | | | | | | | | | | | | | |
|----------------|--------|--------------------------|-------------------------------------|--|--------------------------------------|----------------------|-------|-------|--------------------------------------|-----|-----|---------------------|----|-----|-----|-----|----|-----|--------|
| | | | | ON | OFF | | | | | | | | | | | | | | |
| Dip switch | SW5 | 1 | No function | — | — | — | | | | | | | | | | | | | |
| | | 2 | Power failure automatic recovery *3 | Auto recovery | No auto recovery | When power supply ON | | | | | | | | | | | | | |
| | | 3,4,5 | No function | — | — | — | | | | | | | | | | | | | |
| | | 6 | model select | Refer to next page. | | | | | | | | | | | | | | | |
| | SW7 *5 | 1 | Setting of demand control *4 | <table border="1"> <thead> <tr> <th>SW7-1</th> <th>SW7-2</th> <th>Power consumption (Demand switch ON)</th> </tr> </thead> <tbody> <tr> <td>OFF</td> <td>OFF</td> <td>0% (Operation stop)</td> </tr> <tr> <td>ON</td> <td>OFF</td> <td>50%</td> </tr> <tr> <td>OFF</td> <td>ON</td> <td>75%</td> </tr> </tbody> </table> | | | SW7-1 | SW7-2 | Power consumption (Demand switch ON) | OFF | OFF | 0% (Operation stop) | ON | OFF | 50% | OFF | ON | 75% | Always |
| | | SW7-1 | | SW7-2 | Power consumption (Demand switch ON) | | | | | | | | | | | | | | |
| | | OFF | | OFF | 0% (Operation stop) | | | | | | | | | | | | | | |
| | | ON | | OFF | 50% | | | | | | | | | | | | | | |
| | | OFF | ON | 75% | | | | | | | | | | | | | | | |
| | | 2 | | | | | | | | | | | | | | | | | |
| | 3 | Max Hz setting (cooling) | Max Hz(cooling) × 0.8 | Normal | Always | | | | | | | | | | | | | | |
| | 4 | Max Hz setting (heating) | Max Hz(heating) × 0.8 | Normal | Always | | | | | | | | | | | | | | |
| | 5 | No function | — | — | — | | | | | | | | | | | | | | |
| | 6 | Defrost Hz setting | For high humidity | Normal | Always | | | | | | | | | | | | | | |
| | SW8 | 1 | No function | — | — | — | | | | | | | | | | | | | |
| 2 | | No function | — | — | — | | | | | | | | | | | | | | |
| 3 | | No function | — | — | — | | | | | | | | | | | | | | |
| SW9 | 1 | No function | — | — | — | | | | | | | | | | | | | | |
| | 2 | Function switch | Valid | Normal | Always | | | | | | | | | | | | | | |
| | 3,4 | No function | — | — | — | | | | | | | | | | | | | | |
| Push switch | SWP | | Pump down | Start | Normal | Under suspension | | | | | | | | | | | | | |

*3. 'Power failure automatic recovery' can be set by either remote controller or this DIP SW. If one of them is set to ON, 'Auto recovery' activates. Please set "Auto recovery" basically by remote controller because not all units have DIP SW. Please refer to the indoor unit installation manual.

*4. SW7-1,2 are used for demand control. SW7-1,2 are effective only at the demand control. (Refer to the next page : Special function (b))

*5. Please do not use SW7-3 to 5 ordinarily. Trouble might be caused by the usage condition.

(2) Function of connectors and switches

| Types | Connector Switch | Function | Action by open/short operation | | Effective timing |
|--------------|------------------|---------------------|---|---|---------------------------------------|
| | | | Short | Open | |
| Connector | CN31 | Emergency operation | Start | Normal | When power supply ON |
| SW6 SW5-6 | SW6-1 | Model select | The black square (■) indicates a switch position. | | |
| | SW6-2 | | | | |
| | SW6-3 | | | | |
| | SW6-4 | | | | |
| | SW6-5 | | | | |
| | SW6-6 | | | | |
| | SW6-7 | | | | |
| | SW6-8 | | | | |
| | SW5-6 | | | | |
| | | | MODEL | SW6 | SW5-6 |
| | | | SP100VHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |
| | | | SP125VHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |
| | | | SP140VHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |
| | | | SP100YHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |
| | | | SP125YHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |
| | | | SP140YHA | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 7 8 | ON OFF ■ ■ ■ ■ ■ ■ ■ ■ 1 2 3 4 5 6 |

Special function

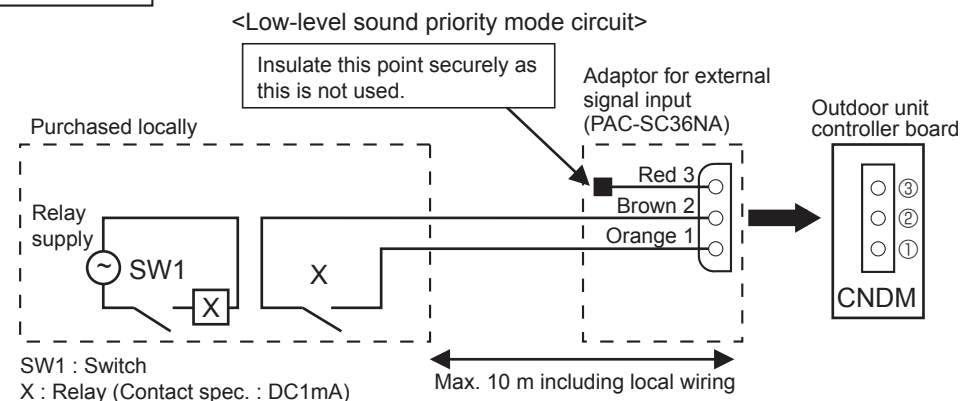
(a) Low-level sound priority mode (Local wiring)

Unit enters into Low-level sound priority mode by external signal input setting.

Inputting external signals to the outdoor unit decreases the outdoor unit operation sound 3 to 4 dB lower than that of usual. Adding a commercial timer or on-off switch contactor setting to the CNDM connector which is optional contactor for demand input located on the outdoor controller board enables to control compressor operation frequency.

* The performance depends on the load of conditioned outdoor temperature.

How to wire



1) Make the circuit as shown above with Adaptor for external signal input (PAC-SC36NA).

2) Turn SW1 to on for Low-level sound priority mode.

Turn SW1 to off to release Low-level sound priority mode and normal operation.

(b) On demand control (Local wiring)

Demand control is available by external input. In this mode, power consumption is decreased within the range of usual 0–100%.

How to wire

Basically, the wiring is same with (a).

Connect an SW 1 which is procured at field to the between Orange and Red (1 and 3) of the Adaptor for external signal input (PAC-SC36NA), and insulate the tip of the brown lead wire.

It is possible to set it to the following power consumption (compared with ratings) by setting the SW7-1, 2.

| SW7-1 | SW7-2 | Power consumption (SW1 on) |
|-------|-------|----------------------------|
| OFF | OFF | 0% (Operation stop) |
| ON | OFF | 50% |
| OFF | ON | 75% |

<Display function of inspection for outdoor unit>

The blinking patterns of both LED1 (green) and LED2 (red) indicate the types of abnormality when it occurs. Types of abnormality can be indicated in details by connecting an optional part 'A-Control Service Tool (PAC-SK52ST)' to connector CNM on outdoor controller board.

[Display]

(1) Normal condition

| Unit condition | Outdoor controller board | | A-Control Service Tool | |
|-------------------------------|--------------------------|-------------|------------------------|------------------------------|
| | LED1 (Green) | LED2 (Red) | Check code | Indication of the display |
| When the power is turned on | Lighted | Lighted | — ↔ — | Alternately blinking display |
| When unit stops | Lighted | Not lighted | 00, etc. | Operation mode |
| When compressor is warming up | Lighted | Not lighted | 08, etc. | |
| When unit operates | Lighted | Lighted | C5, H7, etc. | |

(2) Abnormal condition

| Indication | | Error | | | |
|--------------------------|------------|--|---------------|--|-------------------------|
| Outdoor controller board | | Contents | Check code *1 | Inspection method | Detailed reference page |
| LED1 (Green) | LED2 (Red) | | | | |
| 1 blinking | 2 blinking | Connector(63H) is open. | F5 | ①Check if connector (63H) on the outdoor controller board is not disconnected. ②Check continuity of pressure switch (63H) by tester. | P.35 |
| 2 blinking | 1 blinking | Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more) | — | ①Check if indoor/outdoor connecting wire is connected correctly. ②Check if 4 or more indoor units are connected to outdoor unit. ③Check if noise entered into indoor/outdoor connecting wire or power supply. ④Re-check error by turning off power, and on again. | P.36 (EA) |
| | | Miswiring of indoor/outdoor unit connecting wire (converse wiring or disconnection) | — | | P.36 (Eb) |
| | | Startup time over | — | | P.36 (EC) |
| 2 blinking | 2 blinking | Indoor/outdoor unit communication error (signal receiving error) is detected by indoor unit. | E6 | ①Check if indoor/outdoor connecting wire is connected correctly. ②Check if noise entered into indoor/outdoor connecting wire or power supply. ③Check if noise entered into indoor/outdoor controller board. ④Re-check error by turning off power, and on again. | *2 |
| | | Indoor/outdoor unit communication error (transmitting error) is detected by indoor unit. | E7 | | *2 |
| | | Indoor/outdoor unit communication error (signal receiving error) is detected by outdoor unit. | — | | P.42 (E8) |
| | | Indoor/outdoor unit communication error (transmitting error) is detected by outdoor unit. | — | | P.42 (E9) |
| 3 blinking | | Remote controller signal receiving error is detected by remote controller. | E0 | ①Check if connecting wire of indoor unit or remote controller is connected correctly. ②Check if noise entered into transmission wire of remote controller. ③Re-check error by turning off power, and on again. | P.41 |
| | | Remote controller transmitting error is detected by remote controller. | E3 | | P.41 |
| | | Remote controller signal receiving error is detected by indoor unit. | E4 | | P.41 |
| | | Remote controller transmitting error is detected by indoor unit. | E5 | | P.41 |
| 4 blinking | | Other check codes | — | For details, refer to check codes of the wired remote controller or check the displays on the A-Control Service Tool (PAC-SK52ST) which is connected to the outdoor controller board as shown on the page 63. | — |
| | | Check code is not defined. | PL | ①Be sure to replace the 4-way valve. ②Check refrigerant pipes for disconnection or leakage. ③After the recovery of refrigerant, vacuum dry the whole refrigerant circuit. ④Refer to "10-6. HOW TO CHECK THE PARTS". ⑤Check refrigerant circuit for operation. | P.43 |
| 5 blinking | | Serial communication error <Communication between outdoor controller board and outdoor power board> <Communication between outdoor controller board and M-NET P.C. board> | Ed | ①Check if connector (CN4) on outdoor controller board and outdoor power board is not disconnected. ②Check if there is poor connection of connector on outdoor controller board (CNMNT and CNVMNT). ③Check M-NET communication signal. | P.42 |
| | | Communication error of M-NET system | A0-A8 | | P.43-P.46 |

*1. Check code is displayed on remote controller.

*2. Refer to service manual for indoor unit.



| Indication | | Error | | | |
|--|------------|--|------------------|--|-------------------------|
| Outdoor controller board LED1 (Green) | LED2 (Red) | Contents | Check code *1 | Inspection method | Detailed reference page |
| 3 blinking | 1 blinking | Abnormality of shell thermostat and discharging temperature (TH32) | U2 | ① Check if stop valves are open. ② Check if connectors (TH32, LEV-A) on outdoor controller board are not disconnected. ③ Check if unit fills with specified amount of refrigerant. ④ Measure resistance values among terminals on indoor valve and outdoor linear expansion valve using a tester. | P.37 |
| | 2 blinking | Abnormal high pressure (High pressure switch 63H operated.) | U1 | ① Check if indoor/outdoor units have a short cycle on their air ducts. ② Check if connector (63H) on outdoor controller board is not disconnected. ③ Check if heat exchanger and filter are not dirty. ④ Measure resistance values among terminals on linear expansion valve using a tester. | P.37 |
| | 3 blinking | Abnormality of outdoor fan motor rotational speed | U8 | ① Check the outdoor fan motor. ② Check if the connector of TH3 on outdoor controller board is disconnected. | P.38 |
| | | Protection from overheat operation (TH3) | Ud | | |
| | 4 blinking | Compressor over current breaking (Start-up locked) | UF | ① Check if stop valves are open. ② Check looseness, disconnection, and converse connection of compressor wiring. ③ Measure resistance values among terminals on compressor using a tester. ④ Check if outdoor unit has a short cycle on its air duct. | P.40 |
| | | Compressor over current breaking | UP | | P.41 |
| | | Abnormality of current sensor (P.B.) | UH | | P.40 |
| | | Abnormality of power module | U6 | | P.38 |
| | 5 blinking | Open/short of discharge thermistor (TH32) | U3 | ① Check if connectors (TH3 or TH32, TH6 and TH7) on outdoor controller board and connector (CN3) on outdoor power board are not disconnected. ② Measure resistance value of outdoor thermistors. | P.38 |
| | | Open/short of outdoor thermistors (TH3, TH6, TH7 and TH8) | U4 | | P.38 |
| | 6 blinking | Abnormality of heatsink temperature | U5 | ① Check if indoor/outdoor units have a short cycle on their air ducts. ② Measure resistance value of outdoor thermistor(TH8). | P.38 |
| | 7 blinking | Abnormality of voltage | U9 | ① Check looseness, disconnection, and converse connection of compressor wiring. ② Measure resistance value among terminals on compressor using a tester. ③ Check the continuity of contactor (52C). ④ Check if power supply voltage decreases. ⑤ Check the wiring of CNAF. | P.39 |
| 4 blinking | 1 blinking | Abnormality of room temperature thermistor (TH1) | P1 | ① Check if connectors (CN20, CN21, CN29 and CN44) on indoor controller board are not disconnected. ② Measure resistance value of indoor thermistors. | *2 |
| | | Abnormality of pipe temperature thermistor /Liquid (TH2) | P2 | | *2 |
| | | Abnormality of pipe temperature thermistor/Condenser-Evaporator | P9 | | *2 |
| | 2 blinking | Abnormality of drain sensor (DS) Float switch (FS) connector open | P4 | ① Check if connector (CN31)(CN4F) on indoor controller board is not disconnected. ② Measure resistance value of indoor thermistors. ③ Measure resistance value among terminals on drain-up machine using a tester. ④ Check if drain-up machine works. ⑤ Check drain function. | *2 |
| | | Indoor drain overflow protection | P5 | | |
| | 3 blinking | Freezing (cooling)/overheating (heating) protection | P6 | ① Check if indoor unit has a short cycle on its air duct. ② Check if stop valve is open. ③ Measure resistance value on indoor and outdoor fan motors. ④ Check if the inside of refrigerant piping is not clogged. | *2 |
| | 4 blinking | Abnormality of pipe temperature | P8 | ① Check if indoor thermistors (TH2 and TH5) are not disconnected from holder. ② Check if stop valve is open. ③ Check converse connection of extension pipe. (on plural units connection) ④ Check if indoor/outdoor connecting wire is connected correctly. (on plural units connection) | *2 |

*1. Check code displayed on remote controller

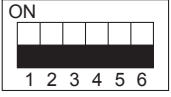
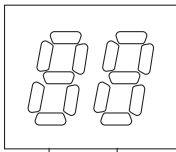
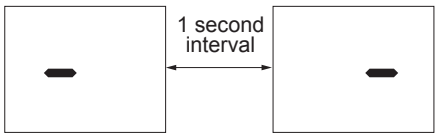
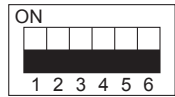
*2. Refer to service manual for indoor unit.

<Outdoor unit operation monitor function>

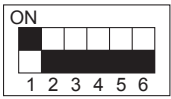
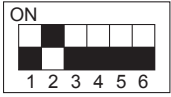
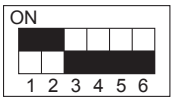
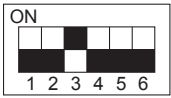
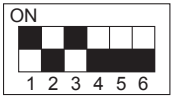
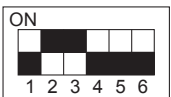
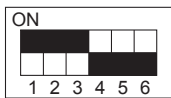
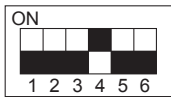
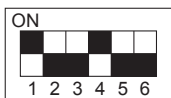
[When option part 'A-Control Service Tool (PAC-SK52ST)' is connected to outdoor controller board (CNM)]

Digital indicator LED1 displays 2 digit number or code to inform operation condition and the meaning of check code by controlling DIP SW2 on 'A-Control Service Tool'.

Operation indicator SW2 : Indicator change of self diagnosis

| SW2 setting | Display detail | Explanation for display | Unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|-------------------------|---|----------------|---------------------------------------|----|--|----|---|----|--|---------|----------------------------------|------------|-----------------------------|----------------|----------------------------------|----|---------------------|----|---|----|----------------------|----|-----------------------|----|-------------------------------------|-------|-----------------------------|----|----------------------------|-------|-------------------------------------|---------|-----------------|----|--------------|---|---------------|---|---------------|---|---------------|---------|--|----|--------------------------------|----|--|----|--|----|--|----|--|----|-------------------|-------|---|---|---|---|----|---|----|---|--|--|
|  | <p><Digital indicator LED1 working details> (Be sure the 1 to 6 in the SW2 are set to OFF.)</p> <p>(1) Display when the power supply ON. When the power supply ON, blinking displays by turns. Wait for 4 minutes at the longest.</p> <p>(2) When the display lights. (Normal operation)</p> <p>① Operation mode display.</p> <div style="display: flex; align-items: center;"> <div style="text-align: center;">  <p>LED1</p> </div> <div style="margin-left: 20px;"> <p>(Lighting)</p> </div> </div> <p>The tens digit : Operation mode</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Display</th> <th>Operation Model</th> </tr> </thead> <tbody> <tr><td>O</td><td>OFF / FAN</td></tr> <tr><td>C</td><td>COOLING / DRY</td></tr> <tr><td>H</td><td>HEATING</td></tr> <tr><td>d</td><td>DEFROSTING</td></tr> </tbody> </table> <p>The ones digit : Relay output</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Display</th> <th>Warming-up Compressor</th> <th>Compressor</th> <th>4-way valve</th> <th>Solenoid valve</th> </tr> </thead> <tbody> <tr><td>0</td><td>—</td><td>—</td><td>—</td><td>—</td></tr> <tr><td>1</td><td>—</td><td>—</td><td>—</td><td>ON</td></tr> <tr><td>2</td><td>—</td><td>—</td><td>ON</td><td>—</td></tr> <tr><td>3</td><td>—</td><td>—</td><td>ON</td><td>ON</td></tr> <tr><td>4</td><td>—</td><td>ON</td><td>—</td><td>—</td></tr> <tr><td>5</td><td>—</td><td>ON</td><td>—</td><td>ON</td></tr> <tr><td>6</td><td>—</td><td>ON</td><td>ON</td><td>—</td></tr> <tr><td>7</td><td>—</td><td>ON</td><td>ON</td><td>ON</td></tr> <tr><td>8</td><td>ON</td><td>—</td><td>—</td><td>—</td></tr> <tr><td>A</td><td>ON</td><td>—</td><td>ON</td><td>—</td></tr> </tbody> </table> | Display | Operation Model | O | OFF / FAN | C | COOLING / DRY | H | HEATING | d | DEFROSTING | Display | Warming-up Compressor | Compressor | 4-way valve | Solenoid valve | 0 | — | — | — | — | 1 | — | — | — | ON | 2 | — | — | ON | — | 3 | — | — | ON | ON | 4 | — | ON | — | — | 5 | — | ON | — | ON | 6 | — | ON | ON | — | 7 | — | ON | ON | ON | 8 | ON | — | — | — | A | ON | — | ON | — | <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  </div> <div style="text-align: center;"> <p>SW2</p>  <p>(Initial setting)</p> </div> </div> | |
| Display | Operation Model | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| O | OFF / FAN | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| C | COOLING / DRY | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| H | HEATING | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d | DEFROSTING | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Display | Warming-up Compressor | Compressor | 4-way valve | Solenoid valve | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | — | — | — | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | — | — | — | ON | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | — | — | ON | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | — | — | ON | ON | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | — | ON | — | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | — | ON | — | ON | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | — | ON | ON | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | — | ON | ON | ON | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | ON | — | — | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A | ON | — | ON | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <p>② Display during error postponement Postponement code is displayed when compressor stops due to the work of protection device. Postponement code is displayed while error is being postponed.</p> <p>(3) When the display blinks Inspection code is displayed when compressor stops due to the work of protection devices.</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Display</th> <th>Contents to be inspected (During operation)</th> </tr> </thead> <tbody> <tr><td>U1</td><td>Abnormal high pressure (63H operated)</td></tr> <tr><td>U2</td><td>Abnormal high discharging temperature, shortage of refrigerant</td></tr> <tr><td>U3</td><td>Open/short circuit of discharging thermistor (TH32)</td></tr> <tr><td>U4</td><td>Open/short of outdoor unit thermistors (TH3, TH6, TH7 and TH8)</td></tr> <tr><td>U5</td><td>Abnormal temperature of heatsink</td></tr> <tr><td>U6</td><td>Abnormality of power module</td></tr> <tr><td>U8</td><td>Abnormality in outdoor fan motor</td></tr> <tr><td>Ud</td><td>Overheat protection</td></tr> <tr><td>UF</td><td>Compressor overcurrent interruption (When Comp. locked)</td></tr> <tr><td>UH</td><td>Current sensor error</td></tr> <tr><td>UL</td><td>Abnormal low pressure</td></tr> <tr><td>UP</td><td>Compressor overcurrent interruption</td></tr> <tr><td>P1-P8</td><td>Abnormality of indoor units</td></tr> <tr><td>PL</td><td>Abnormality of refrigerant</td></tr> <tr><td>A0-A7</td><td>Communication error of M-NET system</td></tr> </tbody> </table> <table border="1" style="margin-left: 20px; margin-top: 10px;"> <thead> <tr> <th>Display</th> <th>Inspection unit</th> </tr> </thead> <tbody> <tr><td>0</td><td>Outdoor unit</td></tr> <tr><td>1</td><td>Indoor unit 1</td></tr> <tr><td>2</td><td>Indoor unit 2</td></tr> <tr><td>3</td><td>Indoor unit 3</td></tr> </tbody> </table> <table border="1" style="margin-left: 20px; margin-top: 10px;"> <thead> <tr> <th>Display</th> <th>Contents to be inspected (When power is turned on)</th> </tr> </thead> <tbody> <tr><td>F5</td><td>63H connector(yellow) is open.</td></tr> <tr><td>E8</td><td>Indoor/outdoor communication error (Signal receiving error) (Outdoor unit)</td></tr> <tr><td>E9</td><td>Indoor/outdoor communication error (Transmitting error) (Outdoor unit)</td></tr> <tr><td>EA</td><td>Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more)</td></tr> <tr><td>Eb</td><td>Miswiring of indoor/outdoor unit connecting wire(converse wiring or disconnection)</td></tr> <tr><td>EC</td><td>Startup time over</td></tr> <tr><td>E0-E7</td><td>Communication error except for outdoor unit</td></tr> </tbody> </table> | Display | Contents to be inspected (During operation) | U1 | Abnormal high pressure (63H operated) | U2 | Abnormal high discharging temperature, shortage of refrigerant | U3 | Open/short circuit of discharging thermistor (TH32) | U4 | Open/short of outdoor unit thermistors (TH3, TH6, TH7 and TH8) | U5 | Abnormal temperature of heatsink | U6 | Abnormality of power module | U8 | Abnormality in outdoor fan motor | Ud | Overheat protection | UF | Compressor overcurrent interruption (When Comp. locked) | UH | Current sensor error | UL | Abnormal low pressure | UP | Compressor overcurrent interruption | P1-P8 | Abnormality of indoor units | PL | Abnormality of refrigerant | A0-A7 | Communication error of M-NET system | Display | Inspection unit | 0 | Outdoor unit | 1 | Indoor unit 1 | 2 | Indoor unit 2 | 3 | Indoor unit 3 | Display | Contents to be inspected (When power is turned on) | F5 | 63H connector(yellow) is open. | E8 | Indoor/outdoor communication error (Signal receiving error) (Outdoor unit) | E9 | Indoor/outdoor communication error (Transmitting error) (Outdoor unit) | EA | Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more) | Eb | Miswiring of indoor/outdoor unit connecting wire(converse wiring or disconnection) | EC | Startup time over | E0-E7 | Communication error except for outdoor unit | | | | | | | | | |
| Display | Contents to be inspected (During operation) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U1 | Abnormal high pressure (63H operated) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U2 | Abnormal high discharging temperature, shortage of refrigerant | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U3 | Open/short circuit of discharging thermistor (TH32) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U4 | Open/short of outdoor unit thermistors (TH3, TH6, TH7 and TH8) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U5 | Abnormal temperature of heatsink | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U6 | Abnormality of power module | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| U8 | Abnormality in outdoor fan motor | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Ud | Overheat protection | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| UF | Compressor overcurrent interruption (When Comp. locked) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| UH | Current sensor error | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| UL | Abnormal low pressure | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| UP | Compressor overcurrent interruption | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| P1-P8 | Abnormality of indoor units | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PL | Abnormality of refrigerant | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A0-A7 | Communication error of M-NET system | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Display | Inspection unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | Outdoor unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Indoor unit 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Indoor unit 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Indoor unit 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Display | Contents to be inspected (When power is turned on) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F5 | 63H connector(yellow) is open. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| E8 | Indoor/outdoor communication error (Signal receiving error) (Outdoor unit) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| E9 | Indoor/outdoor communication error (Transmitting error) (Outdoor unit) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EA | Miswiring of indoor/outdoor unit connecting wire, excessive number of indoor units (4 units or more) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Eb | Miswiring of indoor/outdoor unit connecting wire(converse wiring or disconnection) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| EC | Startup time over | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| E0-E7 | Communication error except for outdoor unit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

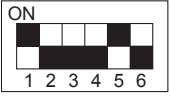
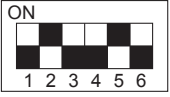
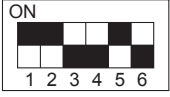
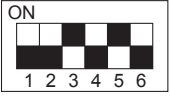

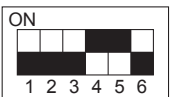

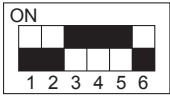
The black square (■) indicates a switch position.

| SW2 setting | Display detail | Explanation for display | Unit |
|--|--|--|--------------|
|  | Liquid temperature (TH3) -40 to 90 | -40 to 90 (When the coil thermistor detects 0°C or below, “-” and temperature are displayed by turns.) (Example) When -10°C; 0.5 s 0.5 s 2 s -□ → 10 → □□ | °C |
|  | Comp. surface temperature (TH32) 3 to 217 <SP125/140> -52 to 221 <SP100> | 3 to 217 <SP125/140> -52 to 221 <SP100> (When the discharge thermistor detects 100 °C or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 105 °C; 0.5 s 0.5 s 2 s □1 → 05 → □□ | °C |
|  | Output step of outdoor FAN 0 to 10 | 0 to 10 | Step |
|  | The number of ON / OFF times of compressor 0 to 9999 | 0 to 9999 (When the number of times is 100 or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 42500 times (425 × 100 times); 0.5 s 0.5 s 2 s □4 → 25 → □□ | 100 times |
|  | Compressor integrating operation times 0 to 9999 | 0 to 9999 (When it is 100 hours or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 2450 hours (245 × 10 hours); 0.5 s 0.5 s 2 s □2 → 45 → □□ | 10 hours |
|  | Compressor operating current 0 to 50 | 0 to 50 Note: Omit the figures after the decimal fractions. | A |
|  | Compressor operating frequency 0 to 255 | 0 to 255 (When it is 100 Hz or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 125 Hz; 0.5 s 0.5 s 2 s □1 → 25 → □□ | Hz |
|  | LEV-A opening pulse 0 to 480 | 0 to 480 (When it is 100 pulse or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 150 pulse; 0.5 s 0.5 s 2 s □1 → 50 → □□ | Pulse |
|  | Error postponement code history (1) of outdoor unit | Postponement code display Blinking: During postponement Lighting: Cancellation of postponement “00” is displayed in case of no postponement. | Code display |


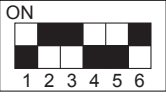
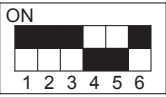
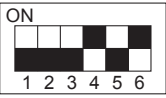
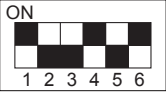
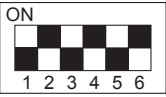

The black square (■) indicates a switch position.

| SW2 setting | Display detail | Explanation for display | Unit |
|-------------|--|--|--------------|
| | Operation mode on error occurring | Operation mode of when operation stops due to error is displayed by setting SW2 like below. (SW2) | Code display |
| | Liquid temperature (TH3) on error occurring -40 to 90 | -40 to 90 (When the coil thermistor detects 0°C or below, “-” and temperature are displayed by turns.) (Example) When -15°C; 0.5 s 0.5 s 2 s -□ → 15 → □□ | °C |
| | Comp. surface temperature (TH32) 3 to 217 <SP125/140> -52 to 221 <SP100> | 3 to 217 <SP125/140> -52 to 221 <SP100> (When the temperature is 100°C or more, the hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 130°C; 0.5 s 0.5 s 2 s □1 → 30 → □□ | °C |
| | Compressor operating current on error occurring 0 to 20 | 0 to 20 | A |
| | Error history (1) (latest) Alternate display of abnormal unit number and code | When no error history, “ 0 ” and “ - ” are displayed by turns. | Code display |
| | Error history (2) Alternate display of error unit number and code | When no error history, “ 0 ” and “ - ” are displayed by turns. | Code display |
| | Thermo ON time 0 to 999 | 0 to 999 (When it is 100 minutes or more, the hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 245 minutes; 0.5 s 0.5 s 2 s □2 → 45 → □□ | Minute |
| | Test run elapsed time 0 to 120 | 0 to 120 (When it is 100 minutes or more, the hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 105 minutes; 0.5 s 0.5 s 2 s □1 → 05 → □□ | Minute |

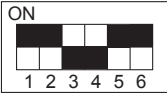
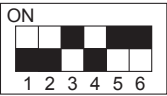

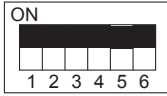
The black square (■) indicates a switch position.

| SW2 setting | Display detail | Explanation for display | Unit | | | | | | | | | | |
|--|--|--|-----------------|-----------------|--------------------|-------------------------------|------------------------|--------------------------------|-----------------|-----------------|-------------------|------------------------------------|--------------|
|  | The number of connected indoor units | 0 to 1 (The number of connected indoor units are displayed.) | Unit | | | | | | | | | | |
|  | Capacity setting display | Displayed as an outdoor capacity code. <table border="1" data-bbox="794 521 1026 676"> <thead> <tr> <th>Capacity</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>SP100</td> <td>20</td> </tr> <tr> <td>SP125</td> <td>25</td> </tr> <tr> <td>SP140</td> <td>28</td> </tr> </tbody> </table> | Capacity | Code | SP100 | 20 | SP125 | 25 | SP140 | 28 | Code display | | |
| Capacity | Code | | | | | | | | | | | | |
| SP100 | 20 | | | | | | | | | | | | |
| SP125 | 25 | | | | | | | | | | | | |
| SP140 | 28 | | | | | | | | | | | | |
|  | Outdoor unit setting information | <ul style="list-style-type: none"> The tens digit (Total display for applied setting) <table border="1" data-bbox="746 757 1318 878"> <thead> <tr> <th>Setting details</th> <th>Display details</th> </tr> </thead> <tbody> <tr> <td>H·P / Cooling only</td> <td>0 : H·P 1 : Cooling only</td> </tr> <tr> <td>Single phase / 3 phase</td> <td>0 : Single phase 2 : 3 phase</td> </tr> </tbody> </table> The ones digit <table border="1" data-bbox="746 936 1318 1016"> <thead> <tr> <th>Setting details</th> <th>Display details</th> </tr> </thead> <tbody> <tr> <td>Defrosting switch</td> <td>0 : Normal 1 : For high humidity</td> </tr> </tbody> </table> <p>(Example) When heat pump, 3 phase and defrosting (normal) are set up, "20" is displayed.</p> | Setting details | Display details | H·P / Cooling only | 0 : H·P 1 : Cooling only | Single phase / 3 phase | 0 : Single phase 2 : 3 phase | Setting details | Display details | Defrosting switch | 0 : Normal 1 : For high humidity | Code display |
| Setting details | Display details | | | | | | | | | | | | |
| H·P / Cooling only | 0 : H·P 1 : Cooling only | | | | | | | | | | | | |
| Single phase / 3 phase | 0 : Single phase 2 : 3 phase | | | | | | | | | | | | |
| Setting details | Display details | | | | | | | | | | | | |
| Defrosting switch | 0 : Normal 1 : For high humidity | | | | | | | | | | | | |
|  | Indoor liquid pipe temperature (TH2(1)) Indoor 1 -39 to 88 | -39 to 88 (When the temperature is 0°C or less, "-" and temperature are displayed by turns.) | °C | | | | | | | | | | |
|  | Indoor cond./eva. temperature (TH5(1)) Indoor 1 -39 to 88 | -39 to 88 (When the temperature is 0°C or less, "-" and temperature are displayed by turns.) | °C | | | | | | | | | | |
|  | Indoor intake temperature (TH1) 8 to 39 | 8 to 39 | °C | | | | | | | | | | |
|  | Indoor setting temperature 17 to 30 | 17 to 30 | °C | | | | | | | | | | |
|  | Outdoor 2-phase pipe temperature (TH6) -39 to 88 | -39 to 88 (When the temperature is 0°C or less, "-" and temperature are displayed by turns.) | °C | | | | | | | | | | |

The black square (■) indicates a switch position.

| SW2 setting | Display detail | Explanation for display | Unit |
|---|--|---|--------------|
|  | <p>Capacity save 0 to 100 When air conditioner is connected to M-NET and capacity save mode is demanded, "0" to "100" is displayed.</p> <p>[When there is no setting of capacity save "100" is displayed.]</p> | <p>0 to 100 (When the capacity is 100% hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 100%;</p> <p>0.5 s 0.5 s 2 s □1 →00 →□□</p> | % |
|  | <p>Error postponement code history (2) of outdoor unit</p> | <p>Postponement code display Blinking: During postponement Lighting: Cancellation of postponement "00" is displayed in case of no postponement.</p> | Code display |
|  | <p>Error postponement code history (3) of outdoor unit</p> | <p>Postponement code display Blinking: During postponement Lighting: Cancellation of postponement "00" is displayed in case of no postponement.</p> | Code display |
|  | <p>Error history (3) (Oldest) Alternate display of abnormal unit number and code.</p> | <p>When no error history, "0" and "--" are displayed by turns.</p> | Code display |
|  | <p>Error thermistor display</p> <p>["--" is displayed.]</p> | <p>3: Outdoor pipe temperature/Liquid (TH3) 6: Outdoor pipe temperature/2-phase (TH6) 7: Outdoor outside temperature (TH7) 8: Outdoor heatsink (TH8)</p> | Code display |
|  | <p>Operation frequency on error occurring 0 to 255</p> | <p>0 to 255 (When it is 100 Hz or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 125 Hz;</p> <p>0.5 s 0.5 s 2 s □1 →25 →□□</p> | Hz |
|  | <p>Fan step on error occurring 0 to 10</p> | <p>0 to 10</p> | Step |

The black square (■) indicates a switch position.

| SW2 setting | Display detail | Explanation for display | Unit | | | | | | | | | | | | | | |
|--|---|---|-------------|---------|--------|----|-------------------|----|--------------------|----|--|----|-----------------------------------|----|---------------------------------------|----|--------------|
|  | Discharge super heat on error occurring SHd 0 to 255 [Cooling = TH32-TH6] [Heating = TH32-TH5] | 0 to 255 (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 150°C; 0.5 s 0.5 s 2 s □1 → 50 → □□ ↑ └──────────────────┘ | °C | | | | | | | | | | | | | | |
|  | Sub cool on error occurring. SC 0 to 130 [Cooling = TH6-TH3] [Heating = TH5-TH2] | 0 to 130 (When the temperature is 100°C or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 115°C; 0.5 s 0.5 s 2 s □1 → 15 → □□ ↑ └──────────────────┘ | °C | | | | | | | | | | | | | | |
|  | Thermo-on time until error stops 0 to 999 | 0 to 999 (When it is 100 minutes or more, hundreds digit, tens digit and ones digit are displayed by turns.) (Example) When 415 minutes; 0.5 s 0.5 s 2 s □4 → 15 → □□ ↑ └──────────────────┘ | Minute | | | | | | | | | | | | | | |
|  | U9 error details (To be shown while error call is deferred.) | <table border="1" data-bbox="754 1122 1230 1375"> <thead> <tr> <th>Description</th> <th>Display</th> </tr> </thead> <tbody> <tr> <td>Normal</td> <td>00</td> </tr> <tr> <td>Overvoltage error</td> <td>01</td> </tr> <tr> <td>Undervoltage error</td> <td>02</td> </tr> <tr> <td>Input current sensor error L₁-phase open error</td> <td>04</td> </tr> <tr> <td>Abnormal power synchronous signal</td> <td>08</td> </tr> <tr> <td>ACTM/IGBT error (VHA) Undervoltage</td> <td>20</td> </tr> </tbody> </table> <ul style="list-style-type: none"> • Display examples for multiple errors: Overvoltage (01) + Undervoltage (02) = 03 Undervoltage (02) + Power-sync signal error (08) = 0A L₁ phase open error (04) + ACTM/IGBT error (20) = 24 | Description | Display | Normal | 00 | Overvoltage error | 01 | Undervoltage error | 02 | Input current sensor error L ₁ -phase open error | 04 | Abnormal power synchronous signal | 08 | ACTM/IGBT error (VHA) Undervoltage | 20 | Code display |
| Description | Display | | | | | | | | | | | | | | | | |
| Normal | 00 | | | | | | | | | | | | | | | | |
| Overvoltage error | 01 | | | | | | | | | | | | | | | | |
| Undervoltage error | 02 | | | | | | | | | | | | | | | | |
| Input current sensor error L ₁ -phase open error | 04 | | | | | | | | | | | | | | | | |
| Abnormal power synchronous signal | 08 | | | | | | | | | | | | | | | | |
| ACTM/IGBT error (VHA) Undervoltage | 20 | | | | | | | | | | | | | | | | |

11-1. UNIT FUNCTION SETTING BY THE REMOTE CONTROLLER

Each function can be set as necessary using the remote controller. The setting of function for each unit can only be done by the remote controller. Select function available from the table 1.

<Table 1> Function selections

(1) Functions available when setting the unit number to 00 (Select 00 referring to ④ setting the indoor unit number.)

| Function | Settings | Mode No. | Setting No. | Initial setting (when sent from the factory) | Remarks |
|----------------------------------|---|----------|-------------|---|---|
| Power failure automatic recovery | OFF | 01 | 1 | | The setting is applied to all the units in the same refrigerant system. |
| | ON | | 2 | ● | |
| Indoor temperature detecting | Average data from each indoor unit | 02 | 1 | ● | |
| | Data from the indoor unit with remote controller | | 2 | | |
| | Data from main remote controller* | | 3 | | |
| LOSSNAY connectivity | Not supported | 03 | 1 | ● | |
| | Supported (Indoor unit does not intake outdoor air through LOSSNAY) | | 2 | | |
| | Supported (Indoor unit intakes outdoor air through LOSSNAY) | | 3 | | |
| Power supply voltage | 240V | 04 | 1 | | |
| | 220V,230V | | 2 | ● | |
| Frost prevention temperature | 2°C (Normal) | 15 | 1 | ● | |
| | 3°C | | 2 | | |
| Humidifier control | When the compressor operates, the humidifier also operates. | 16 | 1 | ● | |
| | When the fan operates, the humidifier also operates. | | 2 | | |
| Change of defrosting control | Standard | 17 | 1 | ● | |
| | For high humidity | | 2 | | |

*The functions is available only when the wired remote controller is used. The functions is not available for floor standing models.

<Table 2> Meaning of "Function setting"

Mode02: indoor temperature detecting

| No. | Indoor temperature(ta)= | Initial setting | Diagram 1 | Diagram 2 | Diagram 3 | Diagram 4 |
|------|---|-----------------|-----------|--------------|-----------|-----------|
| No.1 | Average data of the sensor on all the indoor units | $ta=(A+B)/2$ | | $ta=(A+B)/2$ | $ta=A$ | $ta=A$ |
| No.2 | The data of the sensor on the indoor unit that connected with remote controller | $ta=A$ | | $ta=B$ | $ta=A$ | $ta=A$ |
| No.3 | The data of the sensor on main remote controller. | $ta=C$ | | $ta=C$ | $ta=C$ | $ta=C$ |

*2 Can be set only when the outdoor unit is an inverter type.

- (2) Functions available when setting the unit number to 01-03 or AL (07 in the case of wireless remote controller)
- When setting functions for an indoor unit in an independent system, set the unit number to 01 referring to ④ setting the indoor unit number of Operating Procedure.
 - When setting functions for a simultaneous- Twin Triple indoor unit system, set the unit number to 01 to 03 for each indoor unit in the case of selecting different functions for each unit referring to ④ setting the indoor unit number of Operating Procedure.
 - When setting the same functions for an entire simultaneous Twin Triple-indoor unit system, set refrigerant address to AL (07 in the case of wireless remote controller) referring to ④ setting the indoor unit number of Operating Procedure.

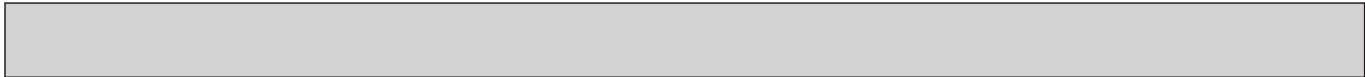
<Table 3> Available functions and settings for PLA-BA

| Function | Settings | Mode No. | Setting No. | ● : Initial setting (Factory setting) - : Not available |
|--|---|----------|-------------|--|
| | | | | 4-Way cassette PLA-BA |
| Filter sign | 100h | 07 | 1 | |
| | 2500h | | 2 | ● |
| | No filter sign indicator | | 3 | |
| Air flow (Fan speed) | Quiet | 08 | 1 | |
| | Standard | | 2 | ● |
| | High ceiling | | 3 | |
| No. of air outlets | 4 directions | 09 | 1 | ● |
| | 3 directions | | 2 | |
| | 2 directions | | 3 | |
| Optional high efficiency filter | Not supported | 10 | 1 | ● |
| | Supported | | 2 | |
| Vane setting | No vanes (Vane No.3 setting : PLA only) | 11 | 1 | |
| | Vane No.1 setting | | 2 | |
| | Vane No.2 setting | | 3 | ● |
| Optional humidifier (PLA only) | Not supported | 13 | 1 | ● |
| | Supported | | 2 | |
| Vane differential setting in heating mode (cold wind prevention) | No.1 setting (TH5: 24-28°C) | 14 | 1 | |
| | No.2 setting (Standard, TH5:28-32°C) | | 2 | ● |
| | No.3 setting (TH5: 32-38°C) | | 3 | |
| Swing | Not available; Swing } PLA-BA | 23 | 1 | |
| | Available Wave air flow } | | 2 | ● |
| Set temperature in heating mode (4 deg up) | Available | 24 | 1 | ● |
| | Not available | | 2 | |
| Fan speed during the heating thermo OFF | Extra low | 25 | 1 | ● |
| | Stop | | 2 | |
| | Set fan speed | | 3 | |
| Fan speed during the cooling thermo OFF | Set fan speed | 27 | 1 | ● |
| | Stop | | 2 | |
| Detection of abnormality of the pipe temperature (P8) | Available | 28 | 1 | ● |
| | Not available | | 2 | |

<Table 4> Available functions and settings for PEAD-SP-JA(L)

| Function | Settings | Mode No. | Setting No. | ● : Initial setting (Factory setting) |
|--|--------------------------|----------|--------------------------|---------------------------------------|
| Filter sign | 100h | 07 | 1 | |
| | 2500h | | 2 | |
| | No filter sign indicator | | 3 | ● |
| External static pressure | 35/50/70/100/150Pa | 08 | Refer to the right table | |
| External static pressure | 35/50/70/100/150Pa | 10 | Refer to the right table | |
| Set temperature in heating mode (4 deg up) | Available | 24 | 1 | ● |
| | Not available | | 2 | |
| Fan speed during the heating thermo OFF | Extra low | 25 | 1 | ● |
| | Stop | | 2 | |
| | Set fan speed | | 3 | |
| Fan speed during the cooling thermo OFF | Set fan speed | 27 | 1 | ● |
| | Stop | | 2 | |
| Detection of abnormality of the pipe | Available | 28 | 1 | ● |
| | Not available | | 2 | |

| External static pressure | Setting No. | | Initial setting (Factory setting) |
|--------------------------|-------------|-------------|-----------------------------------|
| | Mode No. 08 | Mode No. 10 | |
| 35Pa | 2 | 1 | |
| 50Pa | 3 | 1 | ● |
| 70Pa | 1 | 2 | |
| 100Pa | 2 | 2 | |
| 150Pa | 3 | 2 | |



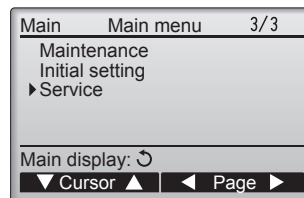
11-1-1. Selecting functions using the wired remote controller <PAR-31MAA>

<Service menu>

Maintenance password is required

① Select "Service" from the Main menu, and press the button.

*At the main display, the menu button and select "Service" to make the maintenance setting.



② When the Service menu is selected, a window will appear asking for the password.

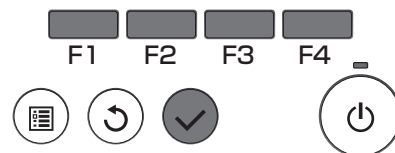
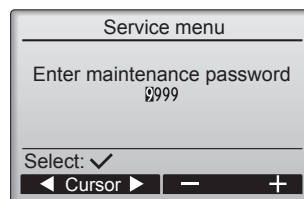
To enter the current maintenance password (4 numerical digits), move the cursor to the digit you want to change with the **F1** or **F2** button.



Set each number (0 through 9) with the **F3** or **F4** button.



Then, press the button.



Note: The initial maintenance password is "9999". Change the default password as necessary to prevent unauthorized access. Have the password available for those who need it.

: If you forget your maintenance password, you can initialize the password to the default password "9999" by pressing and holding the **F1 and **F2** buttons simultaneously for three seconds on the maintenance password setting screen.**

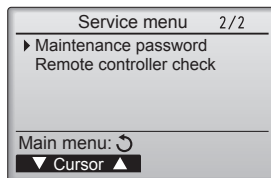
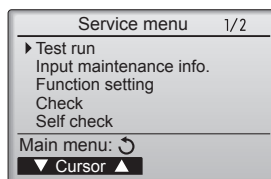
③ If the password matches, the Service menu will appear.

The type of menu that appears depends on the connected indoor units' type.

Note: Air conditioning units may need to be stopped to make certain settings. There may be some settings that cannot be made when the system is centrally controlled.




A screen will appear that indicates the setting has been saved.




Navigating through the screens

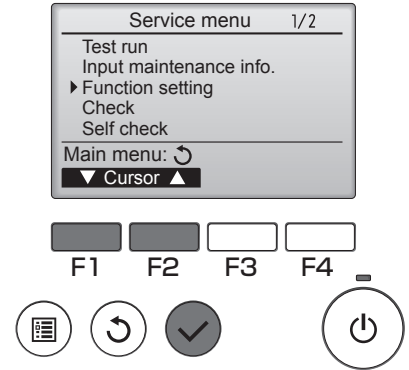
- To go back to the Main menu button
- To return to the previous screen..... button


<Function setting>

- ① Select "Service" from the Main menu, and press the  button.




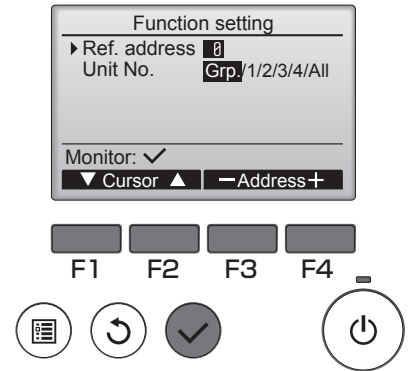
Select "Function setting" with the **[F1]** or **[F2]** button, and press the  button.



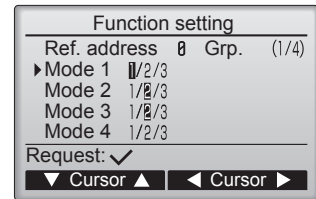
- ② Set the indoor unit refrigerant addresses and unit numbers with the **[F1]** through **[F4]** buttons, and then press the  button to confirm the current setting.

<Checking the indoor unit No.>

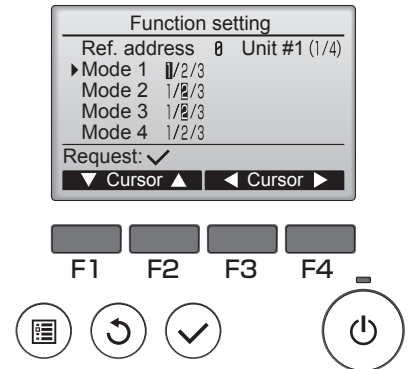
When the  button is pressed, the target indoor unit will start fan operation. If the unit is common or when running all units, all indoor units for the selected refrigerant address will start fan operation.




- ③ When data collection from the indoor units is completed, the current settings appears highlighted. Non-highlighted items indicate that no function settings are made. Screen appearance varies depending on the "Unit No." setting.



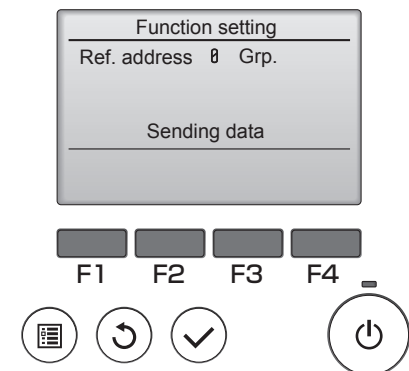
- ④ Use the **[F1]** or **[F2]** button to move the cursor to select the mode number, and change the setting number with the **[F3]** or **[F4]** button.



- ⑤ When the settings are completed, press the  button to send the setting data from the remote controller to the indoor units. When the transmission is successfully completed, the screen will return to the Function setting screen.

Note: • Make the above settings only on Mr. Slim units as necessary.

- The above function settings are not available for the City Multi units.
- Table 1 summarizes the setting options for each mode number. Refer to the indoor unit Installation Manual for the detailed information about initial settings, mode numbers, and setting numbers for the indoor units.
- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.



11-1-2. Selecting functions using the wired remote controller <PAC-YT52CRA>

<Function Selection>

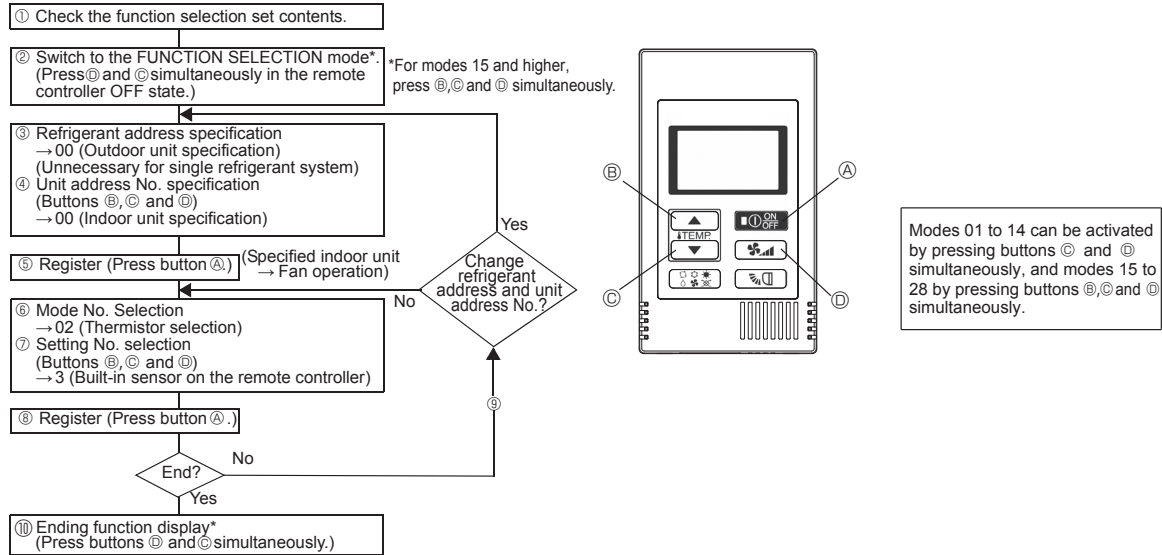
Make the following settings for Mr. SLIM if necessary.

Set the functions of each indoor unit from the remote controller, as required. The functions of each indoor unit can be selected only from the remote controller.

Set the functions by selecting the necessary items from "Table 1. Function selection", "Table 3. Available functions and settings for PLA-BA" or "Table 4. Available functions and settings for PEAD-SP•JA(L)" in the previous pages.

<Function Selection Flow>

First grasp the function selection flow. The following describes setting of "Thermistor selection" of Table 1 as an example. (For the actual setting procedure, see <Setting procedure> ① to ⑩.)



<Setting Procedure> (Set only when change is necessary.)

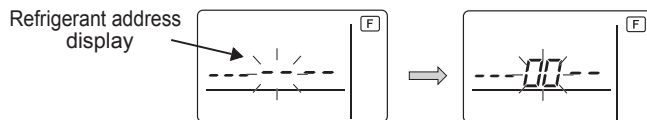
① Check the set contents of each mode. When the set contents of a mode were changed by function selection, the functions of that mode also change.

Check the set contents as described in steps ② to ⑦ and change the setting based on the entries in the Table 1 check field. For the initial settings, refer to the indoor unit installation manual.

② Set the remote controller to Off.

Press and hold down the Ⓞ (OFF) and the Ⓞ (TEMP) buttons (for modes 15 to 28, add the Ⓞ (TEMP)) at the same time for 2 seconds or longer.

"F" (FUNCTION) blinks for a while, then the remote controller display changes to the display shown below.



③ Set the outdoor unit refrigerant address No.

When the Ⓞ (TEMP) and Ⓞ (TEMP) buttons are pressed, the refrigerant address No. decreases and increases between 00 and 15.

Set it to the refrigerant address No. whose function you want to select. (This step is unnecessary for single refrigerant system.)

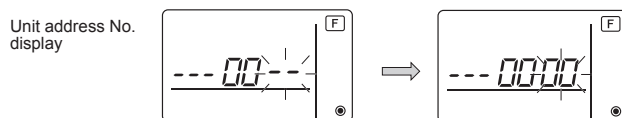
If the remote controller enters the OFF state after the "F" (FUNCTION) and room temperature displays "88" have flashes for 2 seconds, communication is probably abnormal. Make sure there are no noise sources near the transmission line.

Note: If you make a mistake during operation, end function selection by step ⑩ and repeat selection from step ②.

④ Set the indoor unit address No.

Press the Ⓞ (TEMP) button. The unit address No. display "—" flashes.

When the Ⓞ (TEMP) and Ⓞ (TEMP) buttons are pressed, the unit address No. changes in the order of 00 ↔ 01 ↔ 02 ↔ 03 ↔ 04 ↔ AL. Set it to the unit address No. of the indoor unit for which functions you want to set.



Notes:

- When setting mode 1 to 6 or 15 to 22, set the unit address No. to "00".
- When setting modes 7 to 14 or 23 to 28:
 - When setting for each indoor unit, set the unit address No. to "01-04".
 - When batch setting for all indoor units, set the unit address No. to "AL".

⑤ Refrigerant address and unit address No. registration

Press the **(A) (ON/OFF)** button. The refrigerant address and unit address No. are registered.
After a while, the mode No. display “--” flashes.

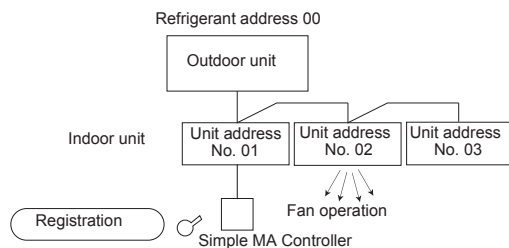
Mode No. display



When “BB” flashes at the room temperature display, the selected refrigerant address is not in the system.
When “F” is displayed at the unit address No. display, and when it flashes together with the refrigerant address display, the selected unit address No. does not exist.
Correctly set the refrigerant address and unit address No. by repeating steps ③ and ④.

When registered using the **(A) (ON/OFF)** the registered indoor unit begins fan operation.
When you want to know the location of the indoor units of the unit address No. for which functions were selected, check here.
When the unit address No. is 00 or AL, all the indoor units of the selected refrigerant address perform the fan operation.

I.e., When refrigerant address 00, unit address No. = 02 registered



When grouping by different refrigerant systems and an indoor unit other than the specified refrigerant address performs, the fan operation the refrigerant address set here is probably duplicated.
Recheck the refrigerant address at the outdoor unit DIP switches.

⑥ Mode No. selection

Select the mode No. you want to set with the **(B) (TEMP ▲)** and **(C) (TEMP ▼)** buttons. (Only the modes which can be set is selected.)

Mode No. display



Mode No. 02 = Thermistor selection

⑦ Select the setting contents of the selected mode.

When the **(D) (FUNCTION)** button is pressed, the current setting No. flashes. Use this to check the currently set contents.
Select the setting No. using the **(B) (TEMP ▲)** and **(C) (TEMP ▼)** buttons.

Setting No. display

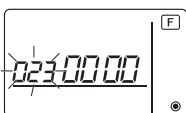
Setting No. 1 = Average temperature reading of the indoor units in operation



Setting No. 3 = Built-in sensor on the remote controller

⑧ The contents set at steps ③ to ⑦ are registered.

When the **(A) (ON/OFF)** button is pressed, the mode No. and setting No. flash and registration begins.
The flashing mode No. and setting No. change to a steady light and setting ends.



When “BB” flashes at the Mode No. display, communication is probably abnormal.
Make sure there are no noise sources near the transmission line.

⑨ To select more functions, press the **(D) (FUNCTION)** and repeat steps ③ to ⑧.

⑩ End function selection.

Press and hold down the **(C) (TEMP ▼)** and **(D) (FUNCTION)** (for modes 15 to 28, add the **(B) (TEMP ▲)**) buttons at the same time for 2 seconds or longer.

After a while, the function selection display disappears and the remote controller returns to the air conditioner off display.

Note:

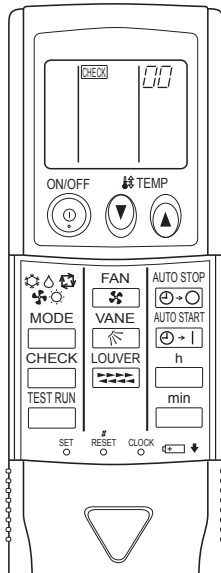
Do not operate the air conditioner from the remote controller for 30 seconds after the end of function selection.

Note: When the indoor unit functions were changed using the function selection after installation is complete, always indicate the set contents by entering check marks or other marks in the appropriate check field of Table 1.

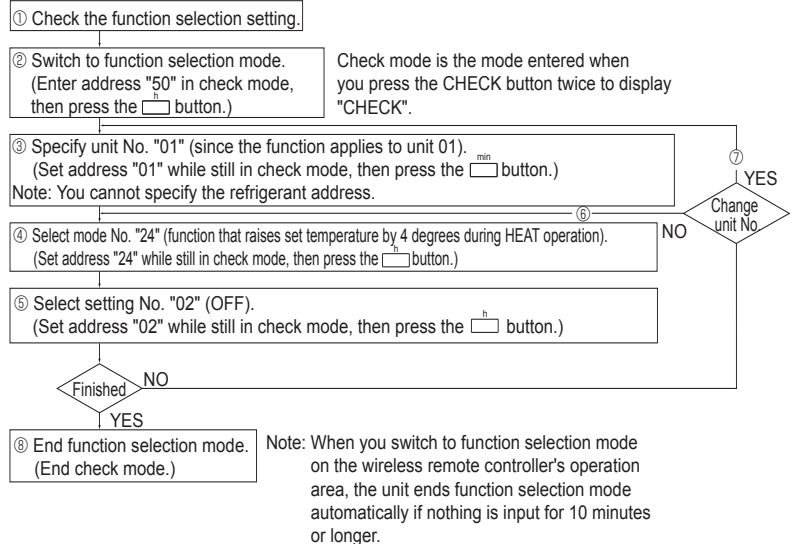
11-1-3. Selecting functions using the wireless remote controller (Type C)

Functions can be selected with the wireless remote controller. Function selection using wireless remote controller is available only for refrigerant system with wireless function. Refrigerant address cannot be specified by the wireless remote controller.

[Flow of function selection procedure]



The flow of the function selection procedure is shown below. This example shows how to turn off the function that raises the set temperature by 4 degrees during HEAT operation. (Mode 24: 2)
The procedure is given after the flow chart.



[Operating instructions]

- ① Check the function settings.
- ② Press the **CHECK** button twice continuously. → **CHECK** is lit and "00" blinks.
Press the **TEMP** button once to set "50". Direct the wireless remote controller toward the receiver of the indoor unit and press the **h** button.

- ③ Set the unit number.
Press the **TEMP** button to set the unit number. (Press "01" to specify the indoor unit whose unit number is 01.)
Direct the wireless remote controller toward the receiver of the indoor unit and press the **min** button.

(By setting unit number with the **min** button, specified indoor unit starts performing fan operation.
Detect which unit is assigned to which number using this function. If unit number is set to AL, all the indoor units in same refrigerant system start performing fan operation simultaneously.)

Notes:

1. If a unit number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be heard. Re-enter the unit number setting.
2. If the signal was not received by the sensor, you will not hear a beep or a "double beep" may be heard. Re-enter the unit number setting.

- ④ Select a mode.
Press the **TEMP** button to set a mode. Press "24" to turn on the function that raises the set temperature by 4 degree during heat operation. Direct the wireless remote controller toward the sensor of the indoor unit and press the **h** button.
→ The sensor-operation indicator will flash and beeps will be heard to indicate the current setting number.

Current setting number: 1 = 1 beep (1 second)
2 = 2 beeps (1 second each)
3 = 3 beeps (1 second each)

Notes:

1. If a mode number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be heard. Re-enter the mode number.
2. If the signal was not received by the sensor, you will not hear a beep or a "double beep" may be heard. Re-enter the mode number.

- ⑤ Select the setting number.
Press the **TEMP** button to select the setting number. (02: Not available)
Direct the wireless remote controller toward the receiver of the indoor unit and press the **h** button.
→ The sensor-operation indicator will flash and beeps will be heard to indicate the setting number.

Setting number: 1 = 2 beeps (0.4 seconds each)
2 = 2 beeps (0.4 seconds each, repeated twice)
3 = 2 beeps (0.4 seconds each, repeated 3 times)

Notes:

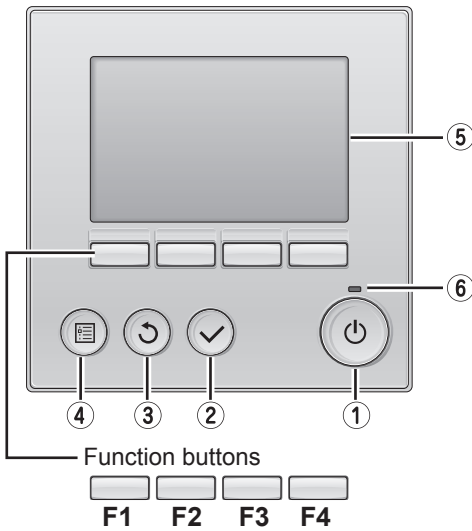
1. If a setting number that cannot be recognized by the unit is entered, the setting will turn back to the original setting.
2. If the signal was not received by the sensor, you will not hear a beep or a "double beep" may be heard. Re-enter the setting number.

- ⑥ Repeat steps ④ and ⑤ to make an additional setting without changing unit number.
- ⑦ Repeat steps ③ to ⑤ to change unit number and make function settings on it.
- ⑧ Complete the function settings
Press **h** button.

Do not use the wireless remote controller for 30 seconds after completing the function setting.

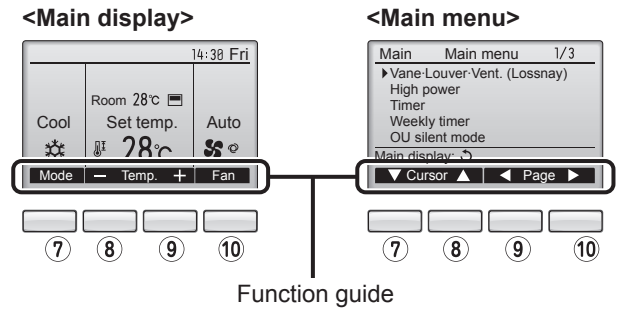
11-2. FUNCTION SELECTION OF REMOTE CONTROLLER

11-2-1. PAR-31MAA



The functions of the function buttons change depending on the screen. Refer to the button function guide that appears at the bottom of the LCD for the functions they serve on a given screen.

When the system is centrally controlled, the button function guide that corresponds to the locked button will not appear.



① ON / OFF button

Press to turn ON/OFF the indoor unit.

② SELECT button

Press to save the setting.

③ RETURN button


Press to return to the previous screen.

④ MENU button

Press to bring up the Main menu.

⑤ Backlit LCD

Operation settings will appear.
When the backlight is off, pressing any button turns the backlight on and it will stay lit for a certain period of time depending on the screen.

When the backlight is off, pressing any button turns the backlight on and does not perform its function. (except for the  (ON / OFF) button)

⑥ ON / OFF lamp

This lamp lights up in green while the unit is in operation. It blinks while the remote controller is starting up or when there is an error.

⑦ Function button **F1**

Main display : Press to change the operation mode.

Main menu : Press to move the cursor down.

⑧ Function button **F2**

Main display : Press to decrease temperature.

Main menu : Press to move the cursor up.

⑨ Function button **F3**

Main display : Press to increase temperature.

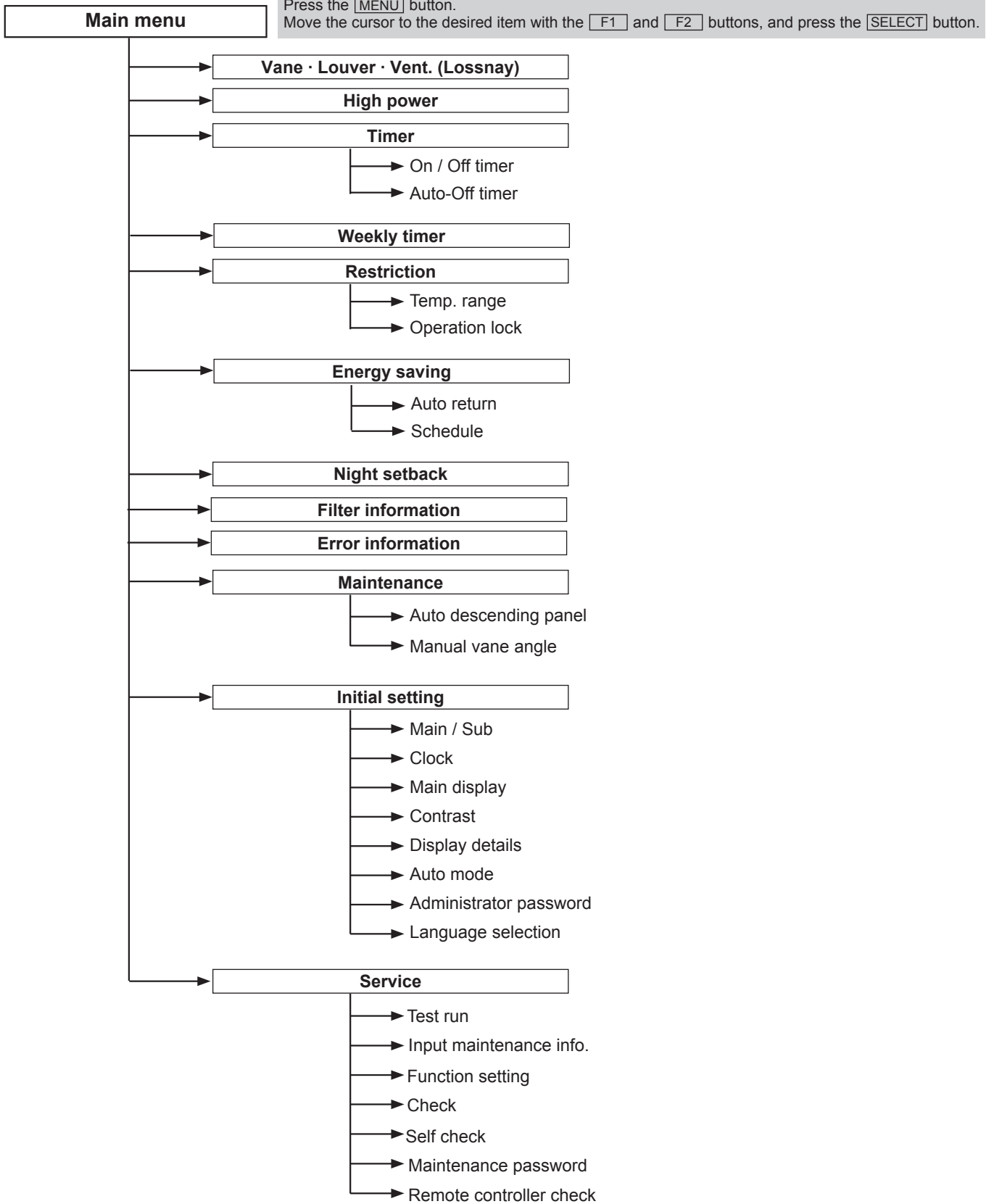
Main menu : Press to go to the previous page.

⑩ Function button **F4**

Main display : Press to change the fan speed.

Main menu : Press to go to the next page.

<Menu structure of PAR-31MAA>



Not all functions are available on all models of indoor units.

<Main menu list of PAR-31MAA>

| Setting and display items | | Setting details |
|---------------------------------|-------------------------|---|
| Vane · Louver · Vent. (Lossnay) | | <p>Use to set the vane angle.</p> <ul style="list-style-type: none"> Select a desired vane setting from five different settings. <p>Use to turn ON / OFF the louver.</p> <ul style="list-style-type: none"> Select a desired setting from "ON" and "OFF." <p>Use to set the amount of ventilation.</p> <ul style="list-style-type: none"> Select a desired setting from "Off," "Low," and "High." |
| High power | | <p>Use to reach the comfortable room temperature quickly.</p> <ul style="list-style-type: none"> Units can be operated in the High-power mode for up to 30 minutes. |
| Timer | On/Off timer* | <p>Use to set the operation On/Off times.</p> <ul style="list-style-type: none"> Time can be set in 5-minute increments. |
| | Auto-Off timer | <p>Use to set the Auto-Off time.</p> <ul style="list-style-type: none"> Time can be set to a value from 30 to 240 in 10-minute increments. |
| Weekly timer* | | <p>Use to set the weekly operation On / Off times.</p> <ul style="list-style-type: none"> Up to 8 operation patterns can be set for each day. (Not valid when the On/Off timer is enabled.) |
| Restriction | Temp. range | <p>Use to restrict the preset temperature range.</p> <ul style="list-style-type: none"> Different temperature ranges can be set for different operation modes. |
| | Operation lock | <p>Use to lock selected functions.</p> <ul style="list-style-type: none"> The locked functions cannot be operated. |
| Energy saving | Auto return | <p>Use to get the units to operate at the preset temperature after performing energy-save operation for a specified time period.</p> <ul style="list-style-type: none"> Time can be set to a value from 30 and 120 in 10-minute increments. (This function will not be valid when the preset temperature ranges are restricted.) |
| | Schedule* | <p>Set the start/stop times to operate the units in the energy-save mode for each day of the week, and set the energy-saving rate.</p> <ul style="list-style-type: none"> Up to 4 energy-save operation patterns can be set for each day. Time can be set in 5-minute increments. Energy-saving rate can be set to a value from 0% or 50 to 90% in 10% increments. |
| Night setback* | | <p>Use to make Night setback settings.</p> <ul style="list-style-type: none"> Select "Yes" to enable the setting, and "No" to disable the setting. The temperature range and the start/stop times can be set. |
| Filter information | | <p>Use to check the filter status.</p> <ul style="list-style-type: none"> The filter sign can be reset. |
| Error information | | <p>Use to check error information when an error occurs.</p> <ul style="list-style-type: none"> Check code, error source, refrigerant address, unit model, manufacturing number, contact information (dealer's phone number) can be displayed. (The unit model, manufacturing number, and contact information need to be registered in advance to be displayed.) |
| Maintenance | Auto descending panel | Auto descending panel (Optional parts) Up / Down you can do. |
| | Manual vane angle | Use to set the vane angle for each vane to a fixed position. |
| Initial setting | Main/Sub | When connecting two remote controllers, one of them needs to be designated as a sub controller. |
| | Clock | Use to set the current time. |
| | Main display | <p>Use to switch between "Full" and "Basic" modes for the Main display.</p> <ul style="list-style-type: none"> The initial setting is "Full." |
| | Contrast | Use to adjust screen contrast. |
| | Display details | <p>Make the settings for the remote controller related items as necessary.</p> <p>Clock: The initial settings are "Yes" and "24h" format. Temperature: Set either Celsius (°C) or Fahrenheit (°F). Room temp. : Set Show or Hide. Auto mode: Set the Auto mode display or Only Auto display.</p> |
| | Auto mode | <p>Whether or not to use the Auto mode can be selected by using the button.</p> <p>This setting is valid only when indoor units with the Auto mode function are connected.</p> |
| | Administrator password | <p>The administrator password is required to make the settings for the following items.</p> <ul style="list-style-type: none"> Timer setting · Energy-save setting · Weekly timer setting Restriction setting · Outdoor unit silent mode setting · Night set back |
| | Language selection | Use to select the desired language. |
| Service | Test run | <p>Select "Test run" from the Service menu to bring up the Test run menu.</p> <ul style="list-style-type: none"> Test run · Drain pump test run |
| | Input maintenance | <p>Select "Input maintenance Info." from the Service menu to bring up the Maintenance information screen.</p> <p>The following settings can be made from the Maintenance Information screen.</p> <ul style="list-style-type: none"> Model name input · Serial No. input · Dealer information input |
| | Function setting | Make the settings for the indoor unit functions via the remote controller as necessary. |
| | Check | <p>Error history: Display the error history and execute "delete error history".</p> <p>Refrigerant leak check: Refrigerant leaks can be judged.</p> <p>Smooth maintenance: The indoor and outdoor maintenance data can be displayed.</p> <p>Request code: Details of the operation data including each thermistor temperature and error history can be checked.</p> |
| | Self check | Error history of each unit can be checked via the remote controller. |
| | Maintenance password | Use to change the maintenance password. |
| | Remote controller check | When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem. |

* Clock setting is required.


12-1. SMOOTH MAINTENANCE

12-1-1. PAR-31MAA


Maintenance data, such as the indoor/outdoor unit's heat exchanger temperature and compressor operation current can be displayed with "Smooth maintenance".

This function cannot be executed during test operation.


Depending on the combination with the outdoor unit, this function may not be supported by some models.

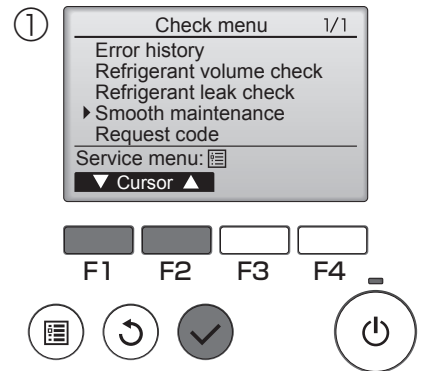
Select "Service" from the Main menu, and press the  button.



Select "Check" with the **F1** or **F2** button, and press the  button.



Select "Smooth maintenance" with the **F1** or **F2** button, and press the  button.




Set each item.

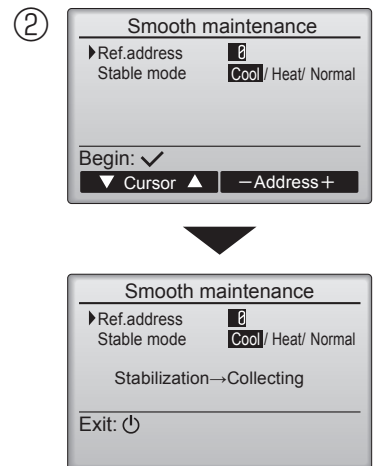
Select the item to be changed with the **F1** or **F2** button.

Select the required setting with the **F3** or **F4** button.

| |
|---|
| ■ <Ref.address>setting [0]-[15] |
| ■ <Stable mode>setting [Cool] / [Heat] / [Normal] |

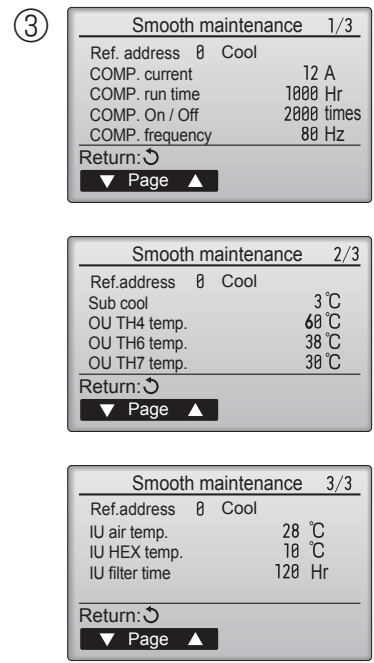
Press the  button, Fixed operation will start.

* Stable mode will take approx. 20 minutes.





The operation data will appear.

| |
|--|
| The Compressor-Accumulated operating (COMP. run) time is 10-hour unit, and the Compressor-Number of operation times (COMP. On / Off) is a 100-time unit (fractions discarded). |
|--|



Navigating through the screens

- To go back to the Main menu  button
- To return to the previous screen  button


12-1-2. PAC-YT52CRA

Smooth maintenance is not available for this model of remote controller.




13 MONITORING THE OPERATION DATA BY THE REMOTE CONTROLLER

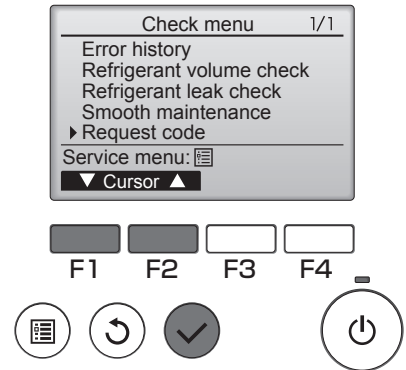
13-1. HOW TO "MONITOR THE OPERATION DATA"

Details on the operation data including each thermistor temperature and error history can be confirmed with PAR-31MAA. This function is not available for PAC-YT52CRA.

① Select "Service" from the Main menu, and press the  button.



Select "Check" with the  or  button, and press the  button.

Select "Request code" with the  or  button, and press the  button.




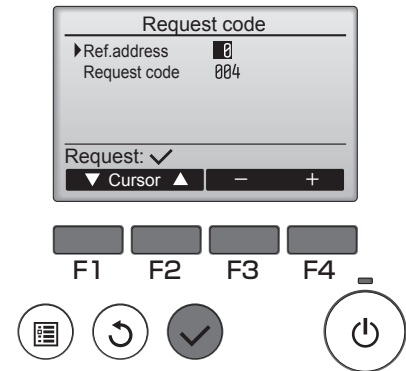
② Set the Refrigerant address and Request code.

Select the item to be changed with the  or  button.

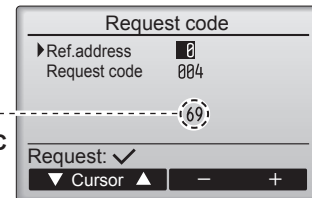
Select the required setting with the  or  button.

- <Ref.address>setting [0]-[15]
- <Request code>setting

Press the  button, Data will be collected and displayed.



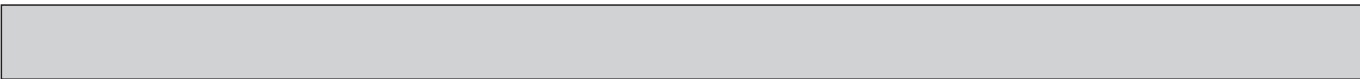
Request code: 004
Discharge temperature: 69°C



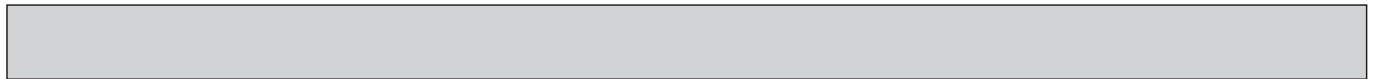
13-2. REQUEST CODE LIST

Certain indoor/outdoor combinations do not have the request code function; therefore, no request codes are displayed.

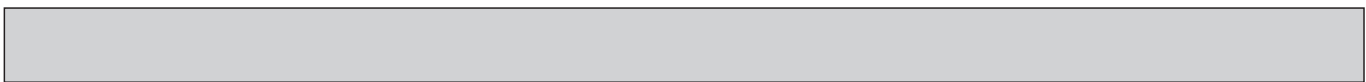
| Request code | Request content | Description (Display range) | Unit | Remarks |
|--------------|---|---|-----------|--|
| 0 | Operation state | Refer to 13-2-1. Detail Contents in Request Code. | — | |
| 1 | Compressor-Operating current (rms) | 0–50 | A | |
| 2 | Compressor-Accumulated operating time | 0–9999 | 10 hours | |
| 3 | Compressor-Number of operation times | 0–9999 | 100 times | |
| 4 | Discharge temperature (TH4 or TH32) | 3–217 | °C | |
| 5 | Outdoor unit - Liquid pipe 1 temperature (TH3) | –40–90 | °C | |
| 6 | Outdoor unit - Liquid pipe 2 temperature | –40–90 | °C | |
| 7 | Outdoor unit-2-phase pipe temperature (TH6) | –39–88 | °C | |
| 8 | | | | |
| 9 | Outdoor unit-Outside air temperature (TH7) | –39–88 | °C | |
| 10 | Outdoor unit-Heat sink temperature (TH8) | –40–200 | °C | |
| 11 | | | | |
| 12 | Discharge super heat (SHd) | 0–255 | °C | |
| 13 | Sub-cool (SC) | 0–130 | °C | |
| 14 | | | | |
| 15 | | | | |
| 16 | Compressor-Operating frequency | 0–255 | Hz | |
| 17 | Compressor-Target operating frequency | 0–255 | Hz | |
| 18 | Outdoor unit-Fan output step | 0–10 | Step | |
| 19 | Outdoor unit-Fan 1 speed (Only for air conditioners with DC fan motor) | 0–9999 | rpm | |
| 20 | Outdoor unit-Fan 2 speed (Only for air conditioners with DC fan motor) | 0–9999 | rpm | "0" is displayed if the air conditioner is a single-fan type. |
| 21 | | | | |
| 22 | LEV (A) opening | 0–500 | Pulses | |
| 23 | LEV (B) opening | 0–500 | Pulses | |
| 24 | | | | |
| 25 | Primary current | 0–50 | A | |
| 26 | DC bus voltage | 180–370 | V | |
| 27 | | | | |
| 28 | | | | |
| 29 | Number of connected indoor units | 0–4 | Units | |
| 30 | Indoor unit-Setting temperature | 17–30 | °C | |
| 31 | Indoor unit-Intake air temperature <Measured by thermostat> | 8–39 | °C | |
| 32 | Indoor unit-Intake air temperature (Unit No. 1) <Heat mode-4-deg correction> | 8–39 | °C | "0" is displayed if the target unit is not present. |
| 33 | Indoor unit-Intake air temperature (Unit No. 2) <Heat mode-4-deg correction> | 8–39 | °C | ↑ |
| 34 | Indoor unit-Intake air temperature (Unit No. 3) <Heat mode-4-deg correction> | 8–39 | °C | ↑ |
| 35 | Indoor unit-Intake air temperature (Unit No. 4) <Heat mode-4-deg correction> | 8–39 | °C | ↑ |
| 36 | | | | |
| 37 | Indoor unit - Liquid pipe temperature (Unit No. 1) | –39–88 | °C | "0" is displayed if the target unit is not present. |
| 38 | Indoor unit - Liquid pipe temperature (Unit No. 2) | –39–88 | °C | ↑ |
| 39 | Indoor unit - Liquid pipe temperature (Unit No. 3) | –39–88 | °C | ↑ |
| 40 | Indoor unit - Liquid pipe temperature (Unit No. 4) | –39–88 | °C | ↑ |
| 41 | | | | |
| 42 | Indoor unit-Cond./Eva. pipe temperature (Unit No. 1) | –39–88 | °C | "0" is displayed if the target unit is not present. |
| 43 | Indoor unit-Cond./Eva. pipe temperature (Unit No. 2) | –39–88 | °C | ↑ |
| 44 | Indoor unit-Cond./Eva. pipe temperature (Unit No. 3) | –39–88 | °C | ↑ |
| 45 | Indoor unit-Cond./Eva. pipe temperature (Unit No. 4) | –39–88 | °C | ↑ |
| 46 | | | | |
| 47 | | | | |
| 48 | Thermostat ON operating time | 0–999 | Minutes | |
| 49 | Test run elapsed time | 0–120 | Minutes | ← Not possible to activate maintenance mode during the test run. |



| Request code | Request content | Description (Display range) | Unit | Remarks |
|--------------|--|---|------|---------|
| 50 | Indoor unit-Control state | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 51 | Outdoor unit-Control state | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 52 | Compressor-Frequency control state | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 53 | Outdoor unit-Fan control state | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 54 | Actuator output state | | — | |
| 55 | Error content (U9) | | — | |
| 56 | | | | |
| 57 | | | | |
| 58 | | | | |
| 59 | | | | |
| 60 | Signal transmission demand capacity | 0–255 | % | |
| 61 | Contact demand capacity | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 62 | External input state (silent mode, etc.) | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 63 | | | | |
| 64 | | | | |
| 65 | | | | |
| 66 | | | | |
| 67 | | | | |
| 68 | | | | |
| 69 | | | | |
| 70 | Outdoor unit-Capacity setting display | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 71 | Outdoor unit-Setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 72 | | | | |
| 73 | Outdoor unit-SW1 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 74 | Outdoor unit-SW2 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 75 | | | | |
| 76 | Outdoor unit-SW4 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 77 | Outdoor unit-SW5 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 78 | Outdoor unit-SW6 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 79 | Outdoor unit-SW7 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 80 | Outdoor unit-SW8 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 81 | Outdoor unit-SW9 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 82 | Outdoor unit-SW10 setting information | Refer to 13-2-1.Detail Contents in Request Code. | — | |
| 83 | | | | |
| 84 | M-NET adapter connection (presence/absence) | "0000": Not connected "0001": Connected | — | |
| 85 | | | | |
| 86 | | | | |
| 87 | | | | |
| 88 | | | | |
| 89 | Display of execution of replace/wash operation | "0000": Not washed "0001": Washed | — | |
| 90 | Outdoor unit-Microprocessor version information | Examples) Ver 5.01 → "0501" | Ver | |
| 91 | Outdoor unit-Microprocessor version information (subNo.) | Auxiliary information (displayed after version information) Examples) Ver 5.01 A000 → "A000" | — | |
| 92 | | | | |
| 93 | | | | |
| 94 | | | | |
| 95 | | | | |
| 96 | | | | |
| 97 | | | | |
| 98 | | | | |
| 99 | | | | |
| 100 | Outdoor unit - Error postponement history 1 (latest) | Displays postponement code. (" - " is displayed if no postponement code is present) | Code | |
| 101 | Outdoor unit - Error postponement history 2 (previous) | Displays postponement code. (" - " is displayed if no postponement code is present) | Code | |
| 102 | Outdoor unit - Error postponement history 3 (last but one) | Displays postponement code. (" - " is displayed if no postponement code is present) | Code | |



| Request code | Request content | Description (Display range) | Unit | Remarks |
|--------------|--|--|------------------|--|
| 103 | Error history 1 (latest) | Displays error history. ("-" is displayed if no history is present.) | Code | |
| 104 | Error history 2 (second to last) | Displays error history. ("-" is displayed if no history is present.) | Code | |
| 105 | Error history 3 (third to last) | Displays error history. ("-" is displayed if no history is present.) | Code | |
| 106 | Abnormal thermistor display (TH3/TH6/TH7/TH8) | 3 : TH3 6 : TH6 7 : TH7 8 : TH8 0 : No thermistor error | Sensor number | |
| 107 | Operation mode at time of error | Displayed in the same way as request code "0". | ∅ | |
| 108 | Compressor-Operating current at time of error | 0-50 | A | |
| 109 | Compressor-Accumulated operating time at time of error | 0-9999 | 10 hours | |
| 110 | Compressor-Number of operation times at time of error | 0-9999 | 100 times | |
| 111 | Discharge temperature at time of error | 3-217 | ℃ | |
| 112 | Outdoor unit - Liquid pipe 1 temperature (TH3) at time of error | -40-90 | ℃ | |
| 113 | Outdoor unit - Liquid pipe 2 temperature at time of error | -40-90 | ℃ | |
| 114 | Outdoor unit-2-phase pipe temperature (TH6) at time of error | -39-88 | ℃ | |
| 115 | | | | |
| 116 | Outdoor unit-Outside air temperature (TH7) at time of error | -39-88 | ℃ | |
| 117 | Outdoor unit-Heat sink temperature (TH8) at time of error | -40-200 | ℃ | |
| 118 | Discharge super heat (SHd) at time of error | 0-255 | ℃ | |
| 119 | Sub-cool (SC) at time of error | 0-130 | ℃ | |
| 120 | Compressor-Operating frequency at time of error | 0-255 | Hz | |
| 121 | Outdoor unit at time of error • Fan output step | 0-10 | Step | |
| 122 | Outdoor unit at time of error • Fan 1 speed (Only for air conditioners with DC fan) | 0-9999 | rpm | |
| 123 | Outdoor unit at time of error • Fan 2 speed (Only for air conditioners with DC fan) | 0-9999 | rpm | "0" is displayed if the air conditioner is a single-fan type. |
| 124 | | | | |
| 125 | LEV (A) opening at time of error | 0-500 | Pulses | |
| 126 | LEV (B) opening at time of error | 0-500 | Pulses | |
| 127 | | | | |
| 128 | | | | |
| 129 | | | | |
| 130 | Thermostat ON time until operation stops due to error | 0-999 | Minutes | |
| 131 | | | | |
| 132 | Indoor - Liquid pipe temperature at time of error | -39-88 | ℃ | Average value of all indoor units is displayed if the air conditioner consists of two or more indoor units (twin, triple, quad). |
| 133 | Indoor-2-phase pipe temperature at time of error | -39-88 | ℃ | Average value of all indoor units is displayed if the air conditioner consists of two or more indoor units (twin, triple, quad). |
| 134 | Indoor at time of error • Intake air temperature <Thermostat judge temperature> | -39-88 | ℃ | |
| 135 | | | | |
| 136 | | | | |
| 137 | | | | |
| 138 | | | | |
| 139 | | | | |
| 140 | | | | |
| ~ | | | | |
| 146 | | | | |
| 147 | | | | |
| 148 | | | | |
| 149 | | | | |
| 150 | Indoor-Actual intake air temperature | -39-88 | ℃ | |
| 151 | Indoor - Liquid pipe temperature | -39-88 | ℃ | |
| 152 | Indoor-condenser/evaporator pipe temperature | -39-88 | ℃ | |

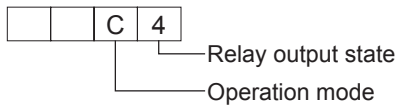


| Request code | Request content | Description (Display range) | Unit | Remarks |
|--------------|---|---|----------|---------------------------------------|
| 153 | | | | |
| 154 | Indoor-Fan operating time (After filter is reset) | 0-9999 | 1 hour | |
| 155 | Indoor-Total operating time (Fan motor ON time) | 0-9999 | 10 hours | |
| 156 | | | | |
| 157 | Indoor fan output value (Sj value) | 0-255 Fan control data | - | For indoor fan phase control |
| 158 | Indoor fan output value (Pulsation ON/OFF) | "00 *** ****" indicates fan control data. | - | For indoor fan pulsation control |
| 159 | Indoor fan output value (duty value) | "00 *** ****" indicates fan control data. | - | For indoor DC brushless motor control |
| 160 | | | | |
| 161 | | | | |
| 162 | Indoor unit-Model setting information | Refer to 13-2-1. Detail Contents in Request Code. | - | |
| 163 | Indoor unit-Capacity setting information | Refer to 13-2-1. Detail Contents in Request Code. | - | |
| 164 | Indoor unit-SW3 information | Undefined | - | |
| 165 | Wireless pair No. (indoor control board side) setting | Refer to 13-2-1. Detail Contents in Request Code. | - | |
| 166 | Indoor unit-SW5 information | Undefined | - | |
| 167 | | | | |
| ~ | | | | |
| 189 | | | | |
| 190 | Indoor unit-Microcomputer version information | Examples) Ver 5.01 →"0501" | Ver | |
| 191 | Indoor unit-Microcomputer version information (sub No.) | Auxiliary information (displayed after version information) Examples) Ver 5.01 A000 →"A000" | - | |
| 192 | | | | |
| ~ | | | | |
| 764 | | | | |
| 765 | Stable operation (Heat mode) | This request code is not provided to collect data. It is used to fix the operation state. | | |
| 766 | Stable operation (Cool mode) | This request code is not provided to collect data. It is used to fix the operation state. | | |
| 767 | Stable operation cancellation | This request code is not provided to collect data. It is used to cancel the operation state that has been fixed by request codes "765" and "766". | | |

13-2-1. Detail Contents in Request Code

[Operation state] (Request code : "0")

Data display



Operation mode

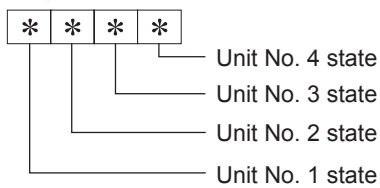
| Display | Operation mode |
|---------|----------------|
| 0 | STOP • FAN |
| C | COOL • DRY |
| H | HEAT |
| d | Defrost |

Relay output state

| Display | Power currently supplied to compressor | Compressor | Four-way valve | Solenoid valve |
|---------|--|------------|----------------|----------------|
| 0 | — | — | — | — |
| 1 | | | | ON |
| 2 | | | ON | |
| 3 | | | ON | ON |
| 4 | | ON | | |
| 5 | | ON | | ON |
| 6 | | ON | ON | |
| 7 | | ON | ON | ON |
| 8 | ON | | | |
| A | ON | | ON | |

[Indoor unit – Control state] (Request code : "50")

Data display



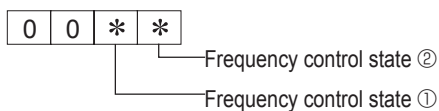
| Display | State |
|---------|-----------------------------------|
| 0 | Normal |
| 1 | Preparing for heat operation |
| 2 | — |
| 3 | — |
| 4 | Heater is ON. |
| 5 | Anti-freeze protection is ON. |
| 6 | Overheat protection is ON. |
| 7 | Requesting compressor to turn OFF |
| F | There are no corresponding units. |

[Outdoor unit – Control state] (Request code : "51")

| Data display | State |
|--------------|-------------------------------|
| 0 0 0 0 | Normal |
| 0 0 0 1 | Preparing for heat operation. |
| 0 0 0 2 | Defrost |

[Compressor – Frequency control state] (Request code : "52")

Data display



Frequency control state ①

| Display | Current limit control |
|---------|--|
| 0 | No current limit |
| 1 | Primary current limit control is ON. |
| 2 | Secondary current limit control is ON. |

Frequency control state ②

| Display | Discharge temperature overheat prevention | Condensation temperature overheat prevention | Anti-freeze protection control | Heatsink temperature overheat prevention |
|---------|---|--|--------------------------------|--|
| 0 | | | | |
| 1 | Controlled | | | |
| 2 | | Controlled | | |
| 3 | Controlled | Controlled | | |
| 4 | | | Controlled | |
| 5 | Controlled | | Controlled | |
| 6 | | Controlled | Controlled | |
| 7 | Controlled | Controlled | Controlled | |
| 8 | | | | Controlled |
| 9 | Controlled | | | Controlled |
| A | | Controlled | | Controlled |
| b | Controlled | Controlled | | Controlled |
| C | | | Controlled | Controlled |
| d | Controlled | | Controlled | Controlled |
| E | | Controlled | Controlled | Controlled |
| F | Controlled | Controlled | Controlled | Controlled |

[Fan control state] (Request code : "53")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | * | * |
|---|---|---|---|

— Fan step correction value by heatsink temperature overhear prevention control
 — Fan step correction value by cool condensation temperature overhear prevention control

| Display | Correction value |
|-----------|------------------|
| - (minus) | - 1 |
| 0 | 0 |
| 1 | +1 |
| 2 | +2 |

[Actuator output state] (Request code : "54")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | * | * |
|---|---|---|---|

— Actuator output state ①
 — Actuator output state ②

Actuator output state ①

| Display | SV1 | Four-way valve | Compressor | Compressor is warming up |
|---------|-----|----------------|------------|--------------------------|
| 0 | | | | |
| 1 | ON | | | |
| 2 | | ON | | |
| 3 | ON | ON | | |
| 4 | | | ON | |
| 5 | ON | | ON | |
| 6 | | ON | ON | |
| 7 | ON | ON | ON | |
| 8 | | | | ON |
| 9 | ON | | | ON |
| A | | ON | | ON |
| b | ON | ON | | ON |
| C | | | ON | ON |
| d | ON | | ON | ON |
| E | | ON | ON | ON |
| F | ON | ON | ON | ON |

Actuator output state ②

| Display | 52C | SV2 | SS |
|---------|-----|-----|----|
| 0 | | | |
| 1 | ON | | |
| 2 | | ON | |
| 3 | ON | ON | |
| 4 | | | ON |
| 5 | ON | | ON |
| 6 | | ON | ON |
| 7 | ON | ON | ON |

[Error content (U9)] (Request code : "55")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | * | * |
|---|---|---|---|

— Error content ①
 — Error content ②

Error content ①

● : Detected

| Display | Oversvoltage error | Undersvoltage error | L-phase open error | Power synchronizing signal error |
|---------|--------------------|---------------------|--------------------|----------------------------------|
| 0 | | | | |
| 1 | ● | | | |
| 2 | | ● | | |
| 3 | ● | ● | | |
| 4 | | | ● | |
| 5 | ● | | ● | |
| 6 | | ● | ● | |
| 7 | ● | ● | ● | |
| 8 | | | | ● |
| 9 | ● | | | ● |
| A | | ● | | ● |
| b | ● | ● | | ● |
| C | | | ● | ● |
| d | ● | | ● | ● |
| E | | ● | ● | ● |
| F | ● | ● | ● | ● |

Error content ②

● : Detected

| Display | Converter Fo error | PAM error |
|---------|--------------------|-----------|
| 0 | | |
| 1 | ● | |
| 2 | | ● |
| 3 | ● | ● |

[Contact demand capacity] (Request code : "61")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | 0 | * |
|---|---|---|---|

 Setting content

| Display | Setting value | Setting | |
|---------|---------------|---------|-------|
| | | SW7-1 | SW7-2 |
| 0 | 0% | | |
| 1 | 50% | ON | |
| 2 | 75% | | ON |
| 3 | 100% | ON | ON |

[External input state] (Request code : "62")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | 0 | * |
|---|---|---|---|

 Input state

● : Input present

| Display | Contact demand input | Silent mode input | Spare 1 input | Spare 2 input |
|---------|----------------------|-------------------|---------------|---------------|
| 0 | | | | |
| 1 | ● | | | |
| 2 | | ● | | |
| 3 | ● | ● | | |
| 4 | | | ● | |
| 5 | ● | | ● | |
| 6 | | ● | ● | |
| 7 | ● | ● | ● | |
| 8 | | | | ● |
| 9 | ● | | | ● |
| A | | ● | | ● |
| b | ● | ● | | ● |
| C | | | ● | ● |
| d | ● | | ● | ● |
| E | | ● | ● | ● |
| F | ● | ● | ● | ● |

[Outdoor unit –Capacity setting display] (Request code : "70")

| Data display | Capacity |
|--------------|----------|
| 9 | 35 |
| 10 | 50 |
| 11 | 60 |
| 14 | 71 |
| 20 | 100 |
| 25 | 125 |
| 28 | 140 |
| 40 | 200 |
| 50 | 250 |

[Outdoor unit – Setting information] (Request code : "71")

Data display

| | | | |
|---|---|---|---|
| 0 | 0 | * | * |
|---|---|---|---|

 Setting information ①
Setting information ②

Setting information ①

| Display | Defrost mode |
|---------|-------------------|
| 0 | Standard |
| 1 | For high humidity |

Setting information ②

| Display | Single-/3-phase | Heat pump/cooling only |
|---------|-----------------|------------------------|
| 0 | Single-phase | Heat pump |
| 1 | | Cooling only |
| 2 | 3-phase | Heat pump |
| 3 | | Cooling only |

[Outdoor unit switch setting display (SW1 to SW10, except SW3)] Request codes: 73 to 82

0: Switch OFF 1: Switch ON

| SW1, SW2, SW6, SW7 | | | | | | Data display |
|--------------------|---|---|---|---|---|--------------|
| 1 | 2 | 3 | 4 | 5 | 6 | |
| 0 | 0 | 0 | 0 | 0 | 0 | 00 00 |
| 1 | 0 | 0 | 0 | 0 | 0 | 00 01 |
| 0 | 1 | 0 | 0 | 0 | 0 | 00 02 |
| 1 | 1 | 0 | 0 | 0 | 0 | 00 03 |
| 0 | 0 | 1 | 0 | 0 | 0 | 00 04 |
| 1 | 0 | 1 | 0 | 0 | 0 | 00 05 |
| 0 | 1 | 1 | 0 | 0 | 0 | 00 06 |
| 1 | 1 | 1 | 0 | 0 | 0 | 00 07 |
| 0 | 0 | 0 | 1 | 0 | 0 | 00 08 |
| 1 | 0 | 0 | 1 | 0 | 0 | 00 09 |
| 0 | 1 | 0 | 1 | 0 | 0 | 00 0A |
| 1 | 1 | 0 | 1 | 0 | 0 | 00 0b |
| 0 | 0 | 1 | 1 | 0 | 0 | 00 0C |
| 1 | 0 | 1 | 1 | 0 | 0 | 00 0d |
| 0 | 1 | 1 | 1 | 0 | 0 | 00 0E |
| 1 | 1 | 1 | 1 | 0 | 0 | 00 0F |
| 0 | 0 | 0 | 0 | 1 | 0 | 00 10 |
| 1 | 0 | 0 | 0 | 1 | 0 | 00 11 |
| 0 | 1 | 0 | 0 | 1 | 0 | 00 12 |
| 1 | 1 | 0 | 0 | 1 | 0 | 00 13 |
| 0 | 0 | 1 | 0 | 1 | 0 | 00 14 |
| 1 | 0 | 1 | 0 | 1 | 0 | 00 15 |
| 0 | 1 | 1 | 0 | 1 | 0 | 00 16 |
| 1 | 1 | 1 | 0 | 1 | 0 | 00 17 |
| 0 | 0 | 0 | 1 | 1 | 0 | 00 18 |
| 1 | 0 | 0 | 1 | 1 | 0 | 00 19 |
| 0 | 1 | 0 | 1 | 1 | 0 | 00 1A |
| 1 | 1 | 0 | 1 | 1 | 0 | 00 1B |
| 0 | 0 | 1 | 1 | 1 | 0 | 00 1C |
| 1 | 0 | 1 | 1 | 1 | 0 | 00 1D |
| 0 | 1 | 1 | 1 | 1 | 0 | 00 1E |
| 1 | 1 | 1 | 1 | 1 | 0 | 00 1F |
| 0 | 0 | 0 | 0 | 0 | 1 | 00 20 |
| 1 | 0 | 0 | 0 | 0 | 1 | 00 21 |
| 0 | 1 | 0 | 0 | 0 | 1 | 00 22 |
| 1 | 1 | 0 | 0 | 0 | 1 | 00 23 |
| 0 | 0 | 1 | 0 | 0 | 1 | 00 24 |
| 1 | 0 | 1 | 0 | 0 | 1 | 00 25 |
| 0 | 1 | 1 | 0 | 0 | 1 | 00 26 |
| 1 | 1 | 1 | 0 | 0 | 1 | 00 27 |
| 0 | 0 | 0 | 1 | 0 | 1 | 00 28 |
| 1 | 0 | 0 | 1 | 0 | 1 | 00 29 |
| 0 | 1 | 0 | 1 | 0 | 1 | 00 2A |
| 1 | 1 | 0 | 1 | 0 | 1 | 00 2B |
| 0 | 0 | 1 | 1 | 0 | 1 | 00 2C |
| 1 | 0 | 1 | 1 | 0 | 1 | 00 2D |
| 0 | 1 | 1 | 1 | 0 | 1 | 00 2E |
| 1 | 1 | 1 | 1 | 0 | 1 | 00 2F |
| 0 | 0 | 0 | 0 | 1 | 1 | 00 30 |
| 1 | 0 | 0 | 0 | 1 | 1 | 00 31 |
| 0 | 1 | 0 | 0 | 1 | 1 | 00 32 |
| 1 | 1 | 0 | 0 | 1 | 1 | 00 33 |
| 0 | 0 | 1 | 0 | 1 | 1 | 00 34 |
| 1 | 0 | 1 | 0 | 1 | 1 | 00 35 |
| 0 | 1 | 1 | 0 | 1 | 1 | 00 36 |
| 1 | 1 | 1 | 0 | 1 | 1 | 00 37 |
| 0 | 0 | 0 | 1 | 1 | 1 | 00 38 |
| 1 | 0 | 0 | 1 | 1 | 1 | 00 39 |
| 0 | 1 | 0 | 1 | 1 | 1 | 00 3A |
| 1 | 1 | 0 | 1 | 1 | 1 | 00 3B |
| 0 | 0 | 1 | 1 | 1 | 1 | 00 3C |
| 1 | 0 | 1 | 1 | 1 | 1 | 00 3D |
| 0 | 1 | 1 | 1 | 1 | 1 | 00 3E |
| 1 | 1 | 1 | 1 | 1 | 1 | 00 3F |

0: Switch OFF 1: Switch ON

| SW5 | | | | Data display |
|-----|---|---|---|--------------|
| 1 | 2 | 3 | 4 | |
| 0 | 0 | 0 | 0 | 00 00 |
| 1 | 0 | 0 | 0 | 00 01 |
| 0 | 1 | 0 | 0 | 00 02 |
| 1 | 1 | 0 | 0 | 00 03 |
| 0 | 0 | 1 | 0 | 00 04 |
| 1 | 0 | 1 | 0 | 00 05 |
| 0 | 1 | 1 | 0 | 00 06 |
| 1 | 1 | 1 | 0 | 00 07 |
| 0 | 0 | 0 | 1 | 00 08 |
| 1 | 0 | 0 | 1 | 00 09 |
| 0 | 1 | 0 | 1 | 00 0A |
| 1 | 1 | 0 | 1 | 00 0b |
| 0 | 0 | 1 | 1 | 00 0C |
| 1 | 0 | 1 | 1 | 00 0d |
| 0 | 1 | 1 | 1 | 00 0E |
| 1 | 1 | 1 | 1 | 00 0F |

0: Switch OFF 1: Switch ON

| SW8 | | | Data display |
|-----|---|---|--------------|
| 1 | 2 | 3 | |
| 0 | 0 | 0 | 00 00 |
| 1 | 0 | 0 | 00 01 |
| 0 | 1 | 0 | 00 02 |
| 1 | 1 | 0 | 00 03 |
| 0 | 0 | 1 | 00 04 |
| 1 | 0 | 1 | 00 05 |
| 0 | 1 | 1 | 00 06 |
| 1 | 1 | 1 | 00 07 |

0: Switch OFF 1: Switch ON

| SW4, SW9, SW10 | | Data display |
|----------------|---|--------------|
| 1 | 2 | |
| 0 | 0 | 00 00 |
| 1 | 0 | 00 01 |
| 0 | 1 | 00 02 |
| 1 | 1 | 00 03 |

[Indoor unit – Model setting information] (Request code : "162")

Data display

0 0 * *

See the table on the right.

| Display | Model setting state | Display | Model setting state |
|---------|------------------------------|---------|--|
| 00 | PSA-RP•GA, PSH-P•GAH | 20 | |
| 01 | | 21 | PKA-RP•FAL(2), PKH-P•FALH |
| 02 | PEAD-RP•EA(2)/GA, PEHD-P•EAH | 22 | PCA-RP•GA(2), PCH-P•GAH, PLA-RP•BA, PLA-RP71100/125BA2 |
| 03 | SEZ-KA•VA | 23 | |
| 04 | | 24 | |
| 05 | SLZ-KA•VA(L) | 25 | |
| 06 | PCA-RP•HA | 26 | PCA-RP•KA |
| 07 | | 27 | |
| 08 | | 28 | |
| 09 | | 29 | |
| 0A | | 2A | |
| 0b | | 2b | PKA-RP•GAL, PKH-P•GALH |
| 0C | | 2C | |
| 0d | | 2d | |
| 0E | | 2E | |
| 0F | | 2F | PLA-RP•AA |
| 10 | | 30 | |
| 11 | PEA-RP•EA | 31 | PLH-P•AAH |
| 12 | MEXZ-GA•VA(L) | 32 | |
| 13 | | 33 | PKA-RP•HAL/KAL |
| 14 | | 34 | PEAD-RP•JA(L) |
| 15 | | 35 | |
| 16 | | 36 | PLA-RP•AA2 |
| 17 | | 37 | PLA-RP100BA3, 140BA2 |
| 18 | | 38 | |
| 19 | | 39 | |
| 1A | | 3A | |
| 1b | | 3b | |
| 1C | | 3C | |
| 1d | | 3d | |
| 1E | | 3E | |
| 1F | | 3F | |

[Indoor unit – Capacity setting information] (Request code : "163")

Data display

0 0 * *

See the table on the right.

| Display | Capacity setting state | Display | Capacity setting state |
|---------|------------------------|---------|------------------------|
| 00 | 12 | 10 | 112 |
| 01 | 16 | 11 | 125 |
| 02 | 22 | 12 | 140 |
| 03 | 25 | 13 | 160 |
| 04 | 28 | 14 | 200 |
| 05 | 32 | 15 | 224 |
| 06 | 35, 36 | 16 | 250 |
| 07 | 40 | 17 | 280 |
| 08 | 45 | 18 | |
| 09 | 50 | 19 | |
| 0A | 56 | 1A | |
| 0b | 63 | 1b | |
| 0C | 71 | 1C | |
| 0d | 80 | 1d | |
| 0E | 90 | 1E | |
| 0F | 100 | 1F | |

[Wireless pair No. (indoor control board side) setting] (Request code : "165")

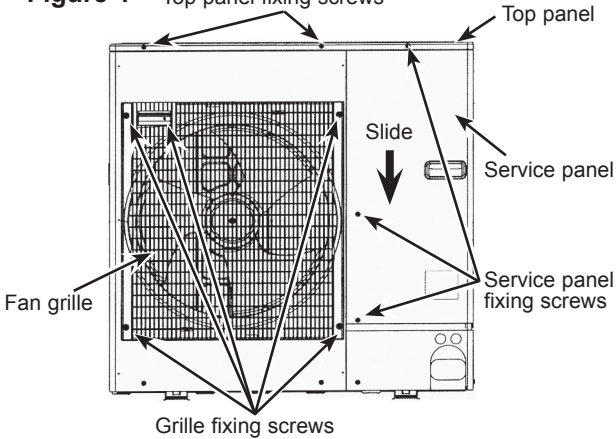
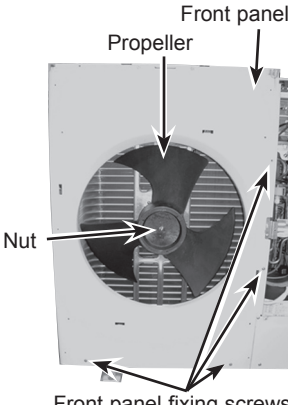
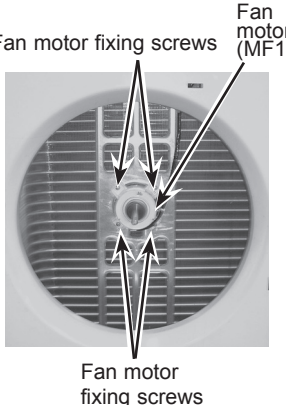
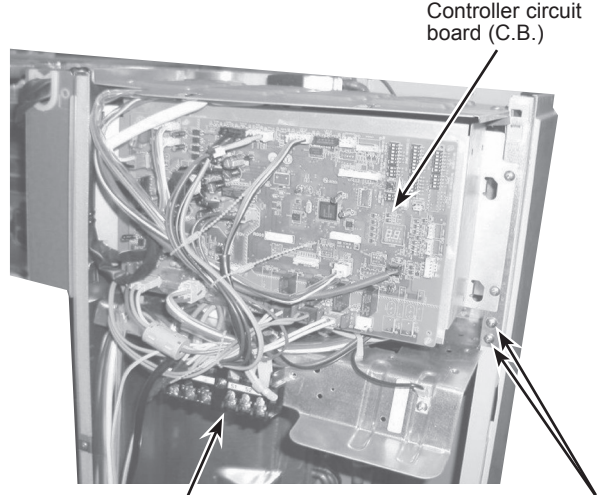
Data display

0 0 * *

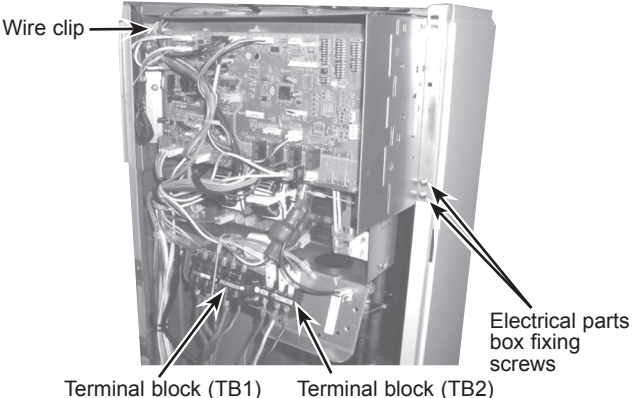
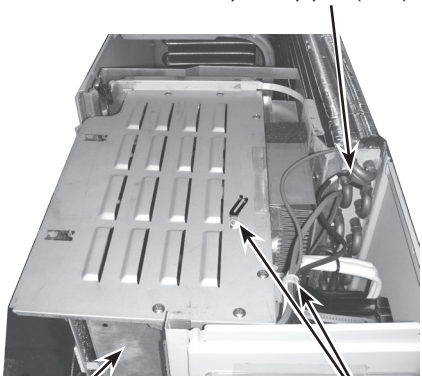
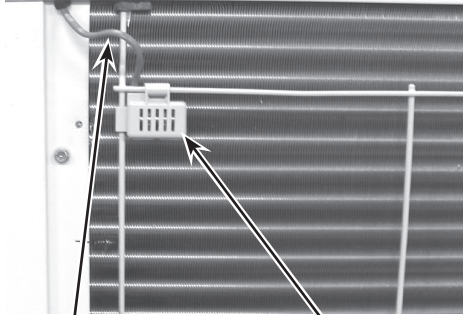
See the table on the right.

| Display | Pair No. setting state |
|---------|-----------------------------|
| 00 | No. 0 |
| 01 | No. 1 J41 disconnected |
| 02 | No. 2 J42 disconnected |
| 03 | No. 3 J41, J42 disconnected |

PUHZ-SP100VHA.UK
PUHZ-SP100YHA.UK

| OPERATING PROCEDURE | PHOTOS & ILLUSTRATION |
|---|--|
| <p>1. Removing the service panel and top panel</p> <p>(1) Remove 3 service panel fixing screws (5 × 12) and slide the hook on the right downward to remove the service panel.</p> <p>(2) Remove screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it.</p> | <p>Figure 1</p>  |
| <p>2. Removing the fan motor (MF1)</p> <p>(1) Remove the service panel. (See Figure 1)</p> <p>(2) Remove the top panel. (See Figure 1)</p> <p>(3) Remove 5 fan grille fixing screws (5 × 12) to detach the fan grille. (See Figure 1)</p> <p>(4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 1)</p> <p>(5) Disconnect the connector CNF1 on the controller circuit board in the electrical parts box.</p> <p>(6) Loosen 3 clamps on the separator and motor support, then unbind the lead wires.</p> <p>(7) Remove 4 fan motor fixing screws (5 × 20) to detach the fan motor. (See Photo 2)</p> | <p>Photo 1</p>  <p>Photo 2</p>  |
| <p>3. Removing the electrical parts box</p> <p>(1) Remove the service panel. (See Figure 1)</p> <p>(2) Remove the top panel. (See Figure 1)</p> <p>(3) Disconnect the indoor/outdoor connecting wire and the power supply wire from the terminal block.</p> <p>(4) Disconnect the connector CNF1 and LEV-A on the controller circuit board.</p> <p><Symbols on the board></p> <ul style="list-style-type: none"> • CNF1 : Fan motor • LEV-A : LEV <p>(5) Disconnect the pipe-side connections of the following parts.</p> <ul style="list-style-type: none"> • Thermistor <Liquid> (TH3) • Thermistor <Comp.Surface> (TH32) • Thermistor <2-Phase Pipe, Ambient> (TH6/7) • High pressure switch (63H) • 4-way valve coil (21S4) <p>(6) Remove the terminal cover and disconnect the compressor lead wire.</p> <p>(7) Loosen the clamp on the separator and unbind the lead wires.</p> <p>(8) Remove 2 electrical parts box fixing screws (4 × 10) and detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right.</p> | <p>Photo 3 (PUHZ-SP100V)</p>  |

From the previous page.

| OPERATING PROCEDURE | PHOTOS |
|---|---|
| | <p data-bbox="906 293 1217 324">Photo 4 (PUHZ-SP100Y)</p>  <p data-bbox="879 349 970 376">Wire clip</p> <p data-bbox="940 712 1139 739">Terminal block (TB1)</p> <p data-bbox="1171 712 1374 739">Terminal block (TB2)</p> <p data-bbox="1366 645 1513 712">Electrical parts box fixing screws</p> |
| <p data-bbox="164 824 735 855">4. Removing the thermistor <2-phase pipe> (TH6)</p> <ol data-bbox="196 855 863 1137" style="list-style-type: none">(1) Remove the service panel. (See Figure 1)(2) Remove the top panel. (See Figure 1)(3) Disconnect the connectors, TH6 and TH7 (red), on the controller circuit board in the electrical parts box. Loosen the fastener and the wire clip on the electrical parts box and unbind the lead wires.(4) Loosen the clamp for the lead wire in the top of the electrical parts box.(5) Pull out the thermistor <2-phase pipe> (TH6) from the sensor holder. <p data-bbox="196 1171 863 1310">Note: When replacing thermistor <2-Phase Pipe> (TH6), replace it together with thermistor <Ambient> (TH7), since they are combined together. Refer to procedure 5 below to remove thermistor <Ambient>.</p> | <p data-bbox="906 831 1011 862">Photo 5</p>  <p data-bbox="1145 853 1362 898">Thermistor <2-phase pipe> (TH6)</p> <p data-bbox="991 1301 1177 1328">Electrical parts box</p> <p data-bbox="1310 1301 1385 1328">Clamps</p> |
| <p data-bbox="164 1377 820 1408">5. Removing the thermistor <Outdoor>, <Ambient> (TH7)</p> <ol data-bbox="196 1408 852 1691" style="list-style-type: none">(1) Remove the service panel. (See Figure 1)(2) Remove the top panel. (See Figure 1)(3) Disconnect the connector TH6 and TH7 (red) on the controller circuit board in the electrical parts box. Loosen the fastener and the wire clip on the electrical parts box and unbind the lead wires.(4) Loosen the clamp for the lead wire in the top of the electrical parts box. (See Photo 5)(5) Pull out the thermistor<Ambient> (TH7) from the sensor holder. <p data-bbox="196 1724 852 1863">Note: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <2-Phase Pipe> (TH6), since they are combined together. Refer to procedure 4 above to remove thermistor <2-Phase Pipe>.</p> | <p data-bbox="906 1391 1011 1422">Photo 6</p>  <p data-bbox="919 1783 1145 1827">Lead wire of thermistor <Ambient> (TH7)</p> <p data-bbox="1241 1783 1382 1809">Sensor holder</p> |

OPERATING PROCEDURE

6. Removing the thermistor <Liquid> (TH3) and thermistor <Comp.surface> (TH32)

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Disconnect the connectors, TH3 (white) and TH32 (black) on the controller circuit board in the electrical parts box. Loosen the fastener and the cable strap on the electrical parts box and unbind the lead wires.
- (4) Remove the electrical parts box if necessary. (See Photo 3)
- (5) Loosen the clamp for the lead wire in the top and rear of the electrical parts box. (See Photo 5)
- (6) Pull out the thermistor <Liquid> (TH3) from the sensor holder.

[Removing the thermistor <Comp. Surface> (TH32)]

- (7) Remove the top damper, then pull out the thermistor <Comp. Surface> (TH32) from the holder of the compressor shell.
- (8) Loosen the clamp on the separator and unbind the lead wires.

7. Removing the 4-way valve coil (21S4), LEV coil (LEV(A))

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (Refer to procedure 3.)

[Removing the 4-way valve coil]

- (4) Remove the 4-way valve coil fixing screw (M5 × 6).
- (5) Remove the 4-way valve coil by sliding the coil toward you.
- (6) Disconnect the connector 21S4 (green) on the controller board in the electrical parts box.
- (7) Loosen the clamp on the separator and unbind the lead wires.

[Removing the linear expansion valve coil]

- (4) Remove the LEV coil by sliding the coil upward.
- (5) Disconnect the connectors, LEV A (white), on the controller circuit board in the electrical parts box.
- (6) Loosen the clamp on the electrical parts box and unbind the lead wires.

8. Removing the 4-way valve

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (Refer to procedure 3)
- (4) Remove 2 cover panel (front) fixing screws (5 × 12) and remove the cover panel (front).
- (5) Remove 2 cover panel (rear) fixing screws (5 × 12) and remove the cover panel (rear). (See Figure 2)
- (6) Remove 3 valve bed fixing screws (4 × 10) and 4 ball valve and stop valve fixing screws (5 × 16) and then remove the valve bed.
- (7) Remove 4 side panel (R) fixing screws (5 × 12) in the rear of the unit and then remove the side panel (R).
- (8) Remove the 4-way valve coil. (See Photo 7)
- (9) Recover refrigerant.
- (10) Remove the welded part of 4-way valve.

Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

Note 3: When installing the four-way valve, cover it with a wet cloth to prevent it from heating (120°C or more), then braze the pipes so that the inside of pipes are not oxidized.

PHOTOS

Figure 2 (PUHZ-SP100VHA)

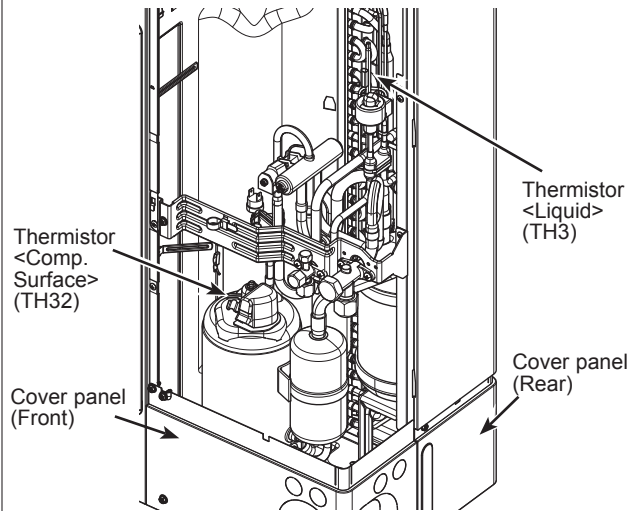


Photo 7

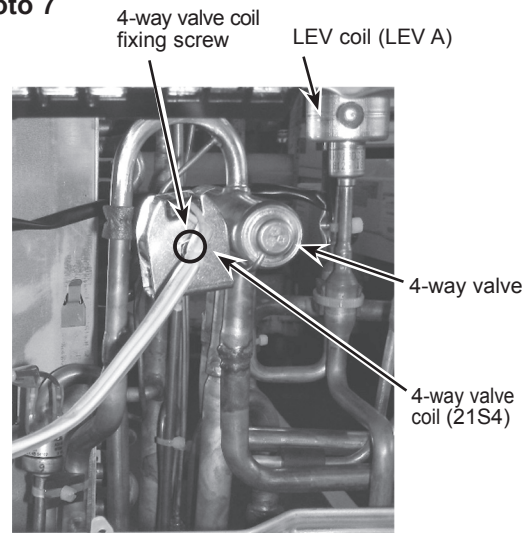
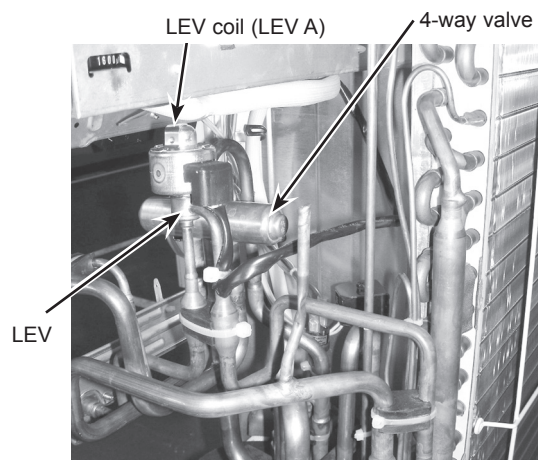
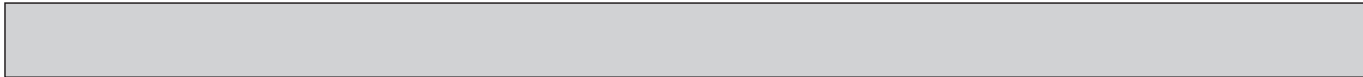
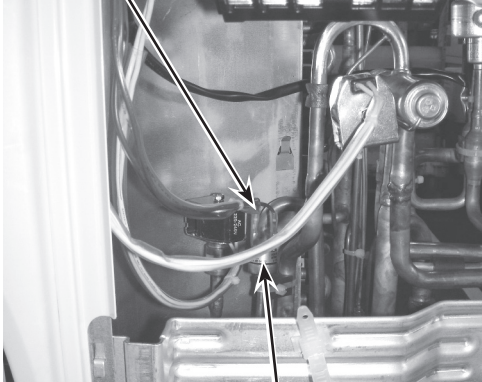
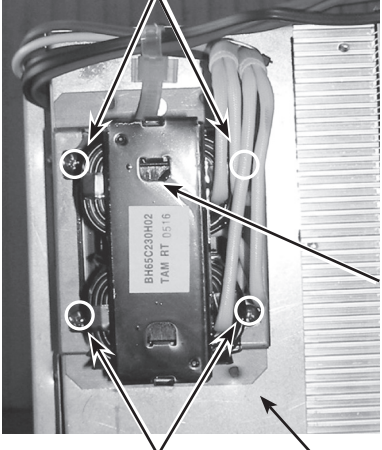


Photo 8





| OPERATING PROCEDURE | PHOTOS |
|---|--|
| <p>9. Removing the LEV</p> <ol style="list-style-type: none">(1) Remove the service panel. (See Figure 1)(2) Remove the top panel. (See Figure 1)(3) Remove the electrical parts box. (Refer to procedure 3)(4) Remove the cover panel (front). (See Figure 2)(5) Remove cover panel (rear). (See Figure 2)(6) Remove the valve bed. (Refer to procedure 8)(7) Remove the side panel (R). (Refer to procedure 8)(8) Remove the LEV coil. (See Photo 7)(9) Recover refrigerant.(10) Remove the welded part of LEV. <p>Note 1: Recover refrigerant without spreading it in the air.</p> <p>Note 2: The welded part can be removed easily by removing the right side panel.</p> <p>Note 3: When installing the LEV, cover it with a wet cloth to prevent it from heating (120°C or more), then braze the pipes so that the inside of pipes are not oxidized.</p> | |
| <p>10. Removing the high pressure switch (63H)</p> <ol style="list-style-type: none">(1) Remove the service panel. (See Figure 1)(2) Remove the top panel. (See Figure 1)(3) Remove the electrical parts box if necessary (Refer to procedure 3)(4) Remove the cover panel (front). (See Figure 2)(5) Remove cover panel (rear). (See Figure 2)(6) Remove the valve bed. (Refer to procedure 8)(7) Remove the side panel (R). (Refer to procedure 8)(8) Pull out the lead wire of high pressure switch.(9) Disconnect the lead wire of 63H (Yellow) on the controller circuit board.(10) Remove the electrical parts box. (Refer to procedure 3)(11) Loosen the clamp on the separator and unbind the lead wires.(12) Recover refrigerant.(13) Remove the welded part of high pressure switch. <p>Note 1: Recover refrigerant without spreading it in the air.</p> <p>Note 2: The welded part can be removed easily by removing the right side panel.</p> <p>Note 3: When installing the high pressure switch, cover it with a wet cloth to prevent it from heating (100°C or more), then braze the pipes so that the inside of pipes are not oxidized.</p> | <p>Photo 9</p> <p>Lead wire of high pressure switch</p>  <p>High pressure switch (63H)</p> |
| <p>11. Removing the reactor (DCL)</p> <ol style="list-style-type: none">(1) Remove the service panel. (See Figure 1)(2) Remove the top panel. (See Figure 1)(3) Remove the electrical parts box. (Refer to procedure 3)(4) Remove 4 reactor fixing screws (4 × 10) and remove the reactor. <p>Note: The reactor is attached to the rear of the electrical parts box.</p> | <p>Photo 10 (PUHZ-SP100VHA)</p> <p>Reactor fixing screw</p>  <p>Reactor (DCL)</p> <p>Reactor fixing screws</p> <p>Electrical parts box</p> |

OPERATING PROCEDURE

12. Removing the compressor (MC)

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the cover panel (front). (See Figure 2)
- (4) Remove the cover panel (rear). (See Figure 2)
- (5) Remove the electrical parts box. (Refer to procedure 3)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Remove front panel fixing screws (2 of 4 x 10, and 4 of 5 x 12) and remove the front panel. (See Photo 1)
- (9) Remove 2 separator fixing screws (4 x 10) and remove the separator.
- (10) Remove the soundproof cover for compressor.
- (11) Recover refrigerant.
- (12) Remove the welded pipe of motor for compressor inlet and outlet and then remove the compressor.
- (13) Remove the 3 points of the motor for compressor fixing nut using a spanner or a adjustable wrench.

Note: Recover refrigerant without spreading it in the air.

PHOTOS

Photo 11

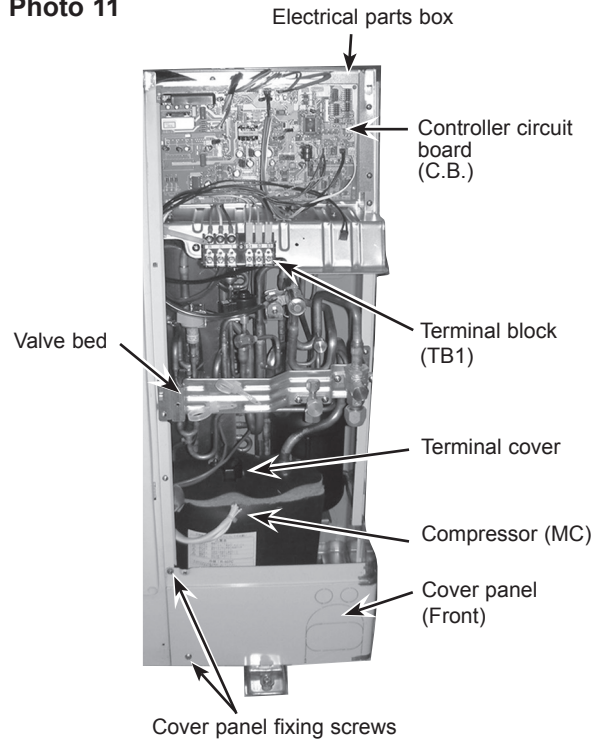
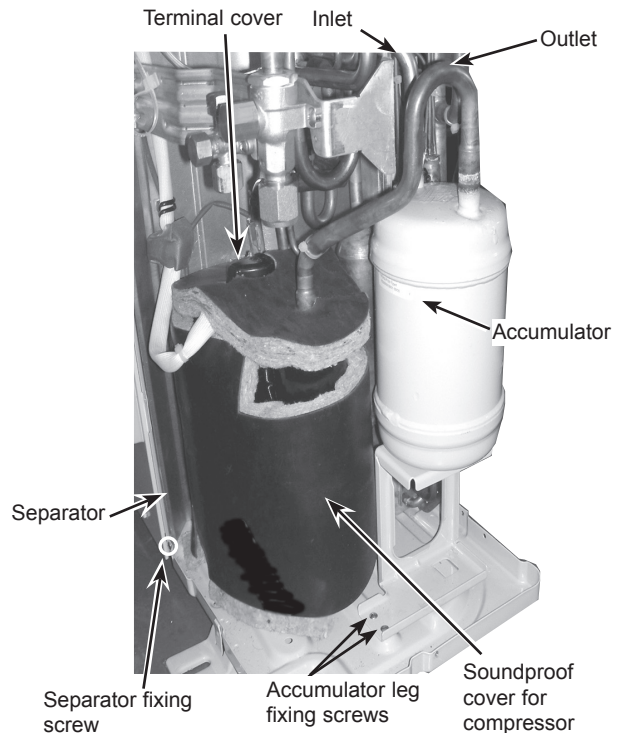


Photo 12



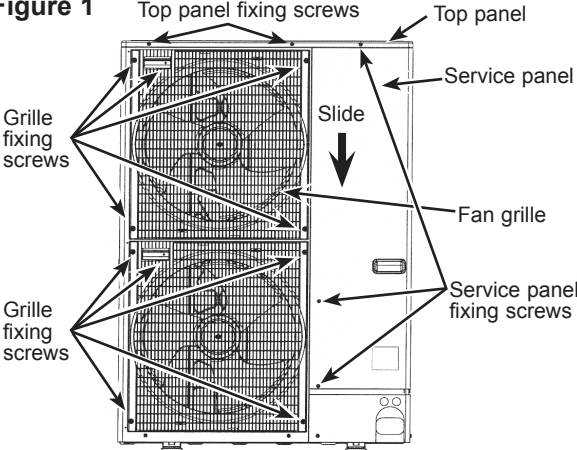
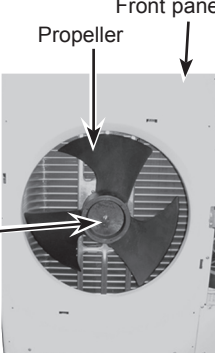
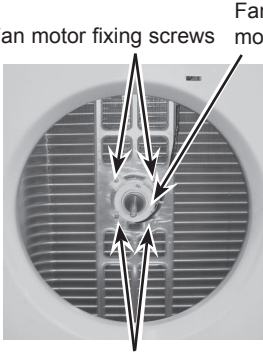
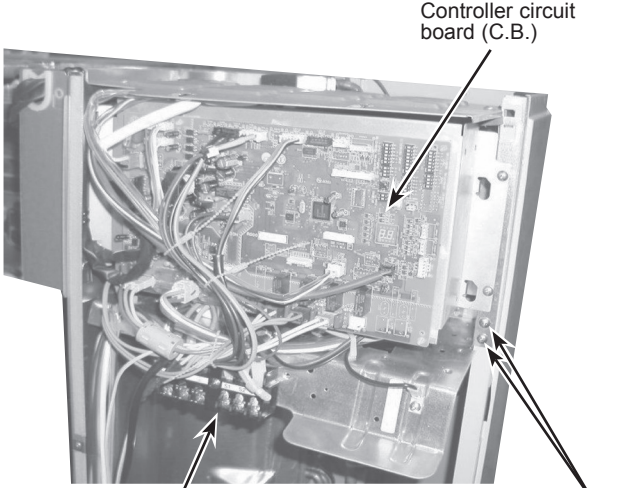
13. Removing the accumulator

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the cover panel (front). (Refer to procedure 12)
- (4) Remove the cover panel (rear). (Refer to procedure 12)
- (5) Remove the electrical parts box. (Refer to procedure 3)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Recover refrigerant.
- (9) Remove welded pipes of accumulator inlet and outlet.
- (10) Remove 2 accumulator leg fixing screws (4 x 10).

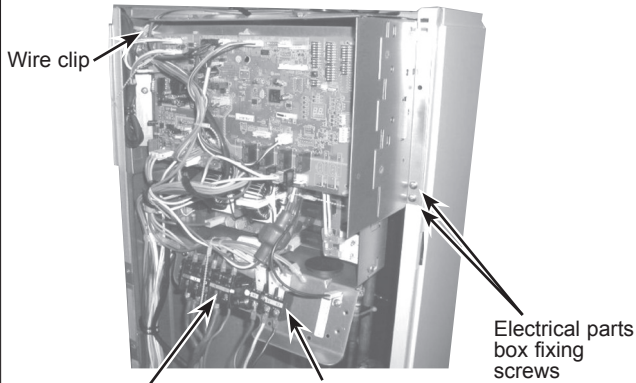
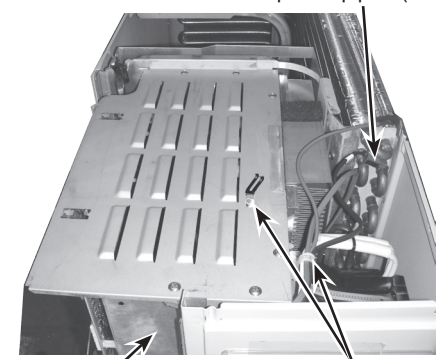
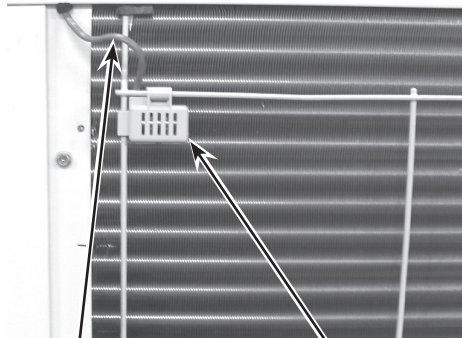
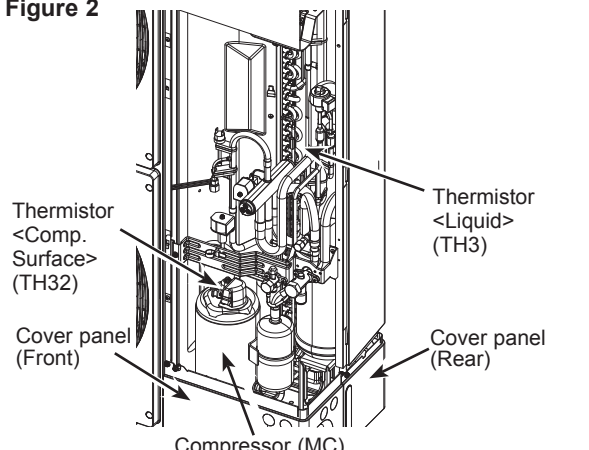
Note: Recover refrigerant without spreading it in the air.

PUHZ-SP125VHA.UK
PUHZ-SP125YHA.UK

PUHZ-SP140VHA.UK
PUHZ-SP140YHA.UK

| OPERATING PROCEDURE | PHOTOS & ILLUSTRATION |
|--|--|
| <p>1. Removing the service panel and top panel</p> <ol style="list-style-type: none"> (1) Remove 3 service panel fixing screws (5 × 12) and slide the hook on the right downward to remove the service panel. (2) Remove screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it. | <p>Figure 1</p>  |
| <p>2. Removing the fan motor (MF1, MF2)</p> <ol style="list-style-type: none"> (1) Remove the service panel. (See Figure 1) (2) Remove the top panel. (See Figure 1) (3) Remove 10 fan grille fixing screws (5 × 12) to detach the fan grille. (Top and bottom) (See Figure 1) (4) Remove a nut (for right handed screw of M6) to detach the propeller. (Top and bottom) (See Photo 1) (5) Disconnect the connectors, CNF1, CNF2 on controller circuit board in electrical parts box. (6) Loosen 6 clamps on the separator and motor support, then unbind the lead wires. (7) Remove 8 fan motor fixing screws (5 × 20) to detach the fan motor. (Top and bottom) (See Photo 2) | <div style="display: flex; justify-content: space-around;"> <div data-bbox="906 913 1161 1301"> <p>Photo 1</p>  </div> <div data-bbox="1193 913 1501 1301"> <p>Photo 2</p>  </div> </div> |
| <p>3. Removing the electrical parts box</p> <ol style="list-style-type: none"> (1) Remove the service panel. (See Figure 1) (2) Remove the top panel. (See Figure 1) (3) Disconnect the indoor/outdoor connecting wire and the power supply wire from the terminal block. (4) Disconnect the connector CNF1, CNF2 and LEV-A on the controller circuit board. <ul style="list-style-type: none"> <Symbols on the board> • CNF1, CNF2 : Fan motor • LEV-A : LEV (5) Disconnect the pipe-side connections of the following parts. <ul style="list-style-type: none"> • Thermistor <Liquid> (TH3) • Thermistor <Comp.Surface> (TH32) • Thermistor <2-phase pipe, Ambient> , • High pressure switch (63H) • 4-way valve coil (21S4) • Bypass valve (SV2) • Crankcase heater (SV1/CH) (6) Remove the terminal cover and disconnect the compressor lead wire. (7) Loosen 2 clamps on the separator and unbind the lead wires. (8) Remove 2 electrical parts box fixing screws (4 × 10) and detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right. | <p>Photo 3 (PUHZ-SP125, 140V)</p>  |

From the previous page.

| OPERATING PROCEDURE | PHOTOS |
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| | <p>Photo 4 (PUHZ-SP125,140Y)</p>  <p>Wire clip</p> <p>Terminal block (TB1) Terminal block (TB2)</p> <p>Electrical parts box fixing screws</p> |
| <p>4. Removing the thermistor <2-Phase Pipe> (TH6)</p> <ol style="list-style-type: none"> (1) Remove the service panel. (See Figure 1) (2) Remove the top panel. (See Figure 1) (3) Disconnect the connectors, TH6 and TH7 (red), on the controller circuit board in the electrical parts box. Loosen the fastener and the wire clip on the electrical parts box and unbind the lead wires. (4) Loosen the clamp for the lead wire in the top of the electrical parts box. (5) Pull out the thermistor <2-Phase Pipe> (TH6) from the sensor holder. <p>Note: When replacing thermistor <2-Phase Pipe> (TH6), replace it together with thermistor <Ambient> (TH7) since they are combined together. Refer to procedure 5 to remove thermistor <Ambient>.</p> | <p>Photo 5</p>  <p>Thermistor <2-phase pipe> (TH6)</p> <p>Electrical parts box Clamps</p> |
| <p>5. Removing the thermistor <Ambient> (TH7)</p> <ol style="list-style-type: none"> (1) Remove the service panel. (See Figure 1) (2) Remove the top panel. (See Figure 1) (3) Disconnect the connector TH6 and TH7 (red) on the controller circuit board in the electrical parts box. Loosen the fastener and the cable strap on the electrical parts box and unbind the lead wires. (4) Loosen the clamp for the lead wire in the top of the electrical parts box. (See Photo 5) (5) Pull out the thermistor <Ambient> (TH7) from the sensor holder. <p>Note: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <2-phase pipe> (TH6), since they are combined together. Refer to procedure 4 to remove thermistor <2-phase pipe>.</p> | <p>Photo 6</p>  <p>Lead wire of thermistor <Ambient> (TH7)</p> <p>Sensor holder</p> |
| <p>6. Removing the thermistor <Liquid> (TH3) and thermistor <Comp.Surface>(TH32)</p> <ol style="list-style-type: none"> (1) Remove the service panel. (See Figure 1) (2) Remove the top panel. (See Figure 1) (3) Disconnect the connectors, TH3 (white) and TH32 (black) on the controller circuit board in the electrical parts box. Loosen the fastener and the cable strap on the electrical parts box and unbind the lead wires. (4) Loosen the clamp for the lead wire in the top and rear of the electrical parts box. (See Photo 5) (5) Pull out the thermistor <Liquid> (TH3) (See Figure 2) from the sensor holder. <p>[Removing the thermistor <Comp.Surface> (TH32)]</p> <ol style="list-style-type: none"> (6) Remove the top damper, then pull out the thermistor <Comp.Surface> (TH32) from the holder of the compressor shell. (7) Loosen the clamp on the separator and unbind the lead wires. | <p>Figure 2</p>  <p>Thermistor <Comp. Surface> (TH32)</p> <p>Thermistor <Liquid> (TH3)</p> <p>Cover panel (Front)</p> <p>Cover panel (Rear)</p> <p>Compressor (MC)</p> |

OPERATING PROCEDURE

7. Removing the 4-way valve coil (21S4), and LEV coil (LEV(A))

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (Refer to procedure 3)

[Removing the 4-way valve coil]

- (4) Remove 4-way valve solenoid coil fixing screw (M5 × 6).
- (5) Remove the 4-way valve coil by sliding the coil toward you.
- (6) Disconnect the connector 21S4 (green) on the controller circuit board in the electrical parts box.
- (7) Loosen the clamp on the separator and unbind the lead wires.

[Removing the LEV coil]

- (4) Remove the LEV coil by sliding the coil upward.
- (5) Disconnect the connectors, LEV A (white) on the controller circuit board in the electrical parts box.
- (6) Loosen the clamp on the electrical parts box and unbind the lead wires.

8. Removing the 4-way valve

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (Refer to procedure 3)
- (4) Remove 2 cover panel (front) fixing screws (5 × 12) and remove the cover panel (front).
- (5) Remove 2 cover panel (rear) fixing screws (5 × 12) and remove the cover panel (rear). (See Figure 2)
- (6) Remove 3 valve bed fixing screws (4 × 10) and 4 ball valve and stop valve fixing screws (5 × 16) and then remove the valve bed.
- (7) Remove 9 side panel (R) fixing screws (5 × 12) in the rear of the unit and then remove the side panel (R).
- (8) Remove the 4-way valve coil. (Refer to procedure 7)
- (9) Recover refrigerant.
- (10) Remove the welded part of 4-way valve.

Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

Note 3: When installing the 4-way valve, cover it with a wet cloth to prevent it from heating (120°C or more), then braze the pipes so that the inside of pipes are not oxidized.

9. Removing LEV

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (Refer to procedure 3)
- (4) Remove the cover panel (front). (See Figure 2)
- (5) Remove cover panel (rear). (See Figure 2)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Remove the LEV coil. (Refer to procedure 7)
- (9) Recover refrigerant.
- (10) Remove the welded part of LEV.

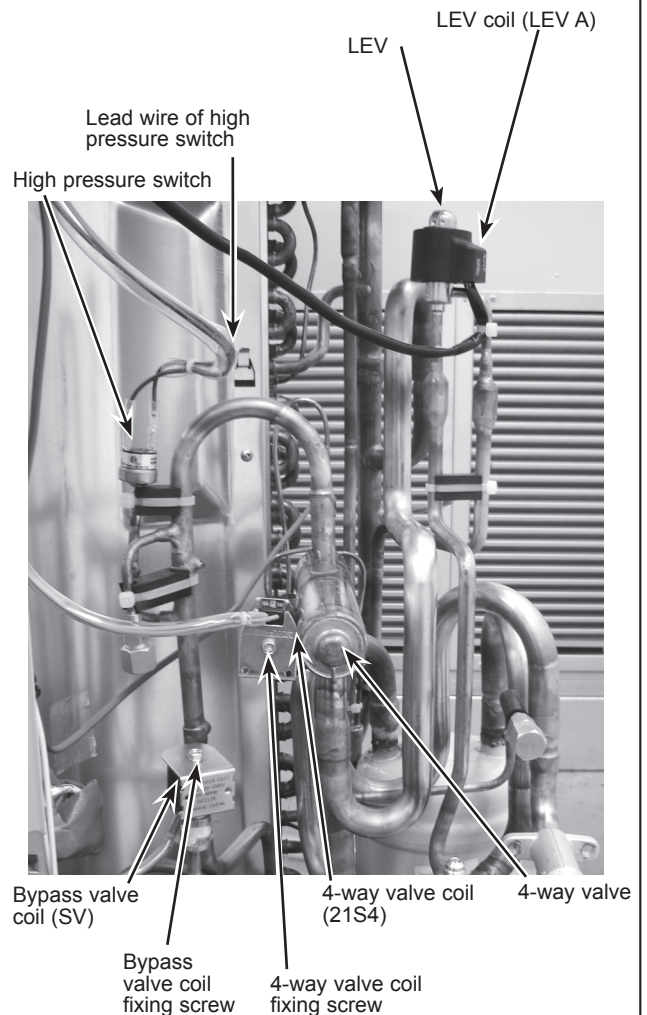
Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

Note 3: When installing the LEV, cover it with a wet cloth to prevent it from heating (120°C or more), then braze the pipes so that the inside of pipes is not oxidized.

PHOTOS

Photo 7



OPERATING PROCEDURE

10. Removing bypass valve coil (SV) and bypass valve

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the valve bed. (Refer to procedure 8)
- (3) Remove the bypass valve coil fixing screw (M5 × 6).
- (4) Remove the bypass valve by sliding the coil upward.
- (5) Disconnect the connector SV2 (blue) on the controller circuit board in the electrical parts box.
- (6) Loosen the clamp on the separator and unbind the lead wires.
- (7) Recover refrigerant.
- (8) Remove the welded part of bypass valve.

Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

11. Removing the high pressure switch (63H)

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box if necessary. (Refer to procedure 3)
- (4) Remove the cover panel (front). (See Figure 2)
- (5) Remove cover panel (rear). (See Figure 2)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Pull out the lead wire of high pressure switch.
- (9) Disconnect the lead wire of 63H (Yellow) on the controller circuit board.
- (10) Remove the electrical parts box. (Refer to procedure 3)
- (11) Loosen the clamp on the separator and unbind the lead wires.
- (12) Recover refrigerant.
- (13) Remove the welded part of high pressure switch.

Note 1: Recover refrigerant without spreading it in the air.

Note 2: The welded part can be removed easily by removing the right side panel.

Note 3: When installing the high pressure switch, cover it with a wet cloth to prevent it from heating (100°C or more), then braze the pipes so that the inside of pipes are not oxidized.

12. Removing the reactor (DCL)

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the electrical parts box. (See Photo 3)

<Removing the reactor>

- (4) Remove 4 reactor fixing screws (4 × 10) and remove the reactor.

Note: The reactor is attached to the rear of the electrical parts box.

PHOTOS

Photo 8

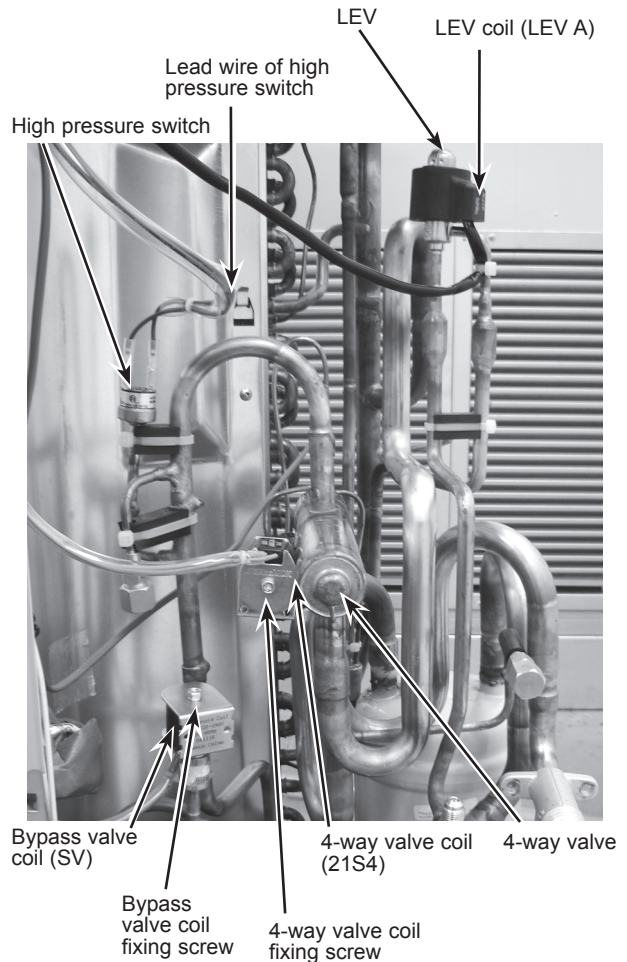
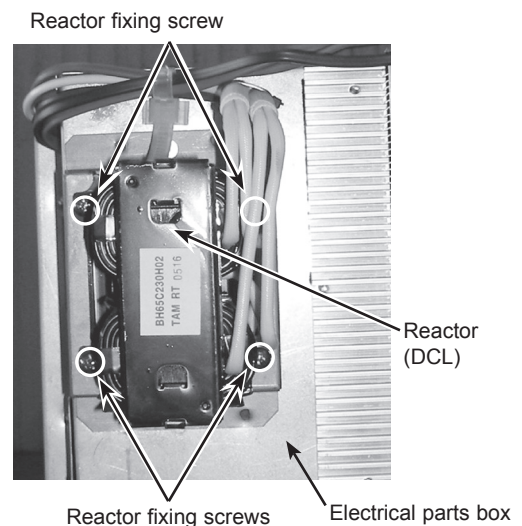


Photo 9 (PUHZ-SP125/140VHA)



OPERATING PROCEDURE

13. Removing the motor for compressor (MC)

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the cover panel (front).(See Figure 2)
- (4) Remove the cover panel (rear).(See Figure 2)
- (5) Remove the electrical parts box. (Refer to procedure 3)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Remove front panel fixing screws (2 of 4 x 10, and 4 of 5 x 12) and remove the front panel. (See Photo 1)
- (9) Remove 3 separator fixing screws (4 x 10) and remove the separator.
- (10) Remove the soundproof cover for compressor.
- (11) Recover refrigerant.
- (12) Remove the welded pipe of motor for compressor inlet and outlet and then remove the compressor.
- (13) Remove the 3 points of the motor for compressor fixing nut using a spanner or an adjustable wrench.

Note: Recover refrigerant without spreading it in the air.

14. Removing the accumulator

- (1) Remove the service panel. (See Figure 1)
- (2) Remove the top panel. (See Figure 1)
- (3) Remove the cover panel (front). (Refer to procedure 13)
- (4) Remove the cover panel (rear). (Refer to procedure 13)
- (5) Remove the electrical parts box. (See Photo 3)
- (6) Remove the valve bed. (Refer to procedure 8)
- (7) Remove the side panel (R). (Refer to procedure 8)
- (8) Recover refrigerant.
- (9) Remove welded pipes of accumulator inlet and outlet.
- (10) Remove 2 accumulator leg fixing screws (4 x 10).

Note: Recover refrigerant without spreading it in the air.

PHOTOS

Photo 10

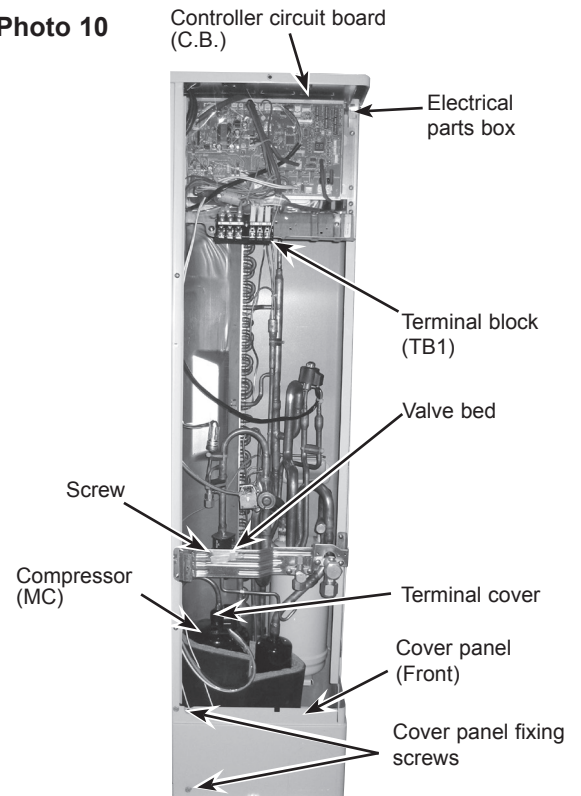
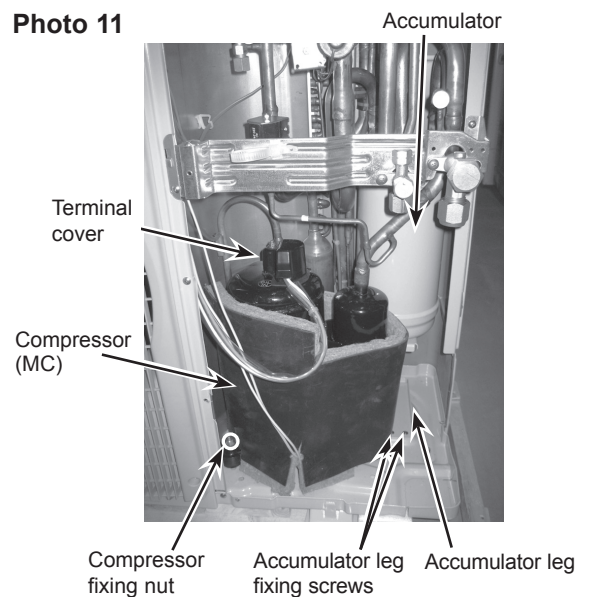


Photo 11



Mr. SLIM

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