

TECHNICAL & SERVICE MANUAL

R32

[Model Name]

SUZ-SWM40VA

SUZ-SWM60VA

SUZ-SWM80VA

[Service Ref.]

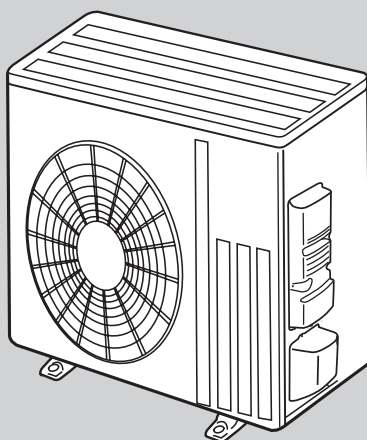
SUZ-SWM40VA.TH

SUZ-SWM60VA.TH

SUZ-SWM80VA.TH

Note:

- This service manual describes service data of the outdoor units only.



SUZ-SWM40VA.TH
SUZ-SWM60VA.TH
SUZ-SWM80VA.TH

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PARTS CATALOG (OCB718)





1 COMBINATION OF INDOOR AND OUTDOOR UNITS

INDOOR UNIT SERVICE MANUAL

Indoor unit	Outdoor unit		
	Heat pump type		
	SUZ-		
Service Ref.	SWM40VA.TH	SWM60VA.TH	SWM80VA.TH
EHST17D-VM2D	○	○	○
ERST17D-VM2D	○	○	○
EHST20D-MED	○	○	○
EHST20D-VM2D	○	○	○
EHST20D-VM6D	○	○	○
EHST20D-YM9D	○	○	○
EHST20D-YM9ED	○	○	○
ERST20D-VM2D	○	○	○
EHST20D-TM9D	○	○	○
EHST30D-MED	—	—	○
EHST30D-VM6ED	—	—	○
EHST30D-YM9ED	—	—	○
EHST30D-TM9ED	—	—	○
ERST30D-VM2ED	—	—	○
EHSD-MED	○	○	○
EHSD-VM2D	○	○	○
EHSD-VM6D	○	○	○
EHSD-YM9D	○	○	○
EHSD-YM9ED	○	○	○
EHSD-TM9D	○	○	○
ERSD-VM2D	○	○	○
ERSD-MED	○	○	○
PAC-IF033(PC)B-E	○	○	○

2 SAFETY PRECAUTION

MEANINGS OF SYMBOLS DISPLAYED ON THE UNIT

	WARNING (Risk of fire)	This mark is for R32 refrigerant only. Refrigerant type is written on nameplate of outdoor unit. In case that refrigerant type is R32, this unit uses a flammable refrigerant. If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.
	Read the OPERATION MANUAL carefully before operation.	
	Service personnel are required to carefully read the OPERATION MANUAL and INSTALLATION MANUAL before operation.	
	Further information is available in the OPERATION MANUAL, INSTALLATION MANUAL, and the like.	

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R32

Preparation before the repair service

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air to water heat pump, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Use new refrigerant pipes.

- In case of using the existing pipes for R22, be careful with the following.
- Be sure to clean the pipes and make sure that the insides of the pipes are clean.
 - Change flare nut to the one provided with this product. Use a newly flared pipe.
 - Avoid using thin pipes.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc., which are hazard to refrigerant cycle. In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping indoors, and keep both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Do not use refrigerant other than R32.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Precautions during the repair service

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R32 refrigerant.

The following tools are necessary to use R32 refrigerant.

Tools for R32	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use the specified refrigerant only.

Never use any refrigerant other than that specified. Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of. Correct refrigerant is specified in the manuals and on the spec labels provided with our products. We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

[1] Warning for service

- (1) Do not alter the unit.
- (2) For installation and relocation work, follow the instructions in the Installation Manual and use tools and pipe components specifically made for use with refrigerant specified in the outdoor unit installation manual.
- (3) Ask a dealer or an authorized technician to install, relocate and repair the unit.
For appliances not accessible to the general public.
- (4) Refrigerant pipes connection shall be accessible for maintenance purposes.
- (5) If the air to water heat pump is installed in a small room or closed room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room may result.
- (6) Keep gas-burning appliances, electric heaters, and other fire sources (ignition sources) away from the location where installation, repair, and other air to water heat pump work will be performed.
If refrigerant comes into contact with a flame, poisonous gases will be released.
- (7) When installing or relocating, or servicing the air to water heat pump, use only the specified refrigerant (R32) to charge the refrigerant lines.
Do not mix it with any other refrigerant and do not allow air to remain in the lines.
If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards.
- (8) After installation has been completed, check for refrigerant leaks. If refrigerant leaks into the room and comes into contact with the flame of a heater or portable cooking range, poisonous gases will be released.
- (9) Do not use low temperature solder alloy in case of brazing the refrigerant pipes.
- (10) When performing brazing work, be sure to ventilate the room sufficiently. Make sure that there are no hazardous or flammable materials nearby.
When performing the work in a closed room, small room, or similar location, make sure that there are no refrigerant leaks before performing the work.
If refrigerant leaks and accumulates, it may ignite or poisonous gases may be released.
- (11) Do not install the unit in places where refrigerant may build-up or places with poor ventilation such as a semi-basement or a sunken place in outdoor: Refrigerant is heavier than air, and inclined to fall away from the leak source.
- (12) Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- (13) The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- (14) Do not pierce or burn.
- (15) Be aware that refrigerants may not contain an odor.
- (16) Pipe-work shall be protected from physical damage.
- (17) The installation of pipe-work shall be kept to a minimum.
- (18) Compliance with national gas regulations shall be observed.
- (19) Keep any required ventilation openings clear of obstruction.
- (20) Servicing shall be performed only as recommended by the manufacturer.
- (21) The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- (22) Maintenance, service and repair operations shall be performed by authorized technician with required qualification.
- (23) Be sure to have appropriate ventilation in order to prevent ignition. Furthermore, be sure to carry out fire prevention measures that there are no dangerous or flammable objects in the surrounding area.
- (24) Do not add the refrigerant more than maximum amount each outdoor units. If it exceeds the maximum amount of refrigerant, it could result in a fire when the refrigerant leaks.

[2] Cautions for unit using R32 refrigerant

Basic work procedures are the same as those for conventional units using refrigerant R410A. However, pay careful attention to the following points.

(1) Information on servicing

(1-1) Checks on the Area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.

For repair to the refrigerating systems, (1-3) to (1-7) shall be completed prior to conducting work on the systems.

(1-2) Work Procedure

Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.

(1-3) General Work Area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out.

Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

(1-4) Checking for Presence of Refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

(1-5) Presence of Fire Extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.

Have a dry powder or CO₂ fire extinguisher adjacent to the charging area.

(1-6) No Ignition Sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

(1-7) Ventilated Area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

(1-8) Checks on the Refrigeration Equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance.

The following checks shall be applied to installations using flammable refrigerants:

- The charge size is in accordance with the room size within which the refrigerant containing parts are installed.
- The ventilation machinery and outlets are operating adequately and are not obstructed.
- Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected.
- Refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being corroded.

(1-9) Checks on Electrical Devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include that:

- capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- no live electrical components and wiring are exposed while charging, recovering or purging the system;
- there is continuity of earth bonding

(2) Repairs to Sealed Components

(2-1) During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

(2-2) Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that the apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded to the point that they no longer serve the purpose of preventing the ingress of flammable atmospheres.

Replacement parts shall be in accordance with the manufacturer's specifications.

(3) Repair to intrinsically Safe Components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

(4) Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

(5) Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

(6) Leak Detection Methods

Electronic leak detectors may be used to detect refrigerant leaks but, in the case of flammable refrigerants, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.)

Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25% maximum) is confirmed.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. For appliances containing flammable refrigerants, oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

(7) Removal and Evacuation

When breaking into the refrigerant circuit to make repairs – or for any other purpose conventional procedures shall be used. However, for flammable refrigerants it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant
- purge the circuit with inert gas
- evacuate
- purge again with inert gas
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. For appliances containing flammable refrigerants, the system shall be “flushed” with OFN to render the unit safe. This process may need to be repeated several times.

Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not close to any ignition sources and that ventilation is available.

(8) Charging Procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

(9) Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.

- b) Isolate system electrically.
- c) Before attempting the procedure, ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80 % volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

(10) Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing flammable refrigerants, ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

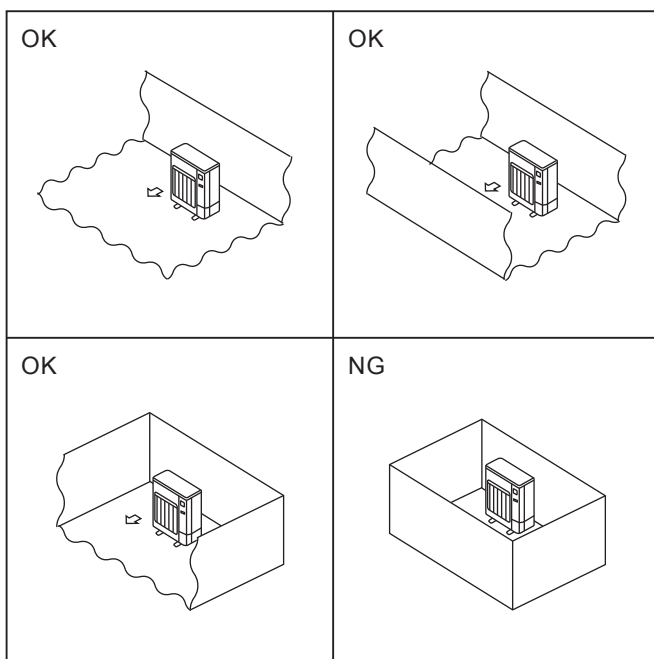
(11) Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely. When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable, flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders. If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

2-3. Choosing the outdoor unit installation location



R32 is heavier than air—as well as other refrigerants—so tends to accumulate at the base (in the vicinity of the floor). If R32 accumulates around base, it may reach a flammable concentration in case room is small. To avoid ignition, maintaining a safe work environment is required by ensuring appropriate ventilation. If a refrigerant leak is confirmed in a room or an area where there is insufficient ventilation, refrain from using of flames until the work environment can be improved by ensuring appropriate ventilation.

Install outdoor units in a place where at least one of the four sides is open, and in a sufficiently large space without depressions.

2-4. Minimum installation area

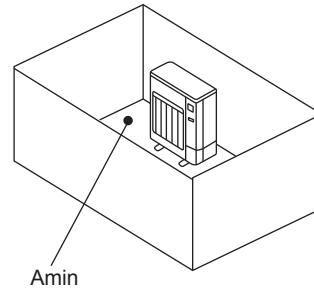
If you unavoidably install a unit in a space where all four sides are blocked or there are depressions, confirm that one of these situations (A, B or C) is satisfied.

Note: These countermeasures are for keeping safety not for specification guarantee.

A) Secure sufficient installation space (minimum installation area A_{min}).

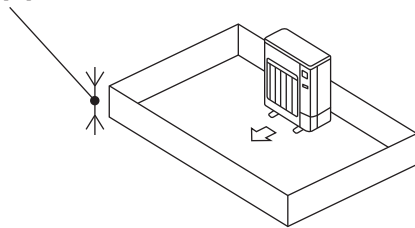
Install in a space with an installation area of A_{min} or more, corresponding to refrigerant amount M (factory-charged refrigerant + locally added refrigerant).

M [kg]	A_{min} [m ²]
1.0	12
1.5	17
2.0	23
2.5	28
3.0	34
3.5	39
4.0	45
4.5	50
5.0	56
5.5	62
6.0	67
6.5	73
7.0	78
7.5	84

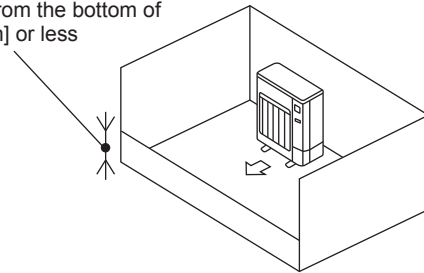


B) Install in a space with a depression height of ≤ 0.125 [m].

Height from the bottom of
0.125 [m] or less



Height from the bottom of
0.125 [m] or less

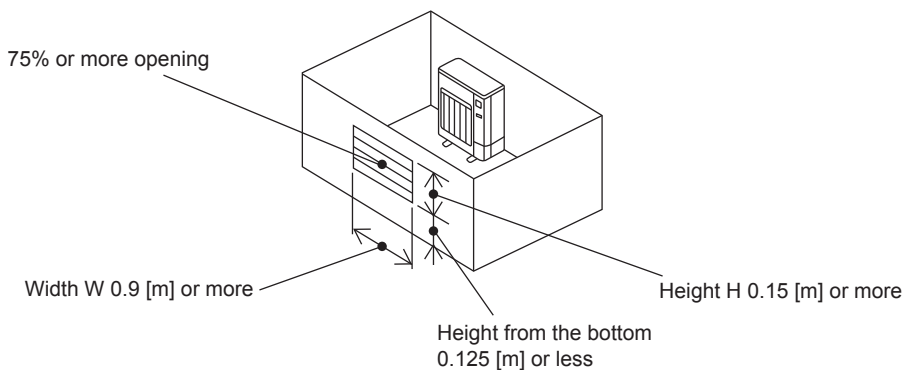


C) Create an appropriate ventilation open area.

Make sure that the width of the open area is 0.9 [m] or more and the height of the open area is 0.15 [m] or more.

However, the height from the bottom of the installation space to the bottom edge of the open area should be 0.125 [m] or less.

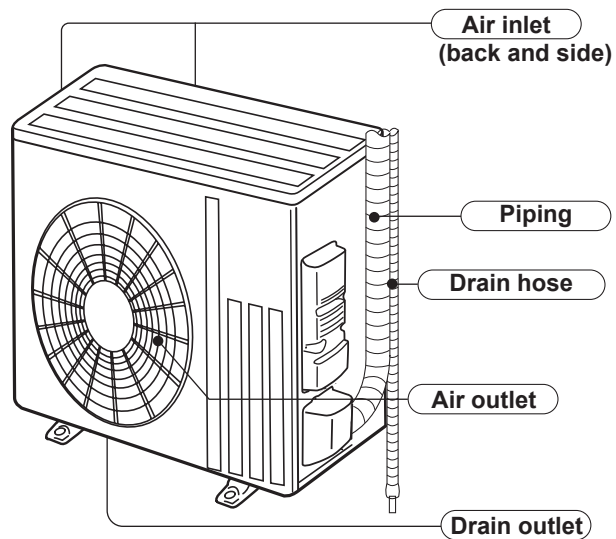
Open area should be 75% or more opening.



3

PARTS NAMES AND FUNCTIONS

SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH



Model	SUZ-SWM-VA
Drain socket	1

Note:

Do not use the drain socket in the cold region.
 Drain may freeze and it makes the fan stop.

4

SPECIFICATION

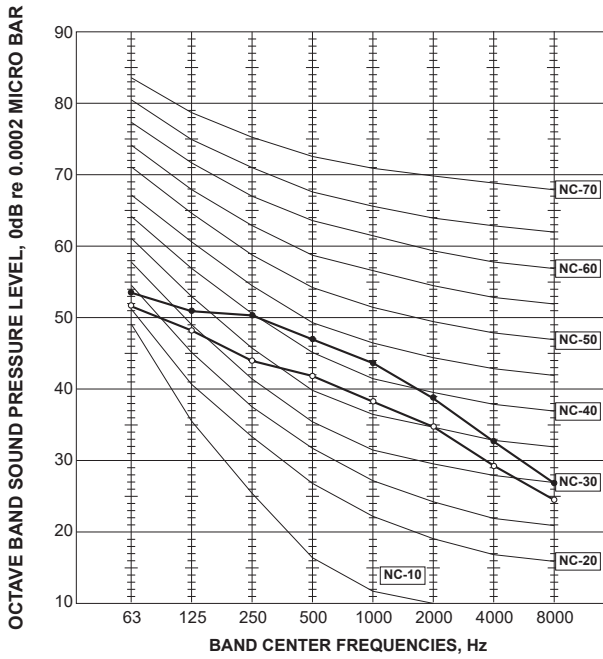
Service ref.			SUZ-SWM40VA.TH	SUZ-SWM60VA.TH	SUZ-SWM80VA.TH	
OUTDOOR UNIT	POWER SUPPLY(Phase, voltage, cycle)		1φ, 230V, 50Hz			
	MAX. Current	A	13.9			
	Breaker size	A	16			
	External finish		Munsell 3Y 7.8/1.1			
	Refrigerant control		Linear expansion valve			
	Compressor		Hermetic twin rotary			
		Model	SVB130FBBMT	SVB172FCKMT		
		Motor output	kW	0.9	1.2	
		Start type	Inverter			
		Protection devices	Discharge thermo Over current High pressure cut (indoor unit)			
		Crankcase heater	kW	-		
		Heat exchanger	Air	Plate fin coil		
		Fan (drive) × No.	Propeller fan ×1			
		Fan motor output	kW	0.060		
		Airflow	m3/min(CFM)	34.5 (1217)	36.4 (1285)	
		Defrost method	Reverse cycle			
		Sound power level	Heating	dB	58	60 62
		Dimensions	W	mm (inch)	840 (33-1/16)	
			D	mm (inch)	330 (13)	
			H	mm (inch)	880 (34-5/8)	
	Weight	kg (lb)	54 (119)			
	Refrigerant (GWP)		R32 (675)	R32 (675)	R32 (675)	
		Chargeless	kg	1.2 (2.6)		
		MAX.	kg	1.6 (3.5)		
		Oil (Model)	L	0.35 (FW68S)	0.40 (FW68S)	
Refrigerant piping	Pipe size O.D.	Liquid	mm (inch)	6.35 (1/4)		
		Gas	mm (inch)	12.7 (1/2)		
	Connection mesod	Indoor side	Flared			
		Outdoor side	Flared			
	Between the indoor & outdoor unit	Height difference	m	Max. 30	Max. 30	Max. 30
		Piping length	m	5 to 30	5 to 30	5 to 30

Specifications and rating conditions of main electric parts

Item	Service ref.	SUZ-SWM40VA.TH
		SUZ-SWM60VA.TH SUZ-SWM80VA.TH
Smoothing capacitor	(C61)	—
	(C62, C63)	—
	(CB1, 2, 3)	560 μ F 450 V
Diode module	(DB61)	—
	(DB65)	—
Fuse	(F61)	—
	(F62)	—
	(F701, F801, F901)	—
	(F601, F880, F901)	T3.15 A L250 V
Power module	(IC700)	20 A 600 V
	(IC932)	5 A 600 V
Switch power transistor	(Q821)	—
Expansion valve coil	(LEV)	12 V DC
Reactor	(L61)	—
	(L)	282 μ H
Diode	(D3A, D3B)	20 A 600 V
Diode module	(DB41A, DB41B)	20 A 600 V
Current-Limiting PTC thermistor	(PTC64, PTC65)	33 Ω
Terminal block	(TB1)	3P
Relay	(X63)	—
	(X64)	20 A 250 V
	(X601)	3 A 250 V
	(X602)	3 A 250 V
R.V. coil	(21S4)	220 - 240 V AC

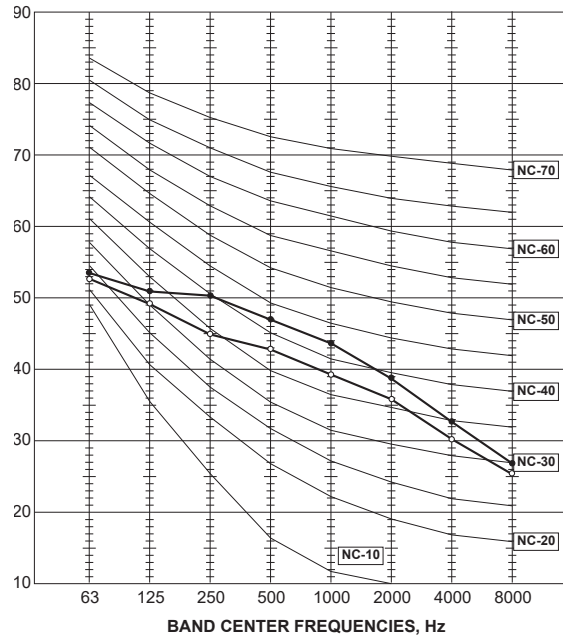
SUZ-SWM40VA.TH

FUNCTION	SPL(dB(A))	LINE
COOLING	49	●—●
HEATING	44	○—○



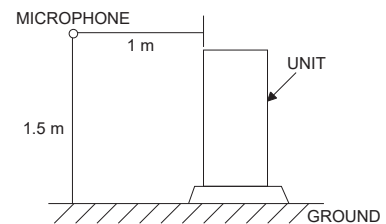
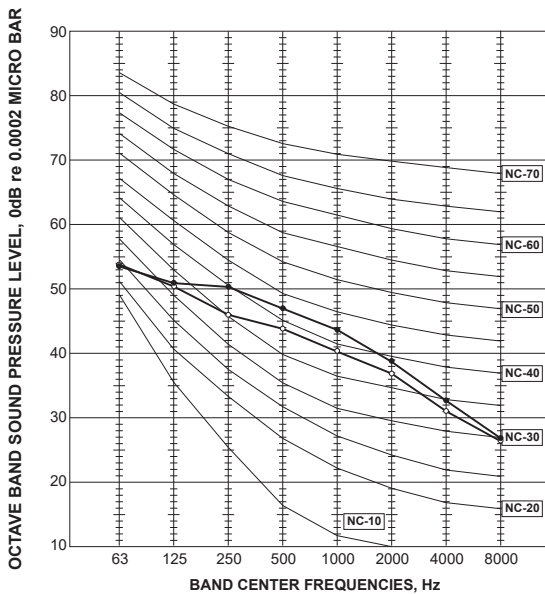
SUZ-SWM60VA.TH

FUNCTION	SPL(dB(A))	LINE
COOLING	49	●—●
HEATING	45	○—○



SUZ-SWM80VA.TH

FUNCTION	SPL(dB(A))	LINE
COOLING	49	●—●
HEATING	46	○—○

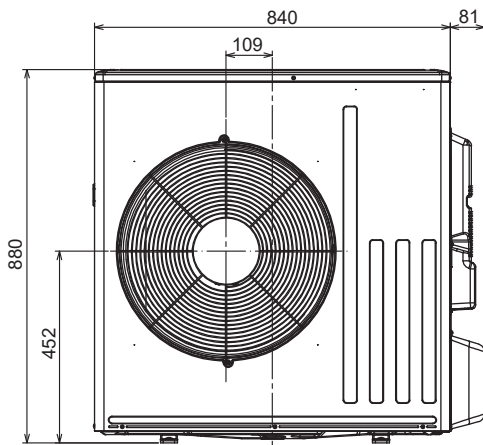
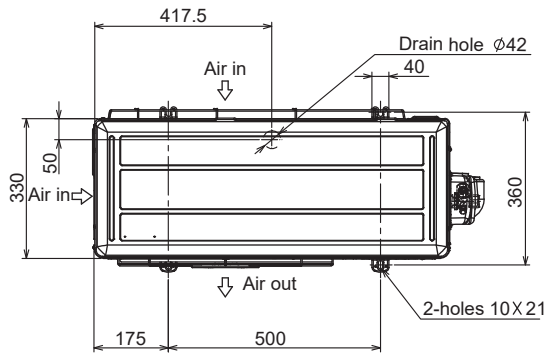


6

OUTLINES AND DIMENSIONS

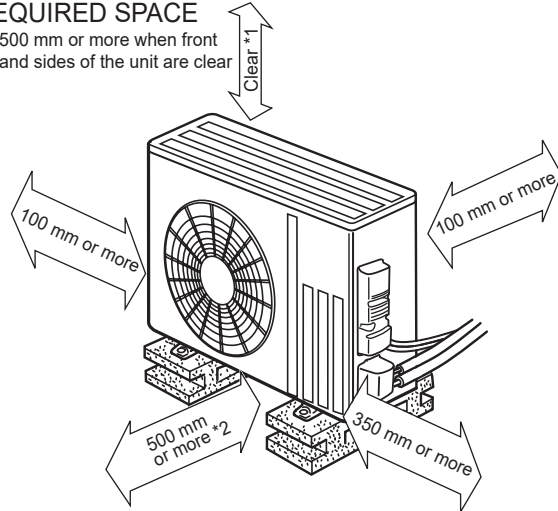
SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH

Unit: mm

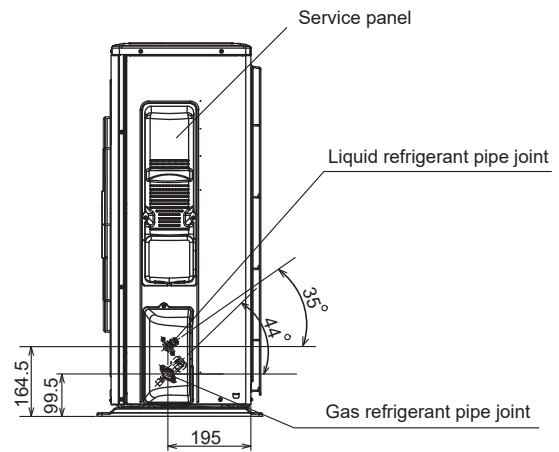


REQUIRED SPACE

*1 500 mm or more when front and sides of the unit are clear



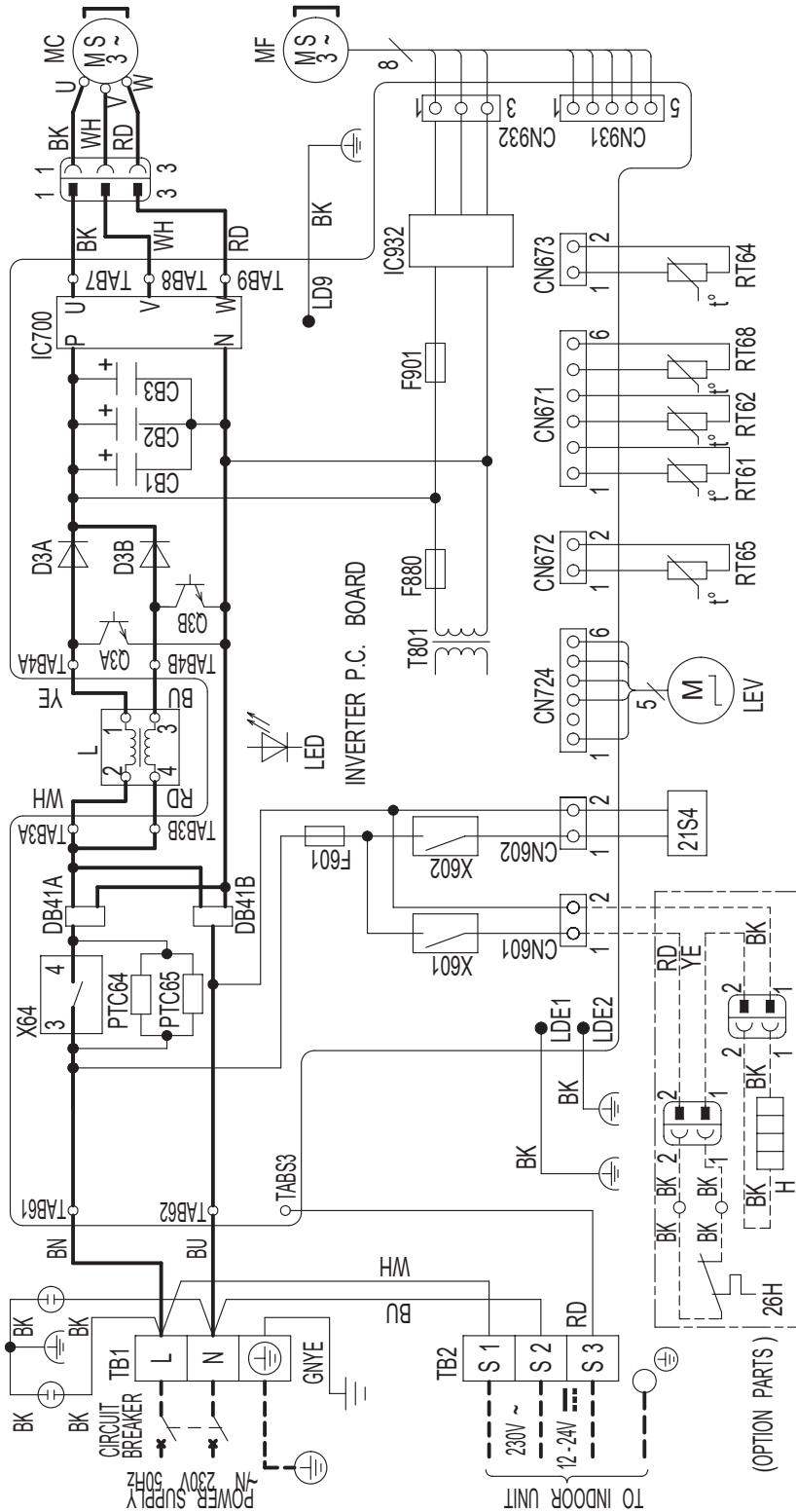
*2 When any 2 sides of left, right and rear of the unit are clear



mm (inch)

MODEL NAME	SUZ-SWM40/60/80VA	
REFRIGERANT PIPE JOINT	LIQUID REFRIGERANT PIPE	FLARED 6.35 (1/4")
	GAS REFRIGERANT PIPE	FLARED 12.7(1/2")

SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH

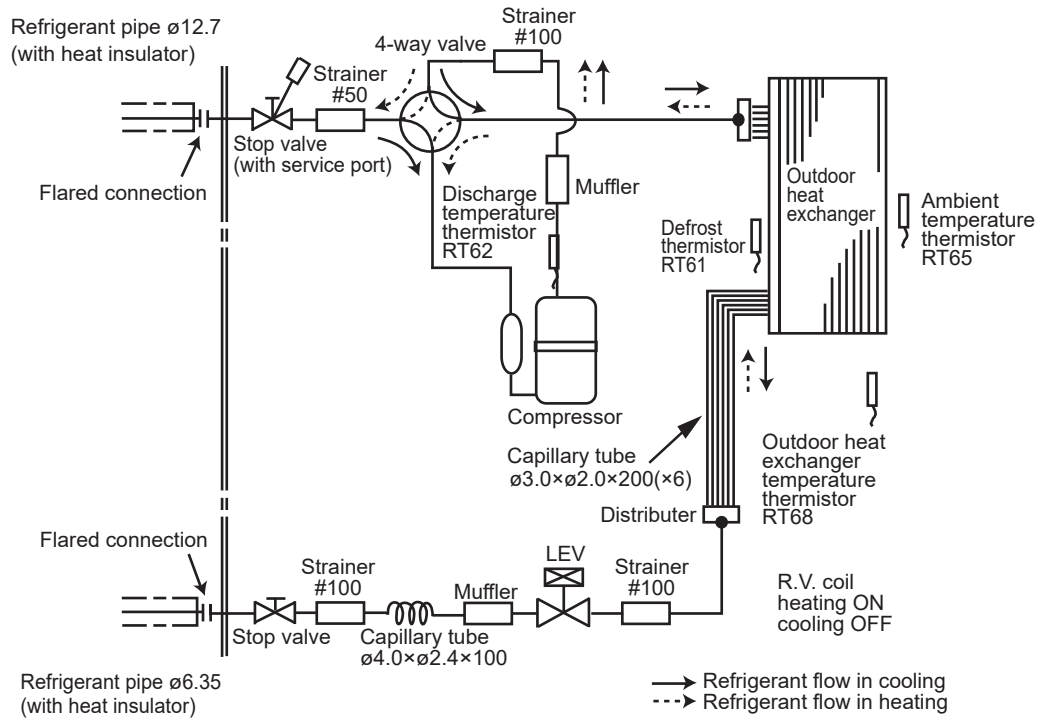


SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CB1, CB2, CB3	SMOOTHING CAPACITOR	IC700, IC932	POWER MODULE	Q3A, Q3B	SWITCHING POWER TRANSISTOR	TB1, TB2	TERMINAL BLOCK
DB41A, DB41B	DIODE MODULE	L	REACTOR	RT61	DEFROST THERMISTOR	T801	TRANSFORMER
D3A, D3B	DIODE	LED	LED	RT62	DISCHARGE TEMP.THERMISTOR	X64	RELAY
F601	FUSE (T3.15A/250V)	LEV	EXPANSION VALVE COIL	RT64	FIN TEMP.THERMISTOR	X601, X602	RELAY
F880	FUSE (T3.15A/250V)	MC	COMPRESSOR	RT65	AMBIENT TEMP.THERMISTOR	21S4	REVERSING VALVE COIL
F901	FUSE (T3.15A/250V)	MF	FAN MOTOR	RT68	OUTDOOR HEAT EXCHANGER TEMP.THERMISTOR	26H	HEATER PROTECTOR(OPTION PARTS)
H	DEFROST HEATER(OPTION PARTS)	PTC64, PTC65	CIRCUIT PROTECTION				

NOTES
 1>About the indoor side electric wiring, refer to the indoor unit electric wiring diagram for servicing.
 2.Use copper supply wires.
 3.Symbols indicate: □ .terminal block ○ .Connector

SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH

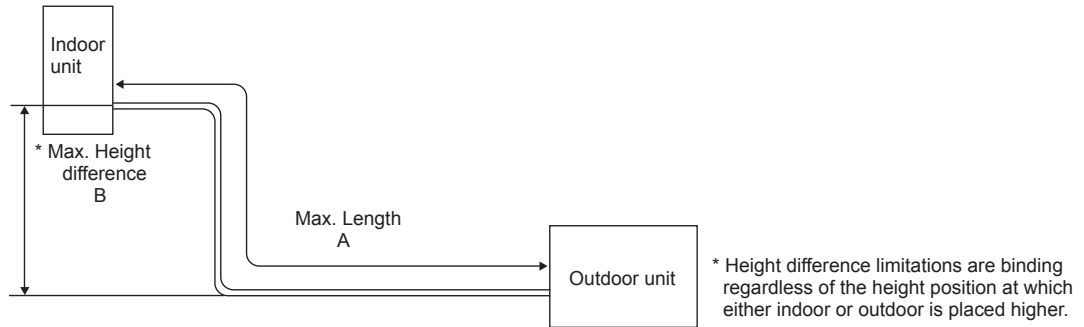
Unit: mm



MAX. REFRIGERANT PIPING LENGTH

Service ref.	Refrigerant piping: m		Piping size O.D: mm	
	Max. Length A	Max. Height difference B	Gas	Liquid
SUZ-SWM40VA.TH SUZ-SWM60VA.TH SUZ-SWM80VA.TH	30	30	12.7	6.35

MAX. HEIGHT DIFFERENCE



ADDITIONAL REFRIGERANT CHARGE (R32: g)

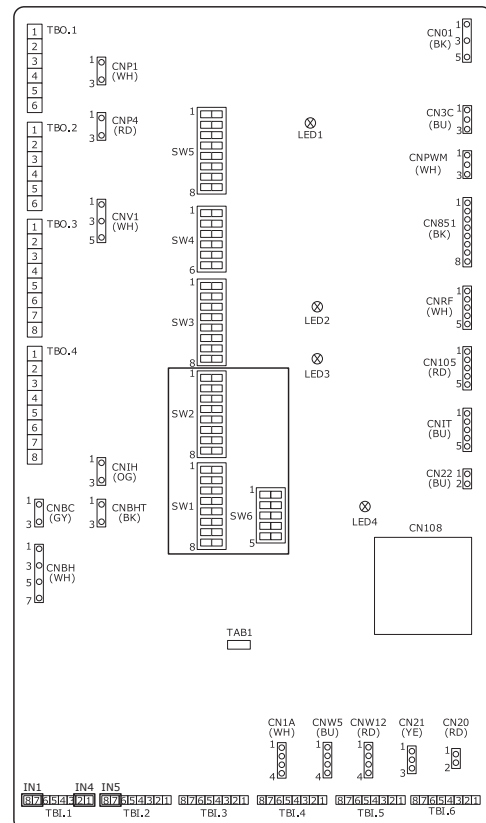
Service ref.	Outdoor unit precharged	Refrigerant piping length (one way)					
		7 m	10 m	15 m	20 m	25 m	30 m
SUZ-SWM40VA.TH SUZ-SWM60VA.TH SUZ-SWM80VA.TH	1,200	0	0	100	200	300	400

Calculation: $Xg = 20g/m \times (\text{Refrigerant piping length}(m) - 10)$

Pumping Down

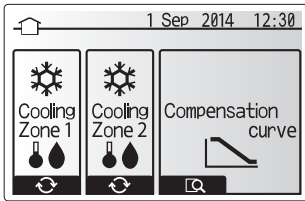
When relocating or disposing of the outdoor unit, pump down the system following the procedure below so that no refrigerant is released into the atmosphere.

- ① Turn OFF all the supply circuit (including Indoor unit, Heater, Outdoor unit etc.)
- ② Connect the gauge manifold valve to the service port of the stop valve on the gas pipe side of the outdoor unit.
- ③ Fully close the stop valve on the liquid pipe side of the outdoor unit.
- ④ Change the settings on the indoor unit.
 - Set DIP switch SW1-3 to OFF, SW2-1 to OFF, SW2-4 to ON and SW6-3 to OFF on the indoor control board.
 - Disconnect the signal inputs IN1 (room thermostat 1 input), IN4 (Demand control input) and IN5 (Outdoor thermostat input).

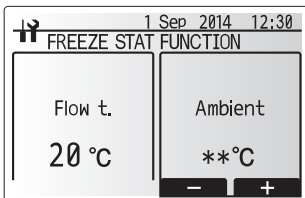
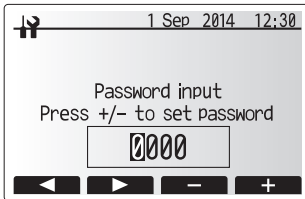


⑤ Turn ON all the supply circuit.

⑥ From the main menu on the main controller of the indoor unit, select "Heating/cooling mode" → "Cooling flow temp."

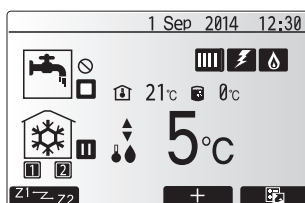
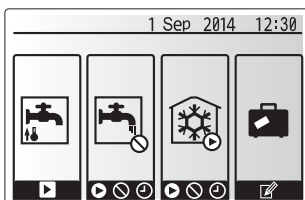


⑦ From the main menu, select "Service" → "Operation settings" → "Freeze stat function", and then set the minimum outdoor ambient temperature to *(asterisk). You will be prompted to enter a password. THE FACTORY DEFAULT PASSWORD is "0000".



⑧ Perform the refrigerant collecting operation.

- Push "ON/OFF" button on the main controller.
- From the option menu, set "Cooling ON".
- Set the target flow temperature to 5 °C. If the system is controlled by a room temperature thermostat, set the target room temperature to 10 °C. Refrigerant collecting operation starts after 60 seconds.
- For details or for other information about the main controller settings, refer to the installation manual or operation manual for indoor unit.



⑨ Fully close the stop valve on the gas pipe side of the outdoor unit when the pressure gauge shows 0.05 to 0 MPa [Gauge] (approx. 0.5 to 0 kgf/cm²) and quickly stop the outdoor unit.

- Push the "ON/OFF" button on the remote controller to stop the outdoor unit.
- * Note that when the extension piping is very long with a large refrigerant amount, it may not be possible to perform a pump down operation. In this case, use refrigerant recovery equipment to collect all of the refrigerant in the system.

⑩ Set back the main controller setting changed at the procedure ⑧ above.

⑪ Push the "ON/OFF" button for about 3 seconds on the main controller of the indoor unit to stop the unit.

⑫ Set back the main controller settings changed at any other procedure except ⑧.

⑬ Turn OFF all the supply circuit and set back the DIP switch settings on the indoor circuit board as it were.

⑭ Remove the gauge manifold valve, and then disconnect the refrigerant pipes.

⚠ Warning:

When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes.

- If the refrigerant pipes are disconnected while the compressor is operating and the stop valve (ball valve) is open, the pressure in the refrigeration cycle could become extremely high if air is drawn in, causing the pipes to burst, personal injury, etc.

⚠ Caution:

Do NOT use this COOLING mode at any other cases except pumping down.

If it is used as normal operation, the heat pump may not provide enough performance.

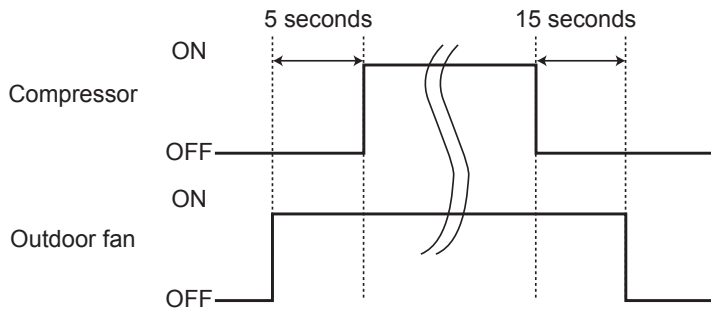
SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH

9-1. OUTDOOR FAN MOTOR CONTROL

The fan motor turns ON/OFF, interlocking with the compressor.

[ON] The fan motor turns ON 5 seconds before the compressor starts up.

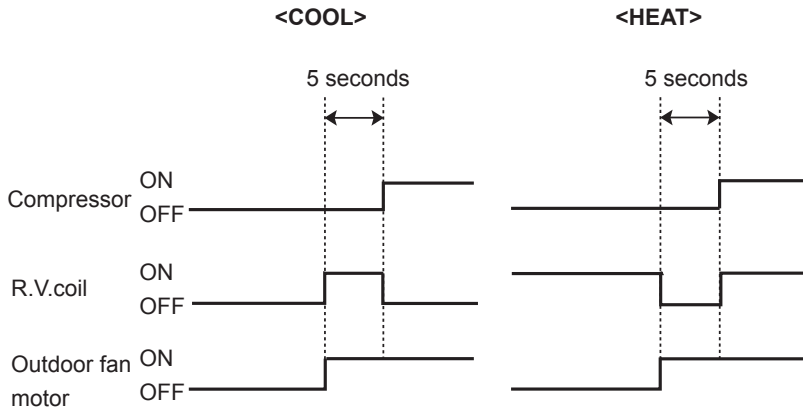
[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.



9-2. R.V. COIL CONTROL

Heating ON
 Cooling OFF
 Dry OFF

NOTE: The 4-way valve reverses for 5 seconds right before startup of the compressor.



9-3. RELATION BETWEEN MAIN SENSOR AND ACTUATOR

Sensor	Purpose	Actuator			
		Compressor	LEV	Outdoor fan motor	R.V.coil
Discharge temperature thermistor	Protection	○	○		
Indoor coil temperature thermistor	Cooling: Coil frost prevention	○			
	Heating: High pressure protection	○	○		
Defrost thermistor	Heating: Defrosting	○	○	○	○
Fin temperature thermistor	Protection	○		○	
Ambient temperature thermistor	Cooling: Low ambient temperature operation	○	○	○	
Outdoor heat exchanger temperature thermistor	Cooling: Low ambient temperature operation	○	○	○	
	Cooling: High pressure protection	○	○	○	

SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH

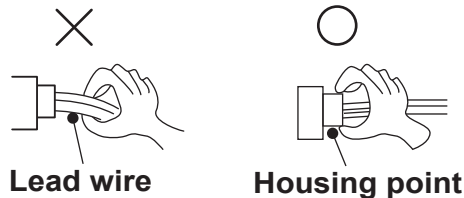
10-1. CAUTIONS ON TROUBLESHOOTING

1. Before troubleshooting, check the following items:

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing.

- 1) Before servicing the air to water heat pump, be sure to turn OFF the main unit first with the remote controller, and turn off the breaker.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electrical parts, be careful of the residual voltage of smoothing capacitor.
- 4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 5) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



3. Troubleshooting procedure

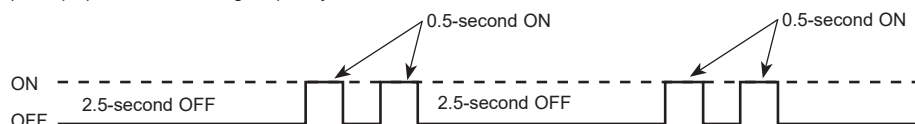
- 1) Check if the OPERATION INDICATOR lamp on the outdoor P.C. board is blinking on and off to indicate an abnormality. To make sure, check how many times the abnormality indication is blinking on and off before starting service work.
- 2) Before servicing check that the connector and terminal are connected properly.
- 3) If the electronic control P.C. board is supposed to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 4) When troubleshooting, refer to "10-2. TROUBLESHOOTING CHECK TABLE" and "10-3. HOW TO PROCEED "SELF-DIAGNOSIS"".

10-2. TROUBLESHOOTING CHECK TABLE

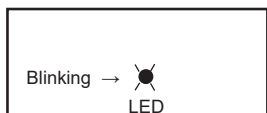
No.	Symptoms	LED indication	check code	Abnormal point/ Condition	Condition	Remedy
1	Outdoor unit does not operate.	1-time blink every 2.5 seconds	UP	Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	•Reconnect connector of compressor. •Refer to 10-5.㉔"How to check inverter/compressor". •Check stop valve.
2			U3	Outdoor thermistors	Discharge temperature thermistor shorts, or opens during compressor running.	•Refer to 10-5.㉕"Check of outdoor thermistors".
			U4	Fin temperature thermistor, defrost thermistor, P.C. board temperature thermistor, outdoor heat exchanger temperature thermistor or ambient temperature thermistor shorts, or opens during compressor running.		
3				FC	Outdoor control system	Nonvolatile memory data cannot be read properly.
4	6-time blink 2.5 seconds OFF	E8 / E9	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.	•Check of indoor/outdoor connecting wire •Replace indoor or outdoor P.C. board if abnormality is displayed again.	
5	11-time blink 2.5 seconds OFF	UE	Stop valve/ Closed valve	Closed valve is detected by compressor current.	• Check stop valve.	
6	16-time blink 2.5 seconds OFF	PL	Outdoor refrigerant system abnormality	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	• Check for a gas leak in a connecting piping, etc. •Check stop valve. •Refer to 10-5.㉖"Check of outdoor refrigerant circuit".	
7	20-time blink 2.5 seconds OFF	EE	Combination error with indoor units	Abnormal if a connection of indoor unit and outdoor unit which uses different refrigerant is detected.	• Connect a proper unit. • Check a pressure sensor in indoor unit.	
8	'Outdoor unit stops and restarts 3 minutes later' is repeated.	2-time blink 2.5 seconds OFF	OFF	Overcurrent protection	Large current flows into intelligent power module.	•Reconnect connector of compressor. •Refer to 10-5.㉔"How to check inverter/compressor". •Check stop valve.
9		3-time blink 2.5 seconds OFF	OFF	Discharge temperature overheat protection	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 10-5.㉗"Check of LEV".
10		4-time blink 2.5 seconds OFF	OFF	Fin temperature /P.C. board temperature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 72 to 86°C or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 72 to 85°C.	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 10-5.㉘"Check of outdoor fan motor".
11		5-time blink 2.5 seconds OFF	OFF	High pressure protection	Indoor coil thermistor exceeds 70°C in HEAT mode. Defrost thermistor exceeds 70°C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.
12		8-time blink 2.5 seconds OFF	OFF	Compressor synchronous abnormality	The waveform of compressor current is distorted.	•Reconnect connector of compressor. •Refer to 10-5.㉔"How to check inverter/compressor".
13		10-time blink 2.5 seconds OFF	OFF	Outdoor fan motor	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan startup.	•Refer to 10-5.㉙"Check of outdoor fan motor. •Refer to 10-5.㉚"Check of inverter P.C. board.
14		12-time blink 2.5 seconds OFF	OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.	•Refer to 10-5.㉔"How to check inverter/compressor".
15		13-time blink 2.5 seconds OFF	OFF	DC voltage	DC voltage of inverter cannot be detected normally.	•Refer to 10-5.㉔"How to check inverter/compressor".
16	Outdoor unit operates.	1-time blink 2.5 seconds OFF	OFF	Frequency drop by current protection	When the input current exceeds approximately 14A(SWM40)/16A(SWM60/80) compressor, frequency lowers.	The unit is normal, but check the following. •Check if indoor filters are clogged. •Check if refrigerant is short. •Check if indoor/outdoor unit air circulation is short cycled.
17		3-time blink 2.5 seconds OFF	OFF	Frequency drop by high pressure protection	Temperature of indoor coil thermistor exceeds 60°C in HEAT mode, compressor frequency lowers.	
				Frequency drop by defrosting in COOL mode	Indoor coil thermistor reads 8°C or less in COOL mode, compressor frequency lowers.	
18		4-time blink 2.5 seconds OFF	OFF	Frequency drop by discharge temperature protection	Temperature of discharge temperature thermistor exceeds 111°C, compressor frequency lowers.	•Check refrigerant circuit and refrigerant amount. •Refer to 10-5.㉗"Check of LEV". •Refer to 10-5.㉕"Check of outdoor thermistors".
19		7-time blink 2.5 seconds OFF	OFF	Low discharge temperature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	•Refer to 10-5.㉗"Check of LEV". •Check refrigerant circuit and refrigerant amount.
20		8-time blink 2.5 seconds OFF	OFF	Zero cross detecting circuit	Zero cross signal for PAM control cannot be detected.	This is not malfunction. PAM protection will be activated in the following cases: 1. Instantaneous power voltage drop. (Short time power failure) 2. When the power supply voltage is high.
21	9-time blink 2.5 seconds OFF	OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	• Check if the connector of the compressor is correctly connected. •Refer to 10-5.㉔"How to check inverter/compressor".	

Notes: 1. The location of LED is illustrated at the right figure. Refer to "10-6. Test point diagram and voltage".
2. LED is lighted during normal operation.

The blinking frequency shows the number of times the LED blinks after every 2.5-second OFF.
(Example) When the blinking frequency is "2".



Inverter P.C. board

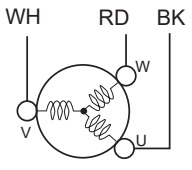
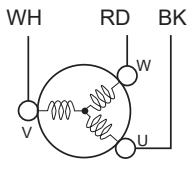
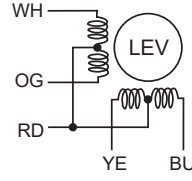


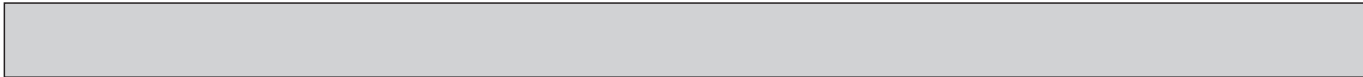
10-3. HOW TO PROCEED "SELF-DIAGNOSIS"

Refer to "TROUBLE SHOOTING" of the indoor unit service manual.

10-4. TROUBLE CRITERION OF MAIN PARTS

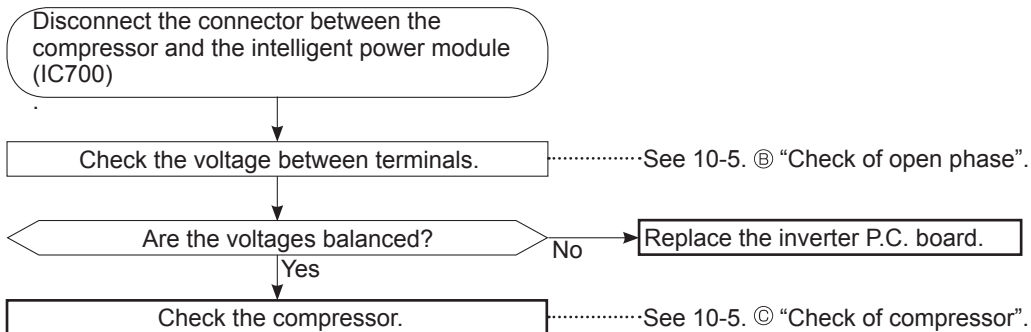
SUZ-SWM40VA.TH
SUZ-SWM60VA.TH
SUZ-SWM80VA.TH

Parts name	Check method and criterion	Figure											
Defrost thermistor (RT61) Fin temperature thermistor (RT64) Ambient temperature thermistor (RT65) Outdoor heat exchanger temperature thermistor(RT68)	Measure the resistance with a tester. Refer to "10-6. Test point diagram and voltage" for the chart of thermistor.												
Discharge temperature thermistor (RT62)	Measure the resistance with a tester. Before measurement, hold the thermistor with your hands to warm it up. Refer to "10-6. Test point diagram and voltage" for the chart of thermistor.												
Compressor	Measure the resistance between terminals with a tester. (Temperature: -10 to 40°C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th colspan="2">Normal</th> </tr> <tr> <th></th> <th>SUZ-SWM40</th> <th>SUZ-SWM60/80</th> </tr> </thead> <tbody> <tr> <td>U-V</td> <td rowspan="3">0.82 to 1.11 Ω</td> <td rowspan="3">0.87 to 1.18 Ω</td> </tr> <tr> <td>U-W</td> </tr> <tr> <td>V-W</td> </tr> </tbody> </table>		Normal			SUZ-SWM40	SUZ-SWM60/80	U-V	0.82 to 1.11 Ω	0.87 to 1.18 Ω	U-W	V-W	
	Normal												
	SUZ-SWM40	SUZ-SWM60/80											
U-V	0.82 to 1.11 Ω	0.87 to 1.18 Ω											
U-W													
V-W													
Outdoor fan motor	Measure the resistance between terminals with a tester. (Temperature: -10 to 40°C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Color of the lead wire</th> <th>Normal</th> </tr> </thead> <tbody> <tr> <td>WH - BK</td> <td rowspan="3">25 to 34 Ω</td> </tr> <tr> <td>BK - RD</td> </tr> <tr> <td>RD - WH</td> </tr> </tbody> </table>	Color of the lead wire	Normal	WH - BK	25 to 34 Ω	BK - RD	RD - WH						
Color of the lead wire	Normal												
WH - BK	25 to 34 Ω												
BK - RD													
RD - WH													
R.V. coil (21S4)	Measure the resistance between terminals with a tester. (Temperature: -10 to 40°C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Normal</th> </tr> </thead> <tbody> <tr> <td>1.17 to 1.66 kΩ</td> </tr> </tbody> </table>	Normal	1.17 to 1.66 kΩ										
Normal													
1.17 to 1.66 kΩ													
Expansion valve coil (LEV)	Measure the resistance with a tester. (Temperature: -10 to 40°C) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Color of the lead wire</th> <th>Normal</th> </tr> </thead> <tbody> <tr> <td>RD - OG</td> <td rowspan="4">37 to 54 Ω</td> </tr> <tr> <td>RD - WH</td> </tr> <tr> <td>RD - BU</td> </tr> <tr> <td>RD - YE</td> </tr> </tbody> </table>	Color of the lead wire	Normal	RD - OG	37 to 54 Ω	RD - WH	RD - BU	RD - YE					
Color of the lead wire	Normal												
RD - OG	37 to 54 Ω												
RD - WH													
RD - BU													
RD - YE													



10-5. TROUBLESHOOTING FLOW

A How to check inverter/compressor



B Check of open phase

- With the connector between the compressor and the intelligent power module disconnected, activate the inverter and check if the inverter is normal by measuring **the voltage balance** between the terminals.

Output voltage is 50–130 V. (The voltage may differ according to the tester.)

<Measurement point>

At 3 points

BK (U) - WH (V)

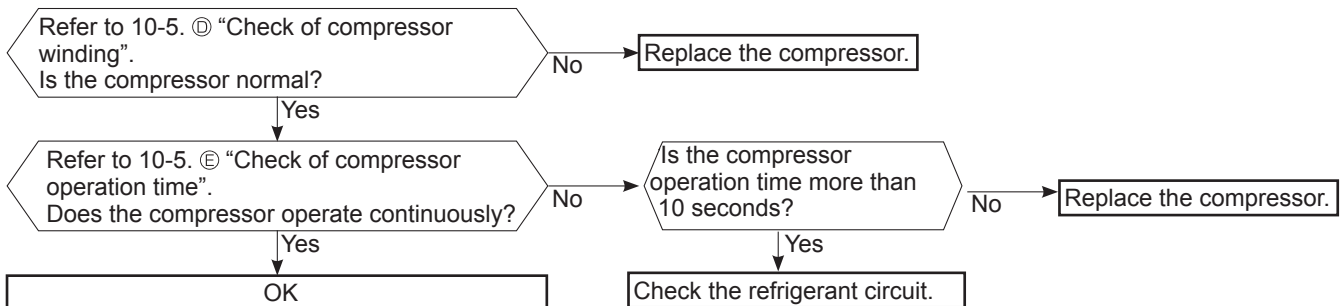
BK (U) - RD (W)

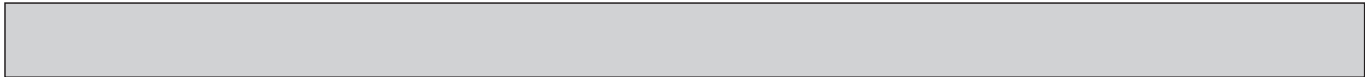
WH (V) - RD (W)

Measure AC voltage between the lead wires at 3 points.

- NOTE:** 1. Output voltage varies according to power supply voltage.
 2. Measure the voltage by analog type tester.
 3. During this check, LED of the inverter P.C. board blinks 9 times.

C Check of compressor





D Check of compressor winding

- Disconnect the connector between the compressor and the intelligent power module, and measure the resistance between the compressor terminals.

<Measurement point>

Measure the resistance between the lead wires at 3 points.

BK-WH

BK-RD

WH-RD

<Judgement>

Refer to "10-4. TROUBLE CRITERION OF MAIN PARTS".

0 [Ω]Abnormal [short]

Infinite [Ω]Abnormal [open]

NOTE: Be sure to zero the ohmmeter before measurement.

E Check of compressor operation time

- Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to overcurrent.

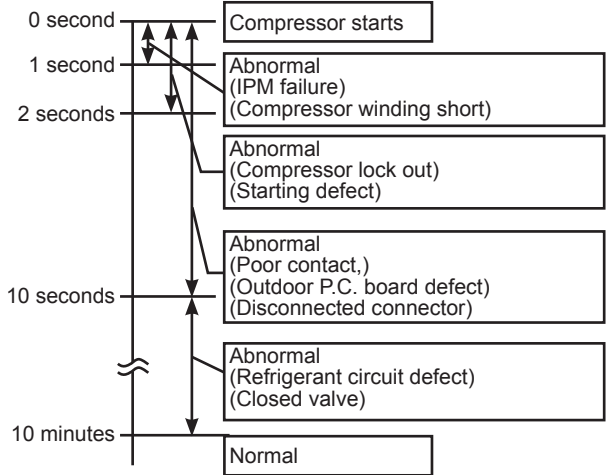
<Operation method>

Start heating or cooling test run.

<Measurement>

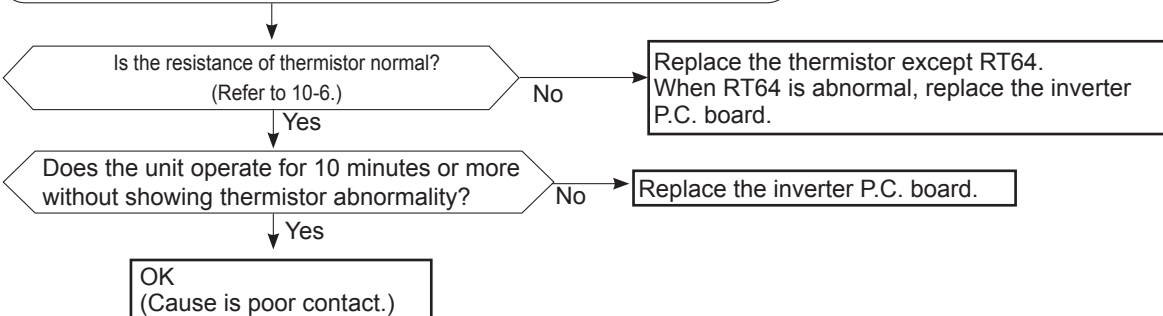
Measure the time from the start of compressor to the stop of compressor due to overcurrent.

<<Judgement>>



F Check of outdoor thermistors

Disconnect the connector of thermistor in the outdoor P.C. board (see below table), and measure the resistance of thermistor.



Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN671 pin1 and pin2	Inverter P.C. board
Discharge temperature	RT62	Between CN671 pin3 and pin4	
Fin temperature	RT64	Between CN673 pin1 and pin2	
Ambient temperature	RT65	Between CN672 pin1 and pin2	
Outdoor heat exchanger temperature	RT68	Between CN671 pin5 and pin6	

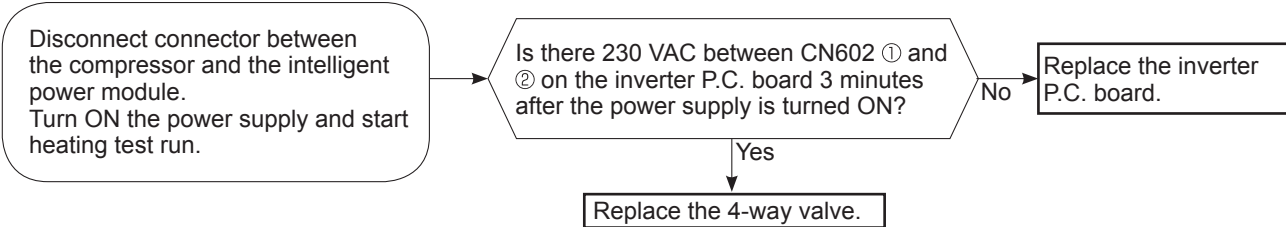
G Check of R.V. coil

- First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to "10-4. TROUBLE CRITERION OF MAIN PARTS".

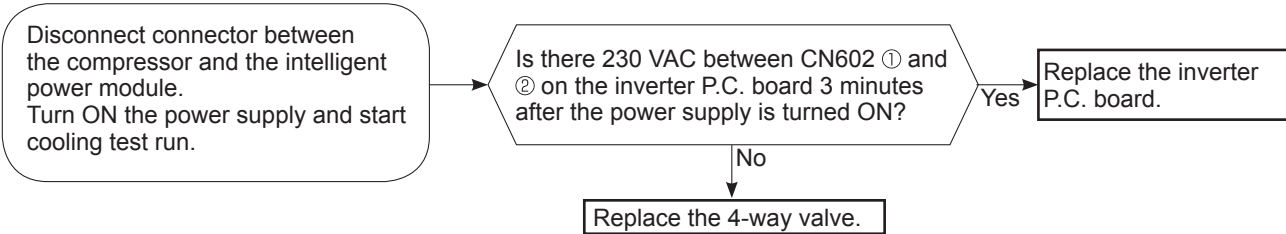
In case CN602 is not connected or R.V. coil is open, voltage is generated between the terminal pins of the connector although any signal is not being transmitted to R.V. coil.

Check if CN602 is connected.

Unit operates in COOL mode even if it is set to HEAT mode.

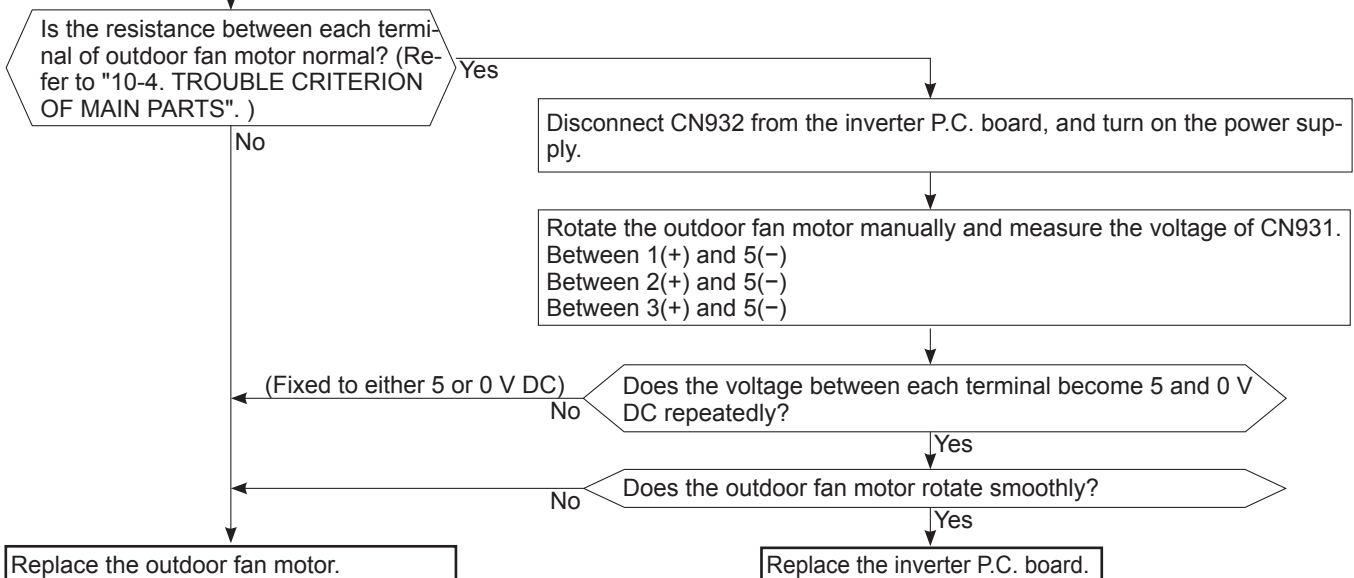


Unit operates in HEAT mode even if it is set to COOL mode.

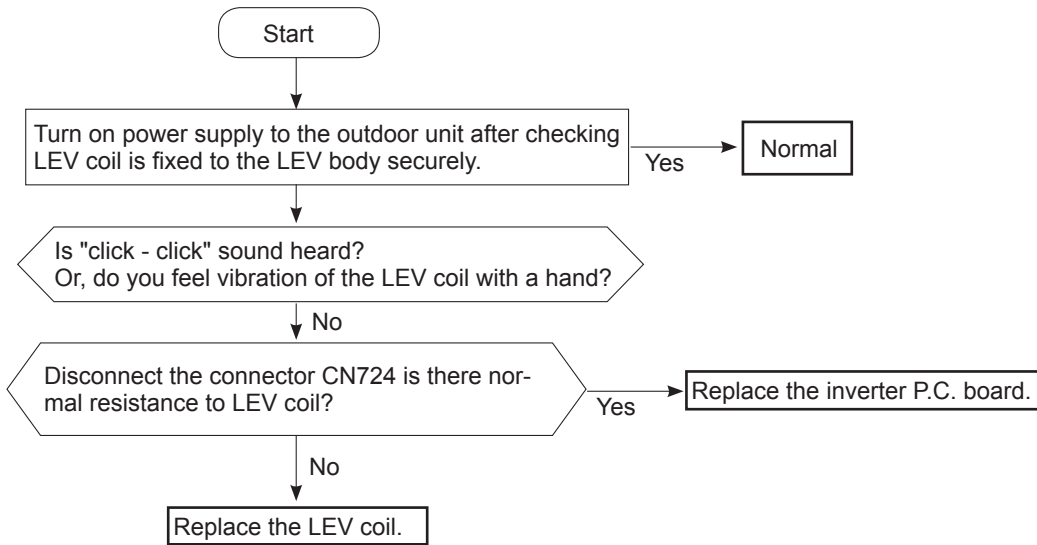


H Check of outdoor fan motor

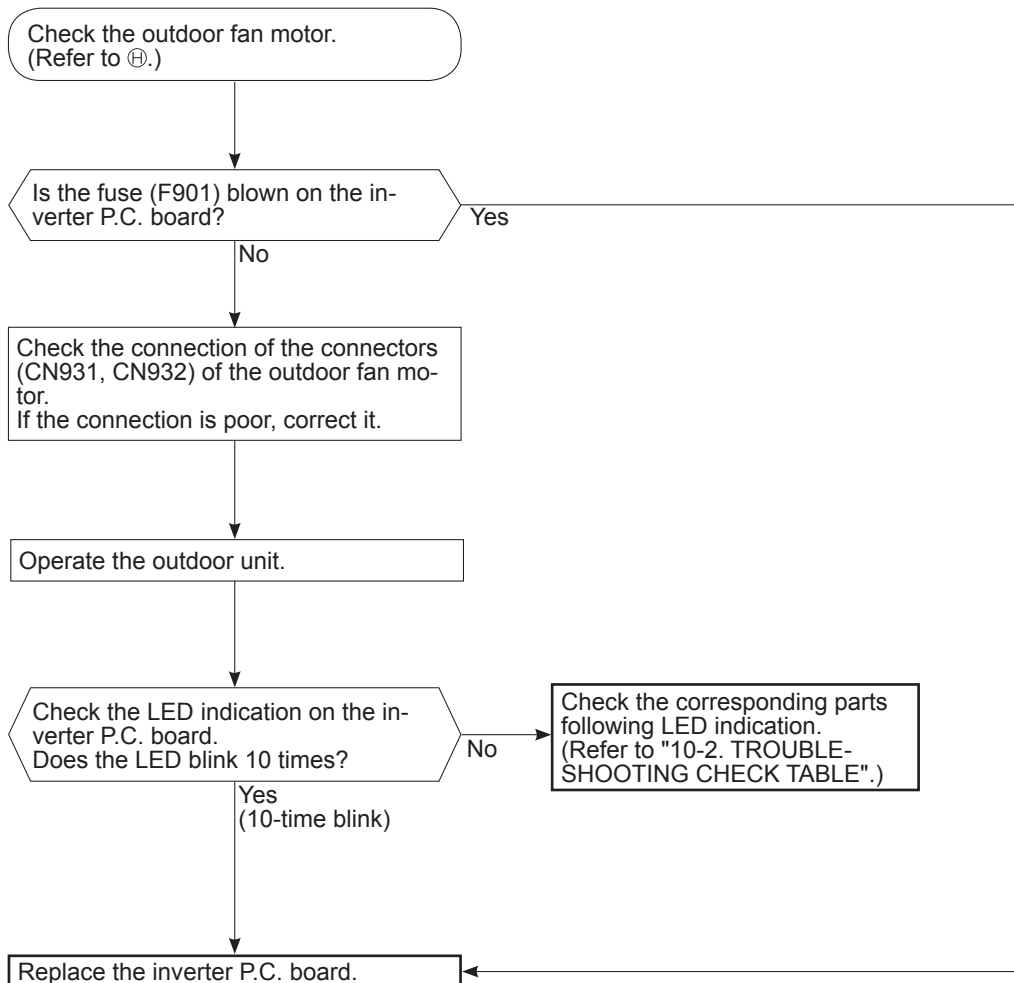
Disconnect the connectors CN931 and CN932 from the inverter P.C. board. Check the connection between the connector CN931 and CN932.



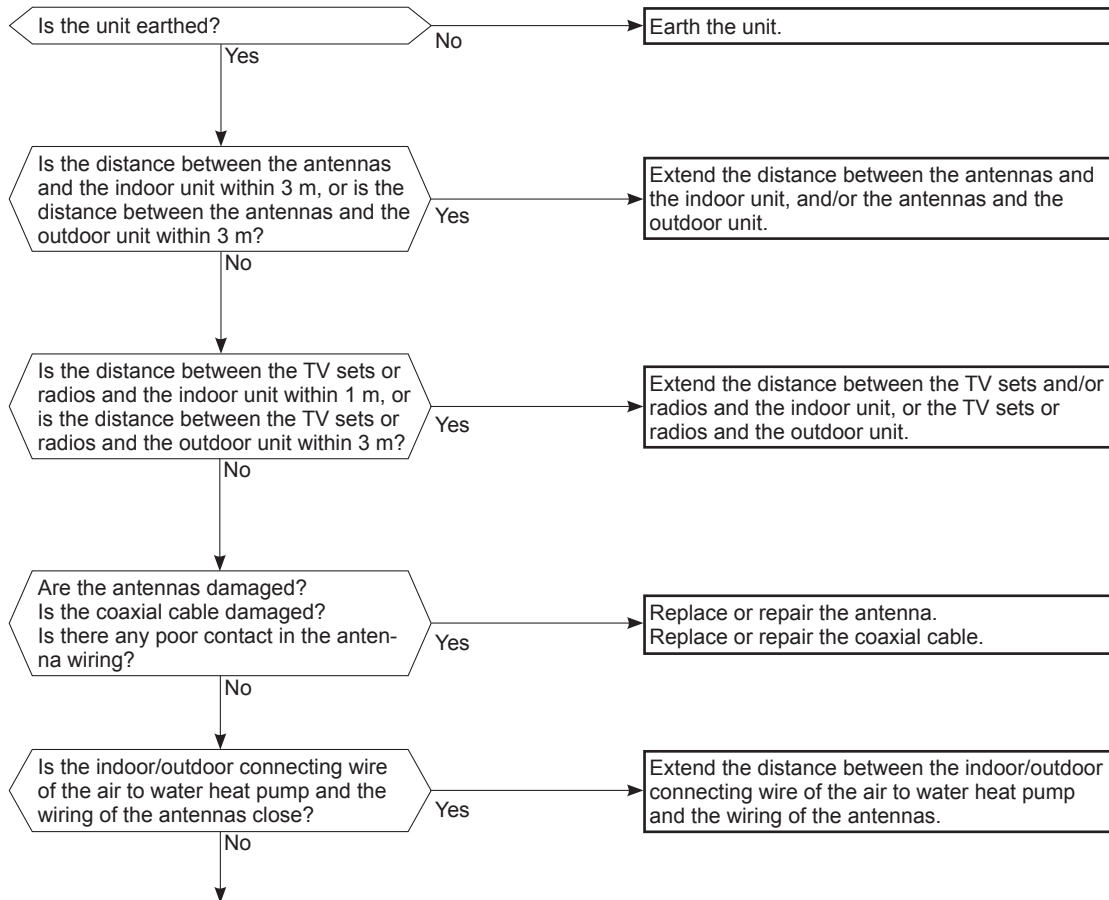
① Check of LEV



② Check of inverter P.C. board



K Electromagnetic noise enters into TV sets or radios

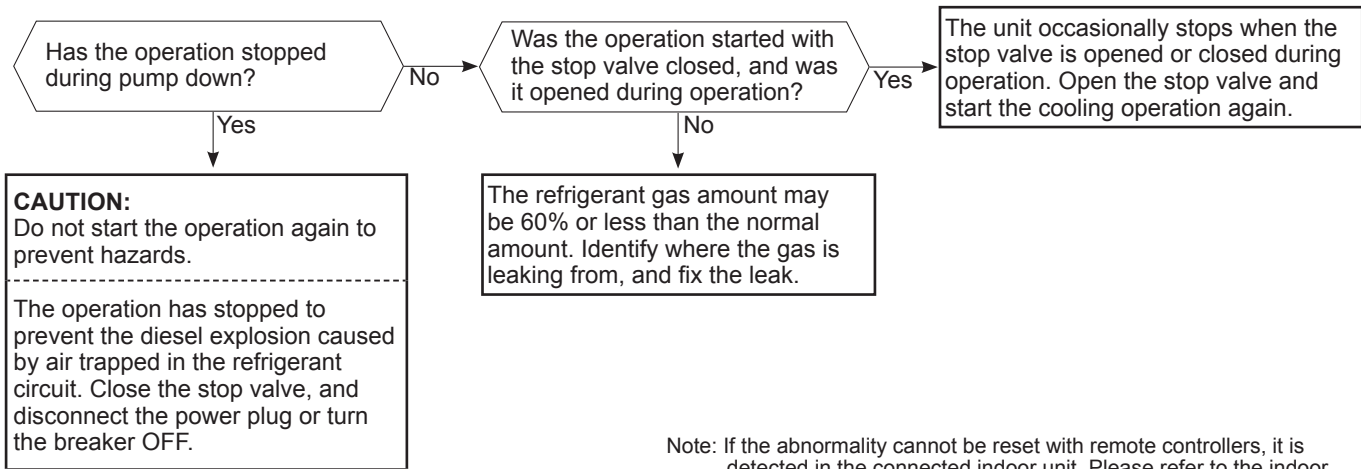


Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).
Check the following before asking for service.

1. Devices affected by the electromagnetic noise
TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of;
indoor/outdoor unit of the air to water heat pump, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air to water heat pump when the electromagnetic noise enters in
 - 1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
 - 2) Within 3 minutes after turning ON the power supply, press OPERATE/STOP (ON/OFF) button on the remote controller for power ON, and check for the electromagnetic noise.
 - 3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
 - 4) Press OPERATE/STOP (ON/OFF) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.



L Check of outdoor refrigerant circuit

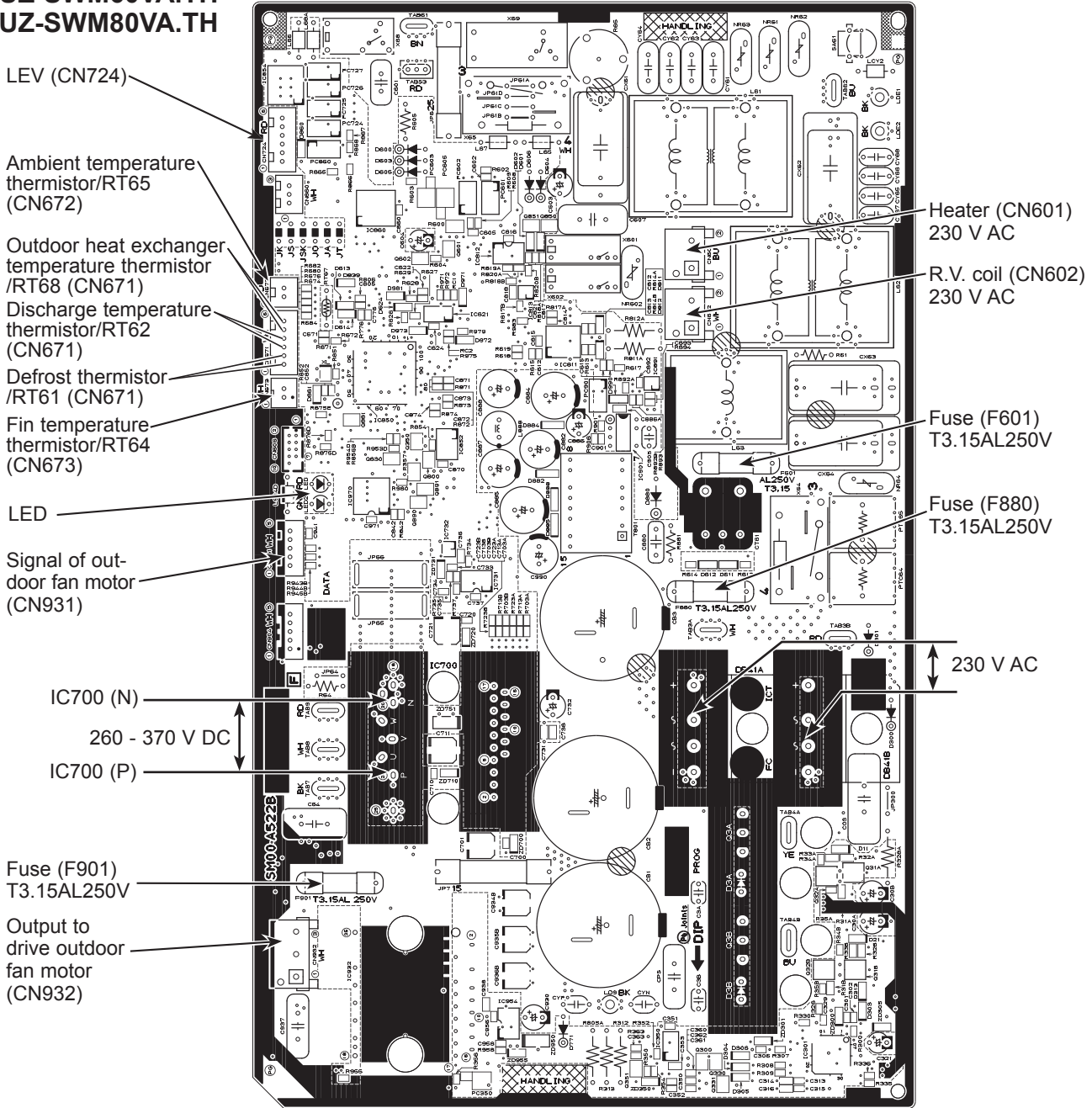


Note: If the abnormality cannot be reset with remote controllers, it is detected in the connected indoor unit. Please refer to the indoor unit's service manual.

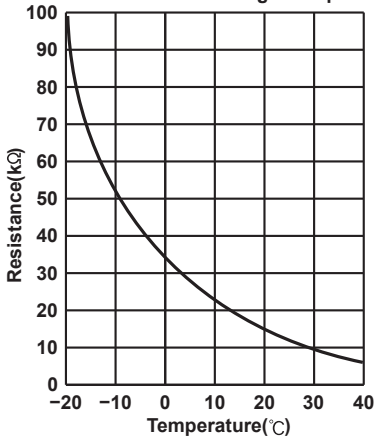
10-6. TEST POINT DIAGRAM AND VOLTAGE

Inverter P.C. board

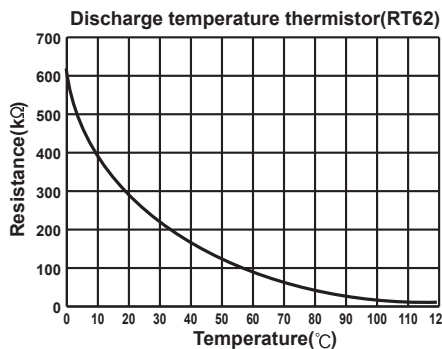
SUZ-SWM40VA.TH
 SUZ-SWM60VA.TH
 SUZ-SWM80VA.TH



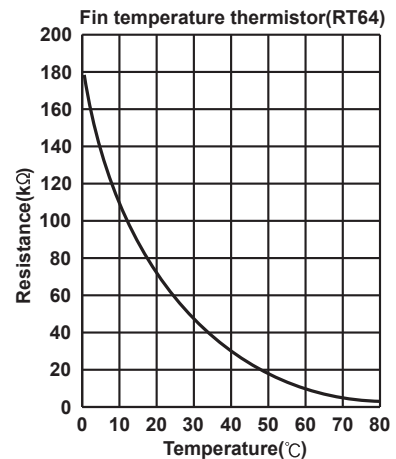
Defrost thermistor(RT61)
 Ambient temperature thermistor(RT65)
 Outdoor heat exchanger temperature thermistor(RT68)



OCH718



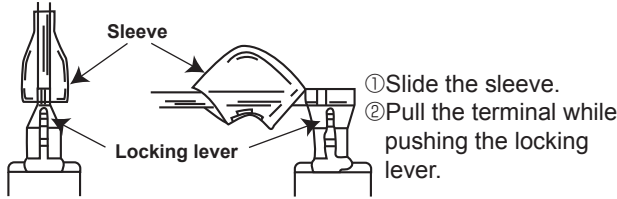
28



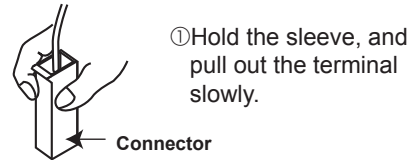
<"Terminal with locking mechanism" Detaching points>

The terminal which has the locking mechanism can be detached as shown below.
 There are 2 types (Refer to (1) and (2)) of the terminal with locking mechanism.
 The terminal without locking mechanism can be detached by pulling it out.
 Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector has the locking mechanism.



SUZ-SWM40VA.TH
SUZ-SWM60VA.TH
SUZ-SWM80VA.TH

—————> : Indicates the visible parts in the photos/figures.
 - - - - -> : Indicates the invisible parts in the photos/figures.

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS/FIGURES
<p>1. Removing the cabinet</p> <ol style="list-style-type: none"> (1) Remove the screws of the service panel. (2) Remove the screws of the top panel. (3) Remove the screw of the valve cover. (4) Remove the service panel. (5) Remove the top panel. (6) Remove the valve cover. (7) Disconnect the power supply and indoor/outdoor connecting wire. (8) Remove the screws of the cabinet. (9) Remove the cabinet. (10) Remove the screws of the back panel. (11) Remove the back panel. <p>Photo 2</p>	<p>Photo 1</p>

OPERATING PROCEDURE

2. Removing the inverter assembly and inverter P.C. board

- (1) Remove the cabinet and the service panel. (Refer to 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
 - <Inverter P.C. board>
 - CN602 (R.V. coil)
 - CN931, CN932 (Fan motor)
 - CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
 - CN672 (Ambient temperature thermistor)
 - CN724 (LEV)
- (3) Remove the compressor connector.
- (4) Remove the earth wires and the lead wires of the inverter P.C. board.
- (5) Remove the screws of the P.B. support.
- (6) Remove the P.B. support from the relay panel.
- (7) Remove the screws of the inverter P.C. board.
- (8) Remove the inverter P.C. board from P.B. support.

* Notes about attaching the inverter P.C. board

1. When attaching the inverter P.C. board, clip the lead wires of the reactor to the wire saddles on the bottom of relay panel.
2. After attaching the inverter P.C. board, make sure that the lead wires are connected and placed as shown in Photo 3.

PHOTOS/FIGURES

Photo 3

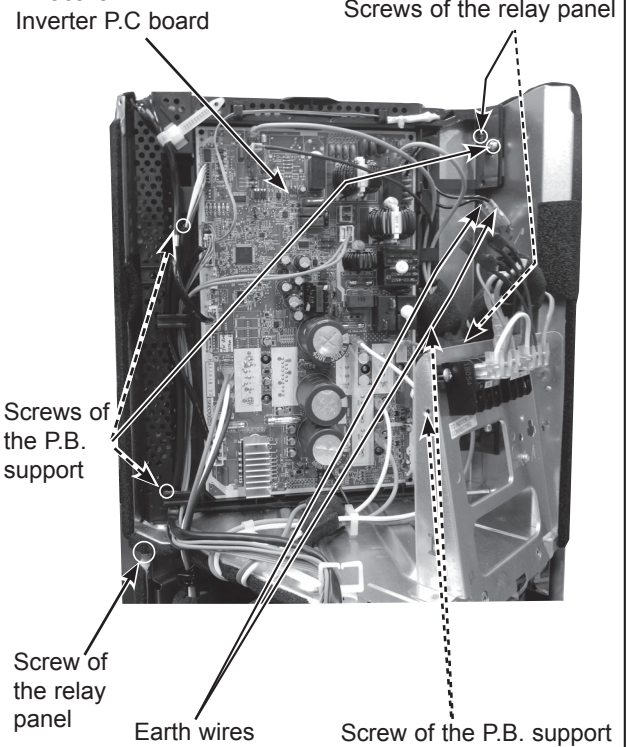
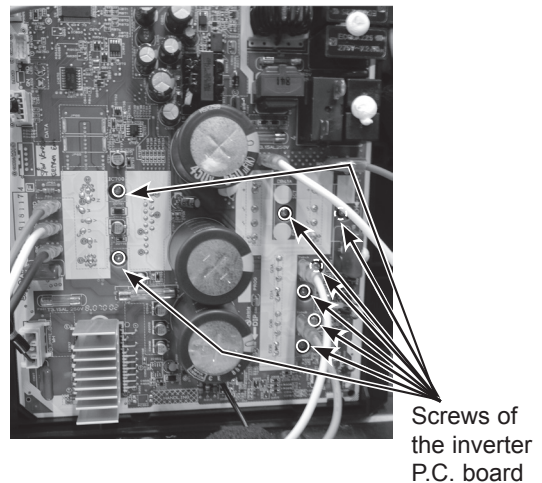


Photo 4



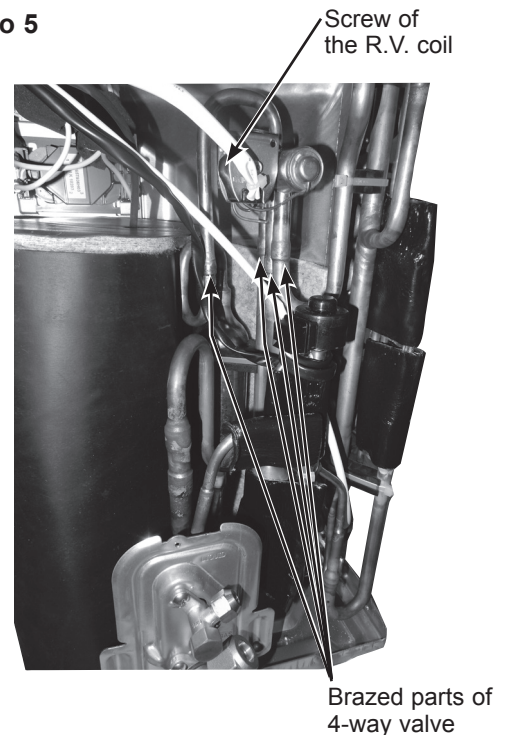
OPERATING PROCEDURE

3. Removing R.V. coil

- (1) Remove the cabinet and panels. (Refer to 1.)
- (2) Disconnect the following connector:
<Inverter P.C. board>
CN602 (R.V. coil)
- (3) Remove the R.V. coil.

PHOTOS/FIGURES

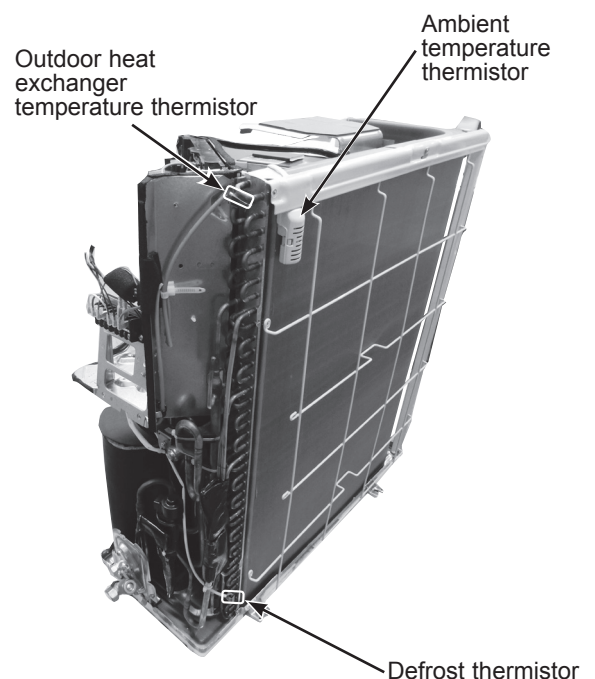
Photo 5



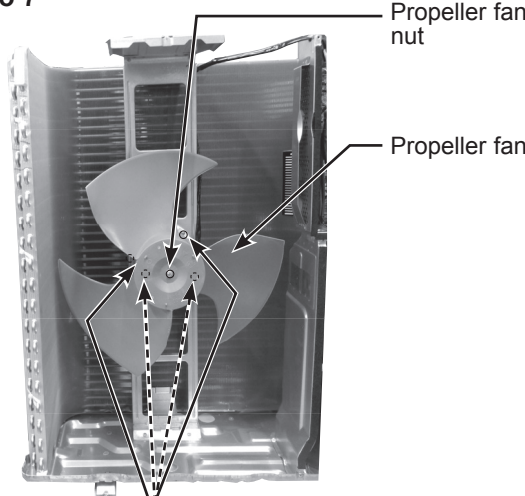
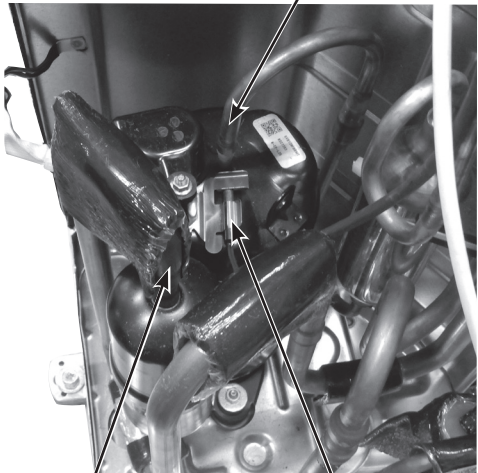
4. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor and ambient temperature thermistor

- (1) Remove the cabinet and panels. (Refer to 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN671 (Defrost thermistor, discharge temperature thermistor and outdoor heat exchanger temperature thermistor)
CN672 (Ambient temperature thermistor)
- (3) Pull out the discharge temperature thermistor from its holder. (Photo 8)
- (4) Pull out the defrost thermistor from its holder.
- (5) Pull out the outdoor heat exchanger temperature thermistor from its holder.
- (6) Pull out the ambient temperature thermistor from its holder.

Photo 6





OPERATING PROCEDURE	PHOTOS/FIGURES
<p>5. Removing outdoor fan motor</p> <ol style="list-style-type: none">(1) Remove the top panel, cabinet and service panel. (Refer to 1.)(2) Disconnect the following connectors: <Inverter P.C. board> CN931, CN932 (Fan motor)(3) Remove the propeller fan nut.(4) Remove the propeller fan.(5) Remove the screws fixing the fan motor.(6) Remove the fan motor.	<p>Photo 7</p>  <p>Propeller fan nut</p> <p>Propeller fan</p> <p>Screws of the outdoor fan motor</p>
<p>6. Removing the compressor and 4-way valve</p> <ol style="list-style-type: none">(1) Remove the top panel, cabinet and service panel. (Refer to 1.)(2) Remove the back panel. (Refer to 1.)(3) Remove the screws fixing the relay panel.(4) Remove the relay panel.(5) Remove the inverter assembly. (Refer to 2.)(6) Recover gas from the refrigerant circuit. NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).(7) Detach the brazed part of the suction and the discharge pipe connected with compressor.(8) Remove the compressor nuts.(9) Remove the compressor.(10) Detach the brazed parts of 4-way valve and pipe. (Photo 5)	<p>Photo 8</p>  <p>Brazed part of the discharge pipe</p> <p>Brazed part of the suction pipe</p> <p>Discharge temperature thermistor</p>

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