

# **Engineering Data**

## Wall Mounted VRF IDU



MIH15GN18 MIH45GN18

MIH22GN18 MIH56GN18

MIH28GN18 MIH71GN18

MIH36GN18 MIH80GN18



# Wall Mounted

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## 1 Specifications

## MIH15GN18 / MIH22GN18 / MIH28GN18

Model			MIH15GN18	MIH22GN18	MIH28GN18			
Power supply				1 phase, 220-240V, 50Hz				
	Compaitu	kW	1.5	2.2	2.8			
Cooling <sup>1</sup>	Capacity	kBtu/h	5.1	7.5	9.6			
	Power input	W	18	21	24			
	Canacity	kW	1.7	2.4	3.2			
Heating <sup>2</sup>	Capacity	kBtu/h	5.8	8.2	10.9			
	Power input	W	18	21	24			
Fan motor	Model		ZKSN-20-8-5L	ZKSN-20-8-5L	ZKSN-20-8-5L			
ran inotoi	Туре			DC				
	Number of rows		1	1	2&3			
	Fin spacing	mm	1.3	1.3	1.33			
Indoor coil	Fin type			Hydrophilic aluminum				
illuddi coli	Tube OD and type	mm	Φ7 Inner-groove		Ф5 Inner-groove			
	Dimensions (L×H×W)	mm	530×170×95	530×170×95	530×170×95			
	Number of circuits		2	2	6			
Air flow rate <sup>3</sup>		m³/h	460/440/420/400	500/470/440/410	540/510/470/430			
All flow rates		1119/11	/380/360/340	/390/370/340	/400/370/340			
			32/31/30/30/29/28	33/32/31/30/29/28	35/34/33/32/31/30			
Sound pressure leve	el <sup>4</sup>	dB(A)	/27	/27	/28			
			45/44/43/43/42/41	46/45/44/43/42/41	50/49/48/47/46/44			
Sound power level		dB(A)	/40	/40	/42			
	Net dimensions <sup>5</sup> (WxHxD)	mm		750×295×265				
Unit	Packed dimensions (WxHxD)	mm		875×385×360				
	Net/Gross weight	kg	9/11.5	9/11.5	10/12.5			
Refrigerant type				R410A/R32				
Throttle		Туре	Electronic expansion valve					
Design pressure (H/L)		MPa	4.4/2.6					
Pino connections	Liquid/Gas pipe	mm		Ф6.35/Ф12.7				
Pipe connections	Drain pipe	mm	ОД Ф16					

#### Notes:

- 1. Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
- 2. Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
- 3. Fan motor speed and air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
- 4. Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured in an anechoic chamber.
- The dimension is only the body size, excluding the size of the installation lug, connecting copper pipe, etc. For detailed dimensions, please refer to the installation manual.



#### MIH36GN18 / MIH45GN18 / MIH56GN18

Model			MIH36GN18	36GN18 MIH45GN18 MIH56GN18				
Power supply			1 phase, 220-240V, 50Hz					
		kW	3.6	4.5	5.6			
Cooling <sup>1</sup>	Capacity	kBtu/h	12.3	15.4	19.1			
	Power input	W	27	30	40			
	Compathy	kW	4.0	5.0	6.3			
Heating <sup>2</sup>	Capacity	kBtu/h	13.6	17.1	21.5			
	Power input	W	27	30	40			
Fan motor	Model		ZKSN-20-8-5L	ZKSN-20-8-5L	ZKSN-20-8-5L			
ran motor	Туре			DC				
	Number of rows			2&3				
	Fin spacing	mm		1.33				
Indoor coil	Fin type		Hydrophilic aluminum					
ilidool coll	Tube OD and type	mm	Ф5 Inner-groove					
	Dimensions (L×H×W)	mm	530×170×95	730×170×95	730×170×95			
	Number of circuits		6	6	6			
Air flow rate <sup>3</sup>		m³/h	580/540/500/460	720/670/620/560	860/780/700/620			
All flow rates		m-/n	/420/380/340	/510/460/410	/550/480/410			
Sound pressure leve	14	dB(A)	37/36/34/33/31/30	37/35/33/32/31/30	41/39/37/35/33/31			
Journa pressure leve		UD(A)	/28	/29	/29			
Sound power level		dB(A)	54/53/51/50/48/46	54/52/50/49/48/46	56/54/52/50/48/46			
Journa power rever		UD(A)	/44	/44	/44			
	Net dimensions <sup>5</sup> (WxHxD)	mm	750×295×265	950×29	95×265			
Unit	Packed dimensions (WxHxD)	mm	875×385×360	1075×3	885×360			
	Net/Gross weight	kg	10/12.5	11.5	5/14			
Refrigerant type				R410A/R32				
Throttle		Туре	Electronic expansion valve					
Design pressure (H/L) MPa			4.4/2.6					
Liquid/Gas pipe		mm	Φ6.35/Φ12.7					
Pipe connections	Drain pipe	mm	OD Φ16					

#### Notes:

- 1. Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
- 2. Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
- 3. Fan motor speed and air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
- 4. Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured in an anechoic chamber.
- 5. The dimension is only the body size, excluding the size of the installation lug, connecting copper pipe, etc. For detailed dimensions, please refer to the installation manual.



## MIH71GN18 / MIH80GN18

Model			MIH71GN18	MIH80GN18			
Power supply			1 phase, 220	-240V, 50Hz			
	Compositor	kW	7.1	8.0			
Cooling <sup>1</sup>	Capacity	kBtu/h	24.2	27.3			
	Power input	W	50	65			
	Compaite	kW	8.0	9.0			
Heating <sup>2</sup>	Capacity	kBtu/h	27.3	30.7			
	Power input	W	50	65			
_ Model			ZKSN-50-8-17L	ZKSN-50-8-17L			
Fan motor	Туре		D	С			
	Number of rows		28	<b>k</b> 3			
	Fin spacing	mm	1.33				
Indoor coil	Fin type		Hydrophilic	aluminum			
	Tube OD and type	mm	Φ5 Inne	r-groove			
	Dimensions (L×H×W)	mm	980×170×95	980×170×95			
	Number of circuits		8	8			
Air flow rate <sup>3</sup>		m³/h	1220/1120/1030/940/850/750	1380/1260/1140/1020/900/780			
All flow rates		111-711	/660	/660			
Sound pressure level <sup>4</sup>	1	dB(A)	44/42/40/38/36/34/32	45/43/41/39/37/35/32			
Sound power level		dB(A)	58/56/54/52/50/48/46	60/57/55/53/50/48/46			
	Net dimensions <sup>5</sup> (WxHxD)	mm	1200×295×265				
Unit	Packed dimensions (WxHxD)	mm	1315×3	85×360			
	Net/Gross weight	kg	15,	/18			
Refrigerant type			R410/	A/R32			
Throttle		Туре	Electronic expansion valve				
Design pressure (H/L)		MPa	4.4/2.6				
Pino connections	Liquid/Gas pipe	mm	Ф9.52,	/Ф15.9			
Pipe connections	Drain pipe	mm	OD	Ф16			

### Notes:

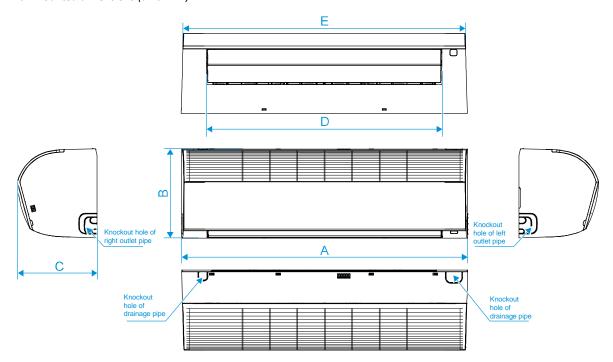
- 1. Indoor temperature 27°C DB, 19°C WB; outdoor temperature 35°C DB; equivalent refrigerant piping length 7.5m with zero level difference.
- 2. Indoor temperature 20°C DB; outdoor temperature 7°C DB, 6°C WB; equivalent refrigerant piping length 7.5m with zero level difference.
- 3. Fan motor speed and air flow rate are from the highest speed to the lowest speed, total 7 rates for each model.
- 4. Sound pressure level is from highest level to lowest level, total 7 levels for each model. Sound pressure level is measured in an anechoic chamber.
- 5. The dimension is only the body size, excluding the size of the installation lug, connecting copper pipe, etc. For detailed dimensions, please refer to the installation manual.



## 2 Dimensions

## 2.1 Unit Dimensions

Figure 2.1: Wall mounted dimensions (unit: mm)



Capacity(kW)	Α	В	С	D	E
kW≤3.6	750	295	265	581	736
3.6 <kw≤5.6< td=""><td>950</td><td>295</td><td>265</td><td>781</td><td>936</td></kw≤5.6<>	950	295	265	781	936
5.6 <kw≤8.0< td=""><td>1200</td><td>295</td><td>265</td><td>1025</td><td>1186</td></kw≤8.0<>	1200	295	265	1025	1186



#### 3 Unit Placement

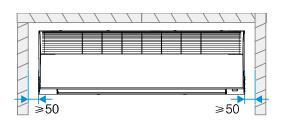
#### 3.1 Placement Considerations

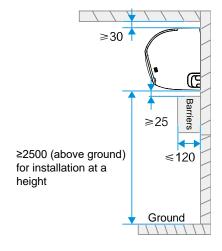
Unit placement should take account of the following considerations:

- Units should not be installed in the following locations:
  - A place filled with mineral oil, fumes or mist, like a kitchen.
  - A place where there are corrosive gases, such as acid or alkaline gases...
  - A place exposed to combustible gases and using volatile combustible gases such as diluent or gasoline.
  - A place where there is equipment emitting electromagnetic radiation.
  - A place where there is a high salt content in the air like a coast.
  - Do not use the air conditioner in an environment where an explosion may occur.
  - Places like in vehicles or cabin rooms.
  - Factories with major voltage fluctuations in the power supplies.
  - Other special environmental conditions.
- Units should be installed in positions where:
  - Ensure that the airflow in and out of the IDU is reasonably organized to form an air circulation in the room.
  - Ensure IDU maintenance space.
  - The nearer the drainage pipe and copper pipe are to the ODU, the lower the pipe cost is.
  - Prevent the air conditioner from blowing directly to the human body.
  - The closer the wiring to the power cabinet, the lower the wiring cost is.
  - Keep the air-conditioning return air away from the setting sun of the room.
  - Be careful not to interfere with the light tank, fire pipe, gas pipe and other facilities.
  - The IDU should not be lifted in the places like load-bearing beam and columns that affect the structural safety of the house.
  - The wired controller and the IDU should be in the same installation space; otherwise, the sampling point setting
    of the wired controller need to be changed.

#### 3.2 Space Requirements

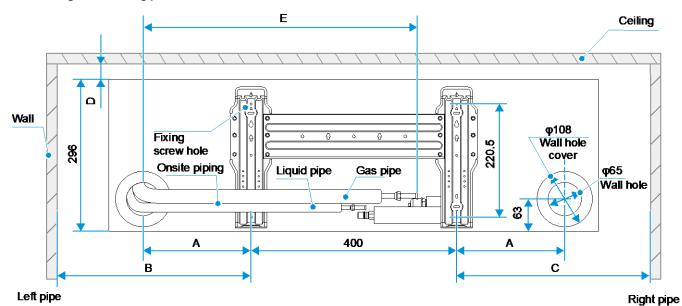
Figure 3.1: Wall mounted space requirements (unit: mm)







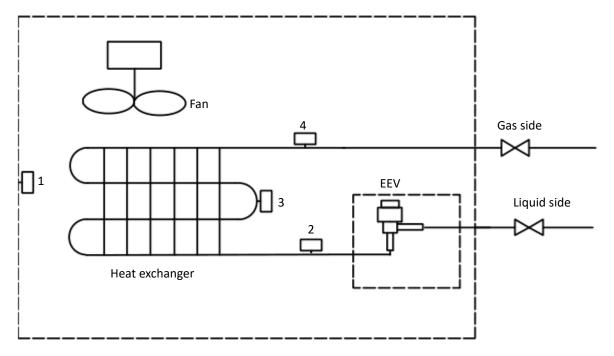
Positioning of mounting plate:



Distance(mm)	٥	В		-	F	Reserved lengths for	power and signal cables
Capacity (kW)	A	В	C	D	E	Left out pipe	Right out pipe
kW≤3.6	100	≥225	≥225	≥30	230	≥1115	≥415
3.6 <kw≤5.6< td=""><td>180</td><td>≥325</td><td>≥325</td><td>≥30</td><td>412</td><td>≥1315</td><td>≥415</td></kw≤5.6<>	180	≥325	≥325	≥30	412	≥1315	≥415
5.6 <kw≤8.0< td=""><td>220</td><td>≥375</td><td>≥375</td><td>≥30</td><td>400</td><td>≥1565</td><td>≥415</td></kw≤8.0<>	220	≥375	≥375	≥30	400	≥1565	≥415

## **4 Piping Diagram**

Figure 4.1: Wall mounted piping diagram

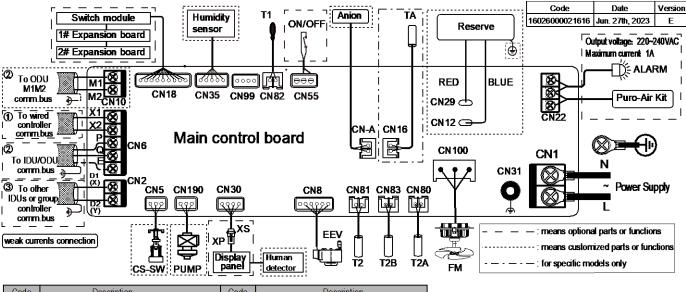


Legend		
1	T1	Inlet Air Temp. Sensor
2	T2A	Liquid Pipe Temp. Sensor
3	T2	Middle Pipe Temp. Sensor
4	T2B	Gas Pipe Temp. Sensor



## 5 Wiring Diagram

Figure 5.1: Wall mounted wiring diagram



Code	Description	Code	Description
ALARM	Alarm Output	T2	Middle Pipe Temp. Sensor
Anion	Ionic Sterilization Module	T2A	Liquid Pipe Temp. Sensor
CS-SW	Water Level Switch	T2B	Gas Pipe Temp. Sensor
EEV	Electronic Expansion Valve	TA	Discharge Air Temp. Sensor*
FM	DC Fan Motor	ON/OFF	Remote ON/OFF
T0	Outdoor Air Temp. Sensor*	XS/XP	Connectors
T1	Inlet Air Temp. Sensor		

<sup>\*</sup> Indicates that this sensor is only available for Fresh Air Processing Unit.

## Notes for installers and service engineers 🛠

#### Caution

- All installation, servicing and maintenance must be carried out by competent and suitably qualified, certified and accredited professionals and in accordance with all applicable legislation.
- Units should be grounded in accordance with all applicable legislation. Metal and other conductive components should be insulated in accordance with all applicable legislation.
- Power supply wiring should be securely fastened at the power supply terminals loose power supply wiring would represent a fire risk.
- After installation, servicing or maintenance, the electric control box cover should be closed. Failing to close the electric control box cover risks fire or electric shock.
- PQ and M1M2 communication ports both are used for indoor and outdoor communication, and only one of them
  can be used at a time. Meanwhile, be sure to connect the same communication ports (PQ to PQ; M1M2 to
  M1M2) in case of damage of the main control board.
- D1D2 communication ports are used for group control communication. When connecting the group controller, the D1D2 port of the indoor units that are to be group controlled must be connected in daisy chain, and the group controller must be connected to the X1X2 port of one of the indoor units in the group control, and set to group control mode. In addition, D1D2 communication ports can also be connected to the central controller.



## **6 Capacity Tables**

## **6.1 Cooling Capacity Table**

Table 6.1: Wall mounted cooling capacity

		Indoor air temperature (°C WB/DB)												
Model	14/20 16/				19/27		20/28		22/30		24/32			
	тс	sc	тс	sc	тс	sc	тс	sc	тс	sc	тс	sc	тс	sc
MIH15GN18	1.4	1.4	1.5	1.4	1.5	1.4	1.5	1.3	1.6	1.3	1.6	1.2	1.6	1.1
MIH22GN18	2.0	1.9	2.1	2.0	2.2	2.0	2.2	1.9	2.3	1.9	2.3	1.7	2.4	1.7
MIH28GN18	2.5	2.4	2.7	2.5	2.8	2.5	2.8	2.4	2.9	2.4	2.9	2.2	3.0	2.1
MIH36GN18	3.2	3.1	3.4	3.1	3.6	3.2	3.6	3.0	3.7	3.0	3.8	2.8	3.9	2.7
MIH45GN18	4.0	3.7	4.3	3.8	4.5	3.8	4.5	3.7	4.6	3.6	4.7	3.4	4.8	3.3
MIH56GN18	5.0	4.6	5.3	4.7	5.6	4.8	5.6	4.6	5.7	4.5	5.8	4.2	6.0	4.1
MIH71GN18	6.3	5.9	6.7	6.0	7.0	6.0	7.1	5.9	7.2	5.7	7.4	5.4	7.6	5.2
MIH80GN18	7.1	6.6	7.6	6.8	7.9	6.8	8.0	6.6	8.1	6.4	8.3	6.1	8.5	5.8

Abbreviations:

TC: Total capacity (kW)

SC: Sensible capacity (kW)

Notes:

1. Shaded cells indicate rating condition

## **6.2 Heating Capacity Table**

Table 6.2: Wall mounted heating capacity

	Indoor air temperature (°C DB)											
Model	16	18	20	21	22	24						
	SHC	SHC	SHC	SHC	SHC	SHC						
MIH15GN18	1.8	1.8	1.7	1.6	1.6	1.5						
MIH22GN18	2.6	2.6	2.4	2.3	2.3	2.1						
MIH28GN18	3.4	3.4	3.2	3.1	3.0	2.8						
MIH36GN18	4.2	4.2	4.0	3.8	3.8	3.5						
MIH45GN18	5.3	5.3	5.0	4.8	4.7	4.4						
MIH56GN18	6.7	6.6	6.3	6.1	5.9	5.5						
MIH71GN18	8.5	8.4	8.0	7.8	7.5	7.0						
MIH80GN18	9.5	9.5	9.0	8.7	8.5	7.8						

Abbreviations:

SHC: Sensible Heat Capacity

Notes

1. Shaded cells indicate rating condition



## **7 Electrical Characteristics**

Table 7.1: Wall mounted electrical characteristics

			Power s	upply			Indoor Fan Motor		
Model	Hz	Volts	Min. volts	Max. volts	MCA	MFA	Rated motor output (W)	FLA	
MIH15GN18	50	220-240	198	264	0.28	15	20	0.22	
MIH22GN18	50	220-240	198	264	0.29	15	20	0.23	
MIH28GN18	50	220-240	198	264	0.36	15	20	0.29	
MIH36GN18	50	220-240	198	264	0.39	15	20	0.31	
MIH45GN18	50	220-240	198	264	0.41	15	20	0.33	
MIH56GN18	50	220-240	198	264	0.51	15	20	0.41	
MIH71GN18	50	220-240	198	264	0.69	15	50	0.55	
MIH80GN18	50	220-240	198	264	0.98	15	50	0.78	

Abbreviations:

MCA: Minimum Circuit Amps MFA: Maximum Fuse Amps FLA: Full Load Amps

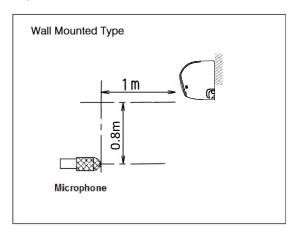


## **8 Sound Levels**

#### 8.1 Overall

Model name		Sound pressure levels dB(A)										
woder name	SSH	SH	Н	М	L	SL	SSL					
MIH15GN18	32	31	30	30	29	28	27					
MIH22GN18	33	32	31	30	29	28	27					
MIH28GN18	35	34	33	32	31	30	28					
MIH36GN18	37	36	34	33	31	30	28					
MIH45GN18	37	35	33	32	31	30	29					
MIH56GN18	41	39	37	35	33	31	29					
MIH71GN18	44	42	40	38	36	34	32					
MIH80GN18	45	43	41	39	37	35	32					

Figure 8.1: Wall mounted sound pressure level measurement



### 8.2 Octave Band Levels

Figure 8.2: MIH15GN18 octave band levels

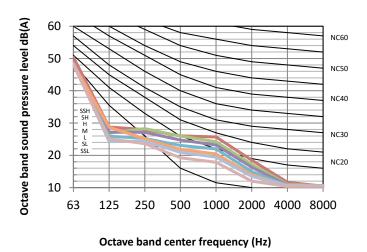
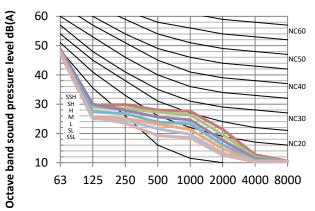


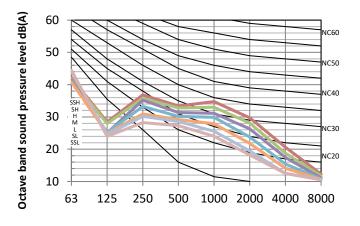
Figure 8.3: MIH22GN18 octave band levels



Octave band center frequency (Hz)



Figure 8.4: MIH28GN18 octave band levels



Octave band center frequency (Hz)

Figure 8.6: MIH45GN18 octave band levels

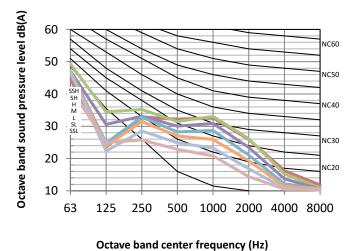


Figure 8.8: MIH71GN18 octave band levels

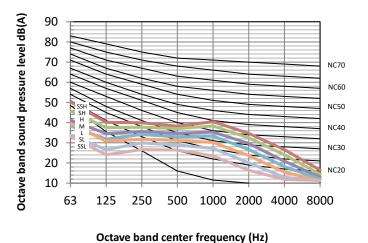
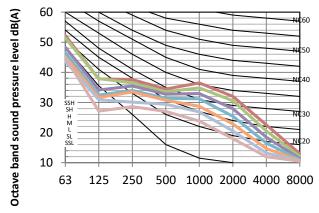
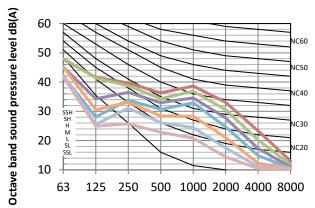


Figure 8.5: MIH36GN18 octave band levels



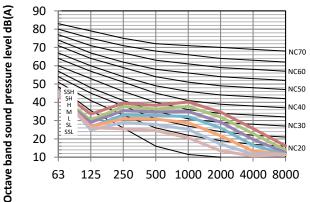
#### Octave band center frequency (Hz)

Figure 8.7: MIH56GN18 octave band levels



#### Octave band center frequency (Hz)

Figure 8.9: MIH80GN18 octave band levels



Octave band center frequency (Hz)



## 9 Temperature and Airflow Distributions

#### 9.1 Simulate condition

Table 9.1: Wall mounted simulate condition

Model name	Room size (m)	Ceiling height (m)	Flow angle (Cooling/Heating)	Placing
MIH15GN18	4×4	2.7	58°/88°	Wall mounted
MIH22GN18	4.5×4.5	2.7	58°/88°	Wall mounted
MIH28GN18	5×5	2.7	58°/88°	Wall mounted
MIH36GN18	5.5×5.5	2.7	58°/88°	Wall mounted
MIH45GN18	6×6	2.7	58°/88°	Wall mounted
MIH56GN18	8×8	2.7	58°/88°	Wall mounted
MIH71GN18	8×8	2.7	58°/88°	Wall mounted
MIH80GN18	8×8	2.7	58°/88°	Wall mounted

#### Note:

## 9.2 Airflow distributions (unit: m/s)

Figure 9.1: MIH15GN18 cooling at 300S

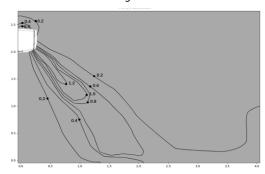


Figure 9.3: MIH22GN18 cooling at 300S

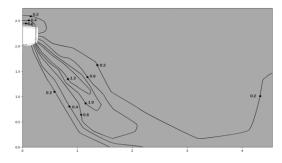


Figure 9.5: MIH28GN18 cooling at 300S

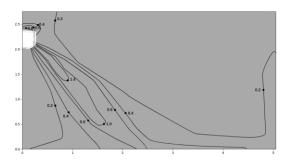


Figure 9.2: MIH15GN18 heating at 300S

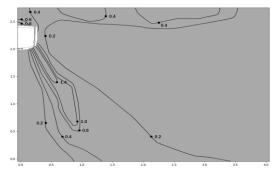


Figure 9.4: MIH22GN18 heating at 300S

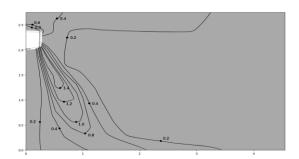
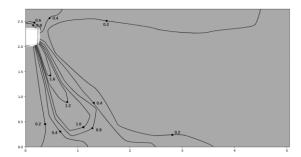


Figure 9.6: MIH28GN18 heating at 300S



<sup>1.</sup> These figures are based on software simulation. They show typical temperature and airflow distributions in the conditions above. In the actual installation, they may differ from these figures under the influence of air temperature conditions, ceiling height, cooling/heating load, obstacles, etc.



Figure 9.7: MIH36GN18 cooling at 300S

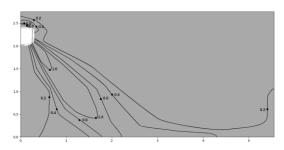


Figure 9.9: MIH45GN18 cooling at 300S

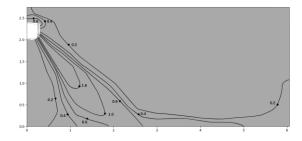


Figure 9.11: MIH56GN18 cooling at 300S

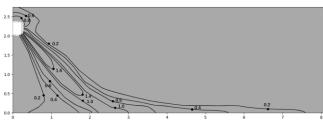


Figure 9.13: MIH71GN18 cooling at 300S

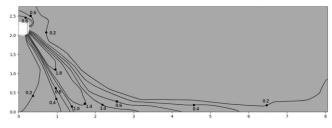


Figure 9.15: MIH80GN18 cooling at 300S

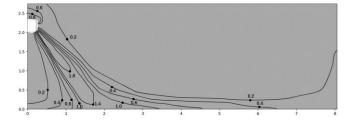


Figure 9.8: MIH36GN18 heating at 300S

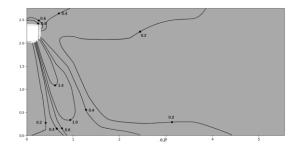


Figure 9.10: MIH45GN18 heating at 300S

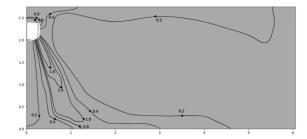


Figure 9.12: MIH56GN18 heating at 300S

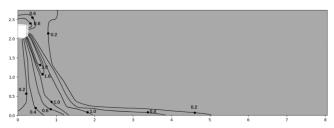


Figure 9.14: MIH71GN18 heating at 300S

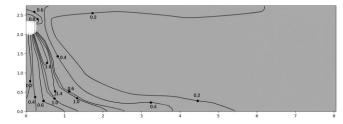
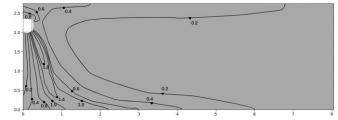


Figure 9.16: MIH80GN18 heating at 300S





## 9.3 Temperature distributions

Figure 9.17: MIH15GN18 cooling at 300S

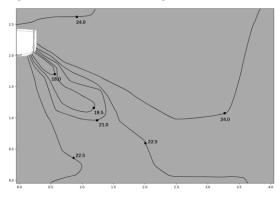


Figure 9.19: MIH22GN18 cooling at 300S

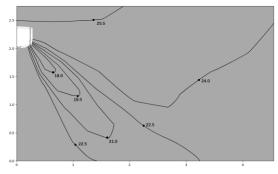


Figure 9.21: MIH28GN18 cooling at 300S

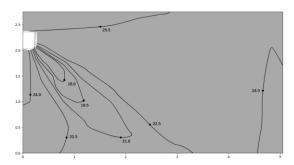


Figure 9.23: MIH36GN18 cooling at 300S

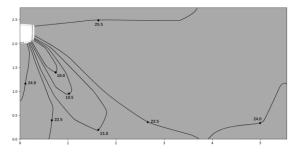


Figure 9.25: MIH45GN18 cooling at 300S

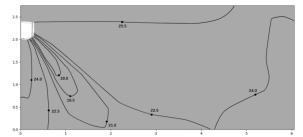


Figure 9.18: MIH15GN18 heating at 300S

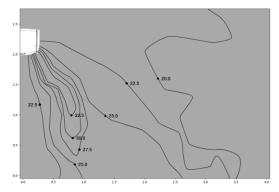


Figure 9.20: MIH22GN18 heating at 300S

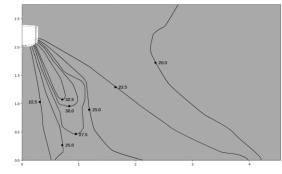


Figure 9.22: MIH28GN18 heating at 300S

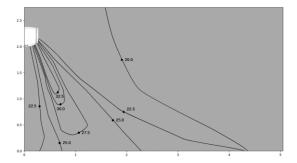


Figure 9.24: MIH36GN18 heating at 300S

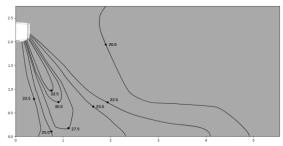


Figure 9.26: MIH45GN18 heating at 300S

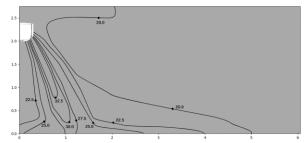




Figure 9.27: MIH56GN18 cooling at 300S

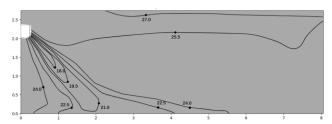


Figure 9.29: MIH71GN18 cooling at 300S

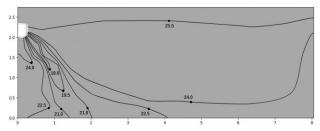


Figure 9.31: MIH80GN18 cooling at 300S

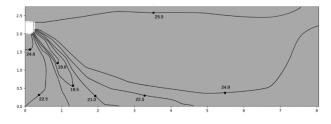


Figure 9.28: MIH56GN18 heating at 300S

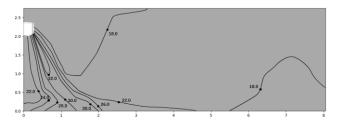


Figure 9.30: MIH71GN18 heating at 300S

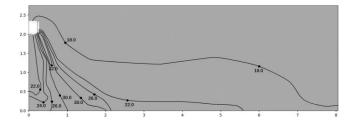
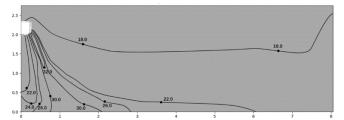


Figure 9.32: MIH80GN18 heating at 300S





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